

Have a Question? Chat with a Product Information Specialist

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Products Indust	ries Resources About TE M	ly Account Innovation Support Cente	 ۲
S03-05-R-100 Pro	duct Details	🕄 Share 🚔 Print 🖾 Email	
	ct features are not currently available onlin as can often be found by referring to the availab uct.		
No Image Available	S03-05-R-100 Not EU RoHS or ELV Compliant	 Quick Links Pricing & Availability Search for Tooling Contact Us About This Product 	
S03-05-R-100	1		
TE Internal Number: 423649-000 Active	Add to My Part List Buy Product		
Documentation & Addit	ional Information		
Product Drawings: SolderSleeve Device	e Shield Termination with Braid (PDF, English)	Related Products: Tooling 	
Catalog Pages/Data Sho • None Available	eets:		
Product Specifications:None Available			
Application SpecificatioNone Available	ns:		
Instruction Sheets:None Available			
CAD Files: • None Available			
	List all Docume	nts	
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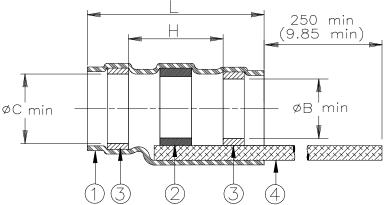
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SPECIFICATION CONTROL DRAWING



Product Revision	1		Product Dimensions				Cable Dimensions		
Product		Ident.	L±1.75	øB	øC	Н	øE	øF	øD
Name		Code	(L±0.07)	min.	min.	min.	max.	min.	max.
S03-01-R-100	G	Size1R	16.5 (0.650)	1.9 (0.075)	2.65 (0.105)	8.25 (0.325)	2.65 (0.105)	0.90 (0.035)	1.9 (0.075)
S03-02-R-100	G	Size2R	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	3.68 (0.145)	1.40 (0.055)	2.65 (0.105)
S03-03-R-100	G	Size3R	16.5 (0.650)	4.30 (0.170)	5.08 (0.200)	8.25 (0.325)	5.08 (0.200)	2.15 (0.085)	4.3 (0.170)
S03-04-R-100	G	Size4R	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	6.45 (0.255)	3.30 (0.130)	5.95 (0.235)
S03-05-R-100	G	Size5R	19.1 (0.750)	7.0 (0.275)	7.6 (0.300)	8.25 (0.325)	7.6 (0.300)	4.30 (0.170)	7.0 (0.275)

MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.

2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

FLUX: TYPE ROL1 per ANSI-J-STD-004.

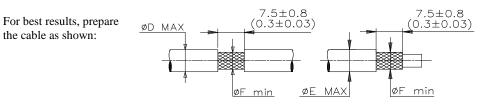
THERMAL INDICATOR: Color change violet to colorless.

3. MELTABLE RINGS: Stabilized thermoplastic. Color: blue.

4. PRE-INSTALLED BRAID: Tin plated copper strands. CMA 640.

APPLICATION

- These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed and having tin or silver plated shields and insulation compatible with the insert material. For compatible insulations, see MIL-S-83519/2 or consult Raychem.
- 2. When installed per Raychem process standard RCPS-100-70, assemblies will meet those requirements of Raychem Specification RT-1404 and MIL-S-83519/2 which do not require electrical testing while parts are immersed in water.
- 3. Temperature range: -55°C to +150°C.
- 4. Parts shall be marked with identification code per table.



SolderSleeves a trademark of TE Connectivity.

THERMOFIT DEVICES			ectivity titution Drive rk, CA 94025	TITLE: SOLDERSLEEVE DEVICE SHIELD TERMINATION WITH BRAID					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO.: S03-0X-R-100				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		UGHNESS IN evaluate t		nectivity reserves the right to amend ving at any time. Users should the suitability of the product for plication.		DCR NUMBER: D990968		REPLACES: D990118	
DRAWN BY: DATE: M. FORONDA		E: 11/22/9	99	PROD. REV. SEE TABLE	DOC ISSUE: 6	SCALE: None	SIZE: A	SHEET: 1 of 1	

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