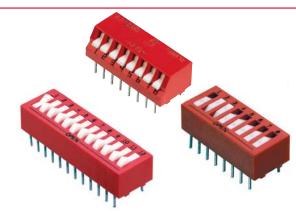




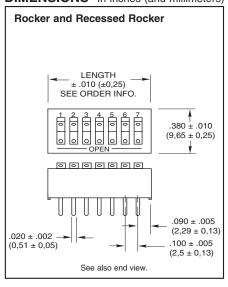
## **SERIES 76 SPST Rocker**

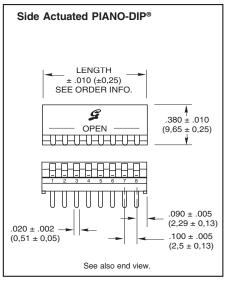
#### **FEATURES**

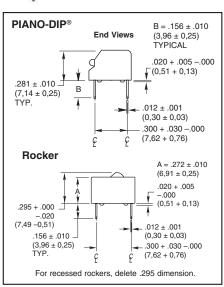
- · Raised and Recessed, Rocker and PIANO-DIP® Styles
- Sealed Base Standard
- Spring and Ball Contact
- Top Tape Seal Option



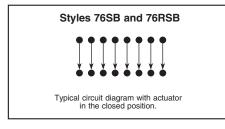
## **DIMENSIONS** In inches (and millimeters)

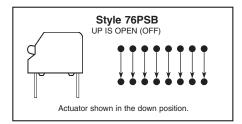


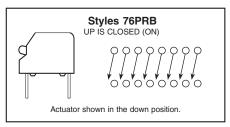




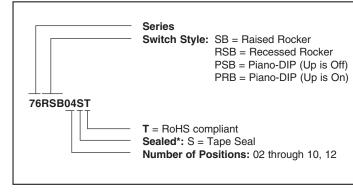
### **CIRCUITRY**







### **ORDERING INFORMATION**



No. of Pos.	Length (Inches)	Length (Metric)	No./Tube
2	0.280"	7,1 mm	35
3	0.380"	9,7 mm	27
4	0.480"	12,2 mm	21
5	0.580"	14,7 mm	18
6	0.680"	17,3 mm	15
7	0.780"	19,8 mm	13
8	0.880"	22,4 mm	12
9	0.980"	24,9 mm	10
10	1.080"	27,4 mm	9
12	1.280"	32,5 mm	8

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

<sup>\*</sup>A top tape seal is required for switches that are machine soldered or heavily cleaned after hand soldering. To order top seal versions, add "S" to the Grayhill part number.



### **SPECIFICATIONS: Standard Styles**

Ratings Mechanical Life: Operations per switch position	<b>76</b> 2,000	<b>78</b> 2,000	<b>90B</b> 2,000	
Make-and-break Current Rating: Operations per switch position at these resistive loads 1 mA, 5 Vdc; 50 mA, 30 Vdc; or 150 mA, 30 Vdc: 10 mA, 30 Vdc; or 10 mA, 50 mVdc: 10 mA, 50 mVdc; or 25 mA, 24 Vdc; or 100 mA, 6 Vdc:	2,000  	2,000 — —	 2,000 2,000	
Contact Resistance: Initially: After life, at 10 mA, 50 mVdc, open circuit:	$\leq 30 \text{ m}\Omega$ $\leq 100 \text{ m}\Omega$	$\leq$ 30 m $\Omega$ $\leq$ 100 m $\Omega$	≤ 20 mΩ ≤ 100 mΩ	
Insulation Resistance: Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts Initially (Mohms): After life (Mohms):	5,000 1,000	5,000 1,000	5,000 1,000	
Dielectric Strength: Minimum voltage (AC, RMS) measured between adjacent closed contacts and also across open switch contacts. Initially: After life:	750 V 500 V	750 V 500 V	500 V 500 V	
Current Carry Rating: Maximum rise of 20°C	5 A	4 A	3 A	
Switch Capacitance: At 1 megahertz	2 pF	2 pF	2 pF	
Operating Temperature Range:	-40°C to + 85°C	-40°C to + 85°C	-40°C to + 85°C	
Storage Temperature Range:	-55°C to + 85°C	-55°C to + 85°C	-55°C to + 85°C	

#### **Mechanical Ratings**

Vibration Resistance: Per Method 204, Test Condition B, 1 mS opening (10 mS allowed) Mechanical Shock: Per Method 213, Test Condition A. 1 mS opening (10 mS allowed) Thermal Shock Resistance: Per specification; no failures; passes contact resistance. Terminal Strength: Per specification Thermal Aging: 1,000 hours at 85°C; no failures.

# **Environmental Ratings**

Meets all requirements of MIL-S-83504. Where Grayhill performance is superior, the MIL spec is listed in parentheses.

Moisture Resistance: Per MIL-STD-202, Method 106.

#### **Soldering Information**

Series 90 MIDIP and Series 76 recessed rocker (76RSB style) sealed switches have been tested to EIA Standard RS-448-2. Similar performance can be expected from other sealed Series 76 and 78 DIP switches.

Solderability: Per MIL-STD-202, Method 208 Resistance to Soldering Heat: 76RSB: Passes EIA Standard using two, four, and six second soldering time. 90: Per MIL-S-83504, six second test.

Fluxing: Per EIA RS-448-2 with flux touching switch body.

Cleaning: 76, 78 and 90 series tape sealed products: Passes immersion test using water/ detergent. Acceptable solutions include 1-1-1 trichlorethane, freon, (TF, TE, or TMS), isopropyl alcohol, detergent (140°F maximum). Terpene acceptable for Series 90 only. Solutions which are not recommended include acetone, methylene chloride, freon TMC.

### **Materials and Finishes**

Shorting Member (Ball): Brass, gold-plated over nickel barrier.

Base Contacts: Copper alloy, gold-plated over nickel barrier.

Terminals: Copper alloy, matte tin plated over nickel barrier.

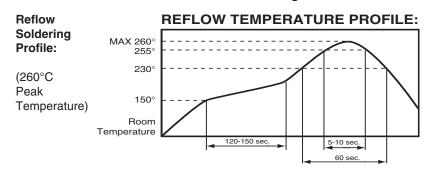
Non-Conductive Parts: Thermoplastic (UL94V-O) Potting Material: Epoxy, 76,78 only.

Protective Cover: 76,78, only-Polycarbonate. Tape Seal:

76, 78: Polyester film Polyimide film

Tape Seal Integrity: Passes gross leak test using 125°C flourinert for 20 seconds minimum. Reference MIL-STD-202, Method 112.

#### **Recommended Soldering Conditions:**



WAVE SOLDERING: 260°C maximum solder temperature for 5 seconds max.