

## **Industrial Adhesives & Tapes**

Capabilities Applications Industries

 $\frac{\text{United States} > \text{All 3M Products} > \text{Market Segments} > \text{Manufacturing and Industry} > \underline{\text{Industrial Adhesives \& Tapes}} > \underline{\text{Non-Structural Adhesives}} > \underline{\text{Mon-Structural Adhesives}}$ 

## 3M™ Heavy Duty 20 Spray Adhesive Clear, 20 fl oz can, Net Weight 13.8 oz, 12 cans per case

UPC# 00051111078617 3M Product Number 20 3M ID 62491549200



3M™ Heavy Duty 20 Spray Adhesive is a high strength, fast grabbing, industrial grade, lace spray aerosol adhesive.

- Fast grab
- · Variable width spray pattern
- Forms strong bonds to a variety of substrates
- Woodworking, furniture, building, construction, transportation and marine
- Bonding, attaching, adhering, fastening, securing, gluing, tacking, sticking, gripping and hanging

Overview

Support

Forms powerful, permanent bonds in woodworking and other applications. Bonds, laminates, metals, plastics, rubber and more.

## **Specifications**

**Application** 

Spray

Method

**Bonding** 

1 to 30 minutes

Range (One Surface)

3M **Brand** 

20 Fluid Ounce (US) Can Size

**Capabilities** Sustainability

Color Clear

Environmental California Air Resources Board, Helps contribute to LEED® credits, Ozone Transport

**Considerations** Commission **Flammability** Flammable

Heat

<230 Degree Fahrenheit

Resistance

Industry - Use Construction, Furniture, MRO, Specialty Vehicle, Transportation, Woodworking

Net Weight 13.8 Ounce

Product Form Can

Size Aerosol

Solids Weight 17 Percent

Percent

(Approximate)

**Strength** High Strength

Requirements
Substrate 2

EPDM Rubber, Fabric, Felt, Cork & Fibrous Glass, Flexible Foam (Latex, Urethane), Glass

& Ceramics, Leather, Metal, Paper & Cardboard, Plastics (ABS, PVC, Acrylic), Plastics

(Flexible Vinyl), Plastics (High Performance Nylon), Plastics (Polyolefins and

Thermoplastic Elastomers), Rigid Foam (Urethane), Rubber (Except EPDM), Wood &

Hardboard

Units per Case 12

**Volatile** 51.8 Percent

Organic Compounds (VOCs)

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