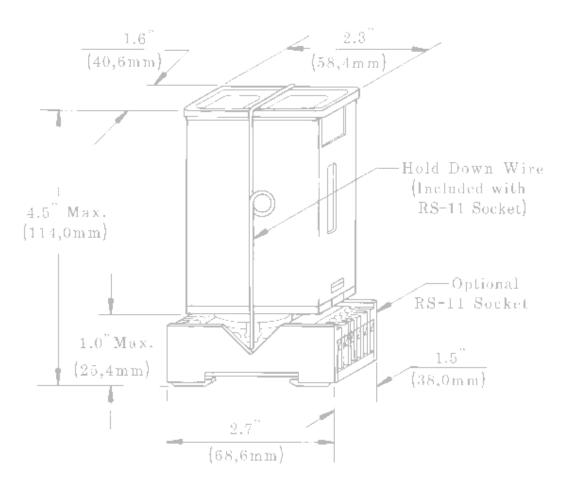
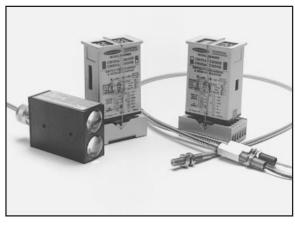


Specifications

# MAXI-AMP® System

### Stand-alone sensor control modules



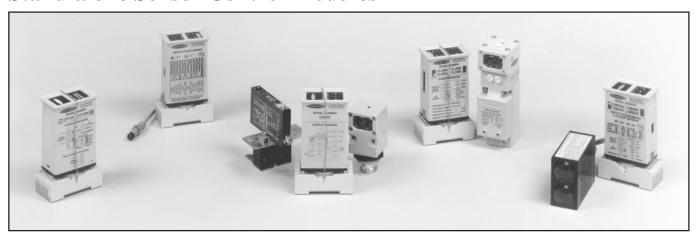


- Versatile, cost-effective sensor control modules: models available for use with most Banner photoelectric sensors
- Power supply, photoelectric amplifier (CD and CM Series), programmable timing logic (CD5, CM5, and CL5 models), and output relay in a single, compact plug-in module
- CD5, CL5, and CM5 models include 12 selectable delay, pulse, and latch timing logic functions (single or dual functions)
- All models have 5-amp SPDT electromechanical relay output (solid-state switch optional); some models offer additional solid-state dc switch (see table, page 2)

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# MAXI-AMP<sup>TM</sup> System

#### **Stand-alone Sensor Control Modules**



Banner MAXI-AMPs are the most versatile and cost-effective sensor control modules available anywhere. MAXI-AMP system modules combine power supply, photoelectric amplifier (CD and CM series), programmable timing logic (CD5, CM5, and CL5 models), and output relay in a single, compact plug-in module. This integrated *stand-alone* design saves both the expense of a separate control chassis *and* a substantial amount of control panel space. MAXI-AMP modules are powered directly by AC line voltage. Models are available for either 120V ac or 220/240V ac operation.

CD Series MAXI-AMP modules accept input signals from SP12 Series preamplified remote sensors. The preamplified design of this system produces exceptionally high noise immunity.

CM Series MAXI-AMPs are designed to work with the popular line of Banner high-performance modulated *remote* sensors. The CR Series is a low-gain version of the CM Series, and is designed for use with the SP100 Series miniature remote sensors.

CL Series MAXI-AMP modules accept input signals from any

Banner dc module and most dc self-contained sensors.

CI Series MAXI-AMPs provide the power supply, current amplifier, and output device for an SMI912 Series *intrinsically safe* sensor. CI Series modules are covered in data sheet P/N 03461.

CD5, CM5, and CL5 models include a multi-function timing logic circuit, which is easily programmed for twelve of the most popular and useful delay, pulse, and latch functions. MAXI-AMPs offer the choice of either single or dual timing functions *in the same module*.

MAXI-AMPs offer a 5-amp SPDT electromechanical relay output. Solid-state switches are available as an option. CD3, CM3 and CL3 models offer an additional solid state dc switch.

MAXI-AMPs are contained in a tough NORYL® housing which measures a compact 1.6 x 2.3 x 4". Electrical connections are made via any standard 11-pole round-pin relay socket (model RS-11).

All MAXI-AMP system modules (except model CI3RC) are CSA certified and UL recognized.

MODULE MODEL	SUPPLY VOLTAGE	USED WITH (INPUT)	OUTPUT CONFIGURATION	LOGIC FUNCTION(S)	REFER TO PAGES
CD3RA CD3RB	105 to 130V ac, or 12 to 28V dc 210 to 250V ac, or 12 to 28V dc	CD Series MAXI-AMP modules contain a modulated photoelectric amplifier for use with	SPDT electromechani- cal relay, plus NPN transistor solid-state switch	ON/OFF (output follows input)	See pages
CD5RA CD5RB	105 to 130V ac, or 12 to 28V dc 210 to 250V ac, or 12 to 28V dc	SP12 Series preamplified remote sensors (pp. 7-9).	SPDT electromechanical relay	Selection of 12 programmable functions including delay, pulse, limit, cycle, and latch	3-9
CM3RA CM3RB	105 to 130V ac, or 12 to 28V dc 210 to 250V ac, or 12 to 28V dc	CM Series MAXI-AMP modules contain a modulated photoelectric amplifier for use with the	SPDT electromechani- cal relay, plus NPN transistor solid-state switch	ON/OFF (output follows input)	See pages
CM5RA CM5RB	105 to 130V ac, or 12 to 28V dc 210 to 250V ac, or 12 to 28V dc	full complement of Banner high perform- ance modulated remote sensors (pp. 13-17).	SPDT electromechanical relay	Selection of 12 programmable functions including delay, pulse, limit, cycle, and latch	10-17
CL3RA CL3RB	105 to 130V ac, or 12 to 28V dc 210 to 250V ac, or 12 to 28V dc	CL Series modules accept signals from any Banner DC sensor or	SPDT electromechani- cal relay, plus NPN transistor solid-state switch	ON/OFF (output follows input)	See pages
CL5RA CL5RB	105 to 130V ac, or 12 to 28V dc 210 to 250V ac, or 12 to 28V dc	module with NPN (current sinking) output.	SPDT electromechanical relay	Selection of 12 prog- rammable functions including delay, pulse, limit, cycle, and latch	18-21
CI3RC	105 to 130V ac	SMI912 series intrinsically safe sensors.	SPDT E/M relay, isolated solid state DC switch	ON/OFF	See data sheet 03461
CP12RC CP12C	or 210 to 250V ac	Supplies 400mA to power MAXI-AMP modules and/or other 10-30V dc sensing devices.	SPDT electro- mechanical relay  No output device (power supply only)	No logic function (power supply only)	See page 22

# MAXI-AMP<sup>TM</sup> CD Series

# Programmable Modulated Amplifier and Control Modules for use with SP12 Series Preamplified Remote Photoelectric Barrel Sensors

- Modulated photoelectric amplifier, power supply, output relay, and versatile timing logic (CD5 models) in one compact, stand-alone package
- 120 or 240V ac or 12-28V dc operation; requires only the addition of a Banner SP12 preamplified opposed mode sensor pair to create a powerful sensing system
- CD5 models are easily programmed for any of *twelve* delay, one-shot, and latch functions (either single or dual timing); interrogation schemes are possible using auxiliary input
- Exceptionally high immunity to ambient light and electrical noise; no false pulse on power-up
- Rugged, 15-turn potentiometers for precise timing and sensitivity adjustment; tough Noryl® housing
- Includes Banner's exclusive AID<sup>TM</sup> alignment system

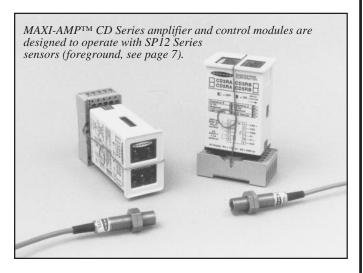
CD Series MAXI-AMP modules combine power supply, modulated photoelectric amplifier, timing logic (in CD5 models) and output switch in a single compact, cost-saving module. CD Series modules work together with Banner SP12 Series preamplified remote sensors. These sensors offer small size and high power, and are built to operate in highly demanding sensing environments. Their preamplified design gives them exceptionally high immunity to electrical noise (see page 7 for further information). MAXI-AMP modules themselves are also ruggedly built for dependable industrial duty.

CD Series MAXI-AMP modules contain a state-of-the-art Banner CMOS modulator/demodulator/amplifier circuit that offers high immunity to both ambient light and electrical interference plus reliable sensor performance. All models have Banner's *exclusive*, patented Alignment Indicating Device (AID<sup>TM</sup>) system, which lights an LED indicator whenever the receiver sees a "light" condition, and pulses the LED at a rate proportional to the received light signal strength. MAXI-AMP modules operate from a variety of voltages (see tables at right).

All CD Series modules are programmable for LIGHT or DARK operate. Module input response time may be set at either 1.5 or 15 milliseconds. The 15-millisecond response mode offers maximum sensing power (excess gain) with SP12 Series sensors. CD Series modules also feature selectable sensor modulation frequencies ("A" and "B"). This makes it possible to operate two high-powered SP12 Series sensor pairs using different modulation frequencies (at the same response time setting) in close proximity to each other without optical crosstalk.

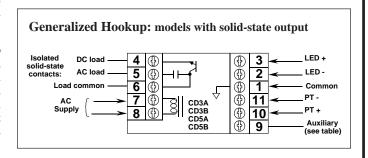
CD5 models include a versatile multi-function timing logic circuit that is programmable for 12 popular and useful delay, one-shot, and latch functions. Each timing function has a choice of three time ranges. Timing and sensitivity adjustments use rugged 15-turn potentiometers for very accurate settings. CD Series module circuit design prevents false outputs on system power-up.

The output circuit for CD3A, 3B, 5A, and 5B modules consists of two SPST solid-state switches: one for ac loads of up to 250V ac (3/4 amp), and a second for dc loads of up to 30V dc (50 mA). Models CD5RA and CD5RB have a 5-amp SPDT electromechanical relay. CD3RA and CD3RB modules have a 5-amp SPDT electromechanical relay *plus* an NPN transistor solid-state switch. For more information on output circuit load capability, refer to the tables (right) and the Specifications section on the next page.



MODEL	SUPPLY VOLTAGE	OUTPUT	LOGIC	
CD3RA	105 to 130V ac, or 12 to 28V dc	SPDT electro- mechanical relay, plus	ON/OFF	
CD3RB	210 to 250V ac, or 12 to 28V dc	NPN transistor solid-state switch	OWOIT	
CD5RA	105 to 130V ac, or 12 to 28V dc	SPDT electro- mechanical	12 timing	
CD5RB	210 to 250V ac, or 12 to 28V dc	relay (5 amp contact rating)	functions	

MODEL	SUPPLY VOLTAGE	OUTPUT	LOGIC	
CD3A	105 to 130V ac, or 12 to 28V dc	SPST solid- state contact for switching	ON/OFF	
CD3B	210 to 250V ac, or 12 to 28V dc	AC loads up to 250V ac and 3/4 amp,	GIVOIT	
CD5A	105 to 130V ac, or 12 to 28V dc	plus solid- state contact for switching	12 timing	
CD5B	210 to 250V ac, or 12 to 28V dc	DC loads up to 30V dc and up to 50mA.	functions	



#### MAXI-AMP<sup>TM</sup> CD Series Modules Specifications

SUPPLY VOLTAGE: Models CD3(R)A, CD5(R)A: 105 to 130V ac, 50/60Hz (4 VA), or 12 to 28V dc\* at 70mA. Models CD3(R)B, CD5(R)B: 210 to 250V ac, 50/60Hz (4 VA), or 12 to 28V dc\* at 70mA. \*NOTE: do not connect ac power when using external dc power.

#### **OUTPUT CONFIGURATION:**

CD3A, CD3B, CD5A, CD5B: Two solid-state SPST switches, one for ac loads of up to 250V ac and up to 3/4 amp, the other for dc loads of up to 30V dc and up to 50mA. CD3A and CD3B also have a logic level current sinking NPN transistor switch at pin #9, maximum load 20mA at 12V dc max.

**CD3RA and CD3RB:** SPDT electromechanical relay (see specifications, below) plus an NPN transistor solid-state logic-level dc switch (at pin #9, maximum load 20mA at 12V dc max.).

CD5RA and CD5RB: SPDT electromechanical relay (specs below).

#### SPDT Electromechanical Relay Specifications:

CONTACT RATING: 250V ac max, 24V dc max, 5 amps max. (resistive load), 1/10 H.P. at 240V ac. Install a transient suppressor (MOV) across contacts that switch inductive loads.

CLOSURE TIME: 10 milliseconds max. RELEASE TIME: 10 milliseconds max.

MAXIMUM SWITCHING SPEED: 20 operations/second

MECHANICAL LIFE: 20,000,000 operations

#### **AMPLIFIER**

**RESPONSE SPEED:** Programmable for 1.5 or 15 milliseconds. NOTE: use 15 millisecond setting for maximum sensor excess gain.

MODULATION FREQUENCY: selectable, "A" or "B".

**SENSOR LEAD LENGTH:** 100 feet (30 m) maximum, each sensor. When splicing, use *separate* cable for emitter and receiver, or order sensors with extended cable length.

**SENSOR HOOKUP:** One SP12 Series opposed mode sensor pair per amplifier module. Additionally, one self-contained sensor may be connected at pin #9 (CD5 models) to provide a RESET or INHIBIT signal. +15V dc power for this one additional sensor is available at module pin #3 (40mA maximum load).

#### TIMERS (CD5 models only):

Timing ranges: LOW range - 10 to 150 milliseconds

MIDDLE range - 0.1 to 1.5 seconds HIGH range - 1 to 15 seconds

**Repeatability:** +/-2% of set time over all extremes of

supply voltage and temperature

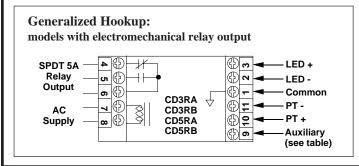
**ADJUSTMENTS:** Miniature switches are provided for programming of LIGHT/DARK operate, amplifier response time, modulation frequency, normally open or normally closed output and timing function (CD5 models). 15-turn clutched potentiometer for gain (sensitivity) and time settings (CD5 models).

#### **OPERATING TEMPERATURE:** 0 to 50°C (+32 to 122°F).

**INDICATOR LEDs:** Two LEDs. A red indicator LED is "ON" when the module output is energized. Exclusive Banner Alignment Indicating Device (AID<sup>TM</sup>) system lights another red LED indicator whenever the receiver "sees" its own modulated light source, and pulses it at a rate proportional to the strength of the received light signal.

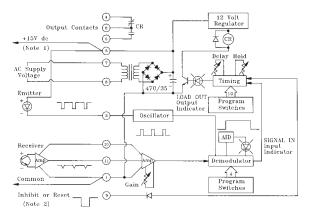
**CONSTRUCTION:** Rugged Noryl® polyphenylene oxide (PPO®) housing, 1.6" x 2.3" x 4". Standard round-pin 11-pole plug base.

Noryl $^{\tiny{\textcircled{\tiny \$}}}$  is a registered trademark of General Electric Co.



#### **Functional Schematics**

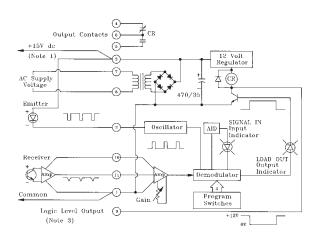
#### Models CD5RA, CD5RB



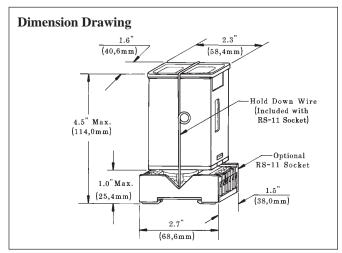
**NOTE #1:** power is available at pins #3 (+) and #1 (-) for an external 10 to 30V dc device (see hookup example, page 9). Current available is 40 mA at 120V ac (240V ac) line level; 30mA at 105V ac (210V ac) line level. Alternately, the module may be powered by 12 to 28V dc at pins #3 (+) and #1 (-). **Do not connect ac voltage when using external dc power.** 

**NOTE #2:** pulling pin #9 low (to common) will inhibit the timing, or reset the latch of CD5 models (see "Description of Logic Functions", page 6).

#### Models CD3RA, CD3RB



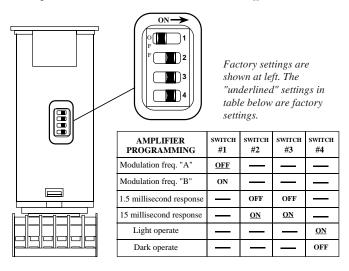
**NOTE #3:** pin #9 of CD3 models may be connected directly as the input to Banner CL Series MAXI-AMPs or to Banner MICRO-AMP $^{\text{TM}}$  or Plug Logic modules (see hookup example, page 9).



#### Amplifier Programming (all CD Series modules)

Amplifier response conditions may be programmed via the group of four switches located on one of the narrow sides of the MAXI-AMP<sup>TM</sup> module.

**Switch #1** selects the modulation frequency of the amplifier and the emitter light source. When two pairs of SP12 Series sensors are being used in close proximity to each other, the modulation frequency switch of their respective CD Series modules should be set to *different* modula-



tion frequencies. This makes it possible to use the two sensor pairs in close proximity without optical crosstalk. Both amplifiers must be set for the same response time (either 1.5 or 15 milliseconds) to ensure freedom from crosstalk.

**Switches #2 and #3** are used to program the amplifier response time. The 15 millisecond setting allows SP12 Series sensors to operate at their maximum excess gain.

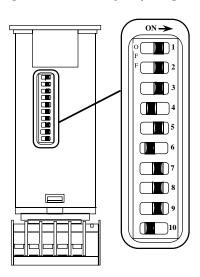
**Switch #4** is used to select LIGHT OPERATE or DARK OPERATE. In the LIGHT OPERATE mode, the output will energize (in ON/OFF or LATCH operation) or the timing function will initiate (in DELAY, ONE-SHOT, or LIMIT operation) when the receiver "sees" sufficient light (excess gain greater than 1X). In DARK OPERATE, the output will energize or timing will begin when the receiver is sufficiently dark (excess gain less than 1X).

The diagram at the left shows the location of switches 1-4, and the table summarizes the settings required for each response condition.

NOTE: An adhesive-backed mylar label is supplied. It may be marked to indicate switch programming and then applied to the MAXI-AMP housing as a switch cover.

#### Timing Logic Programming (CD5 models)

Settings illustrated below are factory settings. Factory settings are "underlined" in the table.



TIMING LOGIC PROGRAMMING	SWITCH #1	switch #2	switch #3	switch #4	switch #5	switch #6	switch #7	switch #8	switch #9	swiтсн #10
On/Off	<u>ON</u>	<u>ON</u>	<u>ON</u>	<u>OFF</u>	<u>ON</u>	<u>OFF</u>	<u>ON</u>		_	_
On Delay	ON	ON	OFF	OFF	ON	OFF	ON	_		_
Off Delay	ON	OFF	ON	OFF	ON	OFF	ON			1
On and Off Delay	ON	OFF	OFF	OFF	ON	OFF	ON			
One-shot	OFF	OFF	ON	OFF	ON	OFF	ON	_	_	_
Delayed One-shot	OFF	OFF	OFF	OFF	ON	OFF	OFF	_	_	_
Limit	ON	ON	OFF	OFF	OFF	OFF	ON			
Repeat Cycle	ON	OFF	OFF	ON	ON	OFF	ON			
AC Latch	OFF	ON	ON	OFF	ON	ON	ON			
DC Latch	ON	ON	ON	OFF	ON	ON	ON	_		_
Delay and Latch	ON	ON	OFF	OFF	ON	ON	ON			
Limit and Latch	ON	ON	OFF	OFF	OFF	ON	ON		_	_

A group of ten switches, located on the side of the module opposite the amplifier program switches, is used to select the timing logic for the CD5 models.

Switches #1 through #7 are used to select the logic function. Switch #8 programs the output for either NORMALLY OPEN or NORMALLY CLOSED operation. Switches #9 and #10 program the time range(s). There are three ranges: 10 to 150 milliseconds, 0.1 to 1.5 seconds, and 1 to 15 seconds. The programmed range will be the same for *both* functions of a dual timing mode (ON & OFF DELAY, DELAYED ONE-SHOT, and REPEAT CYCLE). However, DELAY and HOLD times are independently adjustable within the selected range.

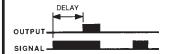
N/C Output	OFF		
N/O Output	<u>ON</u>		
.15 Sec. Max. Time		OFF	OFF
1.5 Sec. Max. Time		<u>on</u>	<u>OFF</u>
15 Sec. Max. Time		OFF	ON

The diagram shows switch locations, and the table summarizes the program switch positions.

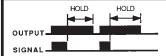
#### Description of Logic Functions for CD5, CL5, CM5, and CR5 models



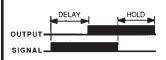
**ON/OFF**: ON/OFF operation does not involve timing. The output simply follows the action of the input signal. Grounding pin #9 (AUXILIARY) turns the output "off", regardless of the state of the input signal. This may be accomplished by closing a switch or relay contact between pins #9 and #1 (common), or by connecting an open collector NPN (current sinking) output of any external dc device directly to pin #9. NOTE: connect the COMMON of any external dc device to pin #1 of the MAXI-AMP to establish a voltage reference between the dc supply for the external device and the internal dc supply of the MAXI-AMP.



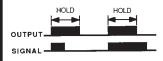
**ON DELAY:** The ON DELAY timer keeps the output "off" until the selected LIGHT or DARK signal has been present for the preset "DELAY" time. If the input signal is interrupted, the timing is reset and starts over with the next signal. Grounding pin #9 immediately cancels an output in progress and resets the delay timer. The delay timer is restarted when the inhibit signal is removed, if an input signal is present.



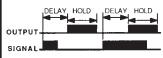
**OFF DELAY:** The output energizes immediately when the input signal occurs, but does not de-energize until the signal has been removed for the preset OFF-DELAY ("HOLD") time. Grounding pin #9 prevents an output from occuring. If an inhibit input occurs during an output, the output remains "on" for the remainder of the OFF-DELAY time.



ON & OFF DELAY: ON and OFF DELAY logic combines both timing functions into a single mode. The ON-DELAY ("DELAY") time and the OFF-DELAY ("HOLD") time are independently adjustable within the selected time range. Momentary grounding of pin #9 during the ON-DELAY period resets the DELAY timer. An inhibit signal which occurs during an output will allow the output to stay energized for the remainder of the OFF-DELAY time. ON and OFF DELAY logic is often used in jam and void control, high/low level control, and edge-guiding applications.



**ONE-SHOT:** The output of a ONE-SHOT function is a pulse of adjustable "HOLD" duration which is independent of the duration of the input signal. With the MAXI-AMP programmed for LIGHT operate, the pulse occurs when the input signal changes from dark to light. In DARK operate, the pulse occurs with a light to dark input transition. Grounding pin #9 prevents the one-shot from triggering, but does not affect a pulse already under way.



**DELAYED ONE-SHOT:** A DELAYED ONE-SHOT is initiated by either a momentary or maintained input signal. This input starts the adjustable "DELAY" period, after which the output pulses for an adjustable pulse ("HOLD") time. No further action occurs unless the input is removed and reapplied, beginning a new sequence. Grounding pin #9 during the delay period will cancel the sequence, and no output occurs. This feature is often used for inspection/rejection control logic. An inhibit signal will not affect a pulse under way.



**LIMIT:** The output of the LIMIT function follows the action of the input, as it does with the ON/OFF function. However, an input signal which is longer than the adjustable LIMIT ("HOLD") time will turn the output "off". Removing the input signal resets the timer. This function is sometimes called "TIME LIMITED ON/OFF", and is useful for energy conservation. Grounding pin #9 cancels the output. Lifting the inhibit restarts the LIMIT timer, if an input signal is present.



**REPEAT CYCLE:** The REPEAT CYCLE function provides an oscillating output when an input signal is present. Presence of an input signal triggers an adjustable "DELAY" timer. After the delay, the output energizes for an adjustable "HOLD" period. If the input remains, the output continues to cycle "on" and "off" at this rate indefinitely. When the signal is removed, any output in progress completes and then remains "off" until the next signal and DELAY period. Grounding pin #9 cancels the sequence, but will allow the completion of a "HOLD" period in progress. Lifting the inhibit signal begins the DELAY period, if an input signal is present.



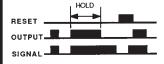
**AC LATCH:** An AC LATCH is the combination of a ONE-SHOT and a LATCH. A momentary or sustained input will latch the output "on". Grounding pin #9 will reset the latch, even if the input signal remains. The output will not re-latch until the input signal is removed and then reapplied.



**DC LATCH:** The output will latch "on" whenever the selected LIGHT or DARK input condition occurs. Grounding pin #9 of a dc latch will turn the output "off" regardless of the state of the input signal. If the signal is present when the reset is removed, the output will immediately latch "on" again.



**DELAY AND LATCH:** The DELAY + LATCH is a combination of the ON-DELAY and DC LATCH functions. An input must be present for at least the adjustable "DELAY" time for the output to latch "on". If the input signal is removed during the timing cycle, the timing is reset. Momentary grounding of pin #9 resets the latch and/or the DELAY timing cycle. Sustained grounding of pin #9 inhibits any output.



**LIMIT AND LATCH:** The LIMIT + LATCH operates exactly like the LIMIT function, except that the LIMIT ("HOLD") timer can be reset *only* by the auxiliary input. An output remains latched "off" until reset by momentarily grounding pin #9. In addition to resetting the timer, grounding pin #9 will hold the output "off", regardless of the state of the input signal.

# MAXI-AMP<sup>™</sup> System

# **SP12 Series** Opposed Mode Remote Modulated Barrel Sensors for use with MAXI-AMP CD Series Modules

- Leakproof NEMA 6P threaded-barrel opposed mode remote sensor pairs; VALOX® or stainless steel housing
- Compact and powerful: 1/2" (12mm) in diameter by 2" long; 200-foot sensing range. Apertures are available.
- Special preamplified circuit design for noise immunity equal to that of self-contained sensors

Banner SP12 Series sensors are a family of powerful, modulated, totally-encapsulated opposed mode remote sensor pairs in compact, threaded-barrel type housings. They are the ideal choice for applications that require high excess gain together with small size in difficult sensing environments. SP12 Series sensors are especially effective at penetrating heavy contaminants when used at close range.

The preamplified design of these sensors results in exceptional noise immunity. Signals carried along remote receiver cables are often subject to interference (from electrical noise sources) that can be as strong as (or stronger than) the desired light signal. The severity of this problem often worsens with increasing sensor cable length. SP12 Series receivers contain a preamplifier that immediately boosts the received light signal to a high level before sending it down the cable to the rest of the sensing system.

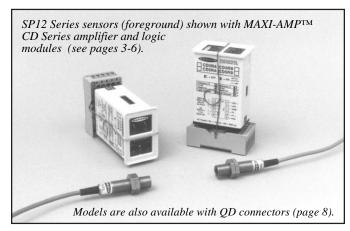
SP12 Series sensors are designed for use with the Banner CD Series MAXI-AMP<sup>TM</sup> modules. CD Series modules provide sensor power, additional amplification, a choice of several programmable timing logic functions (CD5 models), and output circuitry for interfacing to a load. They also allow two different programmable sensor modulation frequencies, making it possible to use multiple high-powered sensor pairs in close proximity to each other without optical crosstalk. CD Series modules are available for a wide range of supply voltages. Each CD module powers one SP12 emitter/receiver pair. See page 3 for more information.

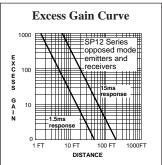
SP12 sensors are rated NEMA 6P (IEC IP67) for use in wet locations. There is a choice of either VALOX® or stainless steel housing style (see table, below). Positive sealing at both ends of the sensors, with no exposed epoxy interfaces, eliminates all leak paths (including capillary leakage). Electronics are fully encapsulated for maximum resistance to mechanical shock and vibration. Lenses are acrylic, and quad-ring sealed. These sensors may be used with watertight, thread-on apertures to create very narrow, very powerful effective beams (see next page).

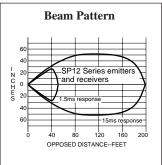
A 1/2" clearance hole is required for mounting. Alternatively, the Banner model SMB12MM mounting bracket may be used (see next page). SP12 Series sensors are supplied with 6-1/2 feet of PVC-covered attached cable, or QD connectors (page 8). Options for models with attached cable are summarized below. The maximum recommended emitter or receiver cable length is 100 feet (each).

SP12 Series Barrel Sensors						
Model	Type	<b>Housing Material</b>				
SP12SEL	Emitter	Stainless steel				
SP12PEL	Emitter	VALOX®				
SP12SRL	Receiver	Stainless steel				
SP12PRL	Receiver	VALOX®				

NOTE: Models with 30-foot attached cable are available (contact factory for information). 2- and 3-conductor 50- and 100-foot extension cables (without connectors) are also available. For 2-conductor (emitter) cable: order model EC12E-50 (50') or model EC12E-100 (100'). For 3-conductor (receiver) cable: order model EC12R-50 (50') or model EC12R-100 (100').







#### **Specifications, SP12 Sensors**

**SUPPLY VOLTAGE:** sensors are powered from a Banner CD Series MAXI-AMP<sup>TM</sup> module (see page 3).

RANGE: up to 200 feet in opposed mode (see gain curve, above).

**RESPONSE SPEED:** selectable for 1.5 or 15 milliseconds; a function of the MAXI-AMP CD Series module.

LIGHT BEAM: infrared LED, 880nm. Effective beam diameter: 3/8".

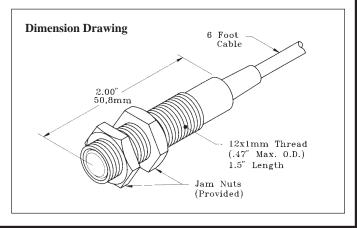
#### CONSTRUCTION: NEMA 6P.

12mm diameter tubular threaded VALOX® or stainless steel housing; positive sealing at both ends, quad-ring sealed acrylic lens. Electronics fully epoxy-encapsulated. Two jam nuts are provided: VALOX® for VALOX® units; stainless steel for stainless steel units. Mounting requires 1/2" diameter clearance hole.

**OPERATING TEMPERATURE:**  $-40 \text{ to } +70^{\circ}\text{C} (-40 \text{ to } +158^{\circ}\text{F}).$ 

**CABLE:** sensors are supplied with 6-1/2 feet of PVC-covered 2- or 3-conductor cable. Models with QD connectors are available (page 8).

VALOX® is a registered trademark of General Electric Co.



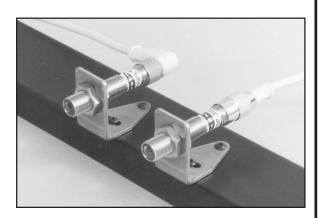
# SP12 Series Opposed Mode Remote Modulated Barrel Sensors with Quick Disconnect (QD) Cable Option

The stainless steel models of SP12 Series modulated remote barrel sensors may be ordered with a built-in connector designed to mate with *eurofast*<sup>TM</sup> quick-disconnect (QD) cables. The resultant sensor model numbers are:

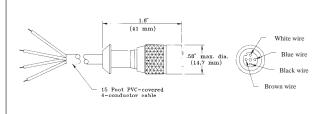
SP12SELQD (emitter), and

SP12SRLQD (receiver).

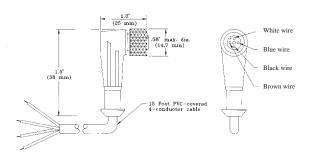
The mating cables are ordered separately. Cables are available in 15 foot lengths with either of two styles of mating connector. Cable model MQDC-415 has a straight connector, and model MQDC-415RA has a right-angled connector (see drawings below). In both models, the plug body is molded to the PVC cable for waterproof integrity. Plug contacts are gold-plated.



#### **Dimensional Information for MQDC-415 Cable**



#### **Dimensional Information for MQDC-415RA Cable**



# 2.40" 60,9mm .50" 12,7mm 12x1mm Thread (.47" Max. 0.D.) Jam Nuts (Provided)

#### **Apertures**

Rectangular and circular thread-on watertight apertures are available for SP12 sensors. Apertures are used to shape and size the sensor's effective beam and to protect the sensor's lens. Use of apertures with these high-gain sensors makes it

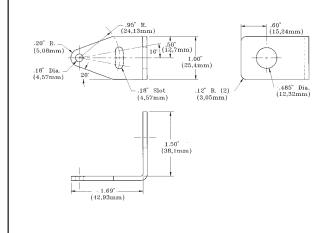


possible to create very narrow, concentrated sensing beams for demanding applications. **Aperture Kit AP12SC** includes three round apertures with openings of .02", .04". and .10" diameter. **Aperture kit AP12SR** has three rectangular apertures .02", .04", and .10" wide. Both include lens, o-rings, and thread-on housing.

#### **Model SMB12MM Mounting Bracket**

Model **SMB12MM** is a stainless steel mounting bracket for SP12 Series sensors. The sensor mounts to the bracket using the two jam nuts supplied with the sensor. This rugged, slotted bracket allows ±10 degrees of lateral movement. Bracket is 12-gauge stainless steel. The bracket mounting holes accommodate #8 hardware.

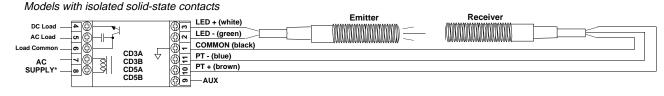
#### SMB12MM bracket:



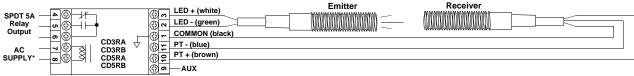
#### SP12 Sensor Hookup to CD Series MAXI-AMP<sup>TM</sup> Modules

#### 1) Hookup of SP12 Series Sensors (all models)

SP12 Series sensors are especially designed for use with CD Series modules. The basic hookup is given here (QD sensor models shown). Each MAXI-AMP<sup>TM</sup> CD Series module supports use of one pair of SP12 Series sensors. CD5 Series module models also support use of a GATE or INHIBIT sensor at pin #9 (below, this page).



Models with electromechanical relay contacts



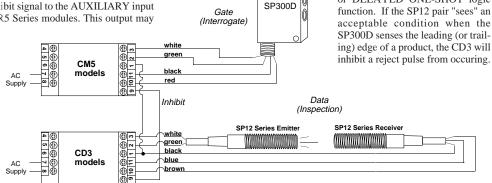
\*105 to 130V ac or 210 to 250V ac, 50/60Hz, depending on model. To power the MAXI-AMP<sup>™</sup> module from a dc supply, connect +12 to 28V dc at ≥70mA to terminal #3 and dc common to terminal #1. Make no connection to terminal #7 or #8.

#### 2) Logic Level NPN Output (CD3 models)

The AUXILIARY terminal (#9) of models CD3A, CD3B, CD3RA and CD3RB modules offers a logic-level NPN (current sinking) output which may be used as a fast-response solid-state inhibit signal to the AUXILIARY input of MAXI-AMP CD5, CL5, CM5, or CR5 Series modules. This output may

also serve as an input to any MI-CRO-AMP<sup>TM</sup>, Plug Logic, or CL Series logic module. In addition, this output may interface to other dc devices or circuits like counters, rate meters, or programmable logic controllers. Switching capacity is 20mA maximum at 12V dc max.

The example here shows the use of SP12 Series sensors and a CD3 module to provide inspection information, with the SP300D functioning as a product (GATE) sensor.



See Hookup Diagram #1 (above) for load and power connection information.

Typically, the CM5 module would

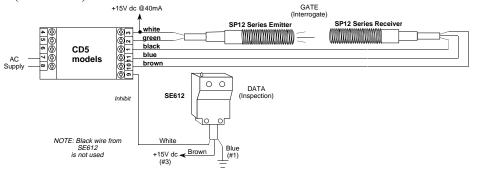
be programmed for the ONE-SHOT

or DELAYED ONE-SHOT logic

#### 3) Power for External Devices (all models)

External 10 to 30V dc devices such as self-contained sensors may be connected between terminals #3 (+) and #1 (-) of any CD series MAXI-AMP module. Terminal #3 offers 40mA maximum. This is sufficient to power most Banner self-contained dc sensors.

As the example at the right illustrates, the *current sinking* output of a self-contained sensor powered by the MAXI-AMP may be used as the input to the AUXILIARY terminal of a CD5 module.



# MAXI-AMP<sup>TM</sup> CM Series

#### **Modulated Amplifier Modules**







CM Series MAXI-AMPs combine power supply, modulated photoelectric amplifier, timing logic (in CM5 models) and output relay in a single compact, cost-saving module. CM-series modules work together with the popular family of Banner high-performance modulated remote sensors (pages 13-17). These sensors offer small size and excellent optical performance, and are built to operate in highly demanding sensing environments. MAXI-AMP modules themselves are also ruggedly built for dependable industrial duty.

CM Series MAXI-AMP modules contain the state-of-the-art Banner custom-designed CMOS modulator/demodulator/amplifier circuit, of-fering high immunity to both ambient light and electrical interference plus reliable sensor performance. All models have Banner's *exclusive*, patented Alignment Indicating Device ("AID<sup>TM</sup>") system, which lights an LED indicator whenever the sensor sees a "light" condition, and pulses the LED at a rate proportional to the received light signal strength.

All CM Series modules are programmable for LIGHT or DARK operate and either high or low hysteresis. Input response time may be set at 0.3, 2, or 10 milliseconds. The 10-millisecond response mode offers enhanced immunity to electrical interference ("noise"), and also

MODEL	SUPPLY VOLTAGE	OUTPUT	LOGIC	
CM3RA	105 to 130V ac, or 12 to 28V dc	SPDT electro- mechanical relay, plus NPN	011/077	
CM3RB	210 to 250V ac, or 12 to 28V dc	transistor solid- state DC switch	ON/OFF	
CM5RA	105 to 130V ac, or 12 to 28V dc	SPDT electro- mechanical relay	12 timing functions	
CM5RB	210 to 250V ac, or 12 to 28V dc	(5 amp contact rating)		

minimizes optical "crosstalk" between adjacent sensors. Unlike other amplifier designs, input response time settings of the CM Series modules do *not* affect sensor range.

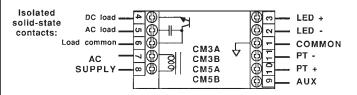
CM5 models include a versatile multi-function timing logic circuit which is programmable for 12 of the most popular and useful delay, one-shot, and latch functions (see page 6). Each timing function has a choice of three time ranges. Timing and sensitivity adjustments are accomplish-ed via rugged 15-turn potentiometers for very accurate settings. CM Series circuitry is designed to prevent false outputs on system power-up.

An auxiliary input is available on CM5 models for interrogation or reset of the selected logic function (see example, page 17). Page 6 describes the function of the auxiliary input for each logic mode. A dc power supply is included for powering an additional self-contained dc sensor.

The output circuit for *all* CM Series modules is an SPDT 5-amp electromechanical relay. *Additionally, CM3 models have an NPN transistor solid-state switch.* The output may be programmed for either normally open or normally closed operation. A solid-state relay is offered as an option to the electromechanical relay (see information below).

#### **Solid-state Output Option**

CM Series modules are available with a solid-state relay which replaces the electromechanical relay. This is actually two SPST solid-state contacts. One contact will switch ac loads. The contact is rated at 250V ac maximum and 3/4 amps maximum at 25 degrees C (derated to 1/2 amp at 50 degrees C). The other solid-state contact will switch dc loads of up to 30V dc and up to 50 milliamps. Both contacts are isolated from the MAXI-AMP power supply.



MODEL	SUPPLY VOLTAGE	OUTPUT	LOGIC
CM3A	105 to 130V ac, or 12 to 28V dc	SPST solid-state contact for	ON/OFF
СМЗВ	210 to 250V ac, or 12 to 28V dc	switching AC loads up to 250 V ac and up to	ON/OFF
CM5A	105 to 130V ac, or 12 to 28V dc	3/4 amp, plus solid-state con- tact for switch-	12
CM5B	210 to 250V ac, or 12 to 28V dc	ing DC loads up to 30V dc and up to 50mA.	timing functions

#### MAXI-AMP CR Series Modulated Modules for SP100 Series Miniature Remote Sensors

The amount of amplification available from CM Series MAXI-AMP modules is too high to operate with the Banner SP100 Series of miniature modulated remote sensors. CR Series modules correct this incompatibility with a modified modulated amplifier design. CR Series specifications are exactly the same as for the standard CM Series models (listed above) except for the difference in amplifier gain. Available models are listed in the table at the right.

SP100 Series sensors are ideal for OEM machinery and for tight spaces where the use of photoelectric sensors was previously considered impossible. The SP100 Series is described in the Banner catalog.

CR Series modules are also available with the solid-state output option (see above).

MODEL	SUPPLY VOLTAGE	OUTPUT	LOGIC	
CR3RA	105 to 130V ac, or 12 to 28V dc	SPDT electro- mechanical relay, plus NPN	ON/OFF	
CR3RB	210 to 250V ac, or 12 to 28V dc	transistor solid- state DC switch	ON/OFF	
CR5RA	105 to 130V ac, or 12 to 28V dc	SPDT electro- mechanical relay	12	
CR5RB	210 to 250V ac, or 12 to 28V dc	(5 amp contact rating)	timing functions	

#### **MAXI-AMP CM and CR Series Specifications**

SUPPLY VOLTAGE: Models CM3(R)A, CM5(R)A, CR3(R)A, and CR5(R)A: 105 to 130V ac, 50/60Hz (4 VA), or 12 to 28V dc\* at 70mA.

Models CM3(R)B, CM5(R)B, CR3(R)B, and CR5(R)B: 210 to 250V ac, 50/60Hz (4 VA), or 12 to 28V dc\* at 70mA.

\*NOTE: do not connect ac power if using external dc power.

#### **OUTPUT CONFIGURATION:**

Models CM3A, CM3B, CM5A, CM5B, CR3A, CR3B, CR5A, CR5B have SPST solid-state relay for switching ac or dc (see page 10).

Models CM3RA, CM3RB, CM5RA, CM5RB, CR3RA, CR3RB, CR5RA, CR5RB have SPDT electromechanical (e/m) relay with the following ratings: *CONTACTRATING:* 250V ac max, 24V dc max, 5 amps max. (resistive load), 1/10 H.P. at 240V ac. Install transient suppressor (MOV) across contacts which switch inductive loads.

CONTACT RESPONSE: 10 milliseconds max. open/close;

20 operations/second max.

MECHANICAL LIFE: 20,000,000 operations

CM3 and CR3 models also have a logic level current sinking NPN transistor switch at pin #9. See schematic (right) and hookup info.

#### AMPLIFIER:

**RESPONSE SPEED:** programmable for 10, 2, or 0.3 milliseconds. NOTE: use 10 millisecond setting whenever possible for enhanced noise rejection.

*HYSTERESIS:* if programmed "HIGH", approximately 20%; if programmed "LOW", approximately 5%. NOTE: see cautions for "LOW" setting, page 12. *MODULATION FREQUENCY:* approximately 10kHz.

**SENSOR LEAD LENGTH:** 50 feet (15 m) maximum. Use *separate* shielded cable for emitter and receiver, or order sensors with extended cable length. NOTE: see splicing precautions, page 17.

**MULTIPLE SENSOR HOOKUP:** Up to three sensors may be wired together to one CM-series amplifier for "OR" operation (in LIGHT operate) or "NAND" operation (in DARK operate). Emitters are connected in *series*, and receivers are connected in *parallel*. When wiring two sensors to one MAXI-AMP, multiply excess gain data for each sensor by 1/2 (obtain data from applicable excess gain curve). When wiring three sensors to one MAXI-AMP, multiply excess gain by 1/3.

#### TIMERS (CM5 models only):

TIMING RANGES: LOW range - 10 to 150 milliseconds

MIDDLE range - 0.1 to 1.5 seconds

HIGH range - 1 to 15 seconds

**REPEATABILITY:** +/-2% of set time over all extremes of supply

voltage and temperature

**ADJUSTMENTS:** Miniature switches for programming of LIGHT/DARK operate, amplifier response time, amplifier hysteresis, normally open or normally closed output, and timing function (CM5 & CR5 models). 15-turn clutched potentiometer for gain and time setting(s) (CM5 and CR5 models).

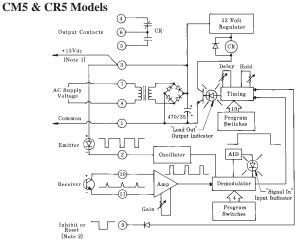
#### **OPERATING TEMPERATURE:** 0 to 50°C (32 to 122°F).

**INDICATOR LEDs:** Red indicator LED is "ON" when the module output is energized. Exclusive Banner Alignment Indicating Device (AID<sup>TM</sup>) system lights a red LED indicator whenever the receiver "sees" its own modulated light source, and pulses it at a rate which is proportional to the strength of the received light signal.

**CONSTRUCTION:** Rugged NORYL® polyphenylene oxide (PPO®) housing, 1.6" x 2.3" x 4". Standard round-pin 11-pole plug base.

#### **Generalized Hookup** models with electromechanical relay output - LED + SPDT 5A Ð RELAY LED -OUTPUT ◍ Ѿ COMMON CM3RA Ѿ PT -CM3RB 0 ◍ PT + SUPPLY CM5RA <u>എ</u> െ CM5RB AUX NOTE: If MAXI-AMP is powered by a dc power supply, connect +12 to 28V dc @ ≥70mA to terminal #3 and dc common to terminal #1. Make no connections to terminal #7 or #8.

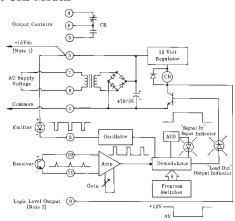
#### **Functional Schematics**



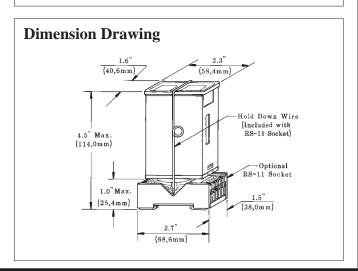
**NOTE #1:** power is available at pins #3 (+) and #1 (-) for an external 10 to 30V dc device (see hookup example, page 17). Current available is 40 mA at 120V ac (240V ac) line level; 30mA at 105V ac (210V ac) line level. Alternately, the module may be powered by 12 to 28V dc at pins #3 (+) and #1 (-). Do not connect ac voltage if using external dc power.

**NOTE #2:** pulling pin #9 low (to common) will inhibit the timing, or reset the latch of CM5 or CR5 models (see "Description of Logic Functions", page 6).

#### CM3 & CR3 Models



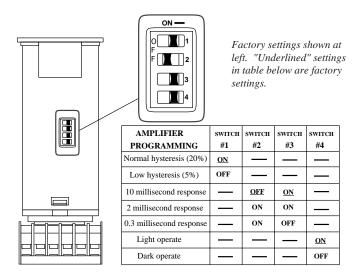
NOTE #3: pin #9 of CM3 or CR3 models may be connected directly to the AUXILIARY input of a MAXI-AMP or Banner M Series module. It may also serve as the input to Banner CL series MAXI-AMPs or to Banner Plug Logic modules (see hookup example, page 17).



#### **Amplifier Programming (all models)**

Amplifier response conditions may be programmed via the group of four switches located on one of the narrow sides of the MAXI-AMP module.

**Switch #1** selects the amount of amplifier hysteresis. Hysteresis is the amount of signal change beyond the switching threshold which is required to cause the amplifier output to change state, and is expressed as a percent of amplifier gain. The NORMAL setting of 20% should *always* be used, except for low contrast situations such as many color registration applications.



NOTE: the LOW hysteresis setting should be used only when all sensing conditions remain stable. "Buzzing" of the output (in ON/OFF and LIMIT operation) or false outputs (in DELAY, ONE-SHOT, or LATCH operation) may occur if sensing variables (e.g.-web flutter) result in optical contrast approaching unity.

**Switches #2 and #3** are used to program the amplifier response time. The 10 millisecond setting should be used whenever possible for the greatest immunity to electrical interference ("noise"). The 2 millisecond setting has more interference rejection than the 0.3 millisecond mode. Sensor performance (excess gain) is identical in all three response settings.

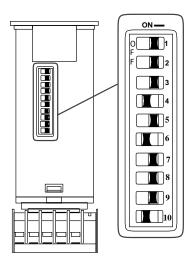
**Switch #4** is used to select LIGHT OPERATE or DARK OPERATE. In the LIGHT OPERATE mode, the output will energize (in ON/OFF or LATCH operation) or the timing function will initiate (in DELAY, ONE-SHOT, or LIMIT operation) when the receiver "sees" sufficient light (excess gain greater than 1X). In DARK OPERATE, the output will energize or timing will begin when the receiver is sufficiently dark (excess gain less than 1X).

The diagram at the left shows the location of switches 1-4, and the table summarizes the settings required for each response condition.

NOTE: an adhesive-backed mylar label is supplied, which may be marked to indicate switch programming and then applied to the MAXI-AMP housing as a switch cover.

#### **Timing Logic Programming (CM5 and CR5 models)**

Settings illustrated below are factory settings. Factory settings are "underlined" in the table.



TIMING LOGIC PROGRAMMING	switch #1	switch #2	switch #3	SWITCH #4	switch #5	SWITCH #6	switch #7	SWITCH #8	switch #9	swiтсн #10
On/Off	<u>ON</u>	<u>ON</u>	<u>ON</u>	<u>OFF</u>	<u>ON</u>	<u>OFF</u>	<u>ON</u>	_	_	_
On Delay	ON	ON	OFF	OFF	ON	OFF	ON	_		_
Off Delay	ON	OFF	ON	OFF	ON	OFF	ON	_	_	_
On and Off Delay	ON	OFF	OFF	OFF	ON	OFF	ON	_	_	_
One-shot	OFF	OFF	ON	OFF	ON	OFF	ON	_	_	_
Delayed One-shot	OFF	OFF	OFF	OFF	ON	OFF	OFF	_	_	_
Limit	ON	ON	OFF	OFF	OFF	OFF	ON		_	_
Repeat Cycle	ON	OFF	OFF	ON	ON	OFF	ON			
AC Latch	OFF	ON	ON	OFF	ON	ON	ON		_	_
DC Latch	ON	ON	ON	OFF	ON	ON	ON	_	_	_
Delay and Latch	ON	ON	OFF	OFF	ON	ON	ON		_	_
Limit and Latch	ON	ON	OFF	OFF	OFF	ON	ON	_	_	_

A group of ten switches, located on the side of the module opposite the amplifier program switches, is used to select the timing logic for the CM5 and CR5 models.

Switches #1 through #7 are used to select the logic function. Switch #8 programs the output for either NORMALLY OPEN or NORMALLY CLOSED operation. Switches #9 and #10 program the time range(s). There are three ranges: 10 to 150 milliseconds, 0.1 to 1.5 seconds, and 1 to 15 seconds. The programmed range will be the same for *both* functions of a dual timing mode (ON & OFF DELAY, DELAYED ONE-SHOT, and REPEAT CYCLE). However, DELAY and HOLD times are independently adjustable within the selected range.

N/C Output	OFF	_	
N/O Output	ON	_	_
.15 Sec. Max. Time	_	OFF	OFF
1.5 Sec. Max. Time		<u>ON</u>	OFF
15 Sec. Max. Time	_	OFF	ON

The diagram shows switch locations, and the table summarizes the program switch positions.

#### Sensors for use with CM Series Modulated Amplifiers

Sensors are epoxy-encapsulated and optics are hermetically sealed. Cables are 6 feet (2m) long. 30-foot (9m) cables available by special order. Sensor accessories are shown on page 24.

#### Models/Dimensions

#### Excess Gain

#### Beam Pattern

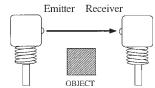
#### **OPPOSED Mode**

#### ALL MODELS:

Range: 8 feet (2,4m) Beam: infrared, 880nm Effective Beam:

.14 inch (3,6mm) dia.

LR models are emitters PT models are receivers



# 300. & 400

# LR/PT200, 250

#### LR200 & PT200

Temp. range: -40 to +100 degrees C Housing material: black Delrin®

#### LR250 & PT250

Temp. range: -40 to +100 degrees C Housing material: black Delrin®

DISTANCE LR300 & PT300

Temp. range: -40 to +80 degrees C Housing material: black VALOX®

LR400 & PT400

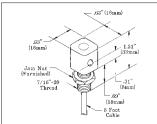
Temp. range: -40 to +100 degrees C Housing material: anodized alum.

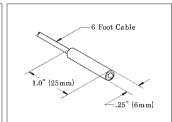


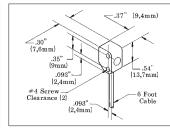


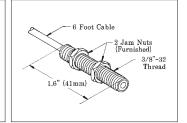












LR/PT200, 250, 300, and 400 opposed mode remote sensors are identical electronically and optically, and differ only in their housings. All are totally epoxy-encapsulated and use hermetically sealed glass lenses to eliminate condensation inside the optical chamber. These sensors may be washed down without damage. Operating temperature is determined by the type of cable used (see specifications above). These sensor pairs feature wide beam angle for forgiving line-of-sight alignment. At the same time, the effective beam of each pair is only 1/8 inch, allowing small-profile resolution and reliable response to fastmoving objects. LR models are emitters; PT models are receivers.

LR200 & PT200: this is a right-angle design which mounts through a 7/16 inch (12mm) diameter hole, using the steel jam nut which is included. This pair is used most commonly on small conveyors when it is desireable to run the cable directly down to a wireway.

LR250 & PT250: these sensors feature a 1/4 inch (6,4mm) diameter smooth barrel design, and are usually held in place in a clearance hole with a small set-screw. Optional mounting blocks (shown below) are available. Model SMB250 holds the sensor in place with two setscrews. The block is then mounted to a bracket (like model SMB300, page 15), or directly to a machine frame with two #6 screws. Block model SMB250C holds an LR & PT250 together to converge at approximately 1/2 inch ahead of the block.

LR & PT300: this is a miniature right-angle design which is mounted in place using two #4 screws. This pair uses a very flexible, low-profile 2-wire cable. Despite their small size, the optical performance of the LR/PT300 is equal to the other remote sensor pairs.

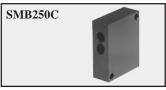
LR400 & PT400: the 3/8 inch (9,5mm) diameter threaded barrel design makes the LR/PT400 the most versatile and most popular remote opposed sensor pair. They are easily mounted through clearance holes using the jam nuts which are supplied. They may be used with optional L4 or L16 lenses for extended range and/or higher excess gain. The addition of an L4 lens on both the LR and PT400 will increase their range from 8 feet to 40 feet and increase the excess gain at any distance by a factor of 25X. A pair of L16 lenses will increase available excess gain by a factor of 250X.





The LR/PT400 pair is often used at close range with optional AP400 aperture assemblies to create a very small and well-defined effective beam for resolving small profiles, increasing sensing repeatability, or easing response time requirements.





AP4	00 apertures
	200
	99

Aperture model	Aperture size
AP400-010	.010" dia.
AP400-015	.015" dia.
AP400-040	.040" dia.
AP400-030R	.030" x .125"

#### Sensors for use with CM Series Modulated Amplifiers

Sensors are epoxy-encapsulated. Cables are 6 feet (2m) long. 30-foot (9m) cables available by special order. Sensor accessories are shown on page 24.

#### Models/Dimensions

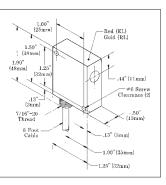
#### Excess Gain

#### Beam Pattern

#### **SP300EL &** SP300RL

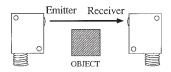


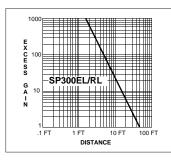
**Range:** 50 feet (15m) Effective Beam: .5 inch (13mm) dia. Temp. range: -40 to +100 degrees C Housing material: anodized aluminum

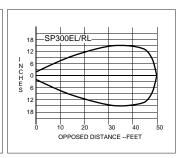


Emitter-receiver pair SP300EL/RL are extremely rugged and are totally encapsulated in anodized aluminum housings. The threaded hub at the cable exit allows for the use of flexible armored cable or protective PVC tubing with the addition of compression gland model CF7-16 (page 24). This pair uses

#### **Long Range OPPOSED Mode**





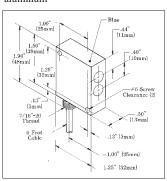


collimating lenses to increase range. These sensors should also be used at short ranges for their high excess gain or to avoid optical "crosstalk" in situations which require several pairs to be mounted adjacent to one another.

#### SP300L

Range: 15 feet (4,5m) with BRT-3 retroreflector

Temp. range: -40 to +80 degrees C Housing material: blue anodized aluminum



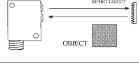
Model SP300L is a remote retroreflective sensor with the same rugged design as the SP300EL/RL, described above. Its useable range is from 6 inches to 15 feet (0,2 to 4,5m) using the model BRT-3 retroreflector.

Mode

**DIVERGENT** 

## RETROREFLECTIVE

NOTE: for complete information on retroreflective materials, see Banner catalog.



SP300L DISTANCE TO REFLECTOR--FEET

If the object that is to break the beam has a shiny surface, then the SP300L and its retroreflector should be mounted so that the beam is at an angle of 10 degrees or more to that surface in order to eliminate false signals which are caused by proxing.

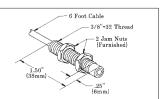
#### LP400WB

Range: 3 inches (76mm) Temp. range: -40 to +80 degrees C

Housing material: blue anodized

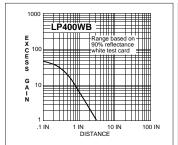
aluminum

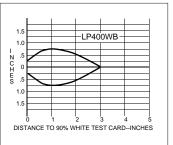




CLEAR

"WB" in this model number designates "wide beam". The LP400WB is an infrared divergent mode (wide angle diffuse mode) sensor which is particularly





forgiving for reflectively sensing transparent or translucent materials or for sensing objects with irregular surfaces (e.g.- webs with "flutter"). The optics are such that even small threads or wires .005" (0,1mm) or greater in diameter may be detected when they pass within .25" (6mm) of the sensor's plastic lens. Due to its wide response pattern, the LP400WB should not be used for precise positioning control, nor should it be mounted with its lens recessed into a hole.

#### Sensors for use with CM Series Modulated amplifiers

Sensors are epoxy-encapsulated. Cables are 6 feet (2m) long. 30-foot (9m) cables available by special order. Sensor accessories are shown on page 24.

#### Models/Dimensions

#### Excess Gain

#### Beam Pattern

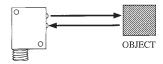
#### **SP300D**

Range: 12 inches (30cm)
Temp. range: -40 to +80 degrees C
Housing material: green anodized aluminum

#### **SP320D**

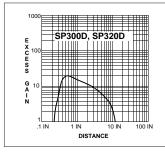
Range: 12 inches (30cm)
Temp. range: -40 to +80 degrees C
Housing material: black VALOX®

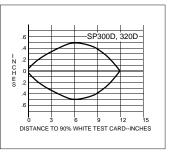
#### DIFFUSE Mode

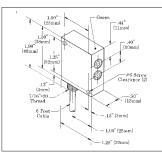


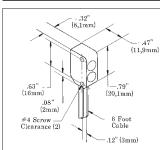












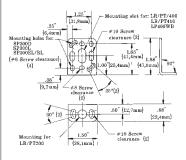
**SP300D:** the SP300D is the diffuse mode version of the SP300L with the same rugged aluminum housing and totally encapsulated construction. The glass lenses are hermetically sealed, which eliminates any possibility of condensation inside the lenses and allows operation in adverse environments like steam washdown and high vibration. The SP300D may be mounted by its through-holes or with the SMB300 bracket, as shown below.

**SP320D:** model SP320D is identical to the SP300D, except for its housing. The 320 is a miniature plastic package, designed to fit into very tight locations. It mounts using two #4 (3mm) screws. The SP320D and the SP300D are excellent for nearly any presence sensing application.

#### **SMB300**

UNIVERSAL MOUNTING BRACKET for SP300 Sensors



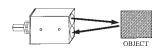


Accessory bracket model SMB300 is designed for 2-axis universal mounting of sensor models SP300EL, SP300RL, SP300L, and SP300D. These sensors are affixed to the SMB300 with two #6 (3,5mm) screws. The bracket, in turn, mounts with two #10 (5mm) screws.

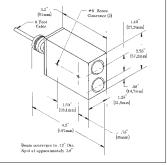
In addition, as indicated by the dimension drawing, the SMB300 has a clearance slot for mounting LR400, PT400, and LP400WB barrel sensors. LR & PT200 sensors may be mounted with the SMB300, using its 7/16-20 threaded hole and steel jam nut, which is supplied with the sensors. LR250 and PT250 sensors may be used with the SMB300 when the SMB250 block is used (see page 13). Also, two SMB250 blocks may be attached to the SMB300 bracket and angled to mechanically converge an LR & PT250 sensor pair.

#### SP1000V CONVERGENT Mode

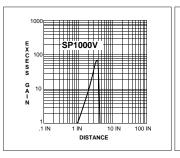
Range: focus at 3.8 inches (96mm) Temp. range: -40 to +80 degrees C Housing material: black anodized aluminum

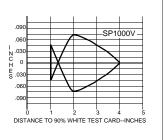






The SP1000V is a convergent mode sensor that produces a very small 0.1 inch (2,5mm) diameter sensing image at a point exactly 3.8 inches (96mm) from its glass lenses. As the excess gain curve illustrates, the SP1000V has a very sharp drop-off of gain beyond the focus point. This feature makes it an excellent choice for detecting a small part which is only a fraction of an inch in front of another surface, such as parts on a conveyor (viewed from above). It is also ideal for fill level detection and for precise positioning control, in lieu of opposed sensing.





#### Sensors for use with CM Series Modulated Amplifiers

Sensors are epoxy-encapsulated and optics are hermetically sealed. Cables are 6 feet (2m) long. 30-foot (9m) cables available by special order. Sensor accessories are shown on page 24.

#### Models/Dimensions

#### Excess Gain

#### Beam Pattern

#### FIBER OPTIC Mode

glass fiber optics



#### OPPOSED MODE

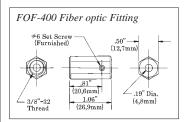


#### RETROREFLECTIVE MODE



#### **DIFFUSE MODE**





For complete information on glass fiber optic assemblies and accessories, see Banner product catalog.

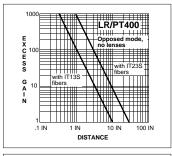
# LR400 & PT400 with FOF-400 fittings and fiber optics

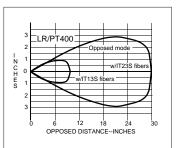
**Range:** see excess gain curves **Temp. range:** -40 to +100 degrees C

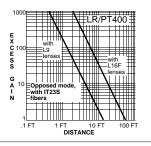
The threaded barrel design of the LR400 and PT400 (see page 14) permit the connection of any Banner glass fiber optic assembly by using two model FOF-400 fittings. The sensors are typically mounted through 3/8 inch (10mm) diameter clearance holes, with the FOF-400 fittings threaded onto them after mounting. Setscrews in the fittings lock the fibers in place, but allow rapid replacement without disturbing any electrical wiring.

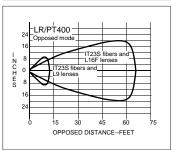
As the excess gain curves show, the LR/PT400 combination produces a high-performance fiber optic sensing system. With the amplifier's 1 millisecond response time, this system can be used for almost any fiberoptic requirement.

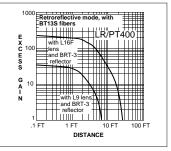
Fiber optic information: IT13S: individual assembly .06 in. (1,5mm) dia. bundle IT23S: individual assembly .12 in. (3mm) dia. bundle BT13S:bifurcated assembly .06 in. (1,5mm) dia. bundle BT23S:bifurcated assembly .12 in. (3mm) dia. bundle L9: .5 in. (12mm) dia. lens L16F: 1.0 in. (25mm) dia.

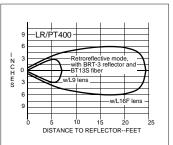


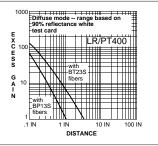


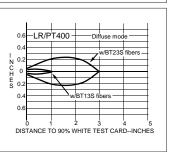












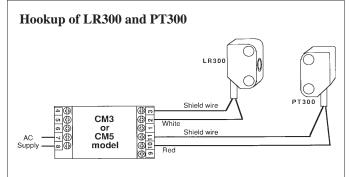
#### **Hookup to CM Series MAXI-AMP Modules**

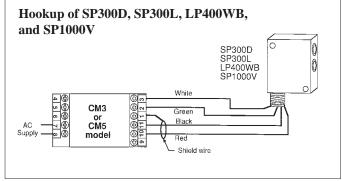
The hookup diagrams on this page and the next include all of the remote sensors for use with CM Series modulated amplifier modules. It is important to note how the shield wire of a remote sensor is wired. The shield wire is the uninsulated wire in each sensor cable. Failure to connect the shield as shown may result in false operation of the amplifier. When wiring emitters, it is good practice to connect the positive (white) wire first. LEDs are sensitive to application of the wrong voltage, and can easily be destroyed.

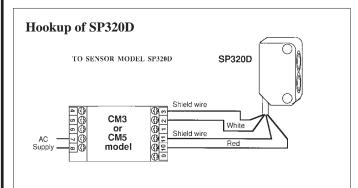
NOTE: up to three sensors may be connected to each amplifier (see specifications).

#### Hookup of LR/PT200, 250, 300, and 400 TO SENSOR PAIR MODELS: NOTE: both shield wires must be connected to LR200 & PT200 COMMON (terminal #1) to avoid cable crosstalk. LR250 & PT250 LR400 & PT400 LB200 SP300EL & SP300RL LR250 PT250 LR400(H) Shield Wires (2) SP300EL SP300BI white CM3RA greer CM3RB CM5RA CM5RB

#### Sensor Hookup Diagrams for CM Series MAXI-AMP Modules







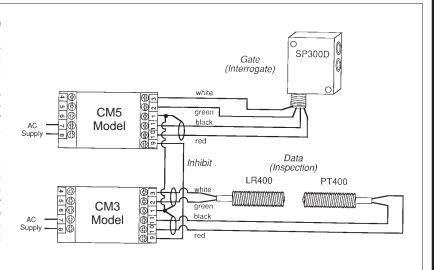
#### NOTE REGARDING CABLE SPLICING:

When splicing additional cable length to modulated remote sensors, it is important to use a separate shielded cable for emitter and receiver wires. Combining emitter and receiver wires together in the same cable (even if the cable is shielded) will result in direct coupling of the emitter signal to the receiver leads. This is called "cable crosstalk", and will not allow full amplifier sensitivity setting without an amplifier "lock on" situation, which appears as a continuous LIGHT condition. Banner offers extension cable for remote sensors which, if used for cable splicing, will minimize the chances for cable crosstalk (see page 24).

#### Logic Level NPN Output (CM3 models)

The AUXILIARY terminal (#9) of CM3 models offers a logic-level NPN (current sinking) output which may be used as a fast-response solid-state inhibit signal to the AUXILIARY input of MAXI-AMP CM5 modules. This output may also serve as an input to any B Series, Plug Logic, or CL Series module. In addition, this output may interface to other dc devices or circuits like counters, rate meters, or programmable logic controllers. Switching capacity is 20mA at 12V dc.

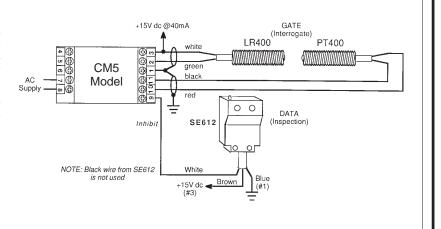
The example here shows the use of LR & PT400 sensors and a CM3 module to provide inspection information, with the SP300D functioning as a product sensor. Typically, the CM5 module would be programmed for the ONE-SHOT or DELAYED ONE-SHOT logic function. If the LR & PT400 "sees" an acceptable condition when the SP300D senses the leading (or trailing) edge of a product, the CM3 will inhibit a reject pulse from occuring.



#### **Power for External Devices**

External 10 to 30V dc devices such as self-contained sensors may be connected between terminals #3 (+) and #1 (-) of any CM series MAXI-AMP module. Terminal #3 offers 40mA maximum. This is sufficient to power most Banner self-contained dc sensors.

As the example at the right illustrates, the *current sinking* output of a self-contained sensor powered by the MAXI-AMP may be used as the input to the AUXILIARY terminal of a CM5 module.



# MAXI-AMP<sup>TM</sup> CL Series

#### **Logic-level Input Modules**







MODEL	SUPPLY VOLTAGE	OUTPUT	LOGIC	
CL3RA	105 to 130V ac, or 12 to 28V dc	SPDT electro- mechanical relay, plus NPN	ON/OFF	
CL3RB	210 to 250V ac, or 12 to 28V dc	transistor solid- state switch		
CL5RA	105 to 130V ac, or 12 to 28V dc	SPDT electro- mechanical relay	12 timing functions	
CL5RB	210 to 250V ac, or 12 to 28V dc	(5 amp contact rating)		

Banner CL Series MAXI-AMP<sup>TM</sup> modules are the perfect solution for many sensing/control applications where economy, versatility, dependability, and ruggedness are important. CL Series MAXI-AMPs combine power supply, timing logic (in CL5 models) and output relay in a single compact, cost-saving module. The integrated, *stand-alone* design saves both the expense of a separate control chassis and a substantial amount of panel space. Several models are available, for either 120V ac or 240V ac operation, and either with or without timing logic (models are listed in table at above right). Alternatively, any model may be powered by 12 to 28V dc.

The well-defined electrical characteristics of CL Series MAXI-AMP modules provide a wealth of application possibilities. The input circuit accepts signals from any Banner dc sensor with an NPN (current sinking) output; as well as from MAXI-AMP, MICRO-AMP, and Plug Logic modules. The input is compatible with almost any sensor or circuit which has an NPN transistor (current sinking) output. Additionally, inputs may be generated by limit switches, contact closures, and optical couplers. A 50mA power supply is included for powering 10 to 30V dc devices.

CL5 models offer a versatile multi-function timing logic circuit which is programmable for twelve of the most popular and useful delay, one-shot, and latch functions (see page 6). The MAXI-AMP offers the choice of either single or dual timing functions in the same module. Logic and timing may be easily reprogrammed as control requirements change.

In order to allow accurate timing adjustments, each CL5 model has three time ranges to choose from. Timing adjustments are made via rugged 15-turn potentiometers. Circuitry is included to prevent any possibility of false output on power-up.

An auxiliary input is available on CL5 models for interrogation or reset of the selected logic function by using an additional sensor or input signal (see example, page 20). Page 6 describes the function of the auxiliary input for each logic mode.

The output circuit for all CL Series modules is an SPDT 5-amp electromechanical relay. A solid-state relay is offered as an option to the electromechanical relay (see information below).

Additionally, CL3 models have an NPN transistor solid-state switch. This solid-state output may be used to take advantage of the amplifier's fast 1-millisecond response. This output may be connected directly to the primary or auxiliary input of other Banner logic modules, including CL5 modules, MICRO-AMP logic modules, and Plug Logic modules. In addition, this output can interface to other dc devices or circuits such as counters, rate meters, or programmable controllers. Switching capacity is 20mA at 12V dc. The output may be programmed for either normally open or normally closed operation.

Like all MAXI-AMPs, the CL Series modules are designed both electrically and mechanically for solid dependability in industrial environments.

#### **Solid-state Output Option**

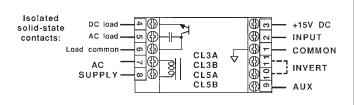
CL Series modules are available with a solid-state relay which replaces the electromechanical relay. This is actually two SPST solid-state contacts. One contact will switch ac loads, and is rated at 250V ac maximum and 3/4 amps maximum at 25 degrees C (derated to 1/2 amp at 50 degrees C). A solid-state contact is particularly helpful when switching inductive ac loads which can cause electrical "noise" and contact damage when switched with a "hard" relay contact.

The other solid-state contact will switch dc loads of up to 30V dc and up to 50 milliamps. Both solid-state outputs are electrically isolated from the MAXI-AMP power supply. Both outputs switch within the 1 millisecond response time of the CL module circuitry. NOTE: ac loads may take up to 1/2 cycle (8.3 milliseconds) to turn "off".

Both outputs are normally open, but may be programmed for normally closed operation.

Except for the output configuration, the specifications for the models listed in the table at the right are exactly the same as for the standard CL Series models.

MODEL	SUPPLY VOLTAGE	OUTPUT	LOGIC		
CL3A	105 to 130V ac, or 12 to 28V dc	SPST solid-state contact for switching AC	ON/OFF		
CL3B	210 to 250V ac, or 12 to 28V dc	loads up to 250V ac and up to 3/4 amp, plus solid-			
CL5A	105 to 130V ac, or 12 to 28V dc	state contact for switching dc loads up to 30V	12		
CL5B	210 to 250V ac, or 12 to 28V dc	dc and up to 50mA.	timing functions		



#### **MAXI-AMP CL Series Specifications**

**SUPPLY VOLTAGE:** Models CL3RA, CL5RA: 105 to 130V ac, 50/60Hz (4 VA), or 12 to 28V dc\* at 60mA. Models CL3RB, CL5RB: 210 to 250V ac, 50/60Hz (4 VA), or 12 to 28V dc at 60mA. \*Do not connect ac voltage if using external dc power.

**OUTPUT CONFIGURATION:** all models have SPDT electromechanical relay:

CONTACT RATING: 250V ac max, 24V dc max, 5 amps max. (resistive load), 1/10 H.P. at 240V ac. Install transient suppressor (MOV) across contacts which switch inductive loads.

CLOSURE TIME: 10 milliseconds max. RELEASE TIME: 10 milliseconds max.

MAXIMUM SWITCHING SPEED: 20 operations/second

MECHANICAL LIFE: 20,000,000 operations

CL3 models also have a logic level current sinking NPN transistor switch at pin #9. See schematic below and hookup info.

#### **AMPLIFIER:**

RESPONSE SPEED: 1 millisecond

*INPUT CHARACTERISTICS:* input is switched when the voltage at pin #2 is pulled below 1V dc or when less than 1K ohms is connected between pins #2 and #1. When an inverting jumper is connected between pins #10 and #11, input is switched when the voltage at pin #2 rises above 4.5V dc or when the impedance between pins #2 and #1 exceeds 15K ohms.

HYSTERESIS: greater than .35 volts, less than 2 volts.

**MULTIPLE SENSOR HOOKUP:** any number of switched output devices may be connected in parallel to the input (see hookup example).

#### TIMERS (CL5 models only):

TIME RANGES: LOW range - 10 to 150 milliseconds

MIDDLE range - 0.1 to 1.5 seconds HIGH range - 1 to 15 seconds

**REPEATABILITY:** +/-2% of set time over all extremes of

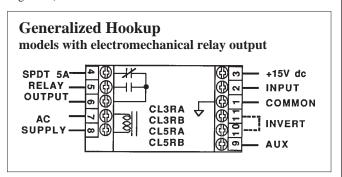
supply voltage and temperature

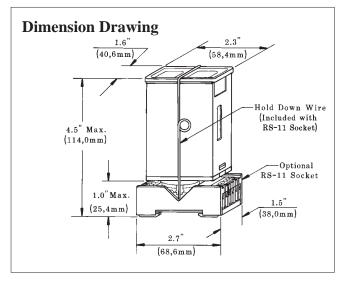
**ADJUSTMENTS:** Miniature switches for setting of timing function, timing range, and output polarity (CL5 models). 15-turn clutched potentiometer for time setting (CL5 models).

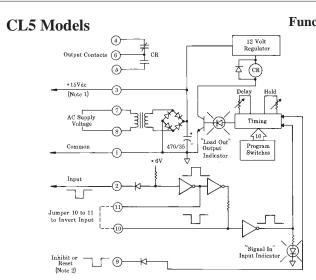
**INDICATOR LEDs:** Red indicator LEDs for input and output status.

**CONSTRUCTION:** Rugged NORYL® polyphenylene oxide (PPO®) housing, 1.6" x 2.3" x 4". Standard round-pin 11-pole plug base.

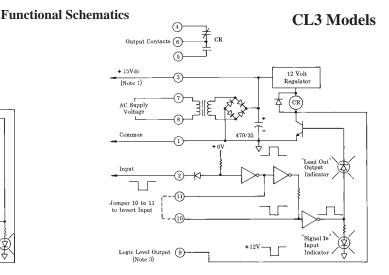
**OPERATING TEMPERATURE:** 0 to 50 degrees C (32 to 122 degrees F).







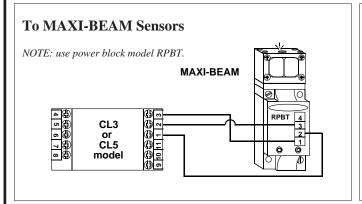
**NOTE #1:** power is available at pins #3 (+) and #1 (-) for an external 10 to 30V dc device (see hookup example). Current available is 50mA at 120V ac (240V ac) line level; 40mA at 105V ac (210V ac) line level. Alternately, the module may be powered by 12 to 28V dc at pins #3 (+) and #1 (-). **Do not connect ac voltage if using external dc power.** 

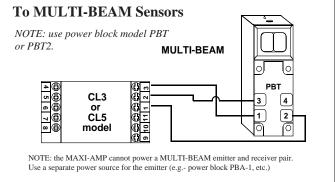


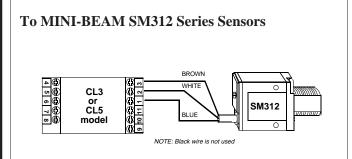
NOTE #2: pulling pin #9 low (to Common) will inhibit the timing, or reset the latch of CL5 models. (See "Description of Logic Functions", page 6)

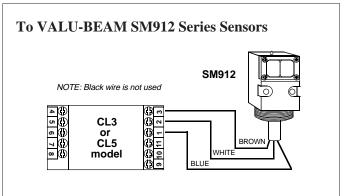
NOTE #3: pin #9 of model CL3RA and CL3RB may be connected directly to the primary or auxiliary input of MAXI-AMP model CL5 or to Banner Plug Logic modules.

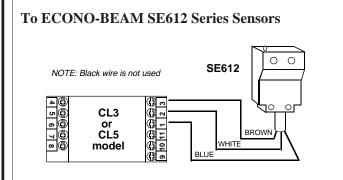
#### Sensor Hookup Diagrams for CL Series MAXI-AMP Modules

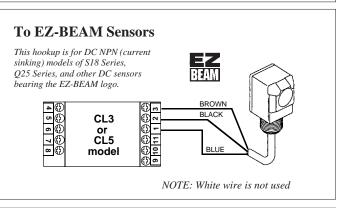










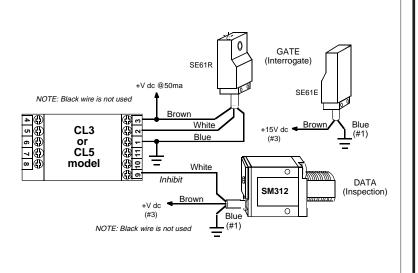


#### **Use of Auxiliary Input (CL5 models)**

CL5 model MAXI-AMPs have an auxiliary input at terminal #9 which may be used for the interrogation or reset of the selected logic function. This is accomplished by a switch closure between pins #9 and #1 (Common). The auxiliary input may also be switched by a DC device with an NPN transistor (current sinking) output. The effect of the auxiliary input is described for each logic function on page 6.

This example shows a typical inspection/rejection scheme which uses a Banner MINI-BEAM as the inspection sensor. Typically, the CL5 module would be programmed for the ONE-SHOT or DELAYED ONE-SHOT logic function. If the SM312 "sees" an acceptable condition when the SE612 senses the leading (or trailing) edge of the product, the SM312 will inhibit a reject pulse from occuring. Reject products will be ejected by the output pulse.

NOTE: the MAXI-AMP can supply 50mA for external 10 to 30V dc devices. Carefully check the current draw of the devices to be powered by the MAXI-AMP.



#### **Hookup of Multiple Self-contained Sensors**

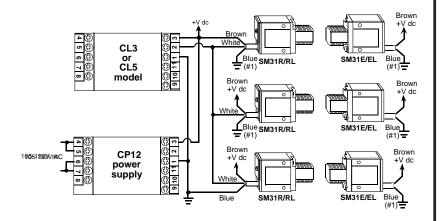
Any number of self-contained dc sensors may be wired together in parallel to a single CL Series MAXI-AMP module to create almost any multiple-sensor logic configuration. Power for the sensors may be obtained from MAXI-AMP 400mA power supply CP12 (shown below) or from 1-amp model PS120-15. The table at the right describes how the four most frequently used multiple-sensor logic configurations may be created.

MINI-BEAM SM312 Series and VALU-BEAM SM912 Series sensors have a switch on the back of their housings which is used to program the sensors for LIGHT or DARK operate. MAXI-BEAM sensors are set for LIGHT or DARK operate using the programming ring. MULTI-BEAM sensors are programmed for LIGHT or DARK operate with the logic module jumper wire. OMNI-BEAMs are programmed by a switch in the sensor block.

For ON/OFF sensor operation, *light operate* is equated to *normally open* output, and *dark operate* is defined as *normally closed*. EZ-BEAM sensors have both a normally open and a normally closed output. Selection of either output determines the LIGHT/DARK operate mode. ECONO-BEAM sensors are not programmable and must be ordered for LIGHT OPERATE (standard models) or DARK OPERATE (model suffix "NC").

The addition of a jumper wire between MAXI-AMP terminals #10 and #11 changes the input response from a low-going to a high-going signal. This feature, combined with the selection of LIGHT or DARK operate at the sensor, allows "AND" logic with parallel sensor connections.

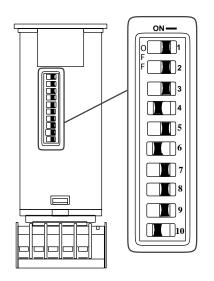
SENSOR PROGRAM: Light or Dark Operate	INVERTING JUMPER Installed Between Module Terminals #10 and #11	OUTPUT OCCURS (AFTER DELAY, IF ANY)	LOGIC DESCRIPTION	
LIGHT OPERATE	NO	If any receiver "sees" light	LIGHT "OR"	
LIGHT OPERATE	YES	When all receivers "see" dark	DARK "AND"	
DARK OPERATE	NO	If any receiver "sees" dark	DARK "OR"	
DARK OPERATE	YES	When all receivers "see" light	LIGHT "AND"	



#### Timing Logic Programming (CL5 models)

Settings illustrated below are factory settings. Factory settings are "underlined" in the table.

(NOTE: see page 6 for description of logic functions)



TIMING LOGIC PROGRAMMING	switch #1	switch #2	switch #3	SWITCH #4	switch #5	SWITCH #6	switch #7	SWITCH #8	SWITCH #9	swiтсн #10
On/Off	<u>ON</u>	<u>ON</u>	<u>ON</u>	OFF	<u>ON</u>	OFF	<u>ON</u>	_	—	_
On Delay	ON	ON	OFF	OFF	ON	OFF	ON			
Off Delay	ON	OFF	ON	OFF	ON	OFF	ON	_	_	_
On and Off Delay	ON	OFF	OFF	OFF	ON	OFF	ON	_	_	_
One-shot	OFF	OFF	ON	OFF	ON	OFF	ON	_	_	
Delayed One-shot	OFF	OFF	OFF	OFF	ON	OFF	OFF	_	_	
Limit	ON	ON	OFF	OFF	OFF	OFF	ON	_	_	
Repeat Cycle	ON	OFF	OFF	ON	ON	OFF	ON		_	_
AC Latch	OFF	ON	ON	OFF	ON	ON	ON	_	_	
DC Latch	ON	ON	ON	OFF	ON	ON	ON	_	_	_
Delay and Latch	ON	ON	OFF	OFF	ON	ON	ON	_	_	_
Limit and Latch	ON	ON	OFF	OFF	OFF	ON	ON			_

A group of ten switches located on one side of the module is used to select the timing logic for CL5 models.

Switches #1 through #7 are used to select the logic function. Switch #8 programs the output for either NORMALLY OPEN or NORMALLY CLOSED operation. Switches #9 and #10 program the time range(s). There are three ranges: 10 to 150 milliseconds, 0.1 to 1.5 seconds, and 1 to 15 seconds. The programmed range will be the same for *both* functions of a dual timing mode (ON & OFF DELAY, DELAYED ONE-SHOT, and REPEAT CYCLE). However, DELAY and HOLD times are independently adjustable within the selected range.

N/C Output	OFF		
N/O Output	ON		
.15 Sec. Max. Time	_	OFF	OFF
1.5 Sec. Max. Time	_	<u>ON</u>	OFF
15 Sec. Max. Time		OFF	ON

The diagram shows switch locations, and the table summarizes the program switch positions.

# MAXI-AMP<sup>TM</sup> System

#### **CP Series Power Supply Modules**



MAXI-AMP CP Series power supply modules provide a convenient source of power for 10 to 30V dc sensing devices such as Banner self-contained dc sensors and/or any of the Banner logic modules and remote amplifiers. It is an excellent way to supply power to a system using multiple MAXI-AMP modules and associated sensors.

These supplies are designed for either 120 or 220/240V ac input voltage (see hookup diagrams). They offer 400 milliamps for powering 10 to 30V dc devices.

MODEL	INPUT VOLTAGE	OUTPUT POWER	OUTPUT DEVICE
CP12C	105 to 130V ac (15 VA)	400 milli- amps maximum	None
CP12RC	or 210 to 250V ac (15 VA) 50/60Hz	maximum for 10-30V dc sensing devices	SPDT 5-amp electro- mechanical

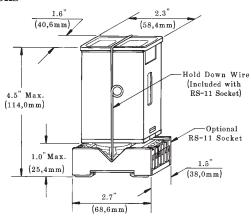
Model CP12RC includes a relay which may be switched by the output of dc sensors or modules. The relay is a single-pole double-throw (SPDT) 5 amp electromechanical type.

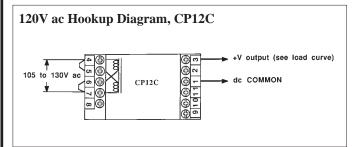
CP series power supplies are built into the rugged MAXI-AMP housing. They connect via a standard 11-pole round-pin relay socket (Banner RS-11). The RS-11 socket allows DIN rail mounting of the power supply. Operating temperature for CP series power supply modules is 0 to 50 degrees C (32 to 122 degrees F).

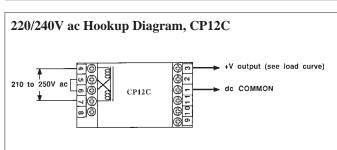
#### **Load Curve**

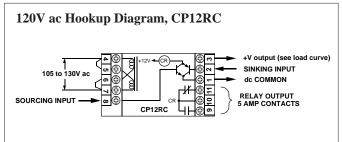
# 

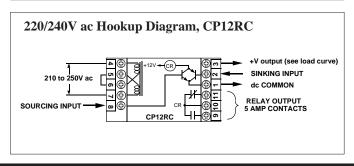
#### **Dimensions**









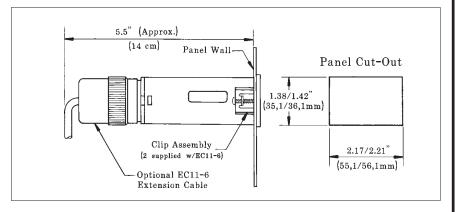


#### **Mounting and Accessories**

#### Panel Wall Mounting of MAXI-AMP Module

After the panel cutout has been completed and deburred, slide the MAXI-AMP through the cutout and place one clip assembly into the rectangular depression on each of the two narrow sides of the housing. Orient clips as shown, and alternately tighten the screws for equal pressure against the inside of the panel wall. Do not overtighten the screws. Attach the optional EC11-6 extension cable (described below) to the MAXI-AMP and route the opposite end of the cable to the RS-11 (or equivalent) socket.

Model EC11-6 extension cable is 6 feet (2m) long. Clips for panel wall mounting of the MAXI-AMP are included with the cable.



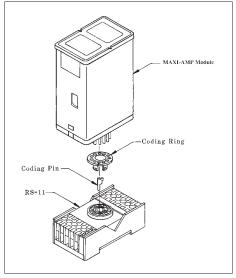
#### **Accessories for MAXI-AMP Modules**

#### **Model RS-11 Socket**

Model RS-11 is an eleven-pole round-pin screw terminal relay socket which is used to make electrical connections to any MAXI-AMP module. The socket provides in-line wire clamp screw terminals which will accept from one #24 AWG up to two #14 wires at each pin. The RS-11 is UL recognized (file #E92191) and CSA approved (file #LR38486). It may be mounted directly to a panel plate or via standard 35mm DIN-rail track (see below). A hold-down wire is supplied with each RS-11 socket (see Dimension Diagram on page 22).

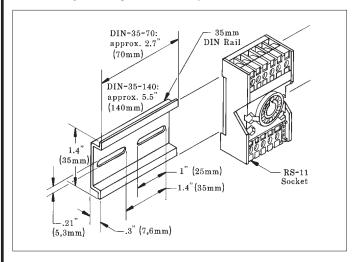


The RS-11 is supplied with a coding ring and pin (see diagram at right). This allows a MAXI-AMP to be keyed to fit only its own 11-pin socket. The pin is installed in one of the eleven slots in the RS-11, and the notch in the ring is aligned to slip over the pin. When the MAXI-AMP is removed from the RS-11, the coding ring stays with the MAXI-AMP base, while the coding pin remains in the socket.



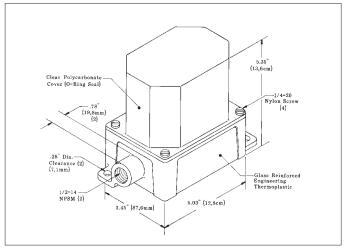
#### 35mm DIN Rail Track

Track model DIN-35-70 accommodates one RS-11 socket. Model DIN-35-105 holds two sockets. Model DIN-35-140 holds up to three sockets. The RS-11 socket is designed to snap (or slide) directly into the 35mm DIN track.



#### **Model BENC-4 Enclosure**

Model BENC-4 is a NEMA-4 rated corrosion-resistant enclosure for a MAXI-AMP module or other control device. It is supplied with a DIN-35-70 track for easy mounting of one RS-11 socket. For mounting two sockets, use DIN-35-105.



### **Accessories for High Performance Modulated Remote Sensors**

#### **Extension Cable**

Modulated remote sensors require specially designed cable for efficient sensor performance. Extension cable is available in 100 foot (30m) lengths.



Extension Cable Model	Used on Sensor Models	# of Wires	Wire Colors
EC12E-100	SP12SEL, SP12PEL	2	White, Green
EC12R-100	SP12SRL, SP12PRL	3	Black, Blue, Brown
ESC-100	PT200, PT250, PT400, SP300RL 3 White, G		White, Green, Shield
RSC-100	LR200, LR250, LR400, SP300EL	3	Red, Black, Shield
SSC-100	SP300D, SP300L, LP400WB, SP1000V	5	White, Green, Red, Black, Shield
EC300E-100	LR300	2	White, Shield
EC300R-100	PT300	2	Red, Shield
EC320-100	SP320D	4	White, Shield, Red, Shield

#### **Cable Protection**

**AC-6** 6 feet (1,8m) **AC-30** 30 feet (9m)

This is mild-steel flexible tubing used with the compression fittings, at right, to achieve maximum protection to sensor cables.

I.D. = 5/16"; O.D. = 7/16".



**PVC-6** 6 feet (1,8m) **PVC-30** 30 feet (9m)

Heavy duty PVC tubing used to protect sensor cable in applications involving moisture and/or corrosive materials. I.D. = 1/4"; O.D. = 3/8".



# **Compression Fittings used to Attach Protective Tubing to Remote Sensors**

**CF3-8** 3/8"-32 thread **CF7-16** 7/16"-20 thread



Compression Fitting Model	Used to Attach Tubing to these Models
CF3-8	LR400, PT400, LP400WB
CF7-16	SP300EL, SP300RL,SP300D,SP300L, LR200, PT200



**WARNING** MAXI-AMP sensors, amplifiers, and logic modules do NOT include the self-checking redundant circuitry necessary to allow their use in personnel safety applications. A sensor failure or malfunction can result in *either* an energized or a de-energized output condition.

Never use any MAXI-AMP product as a sensing device for personnel protection. Its use as a safety device may create an unsafe condition which could lead to serious injury or death.

Only MACHINE-GUARD and PERIMETER-GUARD Systems, and other systems so designated, are designed to meet OSHA and ANSI machine safety standards for point-of-operation guarding devices. No other Banner sensors or controls are designed to meet these standards, and they must NOT be used as sensing devices for personnel protection.

WARRANTY: Banner Engineering Corporation warrants its products to be free from defects for one year. Banner Engineering Corporation will repair or replace, free of charge, any product of its manufacture found to be defective at the time it is returned to the factory during the warranty period. This warranty does not cover damage or liability for the improper application of Banner products. This warranty is in lieu of any other warranty either expressed or implied.