The 422AR Flip-Flop timer are available with Repeat Cycle operations. During Repeat Cycle operation the 422AR cycle ON and OFF repeatedly, allowing periodic cycling of a load. Two knobs are available to individually adjust the ON-time and the OFF-time. The 422AR can be configured with either the relay being energized during the first timing period or de-energized during the first timing period.

The 422AR have 6 selectable timing ranges available for both ON-time and OFF-time periods. The ranges are 1 and 10 SEC/MIN/HRS dip switch selectable. Having this flexibility allows for a load to be energized for a brief time over a cycle that lasts up to 10 hours. This is deal for lubrication or other maintenance functins that must occur each shift or day during a plant operation.

The 422AR 1/16 DIN housing is compact, and designed for panel mounting. The timer is mounted in an 8-pin round socket. The front of the 422AR features 2 knobs. One knob is used to set the ON-time and the other knob is used to set the OFF-time for the timer's cycle.

The 422AR is universal powered by 20 to 240 VAC or 12 to 240 VDC operation voltage.

The output of the 422AR has a DPDT mechanical relay which is rated for 10 amps @ 250 VAC resistive. The 422AR can be ordered in a terminal option which is only available with 5 amp Relay output.

The 422's have individual LED indicators for ON time and OFF time. These LED's provide a unique and effective method of cycle progress indication.

SPECIFICATIONS

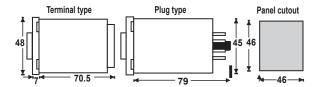
| SUPPLY VOLTAGE | 20 to 240 VAC,12 to 240 VDC. (AC: 50/60 Hz) | | | | |
|-----------------------|--|--|--|--|--|
| OUTPUT CONTACT | DPDT | | | | |
| DELAY MODES | Cyclic ON first or OFF first (selectable by DIP switches) | | | | |
| TIME RANGES | 1 / 10 SEC/ MIN / HR for both On & Off time (selectable by DIP switches) | | | | |
| RELAY RATING | 10A @ 250 VAC, resistive | | | | |
| POWER CONSUMPTION | 2 VA max. | | | | |
| ACCURACY | Setting: ± 5% of full scale. Repeat: ±0.5% or 50 msec (whichever is greater). | | | | |
| LED INDICATION | Power ON, Relay ON | | | | |
| RESET | On interruption of power | | | | |
| RESET TIME | Less than 100 mSEC. | | | | |
| HOUSING | Flame retardant plastic. | | | | |
| HUMIDITY | Up to 95% RH. | | | | |
| TEMPERATURE OPERATING | 0 - 50°C, Storage: 5 - 50°C | | | | |
| MOUNTING | Panel mounting | | | | |
| WEIGHT | 115 gms | | | | |



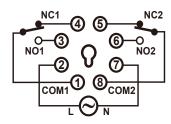


- Six Selectable Ranges: 1 and 10 SEC/MIN/HRS
- · Individual adjustable ON-time and OFF-time
- · Cycle can begin with relay energized or de-energized
- Relay rated 10A @ 250 VAC Resistive
- Compact Size (1/16 DIN)
- DPDT Relay Output
- Power: 20VAC to 240VAC 12VDC to 240VDC
- · LED Indicator for Power and Relay energized output
- Can be DIN Rail mounted with DIN RAIL socket

DIMENSIONS (MILLIMETERS)



WIRING



DIP SWITCH SETTINGS

Dip switch settings for time range selection

| OFF TIME | | | ON TIME | | | | | |
|----------|----------------|-----|---------|--------|----------------|-----|-----|--|
| RANGE | SWITCH SETTING | | | DANIOE | SWITCH SETTING | | | |
| | Sw1 | Sw2 | Sw3 | RANGE | Sw6 | Sw7 | Sw8 | |
| 1 sec | OFF | OFF | ON | 1 SEC | OFF | OFF | ON | |
| 1 min | ON | OFF | ON | 1 MIN | ON | OFF | ON | |
| 1 hr | OFF | ON | ON | 1 HR | OFF | ON | ON | |
| 10 sec | OFF | OFF | OFF | 10 SEC | OFF | OFF | OFF | |
| 10 min | ON | OFF | OFF | 10 MIN | ON | OFF | OFF | |
| 10 hr | OFF | ON | OFF | 10 HR | OFF | ON | OFF | |

Dip switch settings for mode selection

| Mode | Sw4 | Sw5 |
|-----------|-----|-----|
| OFF First | ON | OFF |
| ON First | OFF | ON |

Switch setting example: Off time range: 1sec On time range: 10min Mode: Cyclic off first



MODEL NUMBER

| MODEL NUMBER | 422AR | 100 | S | 0 | Х |
|---------------|-------|-----|---|---|---|
| DPDT | | | | | |
| VOLTAGE | | | | | |
| 20-240 VAC | | | S | | |
| 12-240 VDC | | | | | |
| CYCLE | | | | | |
| Repeat Cycle | | | | 0 | |
| FEATURES | | | | | |
| Standard Unit | | | | | Х |