## **Compact Direct Operated**

## 2/3-Port Solenoid Valve for Chemical Liquids



Low Particle Generation | Oil-free | Metal-free

Fluid contact parts

## Isolated structure

Direct operated rocker type/poppet type

The solenoid drive body is separated from the fluid area by a diaphragm.

**Power consumption** 

(With power saving circuit)

**1.0**\*1 W or less

\*1 Refer to page 1.

## Change in volume

(Pumping volume)

**0.01**  $\mu$ L or less



## **New Variations/Options** 7 mm width **Body ported** Plug connector, With light/surge













LVM Series

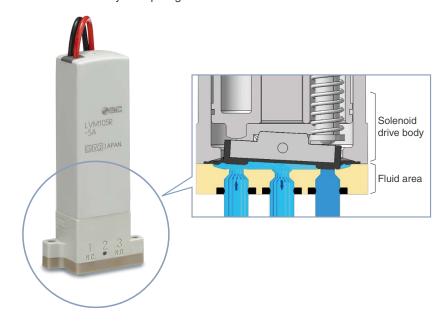


## **Direct Operated Rocker Type**

LVM07, 09/090, 10/100, 15/150, 20/200 p.7 p.11 p.17 p.24 p.29

## Isolated structure

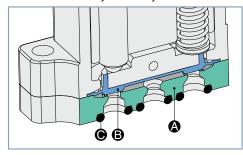
The solenoid drive body is separated from the fluid area by a diaphragm.



## Fluid contact material (Metal-free)

**PEEK** 

Choice of **EPDM**, **FKM**, **or** Kalrez®



- Body/Plate material\*1: PEEK
- Diaphragm material: EPDM, FKM, or Kalrez®
- Interface gasket/O-ring material: EPDM, FKM, or Kalrez®
- \*1 PFA can be selected for the plate material of the LVM10/100 base-mounted type.
- Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

## Change in volume (Pumping volume)

 $0.01~\mu$ L or less



With a normal diaphragm valve, because the valve chamber volume varies depending on the ON or OFF status, the difference in volume is discharged into the outlet side of the valve when the valve is switched from ON to OFF.

However, with a rocker type valve, there is almost no change in volume, and thus no fluid is discharged into the outlet side of the valve.

## Valve chamber volume

Residual liquid is reduced by suppressing the valve chamber volume.

	_(New				
Model	LVM07	LVM09/090	LVM10/100	LVM15/150	LVM20/200
Valve chamber volume [μL]	8	18 (29)*1	20 (28)*1	50 (60)*1	84
Orifice diameter [mm]	0.8	1 (1.1)*2	1.4	1.6	2

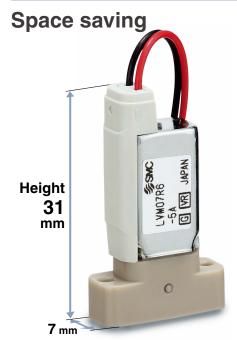
- \*1 ( ): For R6
- \*2 ( ): For the base-mounted type

## A type with a power saving circuit can be selected.

- Holding power consumption can be reduced substantially.
- Continuous energization for extended periods of time is possible.

Mod	el	LVM07	LVM09/090	LVM10/100	LVM15/150	LVM20/200
Power consumption	Inrush	2.8	3.3	2.5	5.5	4
[W]	Holding	0.8	0.9	1	1	0.6

Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time or used with a manifold.



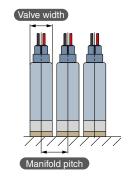
## New LVM07 Series

■ Valve width: 7 mm

■ Compact & Lightweight

Volume: 3.9 cm³
Height: 31 mm
Weight: 7 q

	9	Unit: mm
Model	Valve width	Manifold pitch
New LVM07	7	8
LVM09/090	9.5	10.5
LVM10/100	13	14
LVM15/150	16	17
LVM20/200	20	21



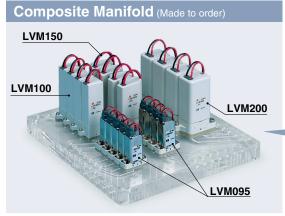
Required space reduced by 50%

Reduction in piping volume Manifold can be designed to suit the space

Weight reduced by 70%

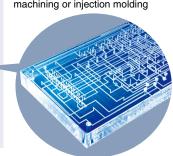
Weight reduced by using resin No piping work required

No piping work required between components



## Flow passage style with high flexibility

Three-dimensional flow passage that cannot be created by machining or injection molding



## New Options

## Plug connector, With light/surge voltage suppressor

## Applicable models

Model	LVM07	LVM09/090	LVM10/100	LVM15/150	LVM20/200
Plug connector	_	•	•	•	•
With light/surge voltage suppressor	_	•	•	•	•

## With reverse mounting prevention pin

## Applicable models

LVM07	LVM09/090	LVM10/100	LVM15/150	LVM20/200





## Direct Operated Rocker Type

## **Series Variations**

	ries variai			Valve type			Ouisian Volume		e		_	Options			
		Model				Operating pressure	Orifice dia.	of valve chamber	Valve width	Weight	Power consumption	Reverse mounting	Electric		With light/ surge
			N.C. (2-port)	N.O. (2-port)	Universal (3-port)	range	[mm]	[µL]	[mm]	[g]	[W]	prevention pin	Grommet	Plug connector	surge voltage suppressor
Base mounted	Without sub-plate p. 7	New LVM07R6	•			–75 kPa to 0.1 MPa	0.8	8	7	7	Holding: 0.8 (With power saving circuit)	•	•	_	_
ted	p. 11	New LVM09R1	•								Standard: 2 Power saving				
Body ported	The state of the s	New LVM09R2		•		-75 kPa to 0.2 MPa	1	18	9.5	22	option Holding: 0.9 (With power	_	•	•	•
₩		New LVM092R			•						saving circuit)				
ted	Without sub-plate p. 11	LVM09R3	•					18			Standard: 2 Power saving				
Base mounted	Lamber 1	LVM09R4		•		-75 kPa to 0.2 MPa	1.1	00	9.5	20	option Holding: 0.9	•	•	•	•
Base	profit of 2 3	LVM09R6	•		•			29 18			(With power saving circuit)				
De la	p. 17	LVM10R1	•			-75 kPa to 0.25 MPa	1.4				Standard: 1.5 Power saving option Holding: 1 (With power				
Body ported	900 24 P 2020 m	LVM10R2		•				20	13	34		_	•	•	•
ă	8,	LVM102R			•						saving circuit)				
nted	p. 17	LVM10R3	•			-75 kPa to 0.25 MPa	1.4	20			Standard: 1.5 Power saving option Holding: 1 (With power saving circuit)				
Base mounted		LVM10R4 LVM10R6	•	•				28	13	34		• •	•	•	•
Bas	Without With sub-plate plate	LVM105R			•			20							
pa	p. 24	LVM15R3	•					50							
Base mounted	200 (100 mm)	LVM15R4		•		-75 kPa to 0.25 MPa	1.6 [1]		16	45	Holding: 1 (With power	•	•	•	•
Base	Without With sub-	LVM15R6 LVM155R	•		•	[Max. 0.6 MPa]	,	60 50			saving circuit)				
	plate plate	LVM20R1	•					50			Standard: 2.5				
Body ported	A grander A grander GOOD were	LVM20R2		•		-75 kPa to 0.25 MPa	2	84	20	80	Power saving option Holding: 0.6	_	•	•	•
Body		LVM202R			•	3.20 WII a					(With power saving circuit)				
ted	p. 29	LVM20R3	•								Standard: 2.5 Power saving				
Base mounted	-	LVM20R4		•		–75 kPa to 0.3 MPa	2	84	1 20	80	option Holding: 0.6	•	•	•	•
Ba	Without With sub- sub- plate plate	LVM205R			•						(With power saving circuit)				

The [ ] indicate the values of the high-pressure type.



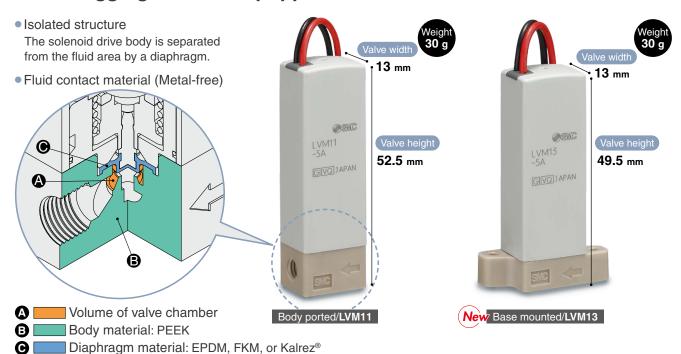
## **Piping/Mounting Variations**

Piping/ Mounting	unting variations	Base m	ounted	
Model	Body ported	Without sub-plate	With sub-plate	Page
LVM07	_		_	7
LVM09/090	Water Self-water Self-	To a second seco	_	11
LVM10/100	Manual override (Option)  Tubing (Provided by the customer)	Base (Provided by the customer)	Material: PFA or PVDF	17
LVM15/150	_	pec Synther EEELawn	Material: PVDF	24
LVM20/200	Andrew England	194055 194055 50003444 10.0 3 10.0	Material: PVDF	29

## Direct Operated Poppet Type

## LVM11/13

## Less clogging due to the poppet construction



\* Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

## Electrical entry





- Orifice diameter: 1.5 mm
- Volume of valve chamber

Unit: μL Model LVM11 LVM13 Volume of 11 13 valve chamber

Power saving circuit standardized

Holding power consumption can be reduced substantially. Continuous energization for extended periods of time is possible. Unit: W

Mod	el	LVM11	LVM13
Power	Inrush	2.5	2.5
consumption	Holding	1	1

Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time or used with a manifold.

- With light/surge voltage suppressor
- With reverse mounting prevention pin (Option)
- Application: Liquid discharge, etc.

## **Series Variations**

			lve pe	Operating	Orifice	Volume of valve	Valve	Weight	Power	Reverse	Op Electric	tions al entry	With light/	Body	Ba mou		
	Model	N.C.	N.O. (2-port)	pressure range	dia. [mm]	chamber [μ <b>L</b> ]	width [mm]	[g]	consumption [W]	mounting	Grommet		surge voltage	ported	Without sub- plate	With sub- plate	Page
Body ported	LVM11	•		0 to 0.25 MPa	1.5	11	13	30	Inrush: 2.5 Holding: 1	_	•	•	•	•	_	_	
Base mounted	New LVM13	•		0 to 0.25 MPa	1.5	13	13	30	Inrush: 2.5 Holding: 1	•	•	•	•	_	•	_	36

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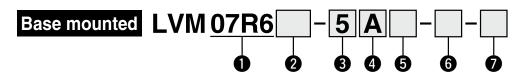
## Direct Operated Rocker Type





# LVM07 Series







Without sub-plate Base mounted

## Number of ports, Valve type

Symbol	Number of ports		Valve type
07R6	2	N.C.	IN OUT (Symbol 2)

Fower saving circuit						
Nil	None (Standard type)					
Y1	Yes					

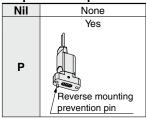
## Coil voltage

	on tonago
Symbol	Voltage
5	24 VDC
6	12 VDC

## 4 Fluid contact material

Symbol	Symbol Body Dia		
Α	PEEK	EPDM	
В	PEEK	FKM	
С	PEEK	Kalrez®	

## 5 Reverse mounting prevention pin



6 Lead wire length

Nil	150 mm
3	300 mm
6	600 mm

CE-compliant

Nil		No
	Q	CE-compliant

\* Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

Mounting screws are included. (2 pcs.) M1.6 x 8.5/With spring washer (Material: Stainless steel)

For other spare parts, refer to page 44.

## 2-Port Solenoid Valve for Chemical Liquids LVM07 Series

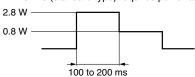
## **Specifications**



Without sub-plate Base mounted

		Base mounted			
Mo	odel	LVM07R6			
Valve constru	ction	Direct operated rocker type			
Valve type		N.C.			
Number of po	rts	2			
Fluid*1		Air, Water, DI water (Pure water), Diluent, or Cleaning fluid			
Operating pre	ssure range	-75 kPa to 0.1 MPa			
Orifice diameter 0.8 mm		0.8 mm			
Response tim	ı <b>e</b> *8	10 ms or less (at pneumatic pressure)			
Leakage Zero leakage, both internal or external (at water pressure)		Zero leakage, both internal or external (at water pressure)			
Proof pressure*2 0.15 MPa		0.15 MPa			
Ambient temperature*9 0 to 50°C (No condensation)		0 to 50°C (No condensation)			
Fluid tempera	ture*9	0 to 50°C			
Volume of val	ve chamber*3	8 μL			
Mounting orie	entation*4	Free			
Enclosure		IP40 or equivalent			
Weight		7 g			
Rated voltage 12, 24 VDC		12, 24 VDC			
Allowable volta	ge fluctuation*5	±10% of rated voltage			
Type of coil in	sulation	Class B			
Power Standard type consumption		2.8 W (0.12 A)* <sup>6</sup>			
(When rated voltage is at 24 V)	With	2.8 W (0.12 A)			
2+ V)	circuit Holding	0.8 W			
Coil switching	g noise* <sup>7</sup>	50 dB			
*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resista					

- \*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance beforehand.
- \*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test
- \*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted
- \*4 When residual liquid needs to be taken into consideration, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.
- \*5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.
- \*6 The LVM07R6 (standard type) requires power saving control. Conduct power saving control according to the figure below.



- \*7 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.
- \*8 In compliance with JIS B 8419:2010 (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
  - The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.
- \*9 When the diaphragm material is Kalrez<sup>®</sup>, the valve changeover time will be significantly longer at ambient and fluid temperatures of 15°C or less when compared to the valve changeover time at room temperature (≈ 25°C).

## **Flow Rate Characteristics**

Water	Α	ir	
Kv	Cv	С	b
0.004	0.005	0.02	0.2

The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

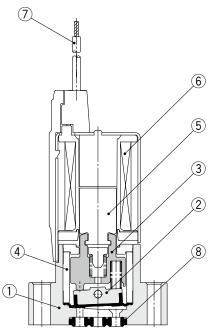
\* Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.



## LVM07 Series

## Construction

## Base mounted LVM07R6



**Component Parts** 

No.	Description	Material
1	Body	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Slide bushing assembly	PPS/Stainless steel
4	Bushing	PPS
5	Armature	_
6	Coil assembly	_
7	Lead wire	_
8	Interface gasket	EPDM/FKM/Kalrez®

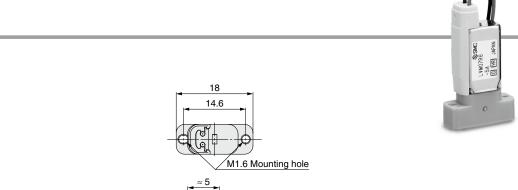
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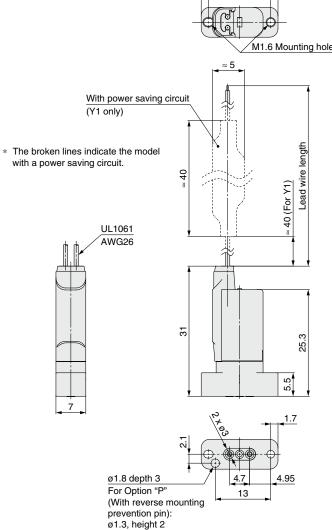


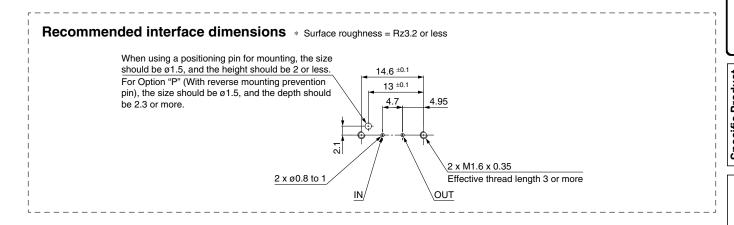
## 2-Port Solenoid Valve for Chemical Liquids LVM07 Series

## **Dimensions**

Base mounted LVM07R6







## Direct Operated Rocker Type



# Compact Direct Operated [Option] 2/3-Port Solenoid Valve for Chemical Liquids

# LVM09/090 Series

## **How to Order**



Without sub-plate Body ported

Without sub-plate Base mounted

		•						Wi
<b>Body ported</b>	LVM	09R1		5	A	_		-
Base mounted	LVM	09R3		5	A	_]-		-
		2	6	4	6	6	7	8

Number of ports, Valve type

0	Niconalis and a financial		\/_bb
Symbol	Number of ports		Valve type
09R1	2	N.C.	IN OUT (Symbol 2)
09R2		N.O.	(Symbol 3) OUT (Symbol 2)
092R	3	Universal	1 2

3 Power saving circuit

Nil	None (Standard type)
Υ	Yes (Plug connector)
Y1	Yes (Grommet)

## 5 Fluid contact material

Symbol	Plate	Diaphragm
Α	PEEK	EPDM
<b>B</b> PEEK		FKM
С	PEEK	Kalrez <sup>®</sup>

4 Coil voltage

U Con voitage		
Symbol	Voltage	
5	24 VDC	
6	12 VDC	

## 6 Reverse mounting prevention pin

Nil None		
	Yes	
P	Reverse mounting prevention pin	

Number of ports, Valve type

<b>G</b> Nu	Mumber of ports, valve type				
Symbol	Number of ports		Valve type		
09R3		N.C.	IN OUT (Symbol 2)		
09R4	2	N.O.	IN OUT (Symbol 2)		
09R6		N.C.	IN OUT (Symbol 3)		
095R	3	Universal	1 2		

Telectrical entry, Lead wire length, Light/surge voltage suppressor

Symbol	Electrical entry, Lead wire length	Light/surge voltage sup	pressor
Nil	Grommet, 150 mm		
3	Grommet, 300 mm	Cannot be selected	ed
6	Grommet, 600 mm		
K	Plug connector, 300 mm	None	П
КО	Plug connector, Without connector	Notie	
KZ	Plug connector, 300 mm	Yes  * Power saving circuit "Y" is	
KOZ	Plug connector, Without connector	equipped with a light/surge	

- \* "3" or "6" must be selected for power saving circuit "Y1" (grommet). "Nil" cannot be selected.
- $\ast\,$  The plug connector is included but does not come assembled.
- \* If a lead wire length of 600 mm or more is required, select "KO\(\sigma\)" (Without connector) and then add the connector part number shown below under the valve part number when ordering.

Plug connector part no.: SY100 − 30 − 4A − □

## Lead wire length

6	600 mm
10	1000 mm
30	3000 mm

Mounting screws are included with the base-mounted type. (2 pcs.) M2 x 11/With spring washer (Material: Stainless steel)

For other spare parts, refer to page 44.

## 8 CE-compliant

Nil	No
Q	CE-compliant

Kalrez<sup>®</sup> is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

## **Specifications**



Without sub-plate Body ported



Without sub-plate Body ported



Without sub-plate Base mounted



Without sub-plate Base mounted

- Body ported Base mounted Model LVM09R1 LVM09R2 LVM092R LVM09R3 LVM09R4 LVM09R6 LVM095R Valve construction Direct operated rocker type Valve type N.C N.O. Universal N.C N.O N.C Universal **Number of ports** 2 2 3 Fluid\*1 Air, Water, DI water (Pure water), Diluent, or Cleaning fluid Operating pressure range -75 kPa to 0.2 MPa Orifice diameter 1 mm Response time\*7 10 ms or less (at pneumatic pressure) Leakage Zero leakage, both internal or external (at water pressure) Proof pressure\*2 0.3 MPa Ambient temperature\*8 0 to 50°C Fluid temperature\*8 0 to 50°C (No freezing) Volume of valve chamber\*3 18 μL 18 μL 29 μL 18 μL Mounting orientation\*4 Free **Enclosure** IP40 or equivalent Weight 22 g 20 g Rated voltage 12, 24 VDC Allowable voltage fluctuation\*5 ±10% of rated voltage Type of coil insulation Class B 2 W Standard type (0.08 A)consumption With (When rated 3.3 W power Inrush voltage is at (0.14 A). saving 24 V) circuit Holding 0.9 W Coil switching noise\*6 50 dB
- \*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance beforehand.
- \*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test
- \*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted
- \*4 Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.
- 5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.
- \*6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.
- \*7 In compliance with JIS B 8419:2010 (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
  - The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.
- \*8 When the diaphragm material is Kalrez<sup>®</sup>, the valve changeover time will be significantly longer at ambient and fluid temperatures of 15°C or less when compared to the valve changeover time at room temperature (≈ 25°C).
- \* Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

## **Flow Rate Characteristics**

Water		А	ir
Kv	Cv	С	b
0.015	0.018	0.06	0.2

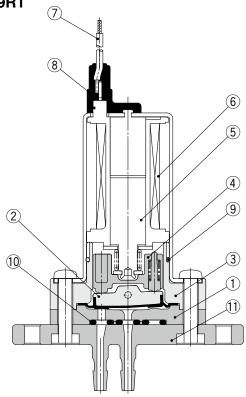
The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

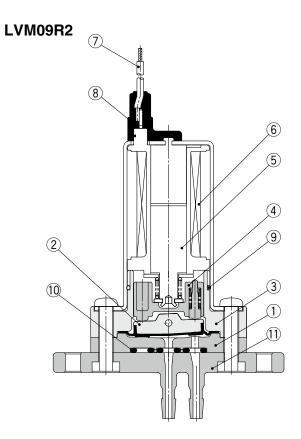
<sup>\*</sup> Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

## LVM09/090 Series

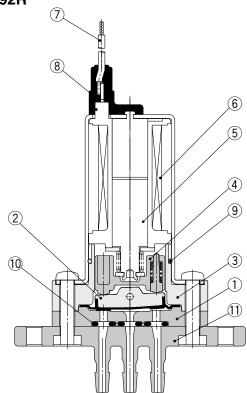
## Construction

Body ported LVM09R1





## LVM092R



## Component Parts: LVM09R1, 09R2, 092R

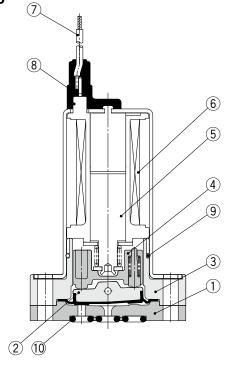
No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	_
6	Coil assembly	_
7	Lead wire	_
8	Mold	PET
9	O-ring	NBR
10	Interface gasket	EPDM/FKM/Kalrez®
11	Piping plate	PEEK

<sup>\*</sup> Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

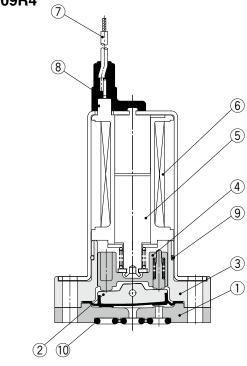


## Construction

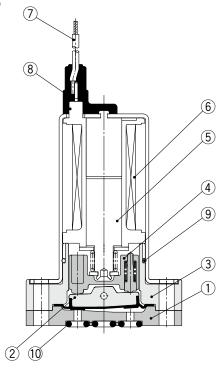




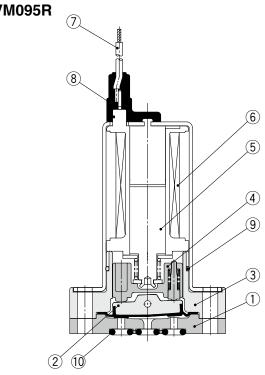
## LVM09R4



## LVM09R6



## LVM095R



## Component Parts: LVM09R3, 09R4, 09R6, 095R

Description	Material
Plate	PEEK
Diaphragm assembly	EPDM/FKM/Kalrez®
Body	PBT
Slide bushing assembly	PPS/Stainless steel
Armature assembly	_
	Plate Diaphragm assembly Body Slide bushing assembly

No.	Description	Material
6	Coil assembly	_
7	Lead wire	_
8	Mold	PET
9	O-ring	NBR
10	Interface gasket	EPDM/FKM/Kalrez®

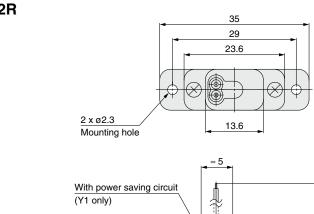


## LVM09/090 Series

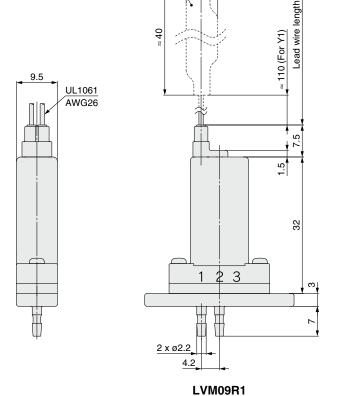
## **Dimensions**

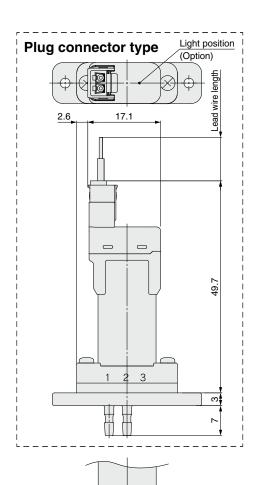
Body ported LVM09R1 LVM09R2 LVM092R





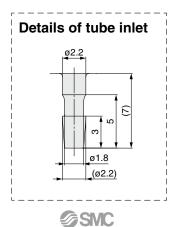
\* The broken lines indicate the model with a power saving circuit.

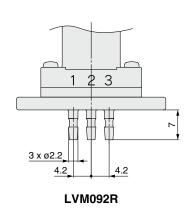




1 2 3 2 x ø 2.2 4.2

LVM09R2

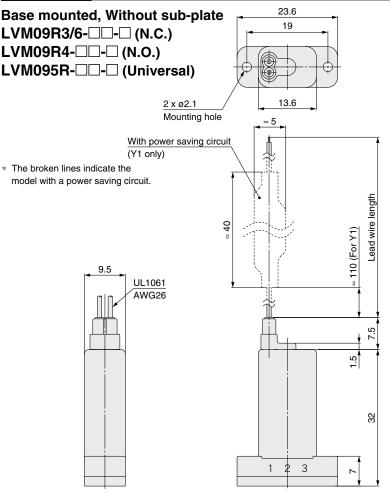


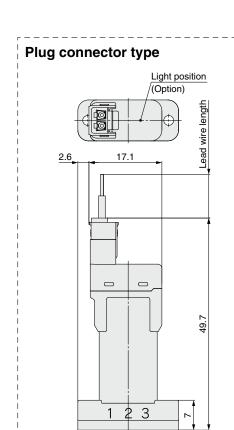


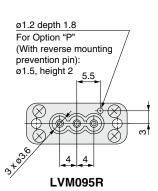
Specific Product

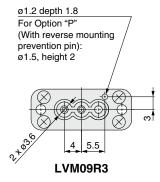
**Precautions** 

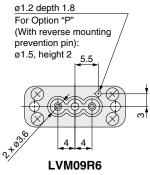
## **Dimensions**

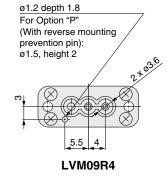


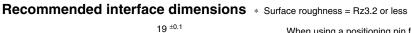


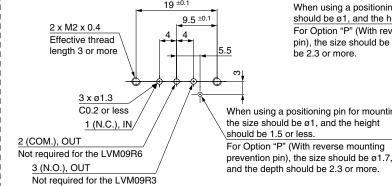












LVM09R3, 09R6, 095R

When using a positioning pin for mounting, the size should be ø1, and the height should be 1.5 or less. For Option "P" (With reverse mounting prevention pin), the size should be ø1.7, and the depth should

When using a positioning pin for mounting, the size should be ø1, and the height should be 1.5 or less. For Option "P" (With reverse mounting

2 x M2 x 0.4 Effective thread length 3 or more OUT

2 x ø1.3 C0.2 or less

LVM09R4

 $19~^{\pm0.1}$ 

9.5 ±0.1

4

5.5

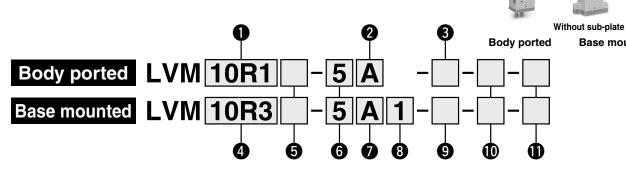
**SMC** 

## Direct Operated Rocker Type

# Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids

# LVM10/100 Series

## **How to Order**



## Number of ports. Valve type

		0.10,	arro typo
Symbol	Number of ports		Valve type
10R1	2	N.C.	(Symbol 1) OUT (Symbol 2)
10R2		N.O.	IN OUT (Symbol 2)
102R	3	Universal	1 1 2 2 W

## 4 Number of ports. Valve type

	illoci oi p	,	raive type
Symbol	Number of ports		Valve type
10R3		N.C.	(Symbol 1) OUT (Symbol 2)
10R4	2	N.O.	IN OUT (Symbol 2)
10R6		N.O.	IN OUT (Symbol 1)
105R	3	Universal	1 1 3 W

## **5** Power saving circuit

Nil None (Standard typ	
Υ	Yes

## 6 Coil voltage

Symbol	Voltage
5	24 VDC
6	12 VDC

## (f) CE-compliant

CE compilant		
Nil	No	
Q	CE-compliant	

## 2 Fluid contact material

Symbol	Plate	Diaphragm
Α	PEEK	EPDM
В	PEEK	FKM
С	PEEK	Kalrez <sup>®</sup>

## 7 Fluid contact material

Symbol	Plate	Diaphragm
Α	PEEK	EPDM
В	PEEK	FKM
С	PEEK	Kalrez®
Е	PFA	EPDM
F	PFA	FKM
G	PFA	Kalrez®

## 9 Option

Nil	None
1	Bracket
2	Manual override
3	Bracket, Manual override

<sup>\*</sup> Without a sub-plate, a bracket cannot be attached.

## Option

Nil	None
1	Bracket
2	Manual override
3	Bracket, Manual override

## 8 Sub-plate material/port size, Reverse mounting prevention pin

pp			
Symbol	Sub-plate		Reverse mounting
Symbol	Material	Port size	prevention pin
Nil			None
			Yes
Р	None		Reverse mounting prevention pin
1	PVDF	M6	
1U	FVDF	1/4-28UNF	None
2	PFA	M6	None
2U	FFA	1/4-28UNF	

With sub-plate

**Base mounted** 

- \* "P," "1," and "1U" cannot be selected if the wetted parts material is "E," "F," or "G."
- A sub-plate cannot be mounted for "P" (With reverse mounting prevention pin).

## Electrical entry, Lead wire length, Light/surge voltage suppressor

Symbol	Electrical entry, Lead wire length	Light/surge voltage suppre	ssor
Nil	Grommet, 300 mm		
6	Grommet, 600 mm	Cannot be selected	
10	Grommet, 1000 mm		
K	Plug connector, 300 mm	None	П
КО	Plug connector, Without connector	Notie	
KZ	Plug connector, 300 mm	Yes  * Power saving circuit "Y" is equipped	
KOZ	Plug connector, Without connector	with a light/surge voltage suppressor.	

- The plug connector is included but does not come assembled.
- If a lead wire length of 600 mm or more is required, select "KO□" (Without connector) and then add the connector part number shown below under the valve part number when ordering.

## Plug connector part no.: AXT661 − 14A −

## Lead wire length

6	600 mm	
10	1000 mm	
20	2000 mm	
30	3000 mm	
30	3000 mm	

Mounting screws are included with the base-mounted type (without sub-plate). (2 pcs.) M2 x 11/With spring washer (Material: Stainless steel)

For other spare parts, refer to page 44.

# Spare Parts

## **Specifications**



**Body ported** 



Without sub-plate Base mounted



Base mounted

- Body ported (Tube connection type) Base mounted Model LVM10R1 | LVM10R2 | LVM102R | LVM10R3 | LVM10R4 | LVM10R6 | LVM105R Valve construction Direct operated rocker type Valve type N.C N.O. Universal N.C N.O. N.C Universal **Number of ports** 2 2 3 Fluid\*1 Air, Water, DI water (Pure water), Diluent, or Cleaning fluid Operating pressure range -75 kPa to 0.25 MPa Orifice diameter 1.4 mm Response time\*7 10 ms or less (at pneumatic pressure) Leakage Zero leakage, both internal or external (at water pressure) Proof pressure\*2 0.38 MPa Ambient temperature\*8 0 to 50°C Fluid temperature\*8 0 to 50°C (No freezing) Volume of valve chamber\*3 20 μL Mounting orientation\*4 Free **Enclosure** IP40 or equivalent 34 g (Without sub-plate) Weight 34 g 42 g (With sub-plate) 12. 24 VDC Rated voltage Allowable voltage fluctuation\*5 ±10% of rated voltage Type of coil insulation Class B 1.5 W Power Standard type (0.06 A)consumption With (When rated 2.5 W power Inrush voltage is at (0.1 A). saving 24 V) circuit Holding 1 W Coil switching noise\*6 50 dB
- \*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance beforehand.
- \*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test
- \*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted
- \*4 Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.
- \*5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.
- \*6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.
- 7 In compliance with JIS B 8419:2010 (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
- The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.
- \*8 When the diaphragm material is Kalrez<sup>®</sup>, the valve changeover time will be significantly longer at ambient and fluid temperatures of 15°C or less when compared to the valve changeover time at room temperature (≈ 25°C).
- \* Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

## Flow Rate Characteristics

Water		Air	
Kv	Cv	C b	
0.025	0.03	0.1	0.2

The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

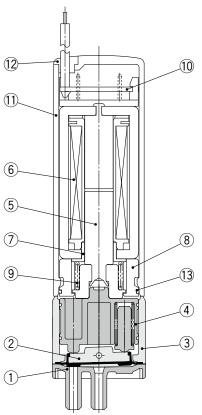


<sup>\*</sup> Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

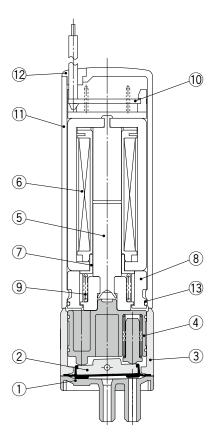
## LVM10/100 Series

## Construction

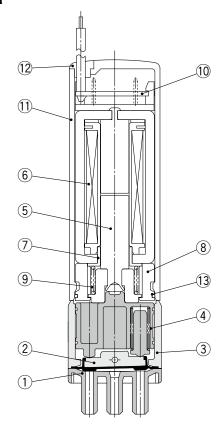
## Body ported LVM10R1



## LVM10R2



## LVM102R



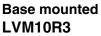
## Component Parts: LVM10R1, 10R2, 102R

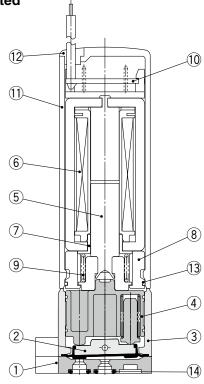
No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	Stainless steel/PBT
6	Coil assembly	_
7	Sleeve	SUY (Iron)
8	Spacer	PBT
9	Return spring	Stainless steel
10	Board assembly	_
11	Casing	PBT
12	Plug	NBR
13	O-ring	NBR

<sup>\*</sup> Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

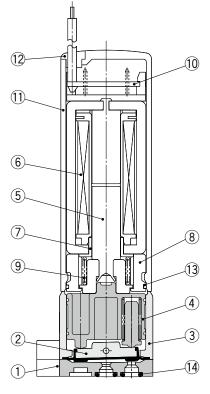


## Construction

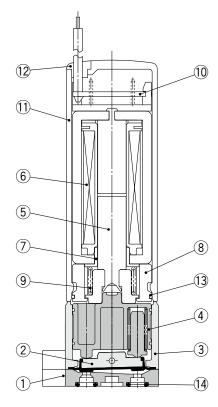




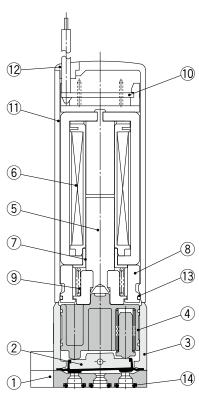
## LVM10R4



## LVM10R6



## LVM105R



## Component Parts: LVM10R3, 10R4, 10R6, 105R

No.	Description	Material
1	Plate	PEEK/PFA
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	Stainless steel/PBT
6	Coil assembly	_
7	Sleeve	SUY (Iron)

Description	Material
Spacer	PBT
Return spring	Stainless steel
Board assembly	_
Casing	PBT
Plug	NBR
O-ring	NBR
O-ring	EPDM/FKM/Kalrez®
	Spacer Return spring Board assembly Casing Plug O-ring

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## LVM10/100 Series

## **Dimensions**

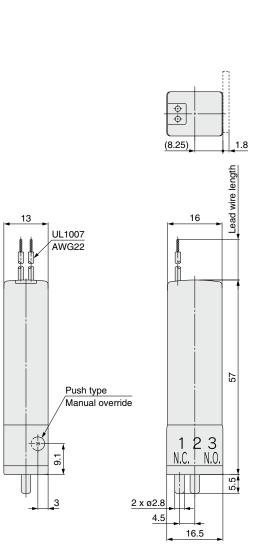
**Body ported** 

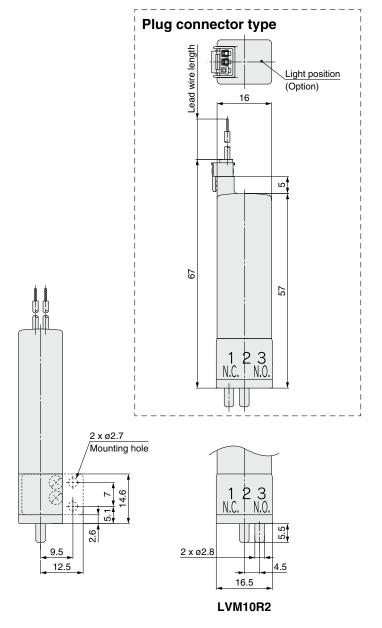
**LVM10R1-**□□-□ (N.C.)

**LVM10R2-**□□-□ (N.O.)

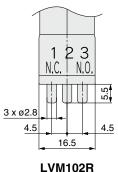
LVM102R-□□-□ (Universal)







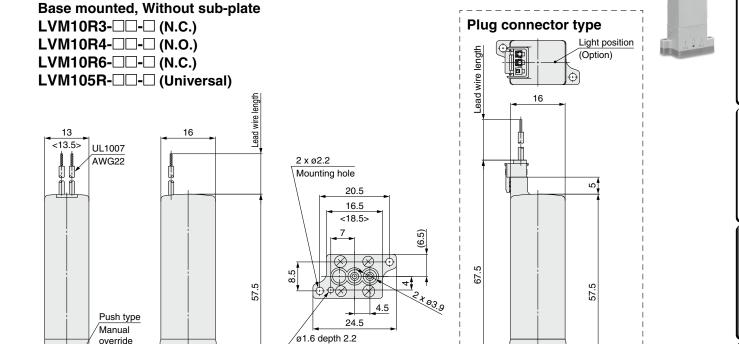
\* The broken lines indicate the model with a bracket.



Specific Product

**Precautions** 

## **Dimensions**



For Option "P'

prevention pin): ø1.5, height 2

(With reverse mounting

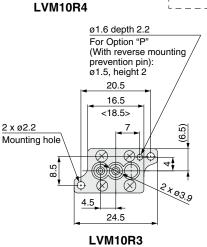
ø1.6 depth 2.2
For Option "P"
(With reverse mounting prevention pin):
ø1.5, height 2
20.5
16.5
18.5>
7
Mounting hole

LVM105R

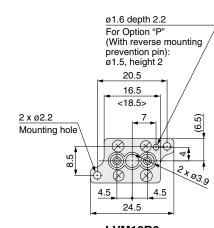
3

3

2



selected as the plate material (wetted parts material "E," "F," or "G"), there is no ø1.6 positioning hole or ø1.5 reverse mounting prevention pin.

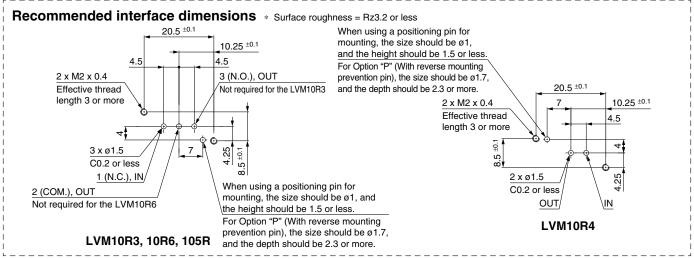


LVM105R LVM10R3 LVM10R6

\* The figures in brackets < > indicate the values when PFA is selected as the plate material (wetted parts material "E," "F," or "G"). When PFA is

3 N.O.

2



## LVM10/100 Series

## **Dimensions**

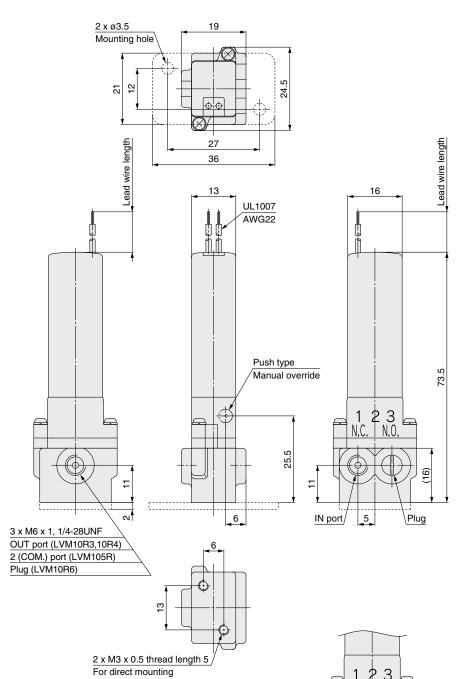
Base mounted, With sub-plate

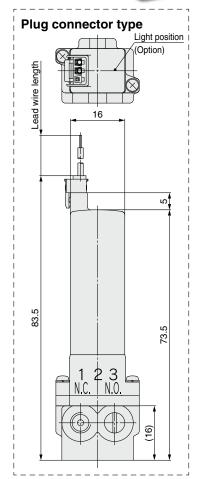
**LVM10R3-**□□-□ (N.C.)

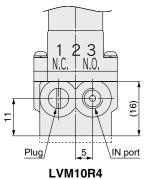
**LVM10R4-**□□□-□ (N.O.)

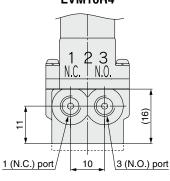
**LVM10R6-**□□□-□ (N.C.)

LVM105R-□□□-□ (Universal)

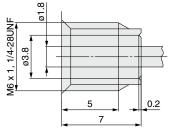
















IN port

10

LVM10R6

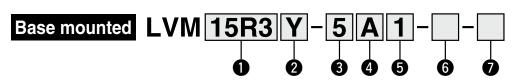
OUT port

Direct Operated Rocker Type

# Compact Direct Operated [Option] 2/3-Port Solenoid Valve for Chemical Liquids

# LVM15/150 Series







Without sub-plate With sub-plate

Coil voltage

Voltage

24 VDC

12 VDC

Symbol

5

6

## Number of ports, Valve type

Trumber of ports, valve type					
Symbol	Number of ports	Valve type			
15R3		N.C.	IN OUT (Symbol 2)		
15R4	2	N.O.	IN OUT (Symbol 2)		
15R6		N.C.	IN OUT (Symbol 3)		
155R	3	Universal	1 1 2		

## Max. operating pressure, Power saving circuit

Symbol	Max. operating pressure	Power saving circuit
Υ	0.25 MPa (Standard type)	Yes
HY	0.6 MPa (High-pressure type)	Yes

## 4 Fluid contact material

Symbol	Plate	Diaphragm
Α	PEEK	EPDM
В	PEEK	FKM
С	PEEK	Kalrez <sup>®</sup>

## Sub-plate material/port size, Reverse mounting prevention pin

neverse mounting prevention pin					
Symbol	Sub-plate		Reverse mounting		
Symbol	Material	Port size	prevention pin		
Nil		None			
		Yes			
P	No	ne	Reverse mounting prevention pin		
1	PVDF	M6	None		
1U	IVDF	1/4-28UNF	INOTIE		

A sub-plate cannot be mounted for "P" (With reverse mounting prevention pin)

## 6 Electrical entry, Lead wire length, Light/surge voltage suppressor

Symbol	Electrical entry, Lead wire length	Light/surge voltage	suppressor
Nil	Grommet, 300 mm		
6	Grommet, 600 mm	Cannot be se	elected
10	Grommet, 1000 mm		
KZ	Plug connector, 300 mm	Yes	
KOZ	Plug connector, Without connector	res	

## CE-compliant

	oompnane	
Nil	No	
Q	CE-compliant	

The plug connector is included but does not come assembled.

If a lead wire length of 600 mm or more is required, select "KOZ" (Without connector) and then add the connector part number shown below under the valve part number when ordering.

## Plug connector part no.: AXT661 - 14A -

	Lead wife length
6	600 mm
10	1000 mm
20	2000 mm
30	3000 mm

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Mounting screws are included for models without sub-plate. (2 pcs.) M2.5 x 14/With spring washer (Material: Stainless steel)

For other spare parts, refer to page 44.



## LVM15/150 Series

## **Specifications**



Without sub-plate



With sub-plate

				Base r	nounted	
Model			LVM15R3	LVM15R4	LVM15R6	LVM155R
Valve constru	ction			Direct operat	ed rocker type	
Valve type			N.C.	N.O.	N.C.	Universal
Number of po	rts			2		3
Fluid*1			Air, W	later, DI water (Pure wa	ater), Diluent, or Cleanin	ng fluid
Operating	Standar	d type		-75 kPa t	o 0.25 MPa	
pressure range	High-press	ure type		Max. 0.	6 MPa* <sup>7</sup>	
Orifice	Standar	d type		1.6	mm	
diameter	High-press	ure type	1 mm			
Response tim	ne*8 15 ms or less (at pneumatic pressure)					
Leakage			Zero leakage, both internal or external (at water pressure)			
Proof Standard type pressure*2 High-pressure type		d type	0.38 MPa			
		ure type	0.9 MPa			
Ambient temperature*9		9	0 to 50°C			
Fluid tempera	ture*9		0 to 50°C (No freezing)			
Volume of val	ve cham	ber*3	50	μL	60 μL	50 μL
Mounting orie	entation*	1	Free			
Enclosure			IP40 or equivalent			
Weight			45 g (Without sub-plate), 56 g (With sub-plate)			
Rated voltage	•		12, 24 VDC			
Allowable volta	ge fluctua	tion*5	±10% of rated voltage			
Type of coil in	sulation		Class B			
Power consul	mption	Inrush	5.5 W			
(When rated v	oltage	iiilusil	(0.23 A)			
is at 24 V)		Holding	1 W			
Coil switching	noise*6	Т	60 dB			

- \*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance beforehand.
- \*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test
- \*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted
- \*4 Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.
- \*5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.
- \*6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.
- \*7 The high-pressure type can also be used at a pressure level of up to -75 kPa. However, set the maximum operating pressure so that a difference in operating pressure becomes 0.6 MPa or less.

  Example) When the valve is used at -50 kPa, the maximum operating pressure is up to 0.55 MPa.
- \*8 In compliance with JIS B 8419:2010 (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
  - The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.
- \*9 When the diaphragm material is Kalrez<sup>®</sup>, the valve changeover time will be significantly longer at ambient and fluid temperatures of 15°C or less when compared to the valve changeover time at room temperature (≈ 25°C).
- \* Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

## **Flow Rate Characteristics**

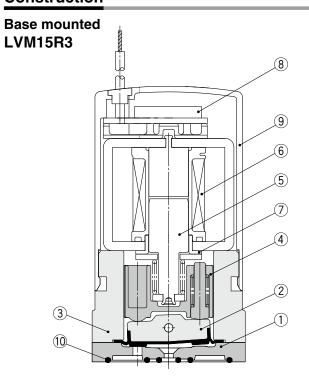
Wate	Air		
Kv	C b		
0.034 [0.012]	0.04 [0.015]		

The [ ] indicate the values of the high-pressure type.

\* The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

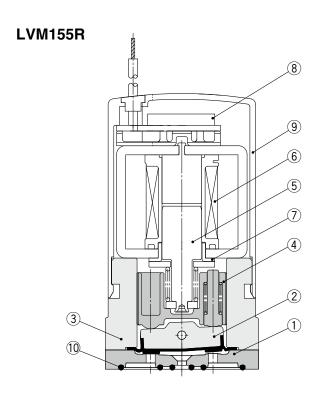
<sup>\*</sup> Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.





# EVM15R4 8 9 6 7 7 10

# 8 9 9 6 5 7



## Component Parts: LVM15R3, 15R4, 15R6, 155R

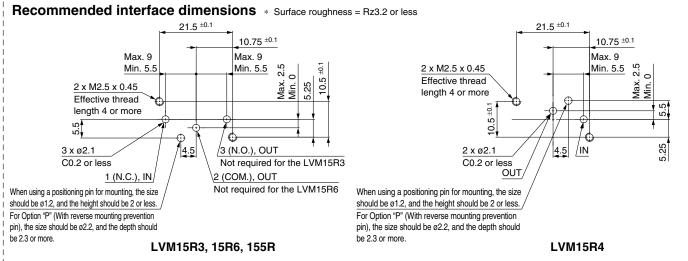
	P	, ,
No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	_
6	Coil assembly	_
7	Sleeve	SUY (Iron)
8	Board assembly	_
9	Casing	PBT
10	Interface gasket	EPDM/FKM/Kalrez®

Kalrez<sup>®</sup> is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.



## LVM15/150 Series

## **Dimensions** Base mounted, Without sub-plate Plug connector type **LVM15R3-**□□-□ (N.C.) **LVM15R4-**□□-□ (N.O.) wire length **LVM15R6-**□□**-**□ (N.C.) LVM155R-□□-□ (Universal) 27 21.5 Light position (Option) 2 x ø2.7 Mounting hole 6 -ead wire length 16 59.7 UL1007 48.6 AWG22 N.C. N.O. 48.6 ø1.4 depth 2.3 For Option "P (With reverse mounting prevention pin): ø2, height 2 $\otimes$ +N.O. Max. 9 Max. 9 Min. 5.5 Min. 5.5 LVM15R6 ø1.4 depth 2.3 ø1.4 depth 2.3 ø1.4 depth 2.3 For Option "P" For Option "P" For Option "P" (With reverse mounting (With reverse mounting (With reverse mounting prevention pin): prevention pin): prevention pin): ø2, height 2 ø2, height 2 ø2, height 2 . 2.5 Max. ; Max. 9 Max. 9 Max. 9 Max. 9 Min. 5.5 Min. 5.5 Min. 5.5 Min. 5.5 LVM155R LVM15R3 LVM15R4 Recommended interface dimensions \* Surface roughness = Rz3.2 or less 21.5 ±0.1 21.5 ±0.1 10.75 ±0.1 10.75 ±0.1



## **Dimensions**

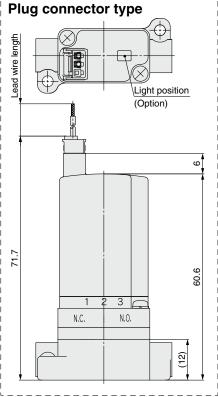
Base mounted, With sub-plate

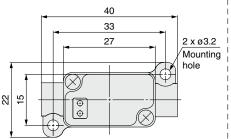
**LVM15R3-**□□□-□ (N.C.)

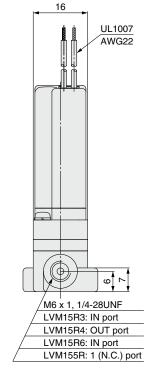
**LVM15R4-**□□□-□ (N.O.)

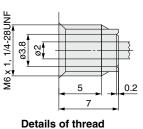
**LVM15R6-**□□□-□ (N.C.)

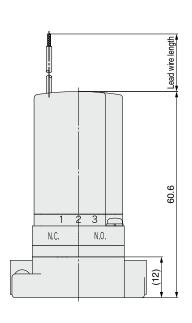
LVM155R-□□□-□ (Universal)

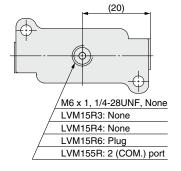


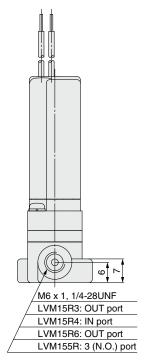










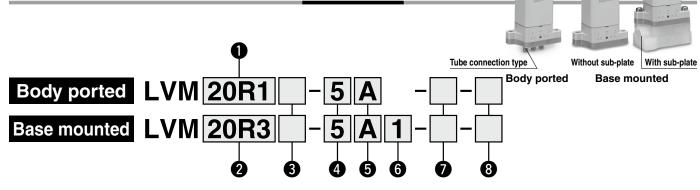


## Direct Operated Rocker Type

# Compact Direct Operated [Option] 2/3-Port Solenoid Valve for Chemical Liquids

# LVM20/200 Series

## **How to Order**



Number of ports, Valve type

Symbol	Number of ports Valve type					
20R1	2	N.C.	IN OUT (Symbol 2)			
20R2		N.O.	IN OUT (Symbol 2)			
202R	3	Universal	1 2			

2 Number of ports, Valve type

	O manual or porte, mile type						
Symbol	Number of ports	Valve type					
20R3	2	N.C.	IN OUT (Symbol 2)				
20R4		N.O.	IN OUT (Symbol 2)				
205R	3	Universal	1 2				

Power saving circuit

Nil	None (Standard type)
Υ	Yes

## 4 Coil voltage

Symbol	Voltage		
5	24 VDC		
6	12 VDC		

## Fluid contact material

Plate	Diaphragm	
PEEK	EPDM	
B PEEK FKM		
PEEK	Kalrez <sup>®</sup>	
	PEEK PEEK	

6 Sub-plate material/port size, Reverse mounting prevention pin

		<u>9  </u>			
Symbol	Sub-	Reverse mounting prevention pin			
Symbol	Material Port size				
Nil		None			
			Yes		
P	No	None			
1		Rc1/8			
1F	PVDF	G1/8	None		
1N		NPT1/8			

\* A sub-plate cannot be mounted for "P" (With reverse mounting prevention pin).

## (A) CE-compliant

O O O O O O O O O O O O O O O O O O O			
Nil	No		
Q	CE-compliant		

Electrical entry, Lead wire length, Light/surge voltage suppressor

	2 Liedardar dina j, Leda inio lengan, Lightedrige tenage eapprecees.						
Symbol	Electrical entry, Lead wire length	Light/surge voltage suppressor					
Nil	Grommet, 300 mm						
6	Grommet, 600 mm	Cannot be selected					
10	Grommet, 1000 mm						
K	Plug connector, 300 mm	None					
КО	Plug connector, Without connector	None	M				
KZ	Plug connector, 300 mm	Yes  * Power saving circuit "Y" is					
KOZ	Plug connector, Without connector	equipped with a light/surge voltage suppressor.					

The plug connector is included but does not come assembled.

If a lead wire length of 600 mm or more is required, select "KO□" (Without connector) and then add the connector part number shown below under the valve part number when

Plug connector part no.: AXT661 − 14A − 🗌

## Lead wire length

6	600 mm
10	1000 mm
20	2000 mm
30	3000 mm

Mounting screws are included with the base-mounted type (without sub-plate). (2 pcs.) M3 x 14/With spring washer (Material: Stainless steel)

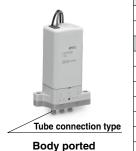
For other spare parts, refer to page 44.

<sup>\*</sup> Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.



Specific Product Precautions

## **Specifications**





Without sub-plate Base mounted



Base mounted

			Body porte	ed (Tube conne	ction type)		Base mounted	
Model		LVM20R1	LVM20R2	LVM202R	LVM20R3	LVM20R4	LVM205R	
Valve construction		Direct operated rocker type						
Valve type			N.C.	N.O.	Universal	N.C.	N.O.	Universal
Number of po	rts		2	2	3	2	2	3
Fluid*1				Air, Water, DI	water (Pure wa	ter), Diluent, or	Cleaning fluid	
Operating pre	ssure ra	nge	-7:	5 kPa to 0.25 M	Pa	-7	'5 kPa to 0.3 MI	Pa
Orifice diamet	er				2 n	nm		
Response tim	e*7			20 ו	ms or less (at p	neumatic pressi	ure)	
Leakage				Zero leakage	, both internal o	r external (at wa	ater pressure)	
Proof pressur	e*2			0.38 MPa			0.45 MPa	
Ambient temperature*8		-8	0 to 50°C					
Fluid tempera			0 to 50°C (No freezing)					
Volume of val	ve cham	ber*3	84 μL					
Mounting orie	ntation*	4	Free					
Enclosure			IP40 or equivalent					
Weight			80 g 80 g (Without sub-plate), 94 g (With sub-			With sub-plate)		
Rated voltage			12, 24 VDC					
Allowable voltage	ge fluctua	ation*5	±10% of rated voltage					
Type of coil in	sulation	)	Class B					
Power	Standa	rd type	2.5 W					
consumption		,			(0.1	A)		
(When rated	With	Inrush			4	• •		
voltage is at 24 V)	saving					7 A)		
circuit Holding			0.6 W					
Coil switching noise*6			60 dB					

- \*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance beforehand.
- \*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test
- \*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted
- \*4 Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.
- \*5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.
- \*6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.
- \*7 In compliance with JIS B 8419:2010 (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
  - The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.
- \*8 When the diaphragm material is Kalrez®, the valve changeover time will be significantly longer at ambient and fluid temperatures of 15°C or less when compared to the valve changeover time at room temperature (≈ 25°C).
- \* Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

## **Flow Rate Characteristics**

Water		А	ir
Kv	Cv	С	b
0.055	0.065	0.23	0.27

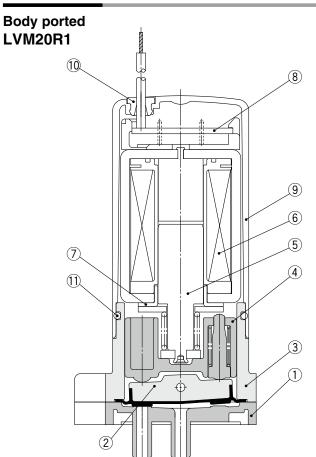
The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.

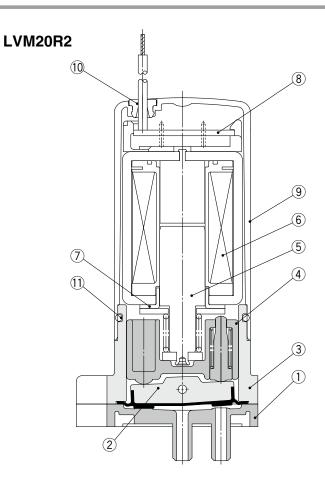


<sup>\*</sup> Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

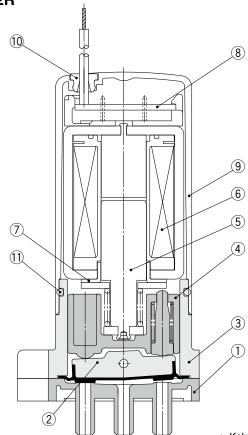
## LVM20/200 Series

## Construction





## LVM202R

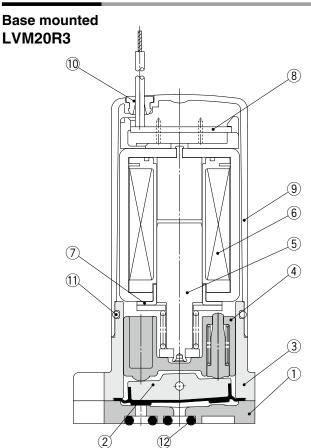


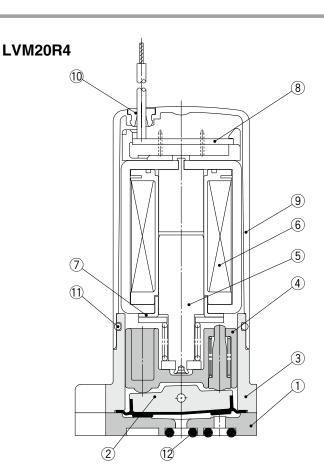
## Component Parts: LVM20R1, 20R2, 202R

		, - , -
No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	_
6	Coil assembly	_
7	Sleeve	SUY (Iron)
8	Board assembly	_
9	Casing	PBT
10	Plug	NBR
11	O-ring	NBR

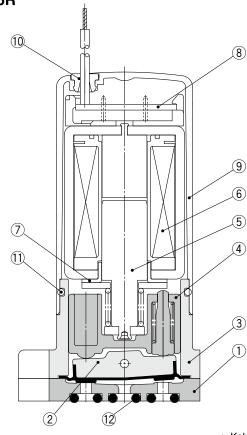
 $\ast\;$  Kalrez  $\!\!^{\text{@}}$  is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.







## LVM205R



## Component Parts: LVM20R3, 20R4, 205R

No.	Description	Material
1	Plate	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Body	PBT
4	Slide bushing assembly	PPS/Stainless steel
5	Armature assembly	_
6	Coil assembly	_
7	Sleeve	SUY (Iron)
8	Board assembly	_
9	Casing	PBT
10	Plug	NBR
11	O-ring	NBR
12	O-ring	EPDM/FKM/Kalrez®

 $\ast\;$  Kalrez  $\!\!^{\otimes}\!\!$  is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.



## LVM20/200 Series

## **Dimensions**

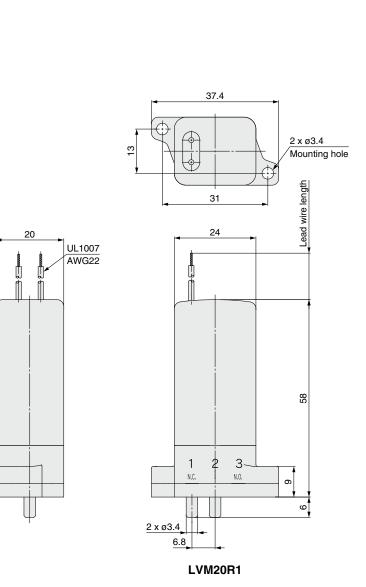
**Body ported** 

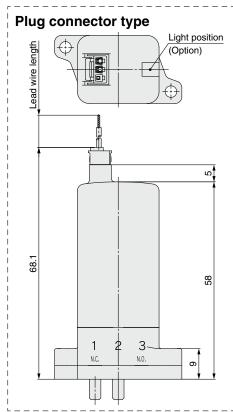
**LVM20R1-**□□-□ (N.C.)

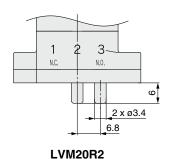
**LVM20R2-**□□-□ (N.O.)

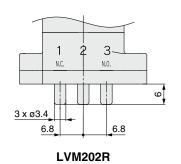
LVM202R-□□-□ (Universal)









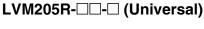


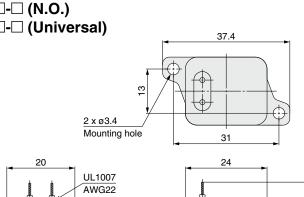
## **Dimensions**

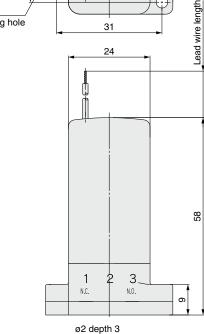
Base mounted, Without sub-plate

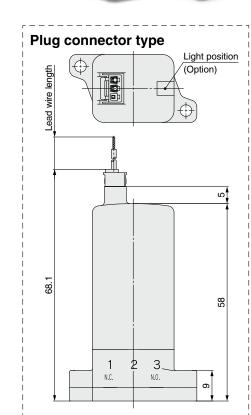
**LVM20R3-**□□-□ (N.C.)

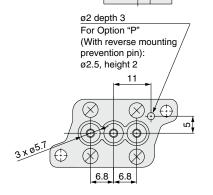
**LVM20R4-**□□-□ (N.O.)



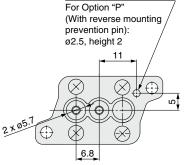








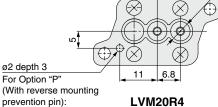
LVM205R



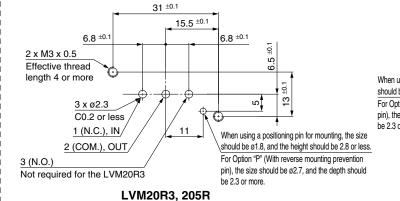
LVM20R3

ø2 depth 3 For Option "P" (With reverse mounting

ø2.5. height 2



Recommended interface dimensions \* Surface roughness = Rz3.2 or less



31 ±0.1 15.5 ±0.1 11 2 x M3 x 0.5 6.8 ±0.1 Effective thread length 4 or more When using a positioning pin for mounting, the size should be Ø1.8, and the height should be 2.8 or less. For Option "P" (With reverse mounting prevention pin), the size should be ø2.7, and the depth should OUT ΝI be 2.3 or more. 2 x ø2.3 C0.2 or less  $\phi$ 

LVM20R4

## LVM20/200 Series

## **Dimensions**

Base mounted, With sub-plate

**LVM20R3-**□□-□ (N.C.)

LVM20R4-□□□-□ (N.O.)

20

1/8 (Rc/G/NPT)

35

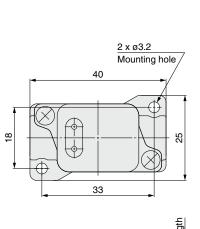
LVM20R3: IN port

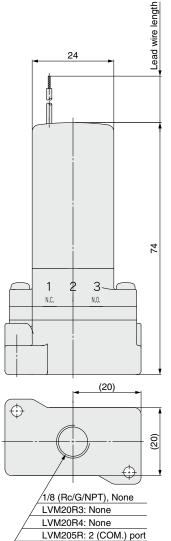
LVM20R4: OUT port

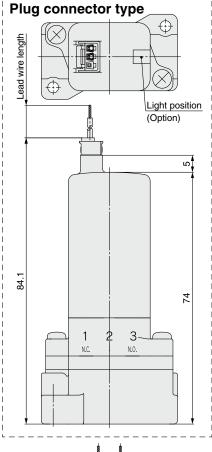
LVM205R: 1 (N.C.) port

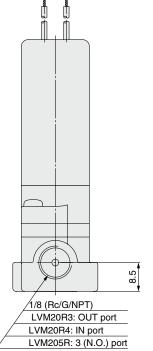
UL1007 AWG22

LVM205R-□□□-□ (Universal)













Compact Direct Operated 2/3-Port Solenoid Valve for Chemical Liquids with Power Saving Circuit

# LVM11/13 Series

## **How to Order**

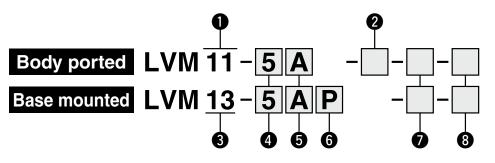


Body ported Base mounted

8 CE-compliant

No CE-compliant

Nil



Number of ports, Valve type

Symbol	Number of ports	Valve type		
11	2	N.C.	OUT IN	

2 Option

Nil	None	
1	Bracket	

3 Number of ports, Valve type

Symbol	Number of ports	Valve type		
13	2	N.C.	OUT	

4 Coil voltage

Symbol	Voltage
5	24 VDC
6	12 VDC

5 Fluid contact material

Symbol	Body	Diaphragm
Α	PEEK	EPDM
В	PEEK	FKM
C	PEEK	Kalrez <sup>®</sup>

## 6 Reverse mounting prevention pin

	processing proc		
Nil	None		
	Yes		
P	Reverse mounting prevention pin		

Electrical entry, Lead wire length, Light/surge voltage suppressor

	<u> </u>	<u> </u>	
Symbol	Electrical entry, Lead wire length	Light/surge voltage	suppressor
Nil	Grommet, 300 mm		
6	Grommet, 600 mm	Cannot be selected	
10	Grommet, 1000 mm		
KZ	Plug connector, 300 mm	Yes	
KOZ	Plug connector, Without connector	res	

- \* The plug connector is included but does not come assembled.
- \* If a lead wire length of 600 mm or more is required, select "KOZ" (Without connector) and then add the connector part number shown below under the valve part number when ordering.

Plug connector part no.: AXT661 − 14A − □

## Lead wire length

6	600 mm
10	1000 mm
20	2000 mm
30	3000 mm

Mounting screws are included with the base-mounted type. (2 pcs.) M2 x 11/With spring washer (Material: Stainless steel)

For other spare parts, refer to page 44.

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## LVM11/13 Series

## **Specifications**



**Body ported** 



Base mounted

Model			Body ported	Base mounted	
			LVM11	LVM13	
Valve constru	ction		Direct operate	d poppet type	
Valve type			N.	C.	
Number of po	rts		2		
Fluid*1			Air, Water, DI water (Pure wa	ter), Diluent, or Cleaning fluid	
Operating pre	ssure ra	nge	0 to 0.2	25 MPa	
Orifice diamet	ter		1.5	mm	
Response tim	e*7		10 ms or less (at p	neumatic pressure)	
Leakage			Zero leakage, both internal o	r external (at water pressure)	
Proof pressur	e*2		0.38 MPa		
Ambient temp	erature*	:8	0 to 9	50°C	
Fluid tempera	ture*8		0 to 50°C (No freezing)		
Volume of val	ve cham	ber*3	11 μL 13 μL		
Mounting orie	ntation*	4	Free		
Enclosure			IP40 or equivalent		
Weight			30	g	
Rated voltage			12, 24	VDC	
Allowable volta	ge fluctu	ation*5	±10% of ra	ted voltage	
Type of coil in	sulation	1	Clas	ss B	
Power consumption	With	Inrush	2.5 (0.1		
(When rated voltage is at 24 V)	saving circuit	Holding	1	w	
Coil switching	a noise*6 50 dB		dB		

- \*1 Select an appropriate fluid contact material according to the fluid to be used. Additionally, check the chemical resistance beforehand.
- \*2 Indicates the pressure which does not generate breakage or cracks after a one-minute airtight test
- \*3 Indicates the volume of clearance inside the valve chamber after the volume of the diaphragm is subtracted
- \*4 Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended. When residual liquid need not be taken into consideration, any mounting orientation is available.
- \*5 When response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.
- \*6 The value is based on SMC's measurement conditions. The noise level will vary according to the actual conditions.
- \*7 In compliance with JIS B 8419:2010 (Value at ambient and fluid temperatures of 25°C, rated voltage, max. operating pressure (air), and when the N.C. (IN) port is pressurized)
- The response time will vary depending on the supply pressure, fluid, piping conditions, and ambient temperature.

  8 When the diaphragm material is Kalrez<sup>®</sup>, the valve changeover time will be significantly longer at ambient and fluid
- temperatures of 15°C or less when compared to the valve changeover time at room temperature (≈ 25°C).
- \* Refer to 10 in "Design / Selection" on page 41 if the valve is to be energized continuously for extended periods of time.

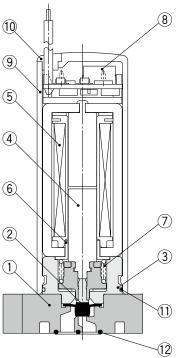
## Flow Rate Characteristics

Water		Air	
Kv	Cv	С	b
0.034	0.04	0.13	0.22

The values of Kv and Cv are based on JIS B 2005:1995; the values of C and b are based on JIS B 8390:2000.



<sup>\*</sup> Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.



**Component Parts: LVM11** 

	= =
Description	Material
Body	PEEK
Diaphragm assembly	EPDM/FKM/Kalrez®
Spacer	PBT
Armature assembly	Stainless steel/POM
Coil assembly	_
Sleeve	SUY (Iron)
Return spring	Stainless steel
Board assembly	_
Casing	PBT
Plug	NBR
O-ring	NBR
	Body Diaphragm assembly Spacer Armature assembly Coil assembly Sleeve Return spring Board assembly Casing Plug

**Component Parts: LVM13** 

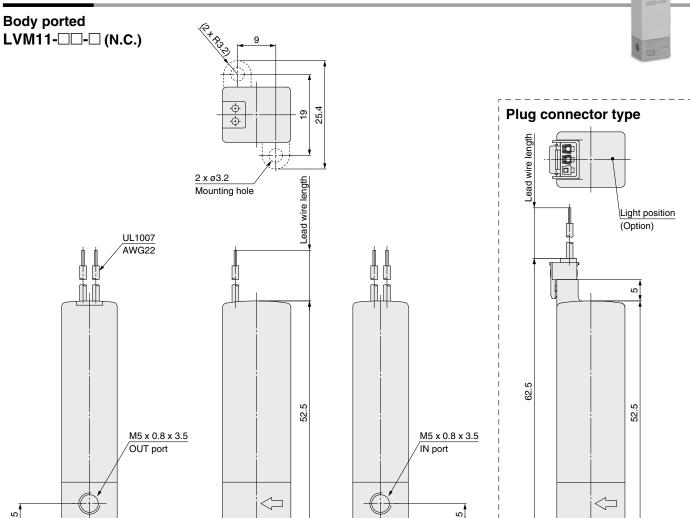
	ponent i arts. Evin	
No.	Description	Material
1	Body	PEEK
2	Diaphragm assembly	EPDM/FKM/Kalrez®
3	Spacer	PBT
4	Armature assembly	Stainless steel/POM
5	Coil assembly	_
6	Sleeve	SUY (Iron)
7	Return spring	Stainless steel
8	Board assembly	_
9	Casing	PBT
10	Plug	NBR
11	O-ring	NBR
12	Gasket	EPDM/FKM/Kalrez®

\* Kalrez® is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.



## LVM11/13 Series

## **Dimensions**



coche 47

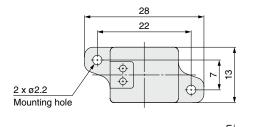
16

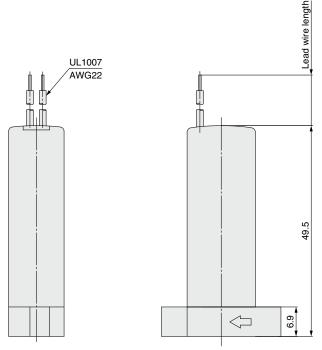


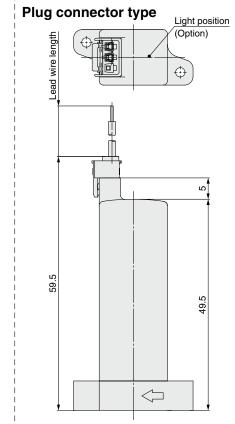
## **Dimensions**

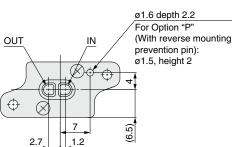
**Base mounted** 

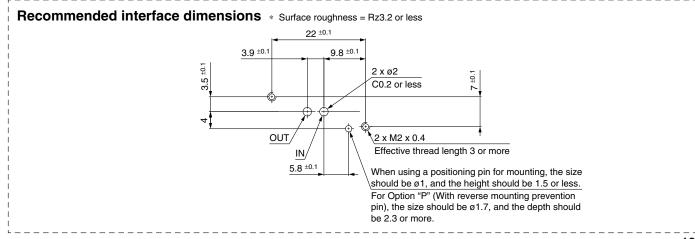














# LVM Series Specific Product Precautions 1

Be sure to read this before handling the products. Please contact SMC when it is used in conditions other than the specifications.

## **Design / Selection**

## **⚠** Warning

1. Do not use this product in applications which may adversely affect human life (e.g. medical equipment connected to the human body for drip infusion).

## 2. Confirm the specifications.

Give careful consideration to the operating conditions, such as the application, fluid, and environment, and use within the specified operating ranges indicated in the catalog.

## 3. Fluid

Be sure to confirm the compatibility between the component material and the fluid.

## 4. Ensure sufficient space for maintenance activities.

When installing the products, allow access for maintenance and inspection.

## 5. Fluid pressure range

Fluid pressure should be within the allowable pressure range.

### 6. Ambient environment

Use within the allowable ambient temperature range. Be sure that the liquid or corrosive gas does not touch the external surface of the product.

## 7. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

## 8. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

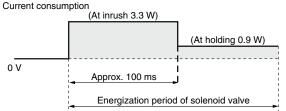
## 9. Cannot be used as an emergency shut-off valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shut-off valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

## 10. Extended periods of continuous energization

If solenoid valves are to be continuously energized for extended periods of time, use valves with power saving circuits to minimize the amount of heat released by the coil.

## Power saving circuit waveform (example)



- \* Power consumption for the waveform shown above is that of the LVM09/090.
- For the LVM15/150, the type with power saving circuit is standard.
- \* For the LVM10/100, the inrush is 50 ms.

When a solenoid valve without a power saving circuit is continuously energized for long periods of time, temperature increase from coil heat release can result in worsening performance and shortened service life of the solenoid valve, as well as adverse effects on peripheral equipment in the vicinity. For this reason, when valves are to be continuously energized for extended periods, use a fan or take other measures to disperse heat and keep valve surface temperatures at  $70\,^{\circ}\text{C}$  or less.

The table below shows reference values for continuously energized valves (single unit) when surface temperature is 70°C or less.

Model	LVM09/090	LVM10/100	LVM20/200
Period of continuous energization	5 min. or less	30 min. or less	30 min. or less
Duty ratio	50% or less		
Ambient temperature	25°C or less		
Power saving circuit	None		

- \* Duty ratio: ON time/(ON time + OFF time)
- \* For the LVM15/150, the type with power saving circuit is standard.

Please use a fan or take other measures to disperse heat and keep temperatures within the specified range when mounting the solenoid valves inside control panels, etc. Be especially careful when using three or more adjacent valves with manifolds and keeping them continuously energized for extended period, as this may result in dramatic increases in temperature.

## 11. Low temperature environments

Be aware that the valve changeover time becomes extremely long when the ambient and fluid temperature becomes 15°C or less as a reference when compared to the valve changeover time at room temperature (approx. 25°C). Diaphragm material: Kalrez®

 Kalrez<sup>®</sup> is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.

## Selection

## **⚠** Caution

## 1. Leakage voltage

The leakage voltage should be 2% or less of the rated voltage. If the leakage voltage exceeds this value, solenoid valve may not turn OFF.

## Valves with a power saving circuit (PWM circuit built-in type)

Valves with a power saving circuit (PWM circuit built-in type) perform the high-speed switching operation with the PWM control circuit inside the valve after the rated power has been applied for several tens of ms to reduce the power consumption. The problems shown below may occur in this type of valve due to the switch or drive circuit system by the PWM control. Be sure to check the operation with the customer's machine sufficiently when selecting the product.

- 1) The valve does not turn ON.
  - If the PWM circuit built-in type valve is driven by a mechanical relay, etc., and chattering occurs during the several tens of ms necessary for the valve to reach its rated voltage, the valve may not turn ON correctly.
  - If a filter, etc., is connected between the power supply and the PWM circuit built-in type valve, the current necessary to drive the valve lowers due to the effects of the filter, and then the valve may not turn ON correctly.
- 2) The valve does not turn OFF.

If the PWM circuit built-in type valve is driven by the photo coupler, the photo coupler cannot turn OFF and the valve is kept in an ON state. Therefore, take great care when using the photo coupler built-in SSR (solid state relay) or drive circuit.





# LVM Series Specific Product Precautions 2

Be sure to read this before handling the products. Please contact SMC when it is used in conditions other than the specifications.

## Mounting

## **⚠** Caution

1. Always tighten threads with the proper tightening torque.

When mounting the solenoid valve, tighten it with the proper tightening torque shown below.

## **Tightening Torque for Base Mounting**

Location	Model	Thread size	Proper tightening torque [N·m]
	LVM07R6	M1.6	0.06 to 0.1
Base	LVM09R3, 09R4, 09R6, 095R	M2	0.1 to 0.14
mounted,	LVM13	M2	0.15 to 0.2
Body	LVM10R3, 10R4, 10R6, 105R	M2	0.15 to 0.2
mounting	LVM15R3, 15R4, 15R6, 155R	M2.5	0.25 to 0.35
	LVM20R3, 20R4, 205R	МЗ	0.4 to 0.6

- 2. Mount the solenoid valve on the horizontal surface.

  Applicable model: All models
- 3. Remove dust from the solenoid valve mounting surface completely. The surface roughness of the mounting surface should be Rz3.2 or less.

Applicable model: Base mounted

4. When mounting the solenoid valves next to each other, the valve pitch should be the value or more shown in the table below.

Model	LVM07	LVM09/090	LVM13	LVM10/100	LVM15/150	LVM20/200
Valve pitch	8	10.5	14	14	17	21

Applicable model: All models

## **⚠** Warning

5. If air leakage increases or equipment does not operate properly, stop operation.

After mounting, perform suitable function and leak tests to confirm that the mounting is correct.

Since the body (orifice shape) is designed to eliminate residual liquid, mounting in a vertical direction with the coil at the top is recommended.

When residual liquid need not be taken into consideration, any mounting orientation is available.

## **Piping**

## **⚠** Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil, and other debris from inside the pipe.

When tubing is connected to the body-ported solenoid valve, insert the tubing straight to the end of the tube inlet for a complete fit.

Select appropriate tubing while referring to the table below.

Model	Tube inside diameter (I.D.)	Tubing outside diameter (O.D.) (after mounting)
LVM09R1, 09R2, 092R	ø1.9 or less	ø4.2 or less
LVM10R1, 10R2, 102R	ø2.5 or less	ø4.5 or less
LVM20R1, 20R2, 202R	ø3.1 or less	ø6.8 or less

The holding force varies by the tubing material. Be sure to confirm the holding force of each material before operation. After connecting the tubing, care should be taken not to put excessive force (tensile force, compression, bending, etc.) on the tubing. If an external force of 20 N or more is applied to the tube inlet, the inlet may become damaged, and leakage or breakage could occur.

When the tubing is long or according to the operating conditions, tubing may thrash about, causing damage to the tube inlet of the solenoid valve, or the tubing to come off or deteriorate.

In this case, secure the tubing to prevent its uncontrolled movement.

4. When piping the fitting to the solenoid valve, the installation method and tightening torque value may vary depending on the seal structure (shape) or material of the fitting to be used. Check the methods and precautions recommended by the fitting manufacturer to be used, and be sure to check for leakage.

The table below shows the tightening method using the KQ2 series.

Model	Location	Thread size	Tightening method	Tightening torque [N·m] (Reference)
LVM11	Body	M5	After tightening by hand, tighten 1/6 to 1/4 turn with a tightening tool.	Material PEEK: 0.5 to 0.7
LVM10R3, 10R4, 10R6, 105R	Base mounted (With sub-plate)	M6 or 1/4-28UNF	After tightening by hand, tighten 1/6 to 1/4 turn with a tightening tool.	Material PVDF: 0.6 to 0.8 Material PFA: 0.2 to 0.25
LVM15R3, 15R4, 15R6, 155R		M6 or 1/4-28UNF	After tightening by hand, tighten 1/6 to 1/4 turn with a tightening tool.	Material PVDF: 0.6 to 0.8
LVM20R3,		Rc1/8 or NPT1/8	Tighten approximately 4 turns.	Material PVDF: 0.5 to 0.6
20R4, 205R		G1/8	After tightening by hand, tighten 1/3 to 1/2 turn with a tightening tool.	Material PVDF: 0.4 to 0.6



# LVM Series Specific Product Precautions 3

Be sure to read this before handling the products. Please contact SMC when it is used in conditions other than the specifications.

## Wiring

## **⚠** Caution

- 1. Use electrical circuits which do not generate chattering in their contacts.
- 2. Use voltage which is within ±10% of the rated voltage. However, when response time is prioritized, control the voltage so that there is no fluctuation below the rated voltage.
- 3. Apply the correct voltage.

Applying incorrect voltage may cause a malfunction or a burned coil.

Connect the wires so that an external force of 10 N or more is not applied to the lead wire.

Otherwise, the coil will burn.

5. Units with power saving circuits use polarized electrical connections.

Red (+), Black (-)



## Fluid Properties

## **⚠** Warning

## Liquid (chemicals)

Component crystallizes or clots depending on its nature. Leakage will occur when a crystallized or clotted component is caught between the sealing parts.

Take measures to clean such component if necessary.

## Water

Install a filter strainer of about 100 mesh on the inlet side of the piping.

## Air

Compressed air filtered with a filter with filtration rating of 5  $\mu m$  or less, which is mounted on the inlet side of the piping, should be used.

## **Operating Environment**

## 

- 1. Do not use the product in a place where there is contact with corrosive gases, chemicals or liquids.
- 2. Do not use in explosive atmospheres.
- Do not use in locations subject to excessive vibration or impact.

Impact resistance of this solenoid valve is 150 m/s². Vibration resistance of this solenoid valve is 30 m/s².

4. Do not use in locations where radiated heat will be received from nearby heat sources.

## **Maintenance**

## **⚠** Warning

1. Removing the product

Shut off the fluid supply and release the fluid pressure in the system. Shut off the power supply. Remove the product.

- 2. Before operating, remove residual chemicals and completely replace it with pure water, air, etc.
- 3. Do not disassemble the product.

Products which have been disassembled cannot be guaranteed. If disassembly is necessary, please contact SMC.

## **How to Use Plug Connector**

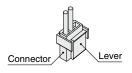
## **⚠** Caution

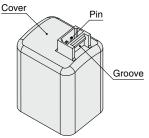
## **Attaching connectors**

Hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.

## **Detaching connectors**

Remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.





# LVM Series Spare Parts

■ Mounting Screw (Base mounted, For Body mounting)

Applicable model	Part number	Qty.
LVM07R6	LVM070-SC	20
LVM09R3, 09R4, 09R6, 095R	LVM090-SC	20
LVM13	LVM100-SC	00
LVM10R3, 10R4, 10R6, 105R	LVM100-SC	20
LVM15R3, 15R4, 15R6, 155R	LVM150-SC	20
LVM20R3, 20R4, 205R	LVM200-SC	20

■ Sub-plate (Base mounted, Option)

Applicable model	Part number		Qty.
LVM10R3, 10R4, 10R6 (Material: PVDF)	LVM100-S2-1-□		1
LVM10R3, 10R4, 10R6 (Material: PFA)	LVM100-S2-2-□	☐: Port size M6: M6 x 1	1
LVM105R (Material: PVDF)	LVM100-S1-1-□	28: 1/4-28UNF	1
LVM105R (Material: PFA)	LVM100-S1-2-□	201.1, 1. 200.11	1
LVM15R3, 15R4	LVM150-S2-1-□	☐: Port size	1
LVM15R6	LVM150-S6-1-□	M6: M6 x 1	1
LVM155R	LVM150-S1-1-□	28: 1/4-28UNF	1
LVM20R3, 20R4	LVM200-S2-1-□	□: Port size 01: Rc1/8	1
LVM205R	LVM200-S1-1-□	F1: G1/8 N1: NPT1/8	1

■ Gasket, O-ring (Base mounted, For Interface mounting)

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Applicable model	Part number		Qty.
LVM07R6	LVM070-GS-□		10
LVM09R3, 09R4, 09R6, 095R	LVM090-GS-□	☐: Material	10
LVM13	LVM13-GS-□	A: EPDM	10
LVM10R3, 10R4, 10R6, 105R	LVM100-OR-□	B: FKM	30
LVM15R3, 15R4, 15R6, 155R	LVM150-GS-□	C: Kalrez®	10
LVM20R3, 20R4, 205R	LVM200-OR-□	]	30

■ Bracket (Option)

==:aono: (op::o:.)			
Applicable model	Part number	Qty.	Note
LVM11	LVM10-14A-1	1	
LVM10R1, 10R2, 102R	LVM100-10A-1	1	With mounting screws
LVM10R3, 10R4, 10R6, 105R	LVM100-18A-1	1	

■ Plug Connector

Applicable model	Part number		Qty.
LVM09/090	SY100-30-4A-□	□: Lead wire length Nil: 300 mm 6: 600 mm 10: 1000 mm 30: 3000 mm	1
LVM11/13/10/100/15/150/20/200	AXT661-14A-□	☐: Lead wire length Nil: 300 mm 6: 600 mm 10: 1000 mm 20: 2000 mm 30: 3000 mm	1

 $<sup>\</sup>ast\;$  Kalrez  $\!\!^{\otimes}\!\!$  is a registered trademark of E. I. du Pont de Nemours and Company or its affiliates.



## **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

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Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger if not avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, \*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

## **⚠Warning**

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

## **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

## **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)
  - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

## Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## **⚠** Caution

## SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## **Revision History**

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- Edition B \* The LVM09/090, LVM15/150, and LVM20/200 series have been added.
  - \* The model numbers of the LVM10/100 series have been changed.
  - \* Number of pages has been increased from 12 to 28.

- Edition C \* The LVM07 series has been added.
  - \* The body-ported type and new variations have been added to the LVM09 series.
  - \* New variations have been added to the LVM15 series.
  - \* Various options have been added.
  - \* Number of pages has been increased from 28 to 48.

↑ Safety Instructions | Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.