The 422AR Flip-Flop timer is available with Repeat Cycle operations. During Repeat Cycle operation the 422AR cycle ON and OFF repeatedly, allowing periodic cycling of a load. Two knobs are available to individually adjust the 0 N -time and the OFF-time. The 422AR can be configured with either the relay being energized during the first timing period or de-energized during the first timing period.

The 422AR have 6 selectable timing ranges available for both ON-time and OFF-time periods. The ranges are 1 and 10 SEC/MIN/HRS dip switch selectable. Having this flexibility allows for a load to be energized for a brief time over a cycle that lasts up to 10 hours. This is ideal for lubrication or other maintenance functions that must occur each shift or day during a plant operation.

The 422AR 1/16 DIN housing is compact, and designed for panel mounting. The timer is mounted in an 8-pin round socket. The front of the 422AR features 2 knobs. One knob is used to set the ON-time and the other knob is used to set the OFF-time for the timer's cycle.

The 422AR is universal powered by 20 to 240 VAC or 12 to 240 VDC operation voltage.

The output of the 422AR has a DPDT mechanical relay which is rated for 10 amps @ 250 VAC resistive. The 422AR can be ordered in a terminal option which is available with 5 amp Relay output.

The 422's have individual LED indicators for ON time and OFF time. These LED's provide a unique and effective method of cycle progress indication.

## SPECIFICATIONS

| SUPPLY VOLTAGE | 20 to $240 \mathrm{VAC}, 12$ to 240 VDC. <br> (AC: $50 / 60 \mathrm{~Hz}$ ) |
| :--- | :--- |
| OUTPUT CONTACT | DPDT |
| DELAY MODES | Cyclic ON first or OFF first <br> (selectable by DIP switches) |
| TIME RANGES | $1 / 10$ SEC/ MIN / HR for both <br> On \& Off time (selectable by <br> DIP switches) |
|  |  |

## RELAY RATING

Model S0X 10A @ 230 VAC, resistive
Model S5TX 5A @ 230 VAC/24 VDC, resistive
POWER 2 VA max.

CONSUMPTION

| ACCURACY | Setting: $\pm 5 \%$ of full scale. |
| :--- | :--- |
| $\pm 0.5 \%$ or 50 msec |  |
| (whichever is greater). |  |


| LED INDICATION | Power ON, Relay ON |
| :--- | :--- |
| RESET | On interruption of power |
| RESET TIME | Less than 100 mSEC. |
| HOUSING | Flame retardant plastic. |
| HUMIDITY | Up to $95 \%$ RH. |
| OPERATING | $32^{\circ}$ to $122^{\circ} \mathrm{F}\left(0^{\circ}\right.$ to $\left.50^{\circ} \mathrm{C}\right)$ |
| TEMPERATURE $-4^{\circ}$ to $167^{\circ} \mathrm{F}\left(-20^{\circ}\right.$ to $\left.75^{\circ} \mathrm{C}\right)$ <br> STORAGE  <br> TEMPERATURE Panel mounting <br> MOUNTING 115 gms$.$WEIGHT  |  |

DIMENSIONS (MILLIMETERS)


## WIRING

8-PIN PLUG-N TYPE


## DIP SWITCH SETTINGS

Dip switch settings for time range selection

| OFF TIME |  |  |  | ON TIME |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| RANGE | SWITCH SETTING |  | RANGE | SWITCH SETTING |  |  |  |
|  | Sw1 | Sw2 |  |  | Sw6 | Sw7 | Sw8 |
| $1 \mathbf{~ s e c ~}$ | OFF | OFF | ON | 1 SEC | OFF | OFF | ON |
| 1 min | ON | OFF | ON | 1 MIN | ON | OFF | ON |
| 1 hr | OFF | ON | ON | 1 HR | OFF | ON | ON |
| 10 sec | OFF | OFF | OFF | 10 SEC | OFF | OFF | OFF |
| 10 min | ON | OFF | OFF | 10 MIN | ON | OFF | OFF |
| 10 hr | OFF | ON | OFF | 10 HR | OFF | ON | OFF |

Dip switch settings for mode selection

| Mode | Sw4 | Sw5 |
| :---: | :--- | :--- |
| OFF First | ON | OFF |
| ON First | OFF | ON |

Switch setting example:
Off time range: 1 sec
On time range: 10 min
Mode :Cyclic off first

(Switch is Black Mark)

TERMINAL TYPE


