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# S03-03-R Product Details



S03-03-R

TE Internal Number: 676516-000

Active

#### **Shield Terminators**

Not EU RoHS or ELV Compliant

### Product Highlights:

- Shield Terminator
- Terminator Type = Solder Sleeve
- Fluid Resistance = Splash Protection
- Cable Temperature Rating = 125 °C
- Jacket Outer Diameter = 5.08 mm

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#### **Documentation & Additional Information**

#### **Product Drawings:**

SolderSleeve Devices Shield Termination with Pre-ins... (PDF, English)

#### Catalog Pages/Data Sheets:

None Available

#### **Product Specifications:**

None Available

#### Application Specifications:

None Available

### **Instruction Sheets:**

None Available

#### CAD Files:

None Available

#### **Additional Information:**

Product Line Information

#### **Related Products:**

Tooling

Product Features (Please use the Product Drawing for all design activity)

### **Product Type Features:**

- Product Type = Shield Terminator
- Preinstalled Lead Wire Size (mm² [AWG]) = Braid Strap 640 [CMA 640]

#### Dimensions

- Length (Max.) (mm [in]) = 16.50 [0.650]
- Inside Diameter (mm [in]) = 4.30 [0.170]

### **Body Features:**

- Terminator Type = Solder Sleeve
- Jacket Outer Diameter (mm [in]) = 5.08 [0.200]

## **Housing Features:**

• Shield O.D. (Min.) (mm [in]) = 2.15 [0.085]

### **Configuration Features:**

- Preinstalled Lead = With
- Temperature Indication System = With
- Temperature Indication System Type = Thermochromic

## **Industry Standards:**

- RoHS/ELV Compliance = Not ELV/RoHS compliant
- Lead Free Solder Processes = Not relevant for lead free process
- MIL or NAS Specification (MIL-S-83519) (NAS 1747)
  = Yes

## **Environmental:**

- Fluid Resistance = Splash Protection
- Operating Temperature (Max.) (°C) = 150

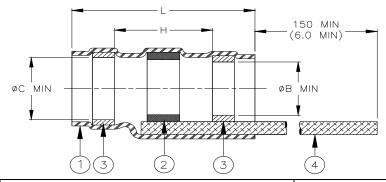
## Conditions for Usage:

• Cable Temperature Rating (°C) = 125

#### Other:

• Brand = Raychem

# SPECIFICATION CONTROL DRAWING



Product Revision			Compo	nent Dimen	sions	Shall Accommodate Cable with Dimensions			
Product		Ident.	L±1.75	øΒ	øС	Н	øE	øF	øD
Name		Code	$(L\pm 0.070)$	min	min	min	max	min	max
S03-01-R	D	S0301R	16.50	1.90	2.65	8.25	2.65	0.90	1.90
			(0.650)	(0.070)	(0.105)	(0.325)	(0.105)	(0.035)	(0.075)
S03-02-R	D	S0302R	16.50	2.65	3.68	8.25	3.68	1.40	2.65
			(0.650)	(0.105)	(0.145)	(0.325)	(0.140)	(0.055)	(0.105)
S03-03-R	D	S0303R	16.50	4.30	5.08	8.25	5.08	2.15	4.30
			(0.650)	(0.170)	(0.200)	(0.325)	(0.200)	(0.085)	(0.170)
S03-04-R	D	S0304R	19.10	5.95	6.45	8.25	6.45	3.30	5.95
			(0.750)	(0.235)	(0.255)	(0.325)	(0.255)	(0.130)	(0.235)
S03-05-R	D	S0305R	19.10	7.00	7.60	8.25	7.60	4.30	7.00
			(0.750)	(0.275)	(0.300)	(0.325)	(0.300)	(0.170)	(0.275)

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

FLUX: TYPE ROL1 per ANSI-J-STD-004.

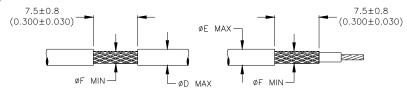
THERMAL INDICATOR: Color change violet to colorless.

- 3. MELTABLE RINGS: Stabilized thermoplastic. Color: blue.
- 4. PRE-INSTALLED BRAID: Tin-plated copper strands. CMA 640.

## **APPLICATION**

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed and having tin or silver-plated shields and insulation compatible with the insert material. For compatible insulations, see MIL-S-83519/2 or consult TE Connectivity/Raychem.
- 2. When installed per TE Connectivity /Raychem process standard RCPS-100-70, assemblies will meet those requirements of TE Connectivity /Raychem Specification RT-1404 and MIL-S-83519/2, which do not require electrical testing while parts are immersed in water.
- 3. Temperature range: -55°C to +150°C.
- 4. Parts shall be marked with identification code per table.

For best results, prepare the cable as shown:



SolderSleeve is a trademark of TE Connectivity.

			ctivity itution Drive, k, CA. 94025, U.S.A.	Raychem	TITLE: SOLDERSLEEVE DEVICES SHIELD TERMINATION WITH PRE-INSTALLED BRAID			
Unless otherwise [Inches dimensional TOLERANCES:	ons are	e shown in bra	_	DOCUMENT NO.: S03-01/-05-R				
0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		TE Connectivity reserve this drawing at any time the suitability of the pro application.	. Users should evaluate	PROD. REV.: SEE TABLE	DOC. ISSUE: 5	DATE: 15-Apr-11	
DRAWN BY: M. FOROND	)A	CAGE CODE 06090	: REPLACES: D982098	DCR NUMBER: D030251	SCALE: None	SIZE:	SHEET: 1 of 1	