# **EE-SX1350**

# Compact Slot / SMD Type (Slot width: 5 mm)

- Unique 5 mm Slot width.
- PCB surface mounting type.
- High resolution with a 0.5-mm-wide aperture.



Be sure to read Safety Precautions on page 3.



## **Ordering Information**

#### **Photomicrosensor**

Appearance	Sensing method	Connecting method	Sensing distance	Aperture size (H $ imes$ W) (mm)	Output type	Model
9 4	Transmissive (slot type)	SMT	5 mm (slot width)	Emitter 1.4 $\times$ 1.4 Detector 1.4 $\times$ 0.5	Phototransistor	EE-SX1350

## **Ratings, Characteristics and Exterior Specifications**

## Absolute Maximum Ratings (Ta = 25°C)

Item		Symbol	Rated value	Unit	Remarks
Emitter					
	Forward current	lF	30	mA	*1
	Pulse forward current	lfP	100	mA	Duty ratio: 1% Puls width: 0.1 ms
	Reverse voltage	VR	4	٧	
Detector					
	Collector- Emitter voltage	VCEO	12	٧	
	Emitter- Collector voltage	VECO	5	٧	
	Collector current	lc	20	mA	
	Collector dissipation	Pc	50	mW	*1
Operating temperature		Topr	-30 to 85	°C	*1
Storage temperature		Tstg	-40 to 100	°C	*1
Reflow soldering temperature		Tsol	255	°C	10 sec. max. <b>*</b> 2

<sup>\*1.</sup> Continuous Forward Current and Collector Power Dissipation must be derated complying. The product should be used without freezing or condensation.

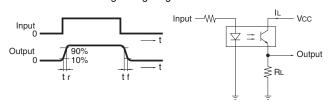
## **Exterior Specifications**

Connecting method	Weight (g)	Material		
Connecting method	Weight (g)	Case		
SMT	0.3	PPS		

## Electrical and Optical Characteristics (Ta = 25°C)

Item		Symbol	Value			Unit	Condition
	iteiii	Syllibol	MIN.	TYP.	MAX.	Oilit	Condition
Em	itter						
	Forward voltage	VF		1.2	1.5	٧	IF = 30 mA
	Reverse current	lR		0.01	10	μА	V <sub>R</sub> = 4 V
	Peak emission wavelength	λР		940		nm	IF = 20 mA
Det	tector						
	Light current	lι	0.4		4	mA	IF = 20 mA, VCE = 10 V
	Dark current	lο		10	200	nA	Vce = 10 V, 0 ℓx
	Collector- Emitter saturated voltage	Vce (sat)		0.1	0.4	V	I <sub>F</sub> = 20 mA, I <sub>L</sub> = 0.1 mA
	Peak spectral sensitivity wavelength	λР		900		nm	Vce = 5 V
Rising time		tr		11		μS	Vcc = 5 V, $RL = 100 \Omega$ IL = 1  mA *
Falling time		tf		14		μS	Vcc = 5 V, $RL = 100 \Omega$ IL = 1  mA *

\* Refer to the following timing diagram for tr and tf.



**<sup>\*2.</sup>** In case of reflow soldering, conditions which are shown at the temperature profile should be kept.

## **Engineering Data (Reference value)**

Fig 1. Forward Current vs. Collector **Dissipation Temperature Rating** 

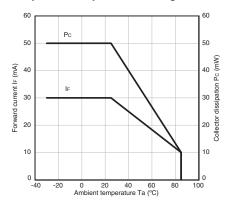


Fig 2. Forward Current vs. Forward Voltage Characteristics (Typical)

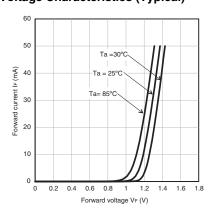


Fig 3. Light Current vs. Forward Current **Characteristics (Typical)** 

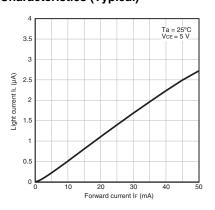


Fig 4. Light Current vs. Collector-**Emitter Voltage Characteristics** (Typical)

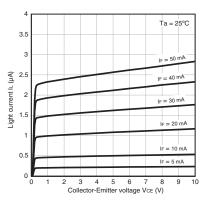
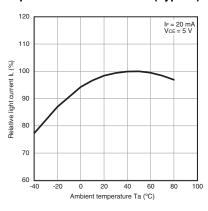


Fig 5. Relative Light Current vs. Ambient Fig 6. Dark Current vs. Ambient **Temperature Characteristics (Typical)** 



**Temperature Characteristics (Typical)** 

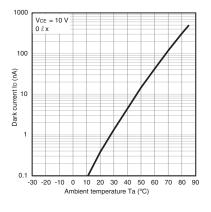
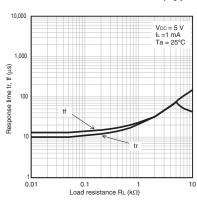


Fig 7. Response Time vs. Load **Resistance Characteristics (Typical)** 



(Typical)

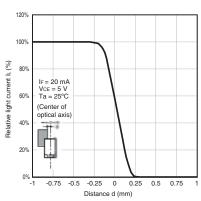
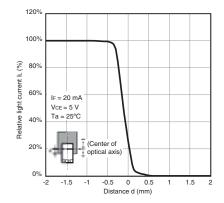


Fig 8. Sensing Position Characteristics Fig 9. Sensing Position Characteristics (Typical)



## **Safety Precautions**

To ensure safe operation, be sure to read and follow the Instruction Manual provided with the Sensor.

#### **CAUTION**

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



#### **Precautions for Safe Use**

Do not use the product with a voltage or current that exceeds the rated range.

Applying a voltage or current that is higher than the rated range may result in explosion or fire.

Do not miswire such as the polarity of the power supply voltage.

Otherwise the product may be damaged or it may burn.

This product does not resist water. Do not use the product in places where water or oil may be sprayed onto the product.

#### **Precautions for Correct Use**

Do not use the product in atmospheres or environments that exceed product ratings. This product is for surface mounting. Refer to Soldering Information, Storage and Baking for details.

Dispose of this product as industrial waste.

## **Dimensions and Internal Circuit**

(Unit: mm)

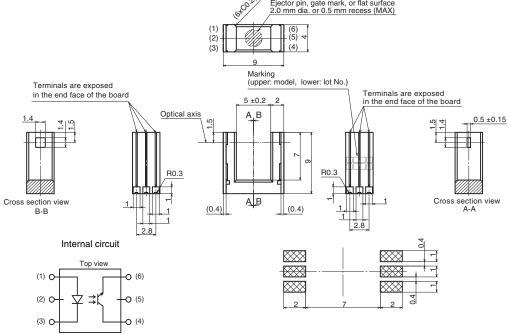
#### **Photomicrosensor**

### EE-SX1350



Aperture size (H x W)

Emitter	Detector		
1.4 × 1.4	1.4 × 0.5		

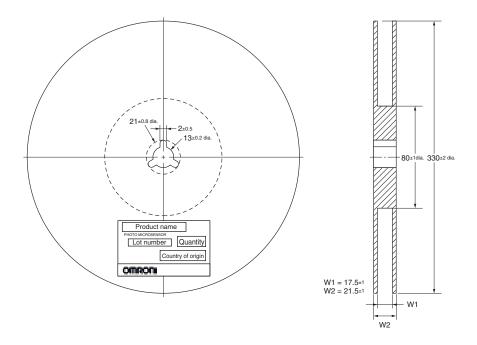


Terminal No.	Name
(1)	Anode
(2)	Not connected.
(3)	Cathode
(4)	Collector
(5)	Not connected.
(6)	Emitter

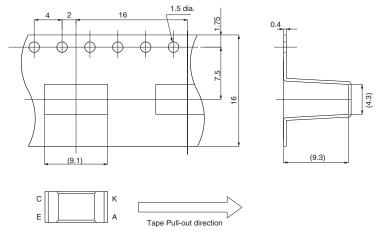
Unless otherwise specified, the tolerances are  $\pm 0.2$  mm.

# **Tape and Reel**

## Reel (Unit: mm)



## Tape (Unit: mm)

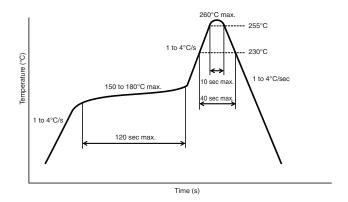


Note: Direction of product packing is upper figure.

## **Soldering Information**

#### **Reflow soldering: Temperature profile**

- 1. The reflow soldering can be implemented in two times complying with the following diagram.
  - All the temperatures in the product must be within the diagram.
- 2. The recommended thickness of the metal mask for screen printing is between 0.2 and 0.25 mm.



#### Manual soldering

The manual soldering should not be applied to the products, otherwise the housing may be deformed and/or the Au plating may be peeled off by heat.

#### Other notes

The use of infrared lamp causes the temperature at the resin to rise particularly too high.

All the temperatures in the product must be within the above diagram. Do not immerse the resin part into the solder. Even if within the above temperature diagram, there is a possibility that the gold wire in the products is broken in case that the deformation of PC board gives stress to the products.

Please confirm the conditions (including material and method of flux and cleaning) of the reflow soldering fully by actual solder reflow machine prior to the mass production use.

## **Storage**

#### Storage conditions

To protect the product from the effects of humidity until the package is opened, dry-box storage is recommended. If this is not possible, store the product under the following conditions:

Temperature: 10 to 30 °C Humidity: 60% RH max.

#### Treatment after open

- Reflow soldering must be done within 48 hours stored at the conditions of humidity 60% RH or less and temperature 10 to 30°C
- 2. If the product must be stored after it is unpacked, store it in a dry box or reseal it in a moisture-proof package with desiccant at a temperature of 10 to 30°C and a humidity of 60% RH or less. Even then, mount the product within one week.

## **Baking**

In case that it could not carry out the above treatment, it is able to mount by the following baking treatment. However baking treatment shall be limited only 1 time.

Recommended conditions: 60°C for 24 to 48 hours (reeled one) 100°C for 8 to 24 hours (loose one)

Contact: www.omron.com/ecb

Application examples provided in this document are for reference only. In actual applications, confirm equipment functions and safety before using the product.
 Consult your OMRON representative before using the product under conditions which are not described in the manual or applying the product to nuclear control systems, railroad systems, aviation systems, vehicles, combustion systems, medical equipment, amusement machines, safety equipment, and other systems or equipment that may have a serious influence on lives and property if used improperly. Make sure that the ratings and performance characteristics of the product provide a margin of safety for the system or equipment, and be sure to provide the system or equipment with double safety mechanisms.

Note: Do not use this document to operate the Unit.