11 8.625" All dimensions are ±.025" **RoHS Compliance Statement** None of the following materials are intentionally added in manufacturing this product: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE) as outlined in the Directive 2002/95/EC Article 4.1. See Desco Industries Inc.



### **Description:**

This product is designed for use in ESD controlled areas where there are ESD sensitive devices and the area is designated as "Lead-Free". All shop travelers are made from a polyester/polyolefin laminated structure. They can be cleaned for use in Class 100 Clean Rooms. This product is designed to hold 8 1/2" x 11" sheets and meets or exceeds the requirements of MIL-PRF-81705D, Type II.

#### **Electrical Properties:**

| Electrostatic Decay:             | < 0.05 sec. | per FTMS 101C, Method 4046 |
|----------------------------------|-------------|----------------------------|
| Surface Resistance:              | <10E11 Ohms | per ANSI-ESD S11.11        |
| ElectroStatic Charge Generation: | < 50 volts  | per EIA-541                |

Negligible

### **Specifications:**

Corrosivity: Elongation @ Break: Ball Burst Impact Strength: Transparency: Puncture Resistance: Coefficient of Friction: Tensile strength

500-800% 20-30 cm/kg >90% >10 lbs average 0.3 Kinetic, Film to Film MD 5,700 psi TD 6,500 psi MD 3.0 lbs TD 2.2 lbs per FTMS 101C-3005 per ASTM D882 per ASTM D-3420 per ASTM D-1003 per FTMS 101C-2065 per ASTM D-1894 per ASTM D-882

per ASTM D-1004

# Chemical Properties:

CorrosionNo effect on aluminum, copper, silver, Sn-Pb coated foil,<br/>stainless steel, low carbon steelPolycarbonate Compatible<br/>No Amines or N-Octanoic AcidYes<br/>Not present

## Heat Sealing Conditions:

| Temperature |
|-------------|
| Time:       |
| Pressure:   |

Tear strength

375-400°F 0.5 - 4.5 seconds Minimum 60 PSI

Note: Per ANSI/ESD S541 FOREWORD "This document is a substantial refinement of Electronic Industries Association Standard EIA-541-1988. Updates include the adoption of surface resistance (Ohms) in place of surface resistivity (Ohms/square)"

Per ANSI/ESD S541 section 7.2.2 Resistance of Dissipative Materials "A static dissipative material shall have a surface resistance of greater than or equal to  $1.0 \times 10^{4}$  Ohms but less than  $1.0 \times 10^{11}$  Ohms. Packaging materials that are in intimate contact with devices should be dissipative."

## SHOP TRAVELER, RoHS, 3mil, 9.5" x 11" O.D., 8.625" x 11" I.D

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