



- NOTES:
- 1.) MATERIAL: AISI 1019 - 1022 OR EQUIVELANT STEEL
 - 2.) FINISH: ZINC-CLEAR CHROMATE 0.0002" THK.
 - 3.) NO. 4-24 HIGH-LOW STYLE THREAD FORMING SCREW

#4-24 TYPE HI-LOW
THREAD FORMING SCREW

POINT DIA. 0.070
0.061

LOW THREAD DIA. 0.086

HIGH THREAD DIA. 0.115
0.105

TOLERANCES UNLESS OTHERWISE SPECIFIED		1305 CHESTER IND. PARKWAY AVON, OHIO 44011 U.S.A.			
X.XXX ±.020		PH# 1-800-248-1233, 440-834-0444 FAX# 440-834-0088			
X.XXX ±.010		THIS DRAWING AND THE INFORMATION CONTAINED ARE THE PROPERTY OF POLYCASE AND IT IS NOT TO BE REPRODUCED, COPIED OR USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF POLYCASE.			
		DRWN BY	APP. BY	SCALE	DATE:
		B.B.	B.B.	FULL	5/15/06
JOB NO:		PRODUCT:			
-		SCREWS-MBR			
CUSTOMER:		-			
TITLE: PRODUCT DETAIL DRAWING					
REV	DESCRIPTION	BY	CHK	DATE	