

CABLE ASSEMBLY INSTRUCTION

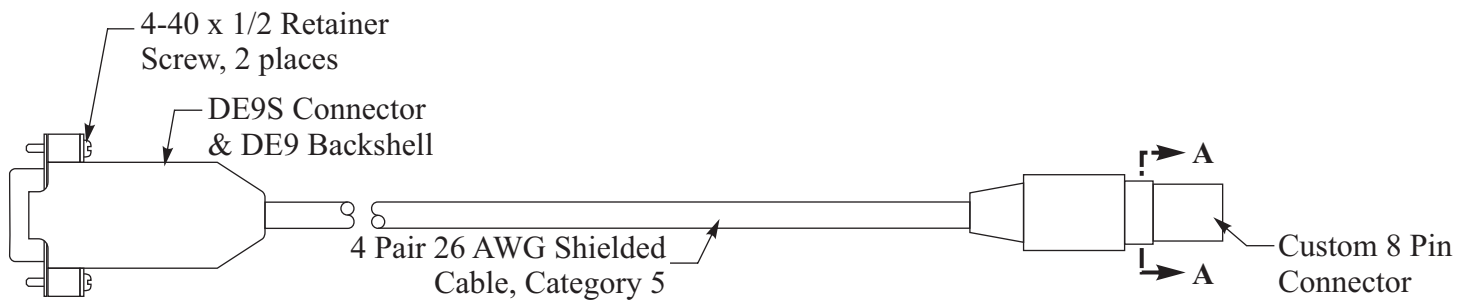
Maple Model(s)	PLC or Controller	Communication Type
HMI5000 Series (COM1) HMI600 Series	Allen-Bradley MicroLogix™ 1400	RS-232 with 8-pin Connector at PLC



Summary

The 8-pin connector for the Allen-Bradley MicroLogix™ 1400 PLC is a special part. Maple Systems recommends that you purchase cable (P/N 7446-0186). This wiring diagram shows how Maple Systems' Cable (P/N 7446-0186) is assembled.

Drawing and Schematic



MAPLE HMI END

PLC END

NOTES:

- 1 Shield wire must be terminated to connector metal shell.

