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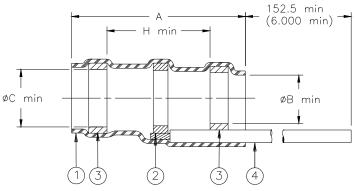
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## SPECIFICATION CONTROL DRAWING



Product Name							Product Dimensions				Cable Dimensions					
Product Rev. Product Rev.		Product Rev.		Product Rev.		A±1.75	øB	øC	Н	øE	øF	øG	øD	J±0.5		
20 AWG		22 AWG		24 AWG		26 AWG		(A±0.07)	min	min	min	max	min	min	max	(J±0.02)
S02-01-R	D	S02-06-R	D	S02-11-R	D	S02-16-R	D	16.5 (0.650)	1.90 (0.075)	2.65 (0.105)	8.25 (0.325)	2.65 (0.105)	0.90 (0.035)	0.50 (0.020)	1.90 (0.075)	7.5 (0.295)
S02-02-R	D	S02-07-R	D	S02-12-R	D	S02-17-R	D	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	3.68 (0.145)	1.40 (0.055)	0.75 (0.030)	2.65 (0.105)	7.5 (0.295)
S02-03-R	D	S02-08-R	D	S02-13-R	D	S02-18-R	D	16.5 (0.650)	4.30 (0.170)	5.08 (0.200)	8.25 (0.325)	5.08 (0.200)	2.15 (0.085)	1.25 (0.050)	4.30 (0.170)	7.5 (0.295)
S02-04-R	D	S02-09-R	D	S02-14-R	D	S02-19-R	D	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	6.45 (0.255)	3.30 (0.130)	1.80 (0.070)	5.95 (0.235)	7.5 (0.295)
S02-05-R	D	S02-10-R	D	S02-15-R	D	S02-20-R	D	19.1 (0.750)	7.00 (0.275)	7.60 (0.300)	8.25 (0.325)	7.60 (0.300)	4.30 (0.170)	2.50 (0.100)	7.00 (0.275)	7.5 (0.295)

## MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.

2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

FLUX: TYPE ROL1 per ANSI-J-STD-004.

- THERMAL INDICATOR: Color change: violet to colorless.
- 3. MELTABLE RING: Environment resistant thermoplastic. Color:blue.
- 4. GROUND LEAD: MIL-W-22759/32-AA-90 lead gauge per table.

## APPLICATION

1. These parts are designed to provide an environment resistant shield termination on cables meeting the following criteria:

Dimensions: Per table. Jacket rating: 125°C.

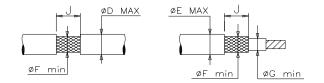
Jacket material: See M83519/2 or consult Raychem.

2. Parts are qualified to M83519/2.

Shield plating: Tin or silver.

3. For assembly information, refer to Raychem document RCPS-100-70.

For best results, prepare the cable as shown:



\* A trademark of TE Connectivity.

	TE Connectivit 300 Constitutio Menlo Park, C.	onal Drive	RAYCHEM		ITLE: SOLDERSLEEVE* SHIELD TERMIN IMMERSION RESISTANT, MIL-S-8					
UNLESS OTHERWIS			IILLIMETERS.	DOCUMENT NO: S02-XX-R						
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity resu amend this drawing should evaluate the s product for their app	at any time. Users suitability of the	date: 16-Api	-11	DOC ISSUE:	4			
DRAWN BY: M. FORONDA	CAGE CODE: 06090	REPLACES: D970095	DCR NUMBER: D981342	PROD. REV.: SEE TABLE	SCALE: None	SIZE: A	SHEET: 1 of 1			

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