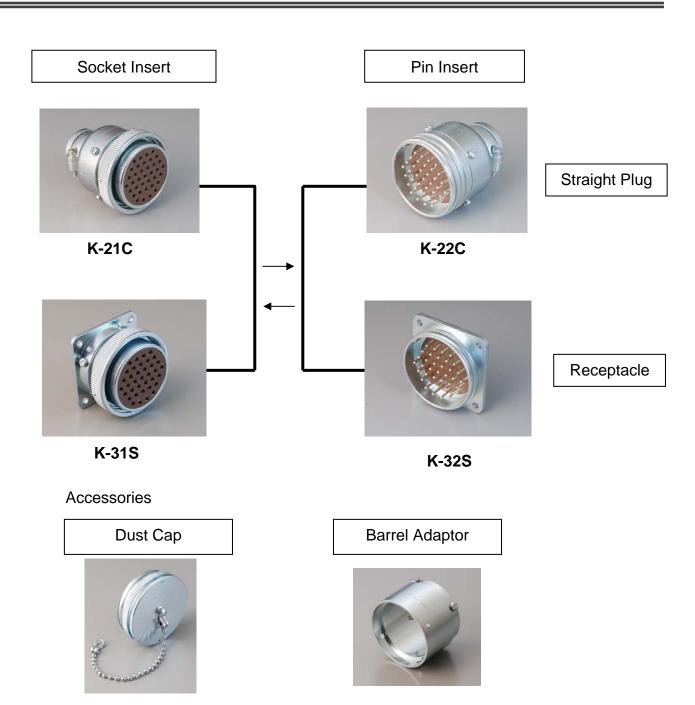


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### Overview

The K Series is a solder-type general purpose circular connector, compatible for use under normal environmental conditions. The outer shell is made from aluminum alloy so it is both light and robust. The special threading (square threads) of the coupling nut allow for easy mating and un-mating.

## Applications

Broadcasting equipment, sound equipment, communication devices, etc.

Features

Specially threaded coupling lock for easy mating and un-mating

To mate connector, push in the plug then rotate and the fix coupling nut. The coupling nut utilizes special threads (square threads) so mating and un-mating can be done easily with just a slight rotation.

Light and robust

Outer shell is made of light and robust aluminum alloy material. This product has excellent reliability, with development based on MIL-C-5015 (US military standard).

■Stable contact connection

Pin and socket contacts are made with precision from copper alloy with superior conductivity. For contact area of socket contact, beryllium copper with spring characteristics are wound around for a constantly stable pin and socket connection.

■Close-fit structure

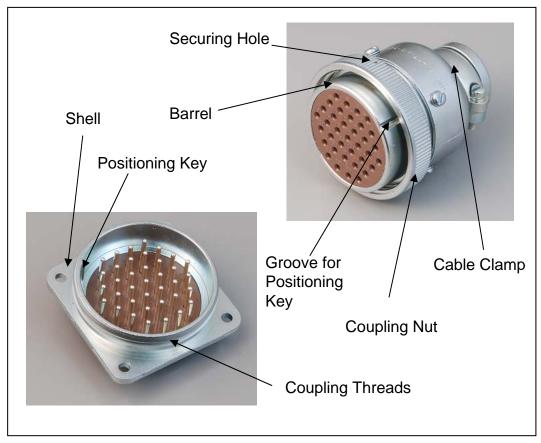
The opening for the socket insulator and the socket contact in which the pin contacts are inserted have a close-fit (perfectly cylindrical) structure. This keeps the socket contact in a constant excellent condition since there is no effect on the spring area. This is important for maintaining a good connection even if twisting occurs inside the socket contact, and also for preventing the insertion of parts, such as test terminals, with a diameter wider than the pin.

Mis-mating countermeasure

Positioning guide key and key groove are on the metal shell connection area (barrel). The connector will always be mated correctly guided by this key.

### Securing wire holes to prevent un-mating

For circumstances when strong vibration and shock is applied to connector, wire can be passed through the hole on the coupling nut to fix and prevent loosening of the nut. Not needed for regular use.



## **General Specifications**

| Item                            | Specification and Performance          |
|---------------------------------|--|
| Rated Current                   | 10A per pos. (Note 1)                  |
| Contact Resistance (initial)    | 49mV max. (test current 13A)           |
| Dielectric Withstanding Voltage | 1300 VAC (per 1 minute)                |
| Insulation Resistance           | 5000M $\Omega$ min. (DC500V energized) |
| Applicable Wire Size            | 16 AWG (1.25mm <sup>2</sup> ) max.     |
| Mating Cycles                   | 500 times                              |
| Specification                   | JACS-1009                              |

Note1) Maximum current that can pass through connector is calculated using the Number of Contacts multiplied by the Reduction Rate from the chart below. However, individual contacts in insulator may not exceed per-contact rated current.

| No. of<br>Contacts | Reduction<br>Rate (%) | No. of<br>Contacts | Reduction<br>Rate (%) | No. of<br>Contacts | Reduction<br>Rate (%) |
|--------------------|-----------------------|--------------------|-----------------------|--------------------|-----------------------|
| 1                  | 100.0                 | 6                  | 71.4                  | 11                 | 42.9                  |
| 2                  | 94.3                  | 7                  | 65.7                  | 12                 | 37.1                  |
| 3                  | 88.6                  | 8                  | 60.0                  | 13                 | 31.4                  |
| 4                  | 82.9                  | 9                  | 54.3                  | 14                 | 25.7                  |
| 5                  | 77.1                  | 10                 | 48.6                  | 15 +               | 20                    |

| Ex. For 27 position connector |
|-------------------------------|
| 27 pos. x 10A x 20%           |
| = 54A                         |

54A will be the total current amount that can be passed through connector.

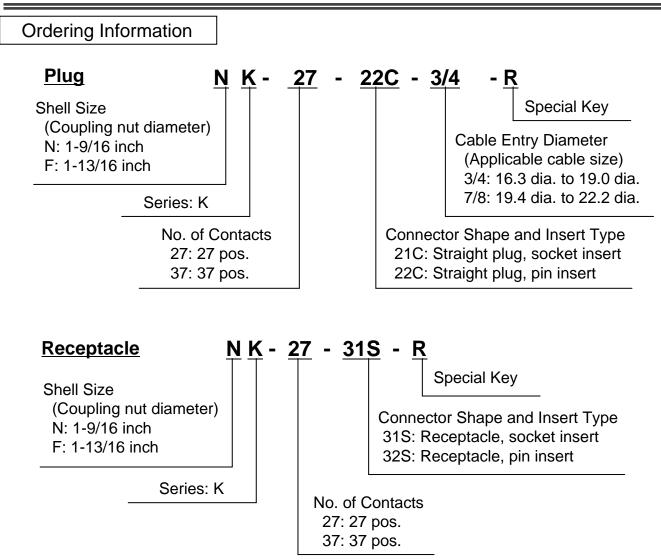
Maximum current per contact is 10A.

# Materials and Finishes

| Component   | Material        | Finish         |
|-------------|-----------------|----------------|
| Contact     | Copper alloy    | Silver plating |
| Insulator   | Synthetic resin | -              |
| Outer Shell | Aluminum alloy  | Zinc plating   |

Contact Array

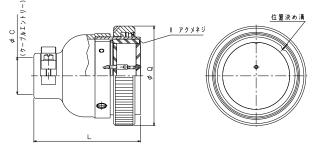
| Array Type   | NK-27  | FK-37   |
|--|--|---|
| No. of Contacts  | 27 pos.  | 37 pos.   |
| Array<br>Array of pin inserts<br>viewed from mating side | $ \begin{array}{c} 3 & 2 \\ 7 & 6 & 5 & 4 \\ 1 & 2 & 1 & 1 & 0 & 9 & 8 \\ 1 & 8 & 7 & 1 & 6 & 1 & 5 & 1 & 4 & 1 & 3 \\ 2 & 3 & 2 & 2 & 2 & 1 & 2 & 0 & 1 & 9 \\ 2 & 7 & 2 & 6 & 2 & 5 & 2 & 4 \\ \hline & & & & & & & & & & & & \\ \end{array} $ | 4 3 2 1<br>9 8 7 6 5<br>151413121110<br>22212019181716<br>282726252423<br>332313029<br>37363534 |
| Contact Configuration                                    | # 16 x 27  | # 16 x 37   |



## Part Number List

|        | No. of<br>Contacts | Туре           | Part Number     | SJ Drawing | Shape  |
|--------|--------------------|----------------|-----------------|------------|--|
|        |                    | Receptacle     | NK-27-31S-R     | SJ104838   | Socket Insert  |
|        | 27<br>(-27         | кесеріасіе     | NK-27-32S-R     | SJ104839   | Pin Insert   |
|        |                    |                | NK-27-22C-3/4-R | SJ104833   | Pin Insert: Cable entry diameter 16.3 dia. to 19.0 dia.    |
| NU/ 07 |                    | Straight Plug  | NK-27-22C-7/8-R | SJ104833   | Pin Insert: Cable entry diameter 19.4 dia. to 22.2 dia.    |
| NK-27  |                    | Silaiyiii Fiuy | NK-27-21C-3/4-R | SJ104841   | Socket Insert: Cable entry diameter 16.3 dia. to 19.0 dia. |
|        |                    |                | NK-27-21C-7/8-R | SJ104841   | Socket Insert: Cable entry diameter 19.4 dia. to 22.2 dia. |
|        | Barre              | el Adapter     | NK-AD1-R        | SJ104851   |  |
|        | Di                 | ist Cap        | NK-60A-2-R      | SJ104848   | For Socket Insert  |
|        |                    | isi Cap        | NK-59A-2-R      | SJ104837   | For Pin Insert   |
|        |                    | Receptacle     | FK-37-31S-R     | SJ104838   | Socket Insert  |
|        | 37                 | Receptacie     | FK-37-32S-R     | SJ104839   | Pin Insert   |
| EK 07  | 57                 | Straight Plug  | FK-37-22C-7/8-R | SJ104833   | Pin Insert: Cable entry diameter 19.4 dia. to 22.2 dia.    |
| FK-37  | FK-37<br>Barre     | Straight Flug  | FK-37-21C-7/8-R | SJ104841   | Socket Insert: Cable entry diameter 19.4 dia. to 22.2 dia. |
|        |                    | el Adapter     | FK-AD2-R        | SJ104849   |  |
|        | יח                 | ist Cap        | FK-60A-2-R      | SJ104848   | For Socket Insert  |
|        |                    | isi Uap        | FK-59A-2-R      | SJ104837   | For Pin Insert   |

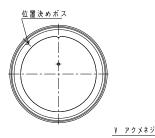
## Socket Insert Straight Plug K-21C

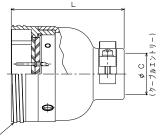


| Straight plug with socket insert. |  |
|-----------------------------------|--|
| Mated with (pin insert): K-32S    |  |

| Part Number     | L     | Dia. Q | Screw Thread | Dia. C | Applicable | Cable Size |
|-----------------|-------|--------|--------------|--------|------------|------------|
|                 | ± 1.2 | ± 0.8  | (V)          | ± 0.4  | MAX        | MIN        |
| NK-27-21C-3/4-R | 54.8  | 44.1   | 1-9/16-6     | 19.8   | 19.0       | 16.3       |
| NK-27-21C-7/8-R | 54.8  | 44.1   | 1-9/16-6     | 23.0   | 22.2       | 19.4       |
| FK-37-21C-7/8-R | 58.7  | 51.2   | 1-13/16-6    | 23.0   | 22.2       | 19.4       |

## ■Pin Insert Straight Plug K-22C

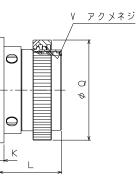


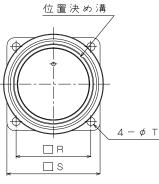


Straight plug with pin insert. Mated with (socket insert): K-31S

| Part Number     | L Dia. C |       | Screw Thread (V) | Applicable Cable Size |      |  |  |
|-----------------|----------|-------|------------------|-----------------------|------|--|--|
|                 | ± 1.2    | ± 0.4 |                  | MAX                   | MIN  |  |  |
| NK-27-22C-3/4-R | 50.0     | 19.8  | 1-9/16-6         | 19.0                  | 16.3 |  |  |
| NK-27-22C-7/8-R | 50.0     | 23.0  | 1-9/16-6         | 22.2                  | 19.4 |  |  |
| FK-37-22C-7/8-R | 54.8     | 23.0  | 1-13/16-6        | 22.2                  | 19.4 |  |  |

### Socket Insert Receptacle K-31S



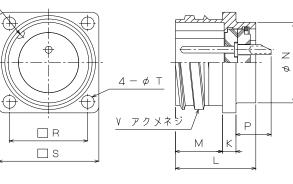


Box shaped receptacle with socket insert. Used by attaching to panel or main case Mated with (pin insert): K-22C

| Part Number | L<br>± 1.2 | Dia. Q<br>± 0.8 | S<br>± 0.8 | R<br>± 0.13 | К<br>± 0.4 | Dia. T<br>± 0.13 | Screw Thread<br>(V) |
|-------------|------------|-----------------|------------|-------------|------------|------------------|---------------------|
| NK-27-31S-R | 31.0       | 44.1            | 41.3       | 31.98       | 2.4        | 4.29             | 1-9/16-6            |
| FK-37-31S-R | 31.8       | 51.2            | 47.6       | 38.15       | 2.4        | 4.29             | 1-13/16-6           |

### ■Pin Insert Receptacle K-32S



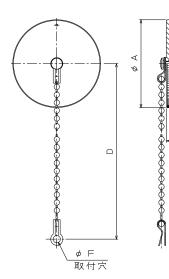


Box shaped receptacle with pin insert. Used by attaching to panel or main case Mated with (socket insert): K-21C

| Part Number | L<br>± 0.4 | M<br>± 0.4 | Dia. N<br>± 0.4 | S<br>± 0.8 | R<br>± 0.13 | Dia. T<br>± 0.13 | К   | P max. | Screw Thread<br>(V) |
|-------------|------------|------------|-----------------|------------|-------------|------------------|-----|--------|---------------------|
| NK-27-32S-R | 19         | 11.1       | 34.9            | 41.3       | 31.98       | 3.66             | 3.2 | 11.1   | 1-9/16-6            |
| FK-37-32S-R | 19         | 11.1       | 41.3            | 47.6       | 38.18       | 3.66             | 3.2 | 11.1   | 1-13/16-6           |

## Dust Cap

[K-59A-2]



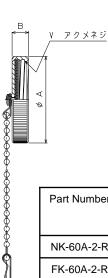
V アクメネジ

Used to protect mating surface, keeping out dust and other foreign substance, and to prevent danger caused by electrical circuit of disengaged connector mating surface.

| Part Number | Applicable<br>Size | Dia. A<br>± 0.4 | В<br>± 0.4 | D<br>± 6.4 | Screw<br>Thread<br>(V) | Dia. F<br>± 0.13 |
|-------------|--------------------|-----------------|------------|------------|------------------------|------------------|
| NK-59A-2-R  | NK                 | 42.9            | 17.5       | 100.0      | 1-9/16-6               | 4.2              |
| FK-59A-2-R  | FK                 | 50.0            | 17.5       | 120.0      | 1-13/16-6              | 4.2              |

[K-60A-2]



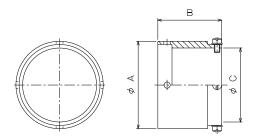


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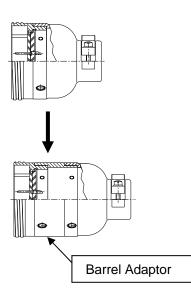
| Part Number | Applicable<br>Size | Dia. A<br>± 0.4 | В<br>± 0.4 | D<br>± 6.4 | Screw<br>Thread<br>(V) | Dia. F<br>± 0.13 |
|-------------|--------------------|-----------------|------------|------------|------------------------|------------------|
| NK-60A-2-R  | NK                 | 42.9            | 9.5        | 90.0       | 1-9/16-6               | 4.2              |
| FK-60A-2-R  | FK                 | 50.0            | 9.5        | 120.0      | 1-13/16-6              | 4.2              |

#### Barrel Adaptor K-AD\*

Barrel adaptor is a part to enlarge terminal area space of plug contact. Assembled between endbell of plug and barrel and fixed with screw. This product is not usually needed but is useful when there is difficulty in termination.

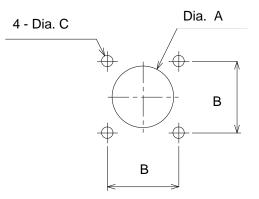


| Part Number | Applicable<br>Size | Dia. A<br>± 0.8 | B+0.8 | Dia. C<br>± 0.8 |
|-------------|--------------------|-----------------|-------|-----------------|
| NK-AD1-R    | NK                 | 38.1            | 34.1  | 31.8            |
| FK-AD2-R    | FK                 | 44.3            | 32.5  | 38.0            |



### Panel mounting hole patterns (for reference)

For front mounting (when attaching receptacle on the front side of the panel or main body)



| Part Number | Dia. A<br>± 0.5 | В<br>± 0.13 | Dia. C<br>± 0.13 |
|-------------|-----------------|-------------|------------------|
| NK-27-31S-R | 36.9            | 31.98       | 4.4              |
| FK-37-31S-R | 43.3            | 38.15       | 4.4              |
| NK-27-32S-R | 36.9            | 31.98       | 3.8              |
| FK-37-32S-R | 43.3            | 38.18       | 3.8              |

Notice: Products shown in this brochure are made for the applications listed below. However, if the above-mentioned products are to be used in aerospace

|  | devices, marine cable-connection devices, atomic     |
|--|--|
|  | power control systems, medical equipment for life-   |
|  | support systems, or any other specific application   |
|  | requiring extremely high reliability, please contact |
|  | JAE for further information.                         |
|  | Recommended applications: Computers, Office          |
| Japan Aviation Electronics Industry, Limited                 | machines, Measuring devices, Telecommunication       |
| Product Marketing Division                                   | devices (Terminals, Mobile devices), AV devices,     |
| Aobadai Building, 3-1-19, Aobadai, Meguro-ku, Tokyo 153-8539 | Household applications, FA devices, etc.             |

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\* The specifications in this brochure are subject to change without notice. Please contact JAE for information.