## **Amphenol**

## Backshells

## Materials & Finishes, Assembly Torque Values,

## Style-2 Configuration

389991

HD

Dualok

SJT

Aquacon
Herm/Seal

Fiber Optics

High Spe

EMI Filter Transient

3 2648

200

501 5 Crimp Rear Release

229

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Options Others

#### **MATERIALS & FINISHES**

Amphenol offers adapters in the following standard finishes. The base material is aluminum alloy.

MATERIAL:

Aluminum parts: As per ASTM B 211, 221, 209, 85, 26

Steel parts: 300 series, as per AMS-QQ-S-763/ASTM A 582

Elastomers: Fluro Silcon, Silicon

Other parts: Suitable corrosion resistant material

#### **MIL (QPL) QUALIFICATION**

Many Amphenol Backshells are qualified to SAE-AS 85049 standard. (Old standard is MIL-C-85049).

#### **TABLE-2 (PLATING FINISHES)**

Amphenol Designation	MIL Designation	Finish	Guiding Specifications/Requirements				
Α	Α	Anodize, Black*	To meet AS85049 requirements				
В		Anodize, Hard*	AMS-A-8625, Type-III, Class-1				
L		Nickel, Bright	AMS-QQ-290, Class-1, Grade-F				
М		Electroless Nickel	AMS-C-26074, Class-4, Grade-B				
N	N	Electroless Nickel	To meet AS85049 requirements				
Т		Cadmium, Bright	AMS-QQ-P-416, Type-I, Class-2				
U		Cadmium, Olive drab	AMS-QQ-P-416, Type II, Class 3				
V		Cadmium, Olive drab over Electroless Nickel	AMS-QQ-P-416, Type-II, Class-3 (Cadmium); AMS-C-26074, Class-4, grade-B (Nickel)				
W	W	Cadmium, Olive drab over Electroless Nickel	To meet AS85049 requirements				
Υ		Zinc-Cobalt, Dark Olive drab	ASTM-B840				
Z		Zinc-Cobalt, Black	ASTM-B840				

For availability of other finishes, email your special requirements: email: sales@backshellworld.com

\* Non conductive coatings.

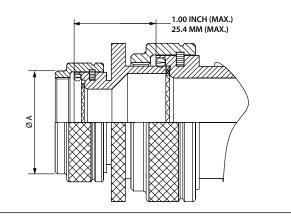
#### **ASSEMBLY TORQUE VALUES**

Amphenol recommends the following torque values for its adapters while assembling them to the connectors. These values are based on the coupling thread strength specified in SAE-AS85049 standard.

Connector Shell Size	Torque (Inch-Pounds)
8, 9	40
3, 10, 10SL, 11	40
7, 12, 12S, 13	40
14, 14S, 15	40
16, 16S, 17	40
18, 19, 27	40
20, 21, 37	80
22, 23	80
24, 25, 61	80
28	100
32	100
36	100
40	120
44	120
48	120

#### **STYLE-2 CONFIGURATION**

Some design consideration will require bigger diameter cable to be terminated in the smaller shell size connectors. Cable with heavy/thicker shielding, many wires for different branches/ routing are some of the examples. Such cable termination will require a bigger adapter body with cable entry dimensions more than the connector rear side dimensions Amphenol also supports this kind of application. The coupling end of the adapter will be modified to Style-2 design as shown in the figure below in such cases. The overall length of the Style-2 design adapters would be increased by approx. 1 inch (25.mm) as shown. This alternative design is applicable for all the Backshell Families listed in this catalog.



# **Amphenol**

38999

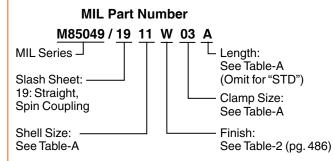
PCB

# Non-Environmental EMI/RFI Backshell Straight, Spin Coupling

## For Connector Family L

38999 Series III, IV

Connector Family "L", includes MIL-DTL-38999 Series III and Series IV



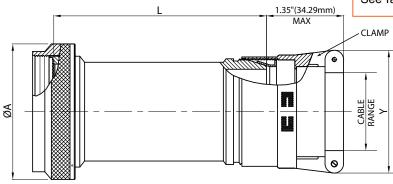


TABLE-A													
MIL PART NUMBER DESIGNATOR			CONNECTOR	CABLE RANGE			A DIA. (MAX)		L (MAX)		Y (MAX)		
CONNECTOR	CLAMP	LENGTH	SHELL SIZE/	MIN		MAX		INCH	ММ	INCH	ММ	INCH	мм
SHELL SIZE	SIZE	LENGIII	CODE (REF.)	INCH	MM	INCH	MM	INCII	IVIIVI	INCII	IVIIVI	INCII	IVIIVI
9	01	STD.	09 / A	0.06	1.57	0.13	3.18	0.75	19.05	1.53	38.86	0.80	20.32
		Α								2.53	64.26		
	02	STD.		0.13	3.18	0.25	6.35			1.53	38.86	1.00	25.40
		Α					0.55			2.53	64.26		
11	01	STD.	11/B	0.06	1.57	0.13	3.18	0.85	21.59	1.53	38.86	0.80	20.32
		Α								2.53	64.26		
	02	STD.		0.13 3.	3 18	3.18 0.25	6.35			1.53	38.86	1.00	25.40
		Α			3.10					2.53	64.26		
	03	STD.		0.25	6.35	0.38	9.53			1.53	38.86	1.10	27.94
		Α				0.50	3.30			2.53	64.26		
13	02	STD.	13/C	0.13	3.18	0.25	6.35	1.00	25.40	1.53	38.86	1.00	25.40
		Α								2.53	64.26		
	03	STD.		0.25	6.35	0.38	9.53			1.53	38.86	1.10	27.94
		Α								2.53	64.26		
	04	STD.		0.31	7.92	0.50	12.70			1.53	38.86	1.20	30.48
		Α								2.53	64.26		
15	02	STD.	15/D	0.13	3.18	0.25	6.35	- 1.10	27.94	1.53	38.86	4	25.40 27.94 30.48
		Α								2.53	64.26	1.00	
		В								3.53	89.66		
	03	STD.		0.25	6.35	0.38	9.53			1.53	38.86	1.10	
		A								2.53	64.26		
		В								3.53	89.66		
	04	STD.		0.31	7.92	0.50	12.70			1.53	38.86		
		A								2.53	64.26		
		В								3.53	89.66		
	05	STD.		0.44	11.10		63 15.88			1.53	38.86	4.05	31.75
		A				0.63				2.53	64.26		
		В								3.53	89.66		

Note: For more cable entry and length options, email: sales@backshellworld.com All dimensions for reference only.

TABLE CONTINUES ON NEXT PAGE