



Twin Cartridge Adhesives - RS Stock no. Guide for Mixers and Dispenser Guns

Adhesive							Mixer		Gun
Line	Brand	Name	Adhesive	RS Stock no.	Cartridge Size ml	Ratio (X:1)	Mixer Supplied with Cartridge	RS Stock no.	RS Stock no.
1	Araldite	2010	Epoxy	3888910	200	1	Yes	512821	2397772
2	Araldite	2011	Epoxy	3888926	50	1	Yes	512825	503379
3	Araldite	2011	Epoxy	3888948	200	1	Yes	512821	2397772
4	Araldite	2012	Epoxy	3888954	50	1	Yes	512825	503379
5	Araldite	2012	Epoxy	3888976	200	1	Yes	512821	2397772
6	Araldite	2013	Epoxy	3888982	200	1	Yes	512821	2397772
7	Araldite	2014	Epoxy	3321748	50	1	Yes	512825	503379
8	Araldite	2014	Epoxy	3889020	200	1	Yes	512821	2397772
9	Araldite	2015	Epoxy	3889036	50	1	Yes	512825	503379
10	Araldite	2015	Epoxy	3889058	200	1	Yes	512821	2397772
11	Araldite	2018	PU	3889092	200	1	Yes	512821	2397772
12	Araldite	2021	Epoxy	3321760	50	1	Yes	512825	503379
13	Araldite	2021	Epoxy	3889109	400	1	Yes	512821	2397794
14	Araldite	2022	MMA	3321782	50	1	Yes	512825	503379
15	Araldite	2026	PU	3889159	50	1	Yes	512825	503379
16	Araldite	2047	MMA	515458	50	10	Yes	Not Listed	503379
17	3M	DP760	Epoxy	4587292	50	2	No	512825	503379
18	3M	DP8005	Epoxy	4587315	50	10	No	3493146	503379
19	RS	Quick Set	Epoxy	850934	40	1	No	512825	503379
20	RS	Quick Set	Epoxy	4069592	200	1	No	512821	2397772
21	RS	Structural Acrylic	Acrylic	144349	50	1	No	512825	503379
22	RS	Black Epoxy	Epoxy	851044	50	1	No	512825	503379
23	Loctite - Hysol	3421	Epoxy	4589478	50	1	Yes	512825	503379
24	Loctite - Hysol	3423	Epoxy	4589585	50	1	Yes	512825	503379
25	Loctite - Hysol	9455	Epoxy	4589513	50	1	Yes	512825	503379
26	Loctite - Hysol	3425	Epoxy	4589535	50	1	Yes	512825	503379
27	Loctite - Hysol	9461	Epoxy	4589563	50	1	Yes	512825	503379
28	Loctite	3295	Acrylic	1847973	50	1	Yes	2397788	503379
29	ITW Devcon	5 minute	Epoxy	2367995	50	1	No	512825	503379
30	ITW Devcon	5 minute	Epoxy	2368033	200	1	No	512821	2397772
31	ITW Devcon	5 minute	Epoxy	2368005	400	1	No	512821	2397794
32	ITW Devcon	Devweld 530	MMA	2368099	50	1	No	2397788	503379
33	ITW Devcon	Devweld 530	MMA	2368156	200	1	No	512821	2397772
34	ITW Devcon	Devweld 530	MMA	2368140	400	1	No	512821	2397794
35	ITW Devcon	Devweld 531	MMA	2368134	50	1	No	2397788	503379
36	ITW Devcon	Devweld 531	MMA	2368128	200	1	No	512821	2397772
37	ITW Devcon	Devweld 531	MMA	2368106	400	1	No	512821	2397794
38	ITW Devcon	2 ton	Epoxy	2368011	50	1	No	512825	503379
39	ITW Devcon	2 ton	Epoxy	2368049	200	1	No	512821	2397772
40	ITW Devcon	2 ton	Epoxy	2368027	400	1	No	512821	2397794
41	ITW Devcon	Epoxy Plus	Epoxy	2368061	50	1	No	512825	503379
42	ITW Devcon	Epoxy Plus	Epoxy	2368077	400	1	No	512821	2397794
43	ITW Devcon	Composite Welder	MMA	4803667	250	10	No	375925	4951750
44	ITW Devcon	Metal Welder	MMA	4803263	250	10	No	375925	4951750

Mixer Details

Mixer RS Stock no.	TAH Part Code	Mixer profile	Fitting	Nom Length (mm)	Nom Bore (mm)	No. of Mixing Elements	Comments
2397788	190-507	Round	Bayonet	60	5	7	For 50ml Devweld 530 / 531 & Loctite 3295 only.
512825	295-620	Square (Turbo)	Bayonet	100	6	20	Suitable for all 50ml cartridges except as shown in table above. Twist 90° to lock
512821	180AN-824/OTD	Square (Turbo)	Threaded Bell	160	8	24	Suitable for 200 / 400ml 1:1 cartridges. Threaded bell screws directly onto cartridge.

Note: This table rationalises mixers to the latest square section 'Turbo' type and supersedes the older style mixers shown in the RS catalogue. Mixers listed but not detailed above are specific to the particular cartridge type specified and supplied by the manufacturer.

Dispenser Gun Details

RS Stock no.	Cartridge Size (ml)	Detail
503379	50	Supplied with three plunger sets: 1:1, 2:1, 10:1
2397772	200	Fixed 1:1 Ratio
2397794	400	Fixed 1:1 Ratio
4951750	200 / 250 (10:1)	Adjustable to: 1:1, 2:1, 4:1, 10:1. For instruction sheet see under the Stock number on RS website
2885409	400	Adjustable to: 1:1, 2:1, 4:1, 10:1. For instruction sheet see under the Stock number on RS website Note: Not shown in table as all 400ml cartridges listed are covered by the 1:1 fixed ratio gun s/n 2397794.