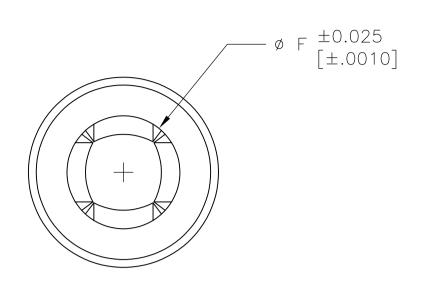


## **Corporate Information**

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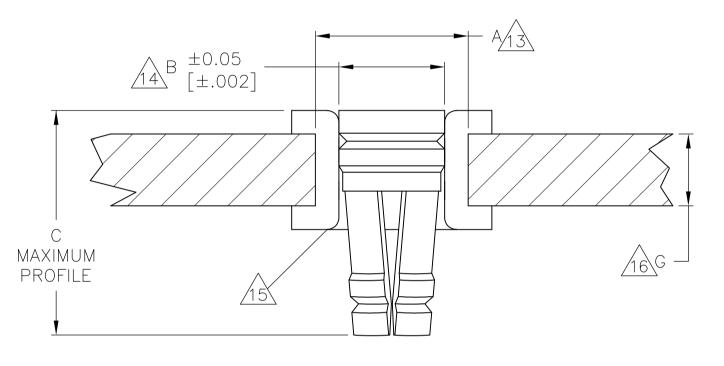
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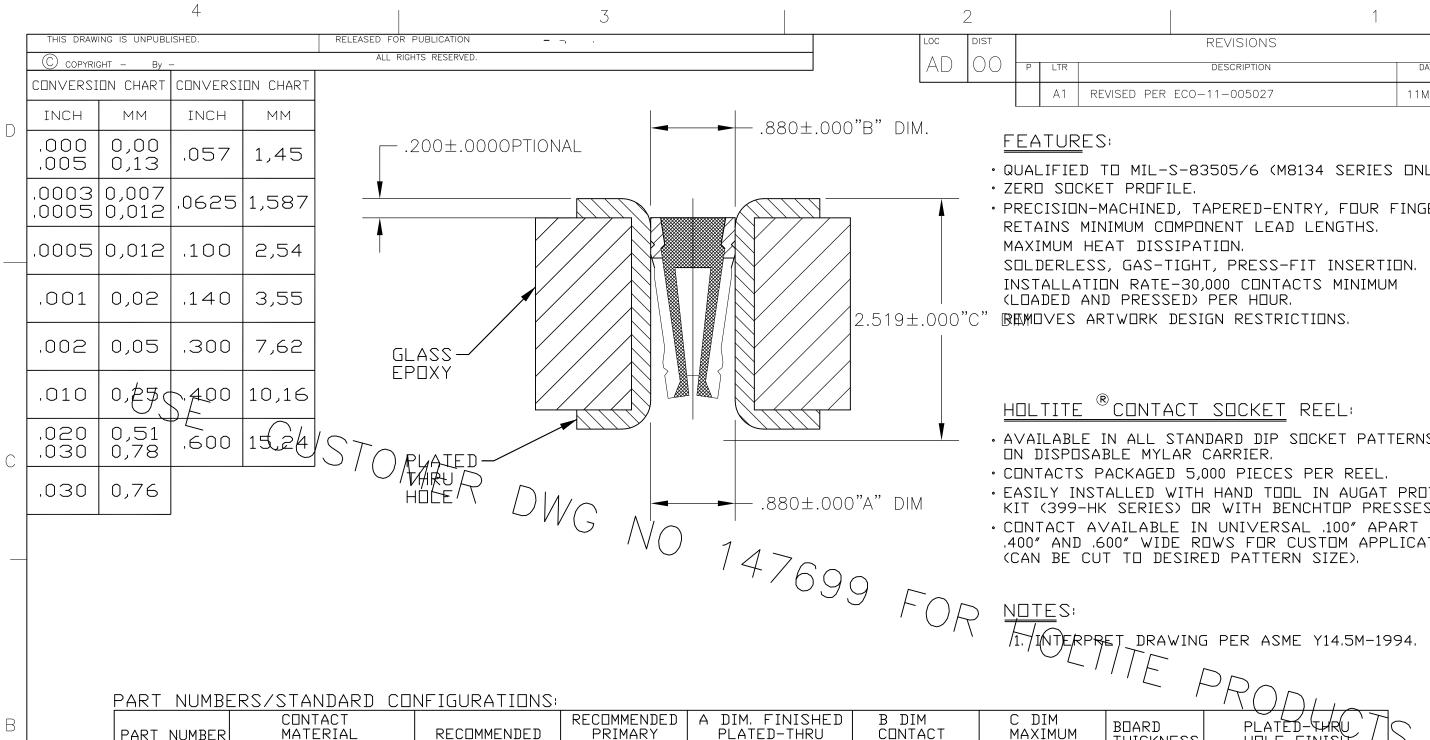
PLATED-THROUGH-HOLE REQUIREMENTS SCALE 25:1

1 BERYLLIUM COPPER PER ATSM B197. 2.000635 [.000025] MIN. GOLD OVER .001270 [.000050] MIN. NICKEL. 3.000762 [.000030] MIN. GOLD OVER .001270 [.000050] MIN. NICKEL. 4. .002032 [.000080] MIN. MATTE TIN-LEAD OVER .001905 [.000075] MIN. COPPER. QUALIFIED TO MILITARY SPECIFICATION MIL-DTL-83805/6 6 ROUND LEAD DIAMETER 0.41-0.53 [.016-.021]. ROUND LEAD DIAMETER 0.51-0.76 [.020-.030]. 8 ROUND LEAD DIAMETER 0.64-0.89 [.025-.035].  $\frac{\sqrt{9}}{\sqrt{9}}$  Round Lead Diameter 0.89-1.14 [.035-.045].  $\frac{10}{10}$  RECTANGULAR LEAD SIZE 0.28X0.46±0.05 [.011X.018±.002]. RECTANGULAR LEAD SIZE 0.64 SQ. [.025 SQ.]. LOW INSERTION/WITHDRAWAL FORCE PRODUCT. 13 NOMINAL DRILL SIZE FOR PRIMARY HOLE. 14 FINISHED HOLE DIAMETER. 15 PLATED-THRU HOLE FINISH: 0.0076-0.0127 [.0003-.0005] TIN-LEAD OVER 0.001 [.0254] MIN. COPPER 16 MINIMUM THICKNESS FOR THE CIRCUIT BOARD. A oversized product - for use when the finished hole diameter exceeds 1.15 [.0453] by 0.05 [.002] or less. 18 THESE PRODUCTS ARE BULK PACKAGED. 19 .002032 [.000080] MIN. MATTE TIN (LEAD FREE) OVER .001905 [.000075] MIN COPPER 20 PRELIMINARY PART, NOT RELEASED FOR PRODUCTION. 21.0046 [.000180] MIN TIN 0BSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

► D ±0.13 [±.005]	
	Ø E ±0.013 [±.0005

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	4					3				LOC AD	2 DIST OO P LTR C2 REVIS	ED PER ECO-	REVISIONS description -11-004587	1 Date Dwn apvd 11mar11 RK HMR
							——— Ø	E ±0.013 [±.0005]						
				Huit										
	[													
	0.76 [.030]	1.07 [.042]	1.588 [.0625]	3.45 [.136]	3.56 [.140]	1.47 [.058]	1.61 [.0635]	10,000	8/11		-	<u>_4</u> <u>_2</u>	8134-HC-8P3 8134-HC-8P2	2-1437506-8 2-1437506-7
	0.76 [.030]	.097 [.038]	1.588 [.0625]	3.45 [.136]	3.56 [.140]	1.47 [.058]	1.61 [.0635]	10,000	<u>_7</u>		_	4	8134-HC-6P3 8134-HC-6P2	<u>2-1437506-5</u> 2-1437506-4
	0.76 [.030]	0.66 [.026]	1.118 [.0440]	2.39 [.094]	2.54 [.100]	1.04 [.041]	1.15 [.0453]	10,000	6 10		_	4	8134-HC-5P3 8134-HC-5P2	2-1437506-1 2-1437506-0
	0.76 [.030]	0.74 [.029]	1.168 [.0460]	2.39 [.094]	2.54 [.100]	1.09 [.043]	1.150 [.0453]	10,000	6 10		_	4	8134-HC-14P3 8134-HC-14P2	1-1437506-7 1-1437506-6
	1.27 [.050]	1.32 [.052]	2.184	3.96	4.06 [.160]	2.08	2.22 [.0875]	10,000	9		_		8134-HC-12P3 8134-HC-12P2	1-1437506-4 1-1437506-3
	0.76	1.07	1.588	3.45	3.56	1.47	1.61	50,000	8/11			<u>/2</u>	8134-HC-8P3LF	8-1437514-8
	[.030] 0.76	[.042] 0.66	[.0625] 1.118	[.136] 2.39	[.140] 2.54	[.058]	[.0635] 1.15				_	4	8134-HC-27P4	-6-1437514-5 <u>/2</u>
OBSOLETE	[.030] 0.76	[.026] 0.74	[.0440]	[.094] 2.39	[.100] 2.54	[.041]	[.0453]	50,000			-	/2//21	8134-HC-27P3 8134-HC-14P3	<u>-147699-4</u> 6-1437514-2
	[.030] 1.27	[.029] 1.32	[.0460] 2.184	[.094] 3.96	[.100] 4.06	[.043] 2.08	2.22	50,000			 	/ 2	8134-HC-14P2 8134-HC-12P3 8134-HC-12P3LF	6-1437514-1 6-1437514-0 8-1437514-9 20
	[.050]	[.052]	[.0860]	[.156]	[.160]	[.082]	[.0875]		<u> </u>	M	83505/6-004/5		M8134-HC-12P2 8134-HC-12P2	7-1437514-9 /5 5-1437514-9
	0.76 [.030]	1.07 [.042]	1.588 [.0625]	3.45 [.136]	3.56 [.140]	1.47 [.058]	1.61 [.0635]	50,000	8/11	M	_ 83505/6-003/5	4	8134-HC-8P3 M8134-HC-8P2	7-1437514-1 8-1437514-2 7-1437514-0
	0.76	.097	1.588	3.45	3.56	1.47	1.61					/2	8134-HC-8P2 8134-HC-6P3LF 8134-HC-6P3	7-1437514-0 9-1437514-1 6-1437514-9
	[.030]	[.038]	[.0625]	[.136]	[.140]	[.058]	[.0635]	50,000	7	M	83505/6-002/5	3	M8134-HC-6P2 8134-HC-6P2	8-1437514-1 5 6-1437514-8
	0.76	0.66	1.118	2.39	2.54	1.04	1.15	50,000	6 10	<u>ь</u>	_ 	4	8134-HC-5P3LF 8134-HC-5P3 M8134-HC-5P2	9-1437514-0 6-1437514-7 8-1437514-0 5
	[.030] G	[.026] F	[.0440] E	[.094] D	[.100] C	[.041] B	[.0453] A	PACKAGE A F	RECOMMENDED		- MILITARY PART	/3 /2 FINISH	8134-HC-5P2 Augat part	6-1437514-6 PART
		1			0			THIS DRAWING IS A	lead size		NUMBER DWN 16MAYO M.BINNER		NUMBER (REF)	NUMBER IE Connectivity
								DIMENSIONS:	TOLERANCES UNL OTHERWISE SPEC		CHK J.MOSIER APVD — PRODUCT SPEC	- NAME		
								$\Phi$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	[.005]	108-1979 APPLICATION SPEC	SIZE CAGF	HOLTITE CO	NTACTS
								MATERIAL	ANGLES ± FINISH SEE TABLE		114-13033 weight - CUSTOMER DRAWING		779 <b>C-</b> 147699	
					· · · · ·						UCUSTOWER DRAWING		NTS	b   1   C2



## PART NUMBERS/STANDARD CONFIGURATIONS:

	PART NUMBER	CONTACT MATERIAL & FINISH	RECOMMENDED LEAD SIZE	RECOMMENDED PRIMARY DRILL SIZE	A DIM. FINISHED PLATED-THRU HOLE SIZE	B DIM CONTACT DIAMETER	C DIM MAXIMUM PROFILE	BOARD THICKNESS
Γ	8134-HC-6P2	CU ALLOY,AU PLATE OVER NI		,0635	.058 ±.002	.0625 ±.0005	,140	,030
	8134-HC-6P3	CU ALLOY,SN PLATE OVER CU	ø.020-ø.030				UNRECESSED	MIN.

THIS DRAWING IS A CONTROL	LED DOCUMENT.	dwn CED chk	4-25-77			E TE	TE Connect	ivity	
		RH	5-10-77					,	
	LERANCES UNLESS ERWISE SPECIFIED:	APVD RH	5-10-77	NAME			ITACT PLATED		
0 PLC 1 PLC	± - ± -	PRODUCT SPEC					AT 8134-HC-6	SP2)	
	± - ± -	APPLICATION SPEC		0.75	0405 0005				
4 PLC ANGLES	± - ± -	—		SIZE	CAGE CODE				RESTRICTED TO
MATERIAL FINISH		WEIGHT		A3	00779	<b>C–</b> 6–1	437514-8		—
-	—	CUSTOMER DR	AWING			ç	scale NTS sheet	1 OF 1	1 REV A 1

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REVISIONS			
DESCRIPTION	DATE	DWN	APVD
0-11-005027	11MAR11	RK	HMR

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## • QUALIFIED TO MIL-S-83505/6 (M8134 SERIES ONLY).

• PRECISION-MACHINED, TAPERED-ENTRY, FOUR FINGER CONTACT.

SOLDERLESS, GAS-TIGHT, PRESS-FIT INSERTION.

INSTALLATION RATE-30,000 CONTACTS MINIMUM

• A∨AILABLE IN ALL STANDARD DIP SOCKET PATTERNS MOUNTED • EASILY INSTALLED WITH HAND TOOL IN AUGAT PROTOTYPING KIT (399-HK SERIES) OR WITH BENCHTOP PRESSES. • CONTACT AVAILABLE IN UNIVERSAL .100" APART X .300", .400" AND .600" WIDE ROWS FOR CUSTOM APPLICATIONS

