Tooling

Crimptooling for Size 16 contacts (Ø 1,6 mm)

For an overview on crimptooling refer to "crimptooling tables" at the different contact sections.

Weight:	340 gr.
Length:	220 mm

y14SCM2 - for formed contacts
A low cost non ratchet plier type handtool for AWG26 to 16 + insulation crimp for:
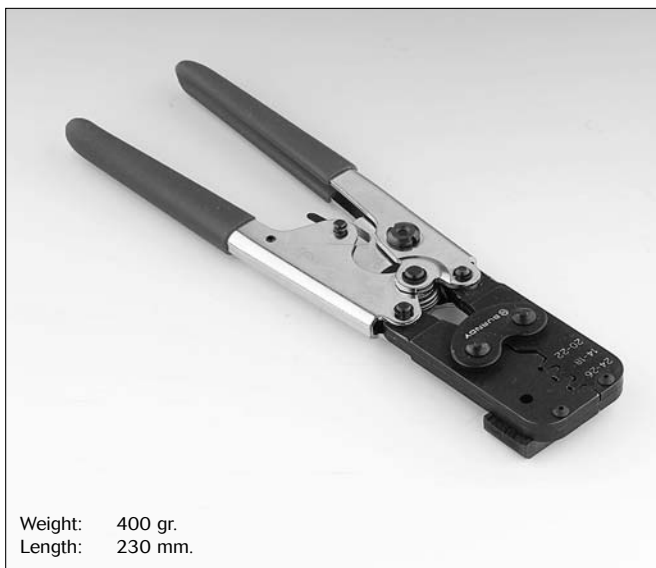**Size 16 TRIM TRIO SM-M/SC-M loose piece formed contacts.**
Size 20 SEALOK SM-W/SC-W loose piece formed contacts.

Weight:	800 gr.
Length:	275 mm.

M8ND - for machined and formed contacts
A robust full cycling hand ratchet tool which utilises interchangeable "N" die sets to crimp
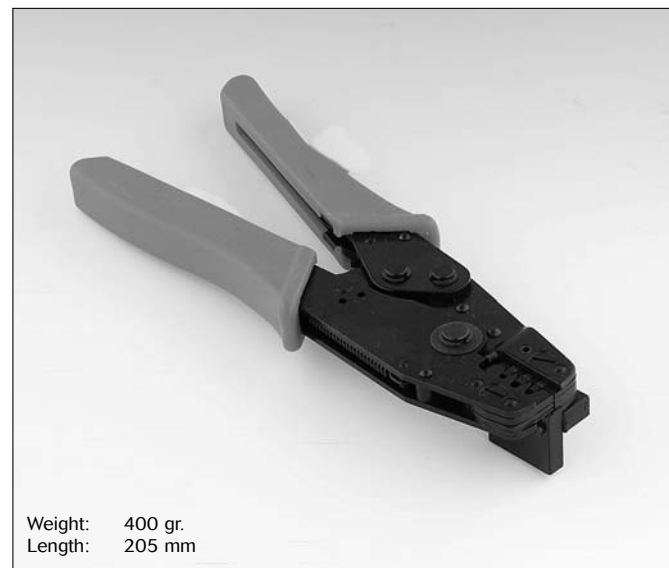**Size 16 TRIM TRIO RM/RC loose piece machined contacts.**
Size 16 TRIM TRIO SM-M/SC-M loose piece formed contacts.

Weight:	400 gr.
Length:	230 mm.

y14MTV - for formed contact
A light weight crimptool with fixed 3-groove die set for AWG26 to 14 for: **Size 16 TRIM TRIO SM-M/SC-M loose piece formed contacts.**
Ratchet controlled to guarantee a complete crimp cycle.

Weight:	400 gr.
Length:	205 mm

y16SCM2 - for formed contacts
A light weight crimptool with fixed 3-groove die set for AWG26 to 16 for:
Size 16 TRIM TRIO SM-M/SC-M loose piece formed contacts.
Ratchet controlled to guarantee a complete crimp cycle.
Each crimptool is supplied with a locator to guarantee a perfect crimp indent
positioning.

Tooling

Crimptooling for Size 20 contacts (Ø 1,0 mm)

For an overview on crimptooling refer to "crimptooling tables" at the different contact sections.

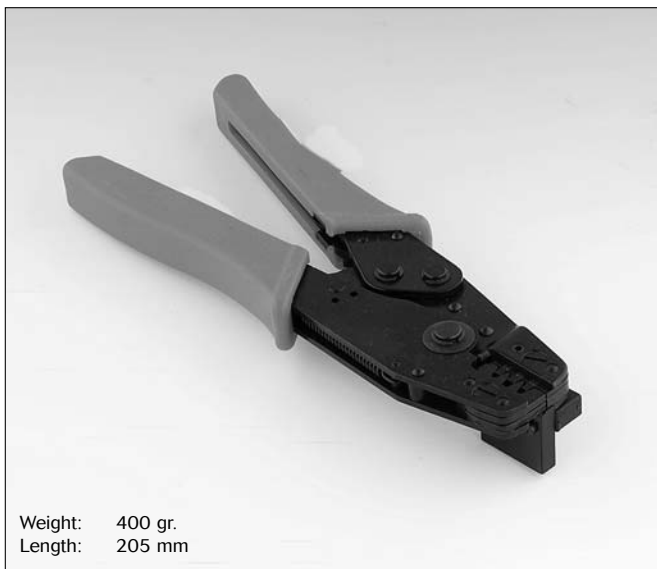| Weight:	300 gr.
Length:	170 mm.

MH860 - for machined contacts
A light weight crimptool Qualified to MIL-C-22520/7 that gives an 8 impression crimp with a precision cycle-controlled ratcheting mechanism. It features an 8 step crimp-depth selector knob. The tool can be provided with different locators heads to crimp different contact types.

Weight:	340 gr.
Length:	220 mm

y14SCM2 - for formed contacts
A low cost non ratchet plier type handtool for AWG26 to 16 + insulation crimp.

Weight:	400 gr.
Length:	205 mm

y16SCM3 - for formed contacts
A light weight crimptool with fixed 3-groove die set for AWG26 to 16 for:
Size 20 loose piece formed contacts.
Ratchet controlled to guarantee a complete crimp cycle.
Each crimptool is supplied with a locator to guarantee a perfect crimp indent
positioning.

Weight:	400 gr.
Length:	230 mm.

y14MTV - for formed contact
A light weight crimptool with fixed 3-groove die set for AWG26 to 14. Ratchet controlled to guarantee a complete crimp cycle.
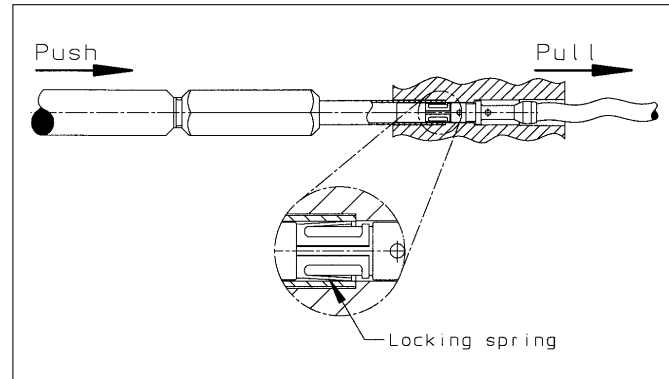
Tooling

Extraction and insertion tooling for size 20 contacts (Ø 1,0 mm)

RX20D44
A spring loaded extraction tool. This tool ensures that the contact locking louvres are fully retracted before any pressure is applied to extract a contact. It is especially suitable for applications where the integrity of the assemblies are of the utmost importance.

How to extract a contact out of its cavity?
Slide the extraction tip over contact from mating side till the locking spring from the contact is depressed.
Push on handle to push out the contact with the spring loaded inner plunger.

Insertion tooling

RTM205
This tool is especially designed to ease insertion **of any contact** crimped on very flexible or small wire sizes. Simply position the insertion tool so that the tip of the tool bears against the back of the wire barrel, retaining the wire with thumb in the groove of the tool. Push the contact slowly into the connector until it snaps into position.