## Honeywell

# TruStability™ Silicon Pressure Sensors: SSC Series-Standard Accuracy

±2% Total Error Band, Amplified Compensated Analog Output, 1 psi to 150 psi (60 mbar to 10 bar)



#### **DESCRIPTION**

The TruStability<sup>™</sup> Standard Accuracy Silicon Ceramic (SSC) Series is a piezoresistive silicon pressure sensor offering a ratiometric analog output for reading pressure over the specified full scale pressure span and temperature range.

The SSC Series is fully calibrated and temperature compensated for sensor offset, sensitivity, temperature effects, and non-linearity using an on-board Application Specific Integrated Circuit (ASIC). Calibrated output values for pressure are updated at approximately 1 kHz.

The SSC Series is calibrated over the temperature range of -20  $^{\circ}$ C to 85  $^{\circ}$ C [-4  $^{\circ}$ F to 185  $^{\circ}$ F]. The sensor is characterized for operation from a single power supply of either 3.3 Vdc or 5.0 Vdc.

These sensors measure absolute, differential, and gage pressures. The absolute versions have an internal vacuum reference and an output value proportional to absolute pressure. Differential versions allow application of pressure to either side of the sensing diaphragm. Gage versions are referenced to atmospheric pressure and provide an output proportional to pressure variations from atmosphere.

The SSC Series sensors are intended for use with non-corrosive, non-ionic working fluids such as air and dry gases. They are designed and manufactured according to standards in ISO 9001.

#### **FEATURES**

- · Industry-leading long-term stability
- Extremely tight accuracy of ±0.25% FSS BFSL (Full Scale Span Best Fit Straight Line)
- Total error band of ±2% full scale span maximum
- Modular and flexible design offers customers a variety of package styles and options, all with the same industryleading performance specifications
- Miniature 10 mm x 10 mm [0.39 in x 0.39 in] package
- Low operating voltage
- Extremely low power consumption
- Ratiometric analog output
- High resolution (min. 0.03 %FSS)

- Precision ASIC conditioning and temperature compensated over -20 °C to 85 °C [-4 °F to 185 °F] temperature range
- RoHS compliant
- · Virtually insensitive to mounting orientation
- Internal diagnostic functions increase system reliability
- Also available with I<sup>2</sup>C or SPI digital output
- Absolute, differential and gage types
- Pressure ranges from 1 psi to 150 psi (60 mbar to 10 bar)
- Custom calibration available
- Various pressure port options

#### **POTENTIAL APPLICATIONS**

#### Medical:

- Airflow monitors
- Anesthesia machines
- Blood analysis machines
- Gas chromatography
- Gas flow instrumentation
- Kidney dialysis machines
- Oxygen concentrators
- Pneumatic controls
- Respiratory machines
- Sleep apnea equipment
- Ventilators

#### Industrial:

- Barometry
- Flow calibrators
- Gas chromatography
- Gas flow instrumentation
- HVAC
- Life sciences
- Pneumatic controls

Table 1. Absolute Maximum Ratings<sup>1</sup>

Parameter	Min.	Max.	Unit
Supply voltage (V <sub>supply</sub> )	-0.3	6.0	Vdc
Voltage on any pin	-0.3	V <sub>supply</sub> + 0.3	V
ESD susceptibility (human body model)	3	-	kV
Storage temperature	-40 [-40]	85 [185]	°C [°F]
Soldering time and temperature:			

 Lead solder (SIP, DIP)
 4 s max. at 250 °C [482 °F]

 Peak reflow (SMT)
 15 s max. at 250 °C [482 °F]

**Table 2. Operating Specifications** 

Parameter	Min.	Тур.	Max.	Unit
Supply voltage (V <sub>supply</sub> ) <sup>2</sup> :				
3.3 Vdc	3.0	$3.3^{3}$	3.6	Vdc
5.0 Vdc	4.75	5.0 <sup>3</sup>	5.25	Vuc
Sensors are either 3.3 Vdc or 5.0 Vdc based on listing selected.				
Supply current:				
3.3 Vdc supply	-	1.6	2.1	mA
5.0 Vdc supply	-	2	3	
Compensated temperature range <sup>4</sup>	-20 [-4]	-	85 [185]	°C [°F]
Operating temperature range <sup>5</sup>	-40 [-40]	-	85 [185]	°C [°F]
Startup time (power up to data ready)	1	-	5	ms
Response time	-	1	-	ms
Upper output clipping limit	-	-	97.5	%V <sub>supply</sub>
Lower output clipping limit	2.5	-	-	%V <sub>supply</sub>
Accuracy <sup>6</sup>	-	-	±0.25	%FSS BFSL
Total error band <sup>7</sup>	-	-	±2	%FSS <sup>8</sup>
Output resolution	0.03	-	-	%FSS <sup>8</sup>

**Table 3. Environmental Specifications** 

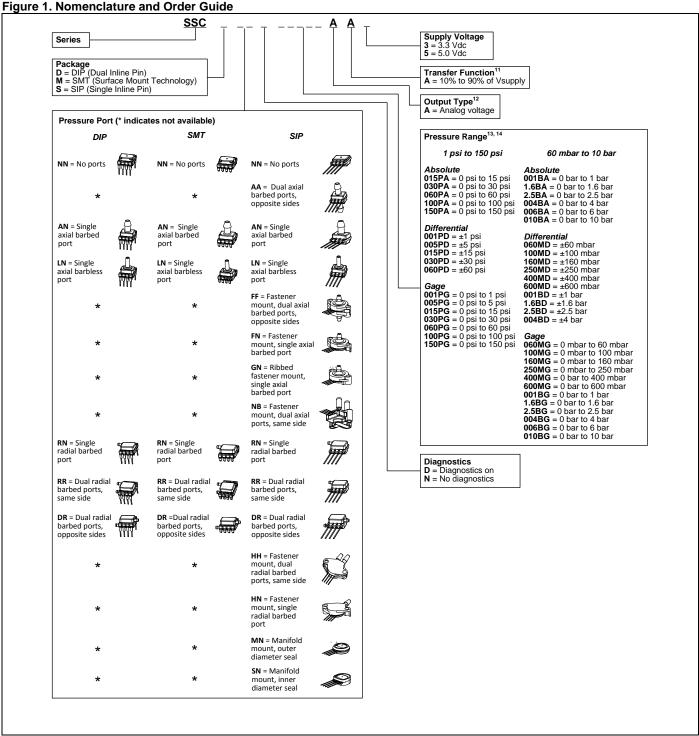
Parameter	Characteristic
Humidity	0% to 95% RH, non-condensing
Vibration	MIL-STD-202F, Curve AK (20.7 g random)
Shock	MIL-STD-202F, Method 213B, Condition F
Life <sup>9</sup>	1 million cycles minimum
Solder reflow	J-STD-020-C

Table 4. Wetted Materials<sup>10</sup>

Parameter	Port 1 (Pressure Port)	Port 2 (Reference Port)
Covers	high temperature polyamide	high temperature polyamide
Substrate	alumina ceramic	alumina ceramic
Adhesives	epoxy, RTV	epoxy, RTV
Electronic components	ceramic, glass, solder, silicon	silicon, glass, gold, solder

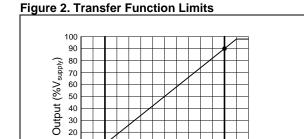
#### Notes:

- 1. Absolute maximum ratings are the extreme limits the device will withstand without damage.
- 2. Ratiometricity of the sensor (the ability of the device to scale to the supply voltage) is achieved within the specified operating voltage for each option.
- 3. The sensor is not reverse polarity protected. Incorrect application of supply voltage or ground to the wrong pin may cause electrical failure.
- 4. The compensated temperature range is the temperature range over which the sensor will produce an output proportional to pressure within the specified performance limits.
- 5. The operating temperature range is the temperature range over which the sensor will produce an output proportional to pressure but may not remain within the specified performance limits.
- Accuracy: The maximum deviation in output from a Best Fit Straight Line (BFSL) fitted to the output measured over the pressure range at 25 °C [77 °F]. Includes all errors due to pressure non-linearity, pressure hysteresis, and non-repeatability.
- 7. Total Error Band: The maximum deviation from the ideal transfer function over the entire compensated temperature and pressure range. Includes all errors due to offset, full scale span, pressure non-linearity, pressure hysteresis, repeatability, thermal effect on offset, thermal effect on span, and thermal hysteresis.
- 8. Full Scale Span (FSS) is the algebraic difference between the output signal measured at the maximum (Pmax.) and minimum (Pmin.) limits of the pressure range. (See Figure 1 for ranges.)
- 9. Life may vary depending on specific application in which sensor is utilized.
- 10. Contact Honeywell Customer Service for detailed material information.



#### Notes:

- 11. The transfer function limits define the output of the sensor at a given pressure input. By specifying P<sub>min</sub>. and P<sub>max</sub>., the output at P<sub>min</sub>. and P<sub>max</sub>., the complete transfer function of the sensor is defined. See Figure 2 for a graphical representation of the transfer function. Other transfer functions are available. Contact Honeywell Customer Service for more information.
- 12. Digital outputs (SPI or I2C) are also available. Contact Honeywell Customer Service for more information.
- 13. Custom pressure ranges are available. Contact Honeywell Customer Service for more information.
- See Table 5 for an explanation of sensor pressure types.

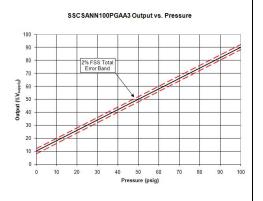


Output (V) =  $\frac{0.8 \text{ x V}_{\text{supply}}}{P_{\text{max.}} - P_{\text{min.}}} x \text{ (Pressure}_{\text{applied}} - P_{\text{min.}}) + 0.10 \text{ x V}_{\text{supply}}$ 

Figure 3. Completed Catalog Listing Example



SSCSANN100PGAA3 SIP package, AN pressure port, no diagnostics, 100 psi gage, analog output, 10% to 90% calibration at 3.3 Vdc.



**Table 5. Pressure Types** 

Pressure Type	Description
Absolute	Output is proportional to the difference between applied pressure and a built-in reference to vacuum.
Absolute	P <sub>min.</sub> is set at absolute zero pressure (full vacuum).
Differential	Output is proportional to the difference between the pressures applied to each port. (Port 1 – Port 2)
Differential	50% point of transfer function set at Port 1 = Port 2.
Cono	Output is proportional to the difference between applied pressure and atmospheric (ambient)
Gage	pressure. P <sub>min.</sub> is set at atmospheric pressure.

Table 6. Pressure Range Specifications for 1 psi to 150 psi

	Pressu	re Range	Over- Burst		Common Mode	Long-term Stability
Order Code	P <sub>min</sub> .	P <sub>max</sub> .	pressure <sup>15</sup>	Pressure <sup>16</sup>	Pressure <sup>17</sup>	(1000 hr, 25 °C [77 °F])
			Absolute			
015PA	0 psi	15 psi	30 psi	60 psi	NA	±0.25% FSS
030PA	0 psi	30 psi	60 psi	120 psi	NA	±0.25% FSS
060PA	0 psi	60 psi	120 psi	240 psi	NA	±0.25% FSS
100PA	0 psi	100 psi	250 psi	250 psi	NA	±0.25% FSS
150PA	0 psi	150 psi	250 psi	250 psi	NA	±0.25% FSS
			Differential			
001PD	-1 psi	1 psi	10 psi	10 psi	150 psi	±0.35% FSS
005PD	-5 psi	5 psi	30 psi	40 psi	150 psi	±0.35% FSS
015PD	-15 psi	15 psi	30 psi	60 psi	150 psi	±0.25% FSS
030PD	-30 psi	30 psi	60 psi	120 psi	150 psi	±0.25% FSS
060PD	-60 psi	60 psi	120 psi	240 psi	250 psi	±0.25% FSS
			Gage			
001PG	0 psi	1 psi	10 psi	10 psi	150 psi	±0.35% FSS
005PG	0 psi	5 psi	30 psi	40 psi	150 psi	±0.35% FSS
015PG	0 psi	15 psi	30 psi	60 psi	150 psi	±0.25% FSS
030PG	0 psi	30 psi	60 psi	120 psi	150 psi	±0.25% FSS
060PG	0 psi	60 psi	120 psi	240 psi	250 psi	±0.25% FSS
100PG	0 psi	100 psi	250 psi	250 psi	250 psi	±0.25% FSS
150PG	0 psi	150 psi	250 psi	250 psi	250 psi	±0.25% FSS

Table 7. Pressure Range Specifications for 60 mbar to 10 bar

	Pressur	e Range	Over-	Burst	Common Mode	Long-term Stability	
Order Code	P <sub>min</sub> .	P <sub>max</sub> .	pressure <sup>15</sup>	Pressure <sup>16</sup>	Pressure <sup>17</sup>	(1000 hr, 25 °C [77 °F])	
			Absolute				
001BA	0 bar	1 bar	2 bar	4 bar	NA	±0.25% FSS	
1.6BA	0 bar	1.6 bar	4 bar	8 bar	NA	±0.25% FSS	
2.5BA	0 bar	2.5 bar	6 bar	8 bar	NA	±0.25% FS	
004BA	0 bar	4 bar	8 bar	16 bar	NA	±0.25% FS	
006BA	0 bar	6 bar	17 bar	17 bar	NA	±0.25% FS	
010BA	0 bar	10 bar	17 bar	17 bar	NA	±0.25% FS	
		•	Differential				
060MD	-60 mbar	60 mbar	500 mbar	700 mbar	10 bar	±0.35% FS	
100MD	-100 mbar	100 mbar	500 mbar	700 mbar	10 bar	±0.35% FS	
160MD	-160 mbar	160 mbar	500 mbar	700 mbar	10 bar	±0.35% FS	
250MD	-250 mbar	250 mbar	1.4 bar	ar 2.5 bar 10 bar		±0.35% FS	
400MD	-400 mbar	400 mbar	1.4 bar	2.5 bar	10 bar	±0.35% FS	
600MD	-600 mbar	600 mbar	2 bar	4 bar	10 bar	±0.25% FS	
001BD	-1 bar	1 bar	2 bar	4 bar	10 bar	±0.25% FS	
1.6BD	-1.6 bar	1.6 bar	4 bar	8 bar	10 bar	±0.25% FS	
2.5BD	-2.5 bar	2.5 bar	6 bar	8 bar	10 bar	±0.25% FS	
004BD	-4 bar	4 bar	8 bar	16 bar	10 bar	±0.25% FS	
			Gage		<u>'</u>		
060MG	0 mbar	60 mbar	500 mbar	700 mbar	3.5 bar	±0.35% FS	
100MG	0 mbar	100 mbar	500 mbar	700 mbar	10 bar	±0.35% FS	
160MG	0 mbar	160 mbar	500 mbar	700 mbar	10 bar	±0.35% FS	
250MG	0 mbar	250 mbar	1.4 bar	2.5 bar	10 bar	±0.35% FS	
400MG	0 mbar	400 mbar	1.4 bar	2.5 bar	10 bar	±0.35% FS	
600MG	0 mbar	600 mbar	2 bar	4 bar	10 bar	±0.35% FS	
001BG	0 bar	1 bar	2 bar	4 bar	10 bar	±0.25% FS	
1.6BG	0 bar	1.6 bar	4 bar	8 bar	10 bar	±0.25% FS	
2.5BG	0 bar	2.5 bar	6 bar	8 bar	10 bar	±0.25% FS	
004BG	0 bar	4 bar	8 bar	16 bar	16 bar	±0.25% FS	
006BG	0 bar	6 bar	17 bar	17 bar	17 bar	±0.25% FS	
010BG	0 bar	10 bar	17 bar	17 bar	17 bar	±0.25% FS	

#### Notes:

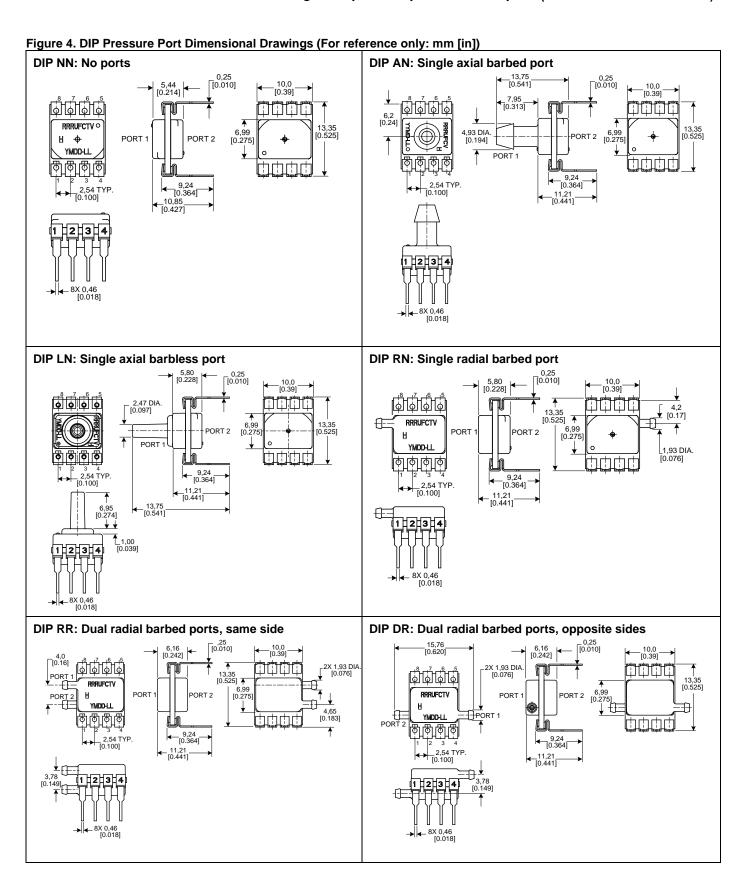
- 15. Overpressure: The maximum pressure which may safely be applied to the product for it to remain in specification once pressure is returned to the operating pressure range. Exposure to higher pressures may cause permanent damage to the product. Unless otherwise specified this applies to all available pressure ports at any temperature with the operating temperature range.
- 16. Burst pressure: The maximum pressure that may be applied to any port of the product without causing escape of pressure media. Product should not be expected to function after exposure to any pressure beyond the burst pressure.
- 17. Common mode pressure: The maximum pressure that can be applied simultaneously to both ports of a differential pressure sensor without causing changes in specified performance.

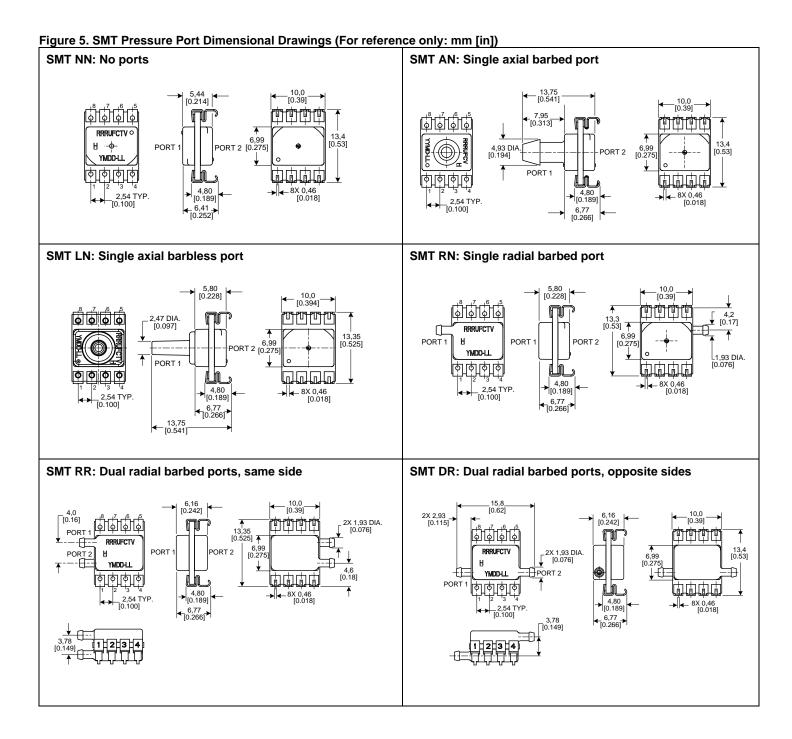
Table 8. Pinout for DIP and SMT Packages

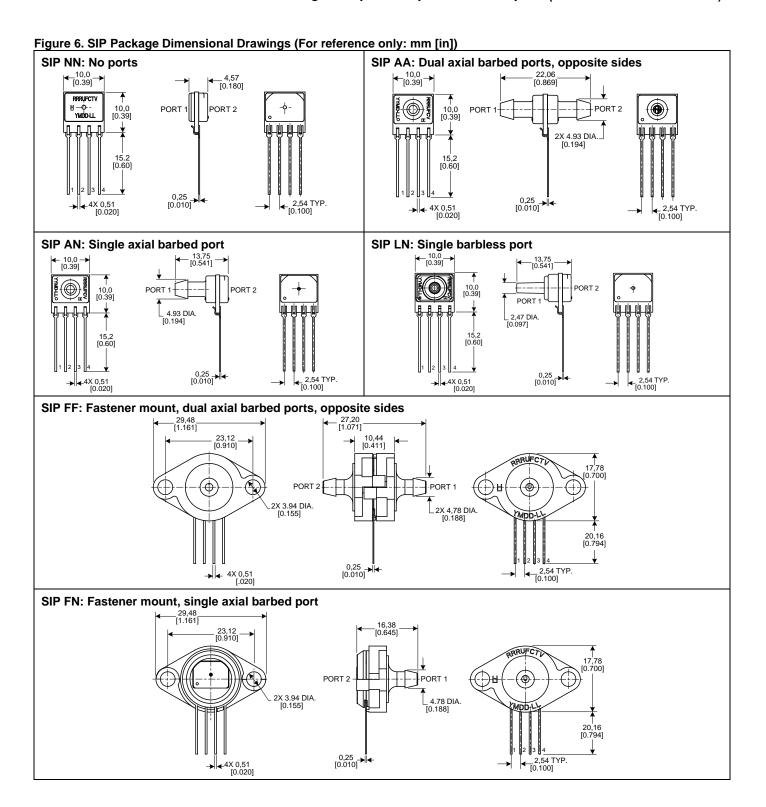
Output Type	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8
analog	NC	Vsupply	OUTPUT+	GND	NC	NC	NC	NC

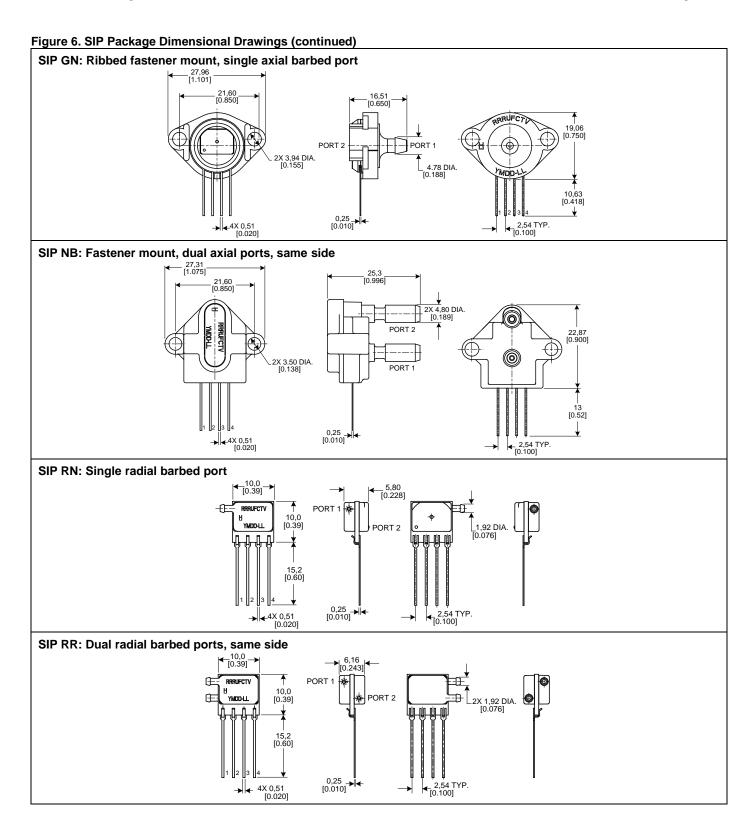
**Table 9. Pinout for SIP Package** 

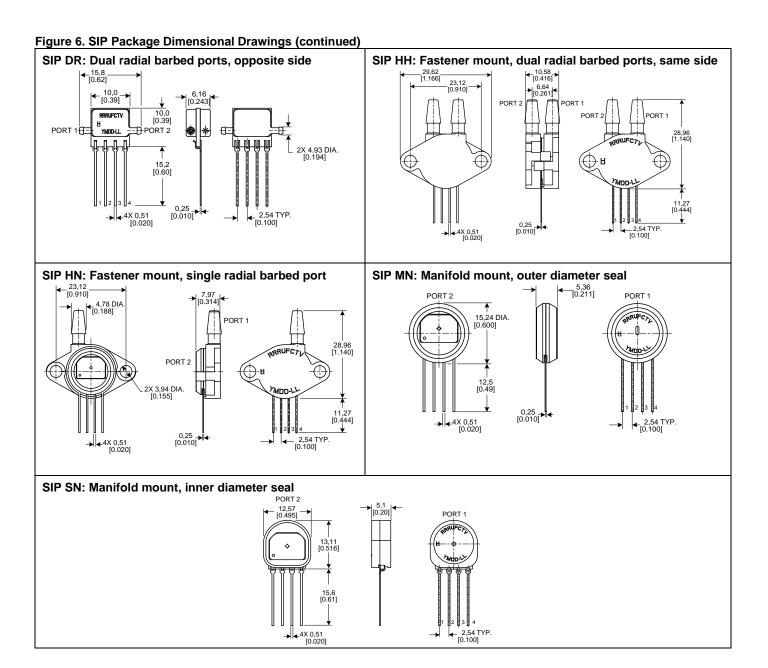
Output Type	Pin 1	Pin 2	Pin 3	Pin 4
analog	NC	Vsupply	OUTPUT+	GND











### **A** WARNING

#### **PERSONAL INJURY**

DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury.

Failure to comply with these instructions could result in death or serious injury.

#### WARRANTY/REMEDY

Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgement or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items it finds defective. The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

While we provide application assistance personally, through our literature and the Honeywell web site, it is up to the customer to determine the suitability of the product in the application.

Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

### **A** WARNING

#### MISUSE OF DOCUMENTATION

- The information presented in this product sheet is for reference only. DO NOT USE this document as a product installation guide.
- Complete installation, operation, and maintenance information is provided in the instructions supplied with each product.

Failure to comply with these instructions could result in death or serious injury.

#### **SALES AND SERVICE**

Honeywell serves its customers through a worldwide network of sales offices, representatives and distributors. For application assistance, current specifications, pricing or name of the nearest Authorized Distributor, contact your local sales office or:



