

**Professionally approved products.**

## Datasheet

# HSS 3 Piece Spiral Flute Step Drill

RS Stock number [232-614](#)



### Description:

High speed steel step drills for rapid drilling and deburring in sheet materials up to 3mm thick. Eliminates vibration and chatter and provides clear holes in applications requiring small hole size increments in stainless steel, aluminium, plastic etc.

### Specifications:

Kit Contents:	4 to 12, 4 to 20, 4 to 30 mm Step Drill Bits
Largest Head Diameter:	30 mm
Material:	HSS
Number of Pieces:	3
Smallest Head Diameter:	4 mm
Surface:	Bright Finish