

## Professionally approved products.

# Datasheet Machine Vice

RS Stock Number 463-7296



### **Description:**

Small drill vice for use in drilling and light milling operations.

Effectively grips round, square, thin and irregular sections.

The jaws are made of hardened steel and the base cast iron.

Handle is mounted on ball bearings to give more gripping power, smooth action and long life.

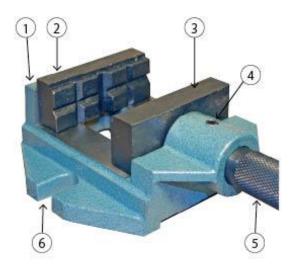
#### **Specifications:**

Jaw Width:	83 mm
Jaw Height (Capacity):	31 mm
Jaw Height (From Base):	50 mm
Maximum Capacity (Top of Jaws):	60 mm
Maximum Capacity (Between Faces of Jaws):	55 mm
Max Width:	150 mm
Overall Length (Jaws Closed):	260 mm
Overall Length (Jaws Open):	320 mm
Weight:	3.45 kg



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- 1 Cast Iron Vice Body
- 2 Fixed Vice Jaw, manufactured from hardened steel, complete with one horizontal and three vertical vee grooves.
- 3 Moving Vice jaw, manufactured from hardened steel
- 4 Lubrication Port for handle bearing
- 5 Vice Handle
- 6 Clamping Slots (x2): 11.5mm wide, suitable for M10 clamping bolts



Note: When lubricating the handle bearing, remove the grub screw and apply a general bearing grease to the mechanism. Replace the grub screw making sure it does not clamp down on the bearing balls which will cause the handle to lock