# Honeywell

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### Sensing and Control

Honeywell Inc. 11 West Spring Street Freeport, Illinois 61032

## **Solid State Sensors** Magnets

### **GENERAL INFORMATION**

MOUNTING DIMENSIONS

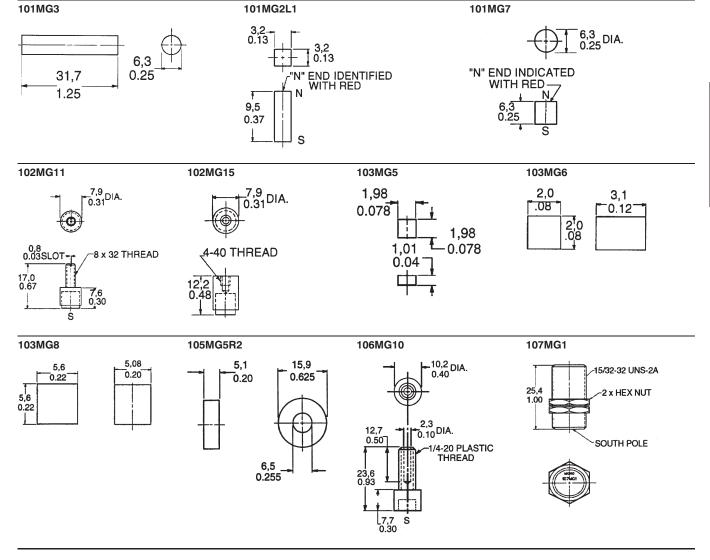
Several bar and ring magnets for actuating Hall effect sensors are available from MICRO SWITCH. Bar magnets, in various sizes and strengths, are ideal for sensors with unipolar magnetic characteristics. The ring magnets, with alternate South and North poles on the outside diameter, are especially useful for sensors with bipolar magnetic characteristics. (For more information on magnets and methods of magnet actuation, see Application Data.)

(for reference only)



### FEATURES

- Wide variety of sizes and shapes
- Wide variety of magnetic materials
- Threaded bushings available on some listings for easy installation





# MG Series

### Solid State Sensors Magnets

### MG ORDER GUIDE - BAR MAGNETS

| Catalog Listings | 101MG3       | 101MG7* | 101MG2L1*    | 102MG11*     | 102MG15*    | 103MG5**    | 103MG6***   | 103MG8      | 106MG10*     | 107MG1            |
|------------------|--------------|---------|--------------|--------------|-------------|-------------|-------------|-------------|--------------|-------------------|
| Outside Diameter | 6,3<br>0.25  |         | 3,2<br>0.125 | 7,9<br>0.31  | 7,9<br>0.31 | 2,0<br>.078 | 2,0<br>.080 | 5,6<br>.220 | 10,2<br>0.40 | 15/32-32<br>UNS21 |
| Length           | 31,7<br>1.25 |         | 9,5<br>0.375 | 17,0<br>0.67 | 12,2<br>.48 | 2,0<br>.078 | 3,1<br>.120 | · ·         | 23,6<br>0.93 | 25,4<br>1.00      |

\* Bulk packaging in 100 unit lots. Add -BP to catalog listing.

\*\* 125 pieces per tube. Poles not marked.

\*\*\* 75 pieces per tube. Poles not marked.

#### MG ORDER GUIDE - RING MAGNETS

| Catalog Listings | 105MG5R2      | 105MG5R4      |  |  |  |
|------------------|---------------|---------------|--|--|--|
| Outside Diameter | 15,9<br>0.625 | 15,9<br>0.625 |  |  |  |
| # Pole Pairs     | 2             | 4             |  |  |  |

### **MAGNET SELECTION GUIDE**

This guide is designed to aid in determining the best magnet for use with a Hall effect sensor. There are several factors to consider when choosing a magnet. The most important is gap distances. There must be adequate magnetic gauss to operate the sensor at the correct distance. By using the maximum operate magnetic gauss characteristics (see sensor order guides), you can determine which magnet(s) will operate the sensor. Other important factors include temperature range and the physical environment of the application.

| Material<br>and<br>Process | Physical<br>Strength | Temperature<br>Range*                        | Magnetic<br>Shock<br>Resistance | Resistance<br>To<br>Demagnetization | Gap D                        | istance                     |                            |                          |                         |                        |   |
|----------------------------|----------------------|--|---------------------------------|-------------------------------------|------------------------------|-----------------------------|----------------------------|--------------------------|-------------------------|------------------------|---|
|                            |                      |  |                                 |                                     | 0,25<br>.010                 | 0,76<br>.030                | 1,27<br>.050               | 2,54<br>.100             | 3,81<br>.150            | 5,08<br>.200           | Catalog<br>Listing                        |
| Alnico V<br>Cast           | Good                 | -40 to 300°C                                 | Poor                            | Fair                                | 1460                         | 1320                        | 1170                       | 810                      | 575                     | 420                    | 101MG3                                    |
| Alnico VIII<br>Sintered    | Good                 | -40 to 250°C<br>-40 to 140°C<br>-40 to 140°C | Good                            | Excellent                           | 1050<br>7800                 | 900<br>7800                 | 755<br>7800                | 470<br>750               | 295<br>550              | 195<br>375             | 101MG7<br>102MG11<br>102MG15<br>107MG1*** |
| Alnico VI<br>Sintered      | Good                 | -40 to 250° C                                | Good                            | Good                                | 730                          | 550                         | 410                        | 205                      | 115                     | 75                     | 101MG2L1                                  |
| Indox 1<br>Pressed         | Good                 | 0 to 100°C                                   | Good                            | Excellent                           | 700                          | 520                         | 375                        | 175                      | 85                      | 45                     | 105MG5R2<br>105MG5R4                      |
| Rare Earth<br>Pressed      | Poor                 | -40 to 250°C                                 | Good                            | Excellent                           | 1110<br>2900<br>2620<br>2620 | 630<br>1400<br>2100<br>2100 | 365<br>850<br>1600<br>1600 | 120<br>260<br>940<br>940 | 55<br>130<br>550<br>550 | 25<br>70<br>350<br>350 | 103MG5<br>103MG6<br>103MG8<br>106MG10     |

\* Magnet will not be damaged over temperature range. \*\* Gap distance from sensing surface. \*\*\* Measurement device saturated @ 800 gauss.

 $\pm$ milliTesla = Gauss  $\times$  10<sup>-1</sup>