

## STEP BITS

## **Kwik Stepper® Step Bits**



- Unique split-tip design penetrates through steel faster.
- Resists walking or skidding, even on round surfaces.
- Balanced, double-flute construction requires less pressure, does the work for you.
- Designed and manufactured in USA.

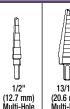
-	11 11 11 11	CAT. NO.	UPC NO.	DESCRIPTION			
03607		35884	35884	Kwik Stepper® Step Bit Kit			
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SPECIFICATION	c	CAT. NO.	UPC NO.	DESCRIPTION	03607	35884	
SECIFICATION	34401	34401	1/2" Multi-Hole Step Bit	•	•		
<b>Hole Sizes</b>	From 1/8" through 1-3/8" (3.2 - 34.9 mm)	34403	34403	7/8" Multi-Hole Step Bit	•	•	
Capacity	Cut up through 3/8" (9.5 mm) mild steel, copper, brass,	30008	30008	1-1/8" Multi-Hole Step Bit		•	
	aluminum, wood, plastic and laminates	35936	35936	Plastic Case	•	•	

Single-hole bits are
designed to drill one
indicated hole size
through a series of steps
from bit tip to full size.

Multi-hole bits allow you

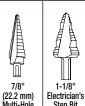




















to drill a hole in any of the stated diameters.	(12.7 mm) Single-Hole Step Bit	(12.7 mm) Multi-Hole Step Bit	(12.7 mm) Multi-Hole Step Bit	(20.6 mm) Multi-Hole Step Bit	(22.2 mm) Single-Hole Step Bit	(22.2 mm) Multi-Hole Step Bit	Electrician's Step Bit	(34.9 mm) Multi-Hole Step Bit	(.382") Multi-Hole Step Bit	(1.201") Multi-Hole Step Bit	(1.280")
SIZE					CA	T./UPC NO.					
INCHES mm	34410	34401	36402	30005	34411	34403	30008	36414	36018	36020	36022
1/8 3.2		1									
5/32" 4.0		1									
3/16" 4.8		1	1	✓		✓					
7/32" 5.6		1									
1/4" 6.4		/	1	1		1					
9/32" 7.1		1									
5/16" 7.9		/	1	1		1					
11/32" 8.7		1									
3/8" 9.5		/	/	1		✓					
0.382" 9.7										1	
13/32" 10.3		/									
7/16" 11.1		1	1	1		1					
15/32" 11.9		✓								_	
0.492" 12.5										✓ Pg-7	
1/2" 12.7	✓	<b>/</b>	<b>/</b>	✓		1	✓				
9/16" 14.3				✓		<b>√</b>				. D. O	
0.598" 15.2						_				✓ Pg-9	
5/8" 15.9				1		1					. 100 10
0.638" 16.2											✓ ISO-16
11/16" 17.5				1		<b>√</b>				( De. 11	
0.732" 18.6				,						✓ Pg-11	
3/4" 19.1 0.803" 20.4				/		<b>√</b>				/ Da 10	4100.00
13/16" 20.6				,		,				✓ Pg-13	✓ ISO-20
7/8" 22.2				1	,	<i>J</i>	/	,			
0.886" 22.5					1	<b>,</b>	<b>'</b>	✓		✓ Pg-16	
1.00" 25.4										v 1 y-10	✓ ISO-25
1.114" 28.3										✓ Pg-21	V 100-25
1-1/8" 28.6							/	1		V 19 21	
1.201" 30.5							·	/			
1-7/32" 31.0								✓			
1-1/4" 31.8								1			
1.280" 32.5											✓IS0-32
1-3/8" 34.9								1			
Overall Length	1-7/8" (47.6 mm)	3-3/8" (85.7 mm)	3-7/16" (87.3 mm)	3-7/16" (87.3 mm)	2-7/16" (61.9 mm)	3-9/16" (90.5 mm)	2-15/16" (74.6 mm)	3-1/8" (79.4 mm)	1-7/8" (47.6 mm)	3-3/4" (95.3 mm)	3-3/8" (85.7 mm)
Minimum	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"
Chuck Size	(9.5 mm)	(9.5 mm)	9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)
Maximum Material Thickness	10 gauge (3.5 mm)	10 gauge (3.5 mm)	3/8" (9.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	1/4" (6.4 mm)	1/4" (6.4 mm)
Bit Extension	901	901	901	901					901	′	