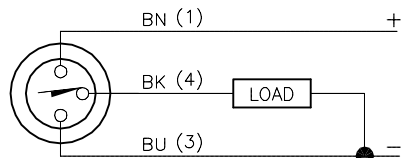
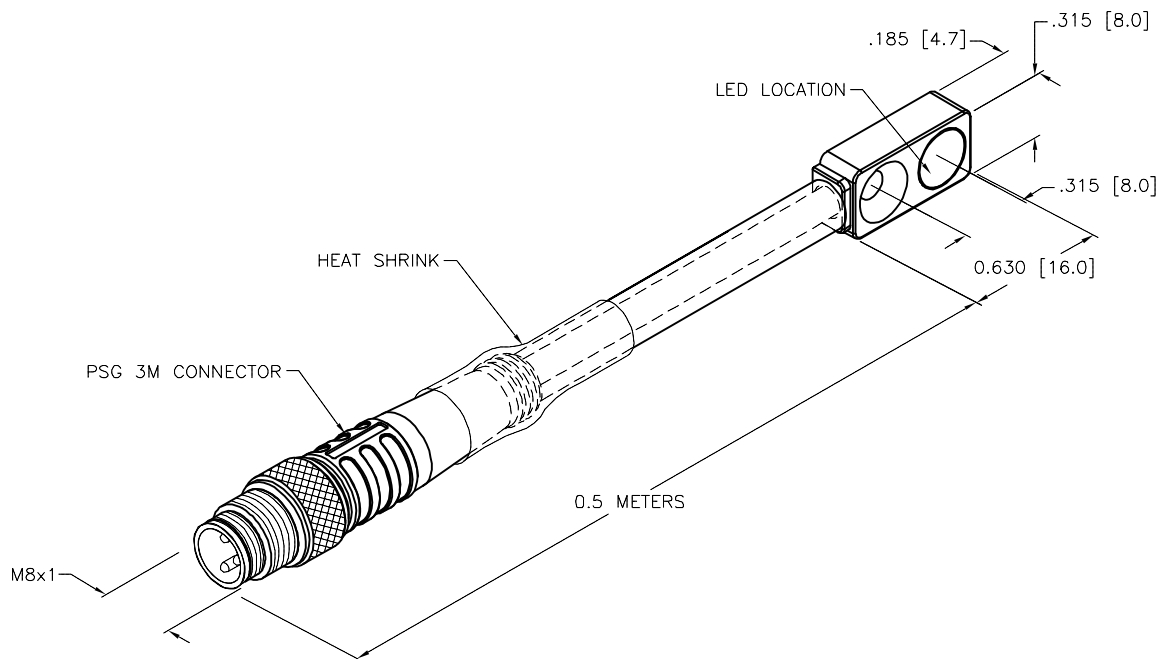


WIRING DIAGRAM



OUTPUT: AP6X

SHORT-CIRCUIT AND OVERLOAD PROTECTED



SPECIFICATIONS

RATED OPERATING DISTANCE	2mm = .079" (NOMINAL)
MOUNTING MODE	FLUSH
TEMPERATURE DRIFT	≤ ±10%
HYSTERESIS	3-15%
MIN. REPEAT ACCURACY	≤ 2%
OPERATING TEMPERATURE	0°C to +85°C (+32°F to +185°F)
RATED OPERATIONAL VOLTAGE	10-30 VDC
RESIDUAL RIPPLE	≤ 10%
RATED OPERATIONAL CURRENT	≤ 100 mA
NO-LOAD CURRENT	≤ 15 mA
RESIDUAL CURRENT	≤ 0.1 mA
RATED INSULATION VOLTAGE	≤ 0.5 kV
SHORT-CIRCUIT PROTECTION	YES, CYCLIC
MAX. VOLTAGE DROP	≤ 1.8 V
WIRE BREAKAGE PROTECTION	INCORPORATED
REVERSE POLARITY PROTECTION	INCORPORATED
OUTPUT FUNCTION	3-WIRE, NORMALLY OPEN, PNP
MAX. SWITCHING FREQUENCY	≤ 1 kHz
HOUSING MATERIAL	METAL, GD-ZN/NICKEL PLATED
ACTIVE FACE	PLASTIC, PA-12
CABLE	Ø3.0, TPU/GRAY
VIBRATION RESISTANCE	55 Hz, 1 mm AMPLITUDE (IN ALL 3 PLANES)
SHOCK RESISTANCE	30 g, 11 ms
DEGREE OF PROTECTION	IP67
SWITCHING STATUS INDICATION	LED, YELLOW

NOTES:

- LED LOCATION IS AT THE EDGE OF THE SENSING FACE.
- "/S1154" DESIGNATES WELDGUARD-COATED SENSOR TO BE USED AS BASE UNIT. USE PTFE TUBING OVER SENSOR CABLE.
 - PTFE TUBING STARTS AT SENSOR END, AND GETS CAPTURED IN THE CONNECTOR MOLDING MATERIAL.
 - SLIDE 35MM OF SHRINK TUBING TO OVERLAP CONNECTOR MOLD BODY AND PTFE TUBING.

SOURCE DRAWING - FOR REFERENCE ONLY

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1. 2. 3. 4.				DRFT RDS	DATE 08/13/15	DESCRIPTION	
MATERIAL		ALL DIMENSIONS DISPLAYED ON THIS DRAWING ARE FOR REFERENCE ONLY		APVD A.F.	SCALE 1=.8	Bl 2-Q4.7-AP6X-0.5M-PSG 3M/S1154	
FINISH		CONTACT TURCK FOR MORE INFORMATION		UNIT OF MEASUREMENT		IDENTIFICATION NO.	
				INCH [MILLIMETER]		S1614000-025	
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A DRAWING RELEASE		RDS 08/13/15		FILE: S1614000-025		SHEET 1 OF 1	
REV DESCRIPTION		BY DATE ECO NO.					