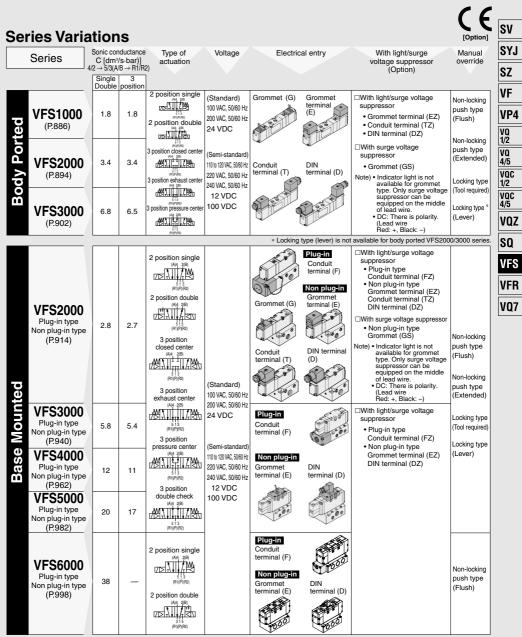
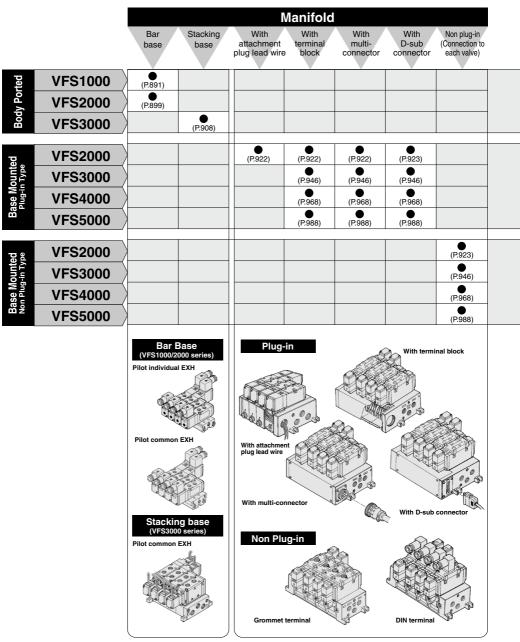
# 5 Port Pilot Operated Solenoid Valve VFS1000/2000/3000/4000/5000/6000 Series

**Metal Seal** 



### **Manifold Variations**



\* Bottom piping is available as an option.

**SMC** 

# Metal Seal 5 Port Pilot Operated Solenoid Valve **VFS Series**

| With               | With   | Dripproof                           | Serial<br>transmission                       |               | Individual    |               | EXH           |                 | Interface |                 |                 |                 |         |
|--------------------|--|-------------------------------------|--|---------------|---------------|---------------|---------------|-----------------|-----------|-----------------|-----------------|-----------------|---------|
| exhaust<br>cleaner | control<br>unit  | manifold<br>(Equivalent<br>to IP65) | kit manifold<br>(EX123/4-type<br>compatible) | SUP<br>spacer | EXH<br>spacer | block<br>disk | block<br>disk | valve<br>spacer | regulator | valve<br>spacer | valve<br>spacer | check<br>spacer | plate   |
|                    |  |                                     |  |               |               |               |               |                 |           | , v             |                 |                 |         |
|                    |  |                                     |  |               |               |               |               |                 |           |                 |                 |                 | (P.891) |
|                    |  |                                     |  |               |               |               |               |                 |           |                 |                 |                 | (P.899) |
|                    |  |                                     |  |               |               |               |               |                 |           |                 |                 |                 | (P.908) |
|                    | (P.929)  | (P.931)                             | (P.934)                                      | (P.924)       | (P.924)       | (P.924)       | (P.924)       | (P.924)         | (P.924)   | (P.924)         | (P.924)         | (P.924)         | (P.924) |
| (P.951)            | (P.953)  |                                     | (P.956)                                      | (P.948)       | (P.948)       | (P.948)       | (P.948)       | (P.948)         | (P.948)   |                 |                 | (P.948)         | (P.948) |
| (P.973)            | (P.975)  |                                     | (P.978)                                      | (P.970)       | (P.970)       | (P.970)       | (P.970)       | (P.970)         | (P.970)   |                 |                 | (P.970)         | (P.970) |
| (P.992)            | (1.07.0)   |                                     | (P.994)                                      | (P.989)       | (P.989)       | (P.989)       | (P.989)       | (P.989)         | (P.989)   |                 |                 | (P.989)         | (P.989) |
| (1.002)            |  |                                     | (1.004)                                      | (1.000)       | (1.565)       | (1.000)       | (1.000)       | (1.500)         | (1.505)   |                 |                 | (1.000)         | (1.000) |
|                    | (P.929)  |                                     |  | (P.924)       | (P.924)       | (P.924)       | (P.924)       | (P.924)         | (P.924)   | (P.924)         | (P.924)         | (P.924)         | (P.924) |
| (P.951)            | (P.953)  |                                     |  | (P.948)       | (P.948)       | (P.948)       | (P.948)       | (P.948)         | (P.948)   |                 |                 | (P.948)         | (P.948) |
| (P.973)            | (P.975)  |                                     |  | (P.970)       | (P.970)       | (P.970)       | (P.970)       | (P.970)         | (P.970)   |                 |                 | (P.970)         | (P.970) |
| (P.992)            |  |                                     |  | (P.989)       | (P.989)       | (P.989)       | (P.989)       | (P.989)         | (P.989)   |                 |                 | (P.989)         | (P.989) |
|                    |  |                                     |  |               |               |               |               |                 |           | _               |                 |                 |         |
| With exh           | aust cleane  | ər                                  |  | rch           | Individua     | I SUP sp      | acer          |                 | Inter     | face reg        |                 |                 |         |
|                    | 15   | 2                                   |  |               |               |               |               |                 |           |                 | $\sim$          |                 | Q       |
| Ê                  |  |                                     |  |               | 1 jo          |               | 10            |                 | N.        | and a second    |                 |                 |         |
|                    |  |                                     |  |               |               |               |               |                 |           | Air s           | hutoff va       | lve space       | er      |
| ×                  |  | 2:0                                 | ( 40)  | h             | Individua     | al EXH sp     | acer          |                 |           |                 |                 |                 |         |
|                    |  |                                     |  |               |               |               |               |                 |           | J               |                 | J               |         |
| de la              | (* Second | With contr                          | rol unit                                     |               | P             |               | P             |                 |           | Air ı<br>ما     | release v       | alve spac       | er      |
|                    |  |                                     | 1  |               | SUP/EXH       | l block d     | isk           |                 |           |                 |                 |                 |         |
| ٩                  |  | De                                  |  |               |               | 0             |               |                 | <b>K</b>  |                 |                 |                 |         |
|                    | P  | ý Ì                                 |  |               |               |               |               |                 |           |                 |                 | J.              |         |
|                    |  |                                     |  |               | Throttle      | valve spa     | icer          |                 | , es      | Double          | check s         | pacer           |         |
|                    |  | I (Equivalent to                    | (IP65)                                       |               |               |               | 2             |                 | 1000      |                 |                 |                 |         |
|                    | serial transm  |                                     | ,  | 100           | 6.2           | 1000          |               |                 | 5         |                 |                 |                 | $\geq$  |

Note) Made to Order Specifications

**SMC** 

# 5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported VFS1000 Series

● VFS1000 series is compatible with the old models, VF2□20 and VF2□30 series.

### Model

|            |                    |         |         |       |                    |      | Flow rate ch | aracteristics      |      |      | Max.(1)             | (2)          |      |          |        |
|------------|--------------------|---------|---------|-------|--------------------|------|--------------|--------------------|------|------|---------------------|--------------|------|----------|--------|
| T          | ype of             |         |         | Model |                    | Port | 1-           | 1→4/2 (P→A/B)      |      |      | 4/2→5/3 (A/B→R1/R2) |              |      | Response | Weight |
| ac         | tuation            | IVIC    | luei    | size  | C<br>[dm³/(s·bar)] | b    | Cv           | C<br>[dm³/(s·bar)] | b    | Cv   | cycle<br>(cpm)      | time<br>(ms) | (kğ) |          |        |
| 2 position | Single             | VFS1120 | VFS1130 | 1⁄8   | 1.7                | 0.22 | 0.38         | 1.8                | 0.19 | 0.40 | 1200                | 15 or less   | 0.18 |          |        |
| 2 po;      | Double             | VFS1220 | VFS1230 | 1⁄8   | 1.7                | 0.22 | 0.39         | 1.8                | 0.19 | 0.40 | 1200                | 13 or less   | 0.26 |          |        |
| L.         | Closed center      | VFS1320 | VFS1330 | 1⁄8   | 1.6                | 0.20 | 0.37         | 1.8                | 0.20 | 0.41 | 600                 | 20 or less   | 0.27 |          |        |
| position   | Exhaust<br>center  | VFS1420 | VFS1430 | 1⁄8   | 1.7                | 0.18 | 0.38         | 1.9                | 0.19 | 0.44 | 600                 | 20 or less   | 0.27 |          |        |
| e          | Pressure<br>center | VFS1520 | VFS1530 | 1⁄8   | 1.7                | 0.24 | 0.40         | 1.6                | 0.18 | 0.37 | 600                 | 20 or less   | 0.27 |          |        |

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (= 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.) Note 3) In the case of grommet type

Note 4) "Note 1)" and "Note 2)" are with controlled clean air

### Compact yet provides a large flow capacity C: 1.8 dm<sup>3</sup>/(s·bar)

### Low power consumption: 1.8 W DC



3 position

Closed center

(R1)(P)(R2)

Exhaust center

(A)4 2(B)

513

(R1)(P)(R2)

Pressure center (A)4 2(B) T É É T HI/A

> 513 (R1)(P)(R2)

ΠŤ

╷╷┥┰┥╎┥╭┬

L. .

(A)4 2(B)

### Standard Specifications

| anc                        | and specifications             |            |   |  |  |
|----------------------------|--------------------------------|------------|---|--|--|
|                            | Fluid                          |            | Air   |  |  |
| s l                        | Maximum operating press        | sure       | 1.0 MPa   |  |  |
| 5                          | Min. operating pressure        | 2 position | 0.1 MPa   |  |  |
| Valve specifications       | min. operating pressure        | 3 position | 0.15 MPa  |  |  |
| Ξ.                         | Proof pressure                 |            | 1.5 MPa   |  |  |
| ě                          | Ambient and fluid temper       | ature      | -10 to 60°C (1)                                     |  |  |
| sa                         | Lubrication                    |            | Non-lube (2)  |  |  |
| ž                          | Pilot valve manual overrie     | de         | Non-locking push type (Flush)                       |  |  |
| »                          | Impact/Vibration resistance    |            | 150/50 m/s <sup>2</sup> (3)                         |  |  |
|                            | Enclosure                      |            | Dustproof (Equivalent to IP50) (4)                  |  |  |
| ns                         | Coil rated voltage             |            | 100, 200 VAC, 50/60 Hz; 24 VDC                      |  |  |
| <b>읉</b>                   | Allowable voltage fluctua      | tion       | -15 to +10% of rated voltage                        |  |  |
| Ĩ                          | Coil insulation type           |            | Class B or equivalent (130°C) (5)                   |  |  |
| Sec                        | Apparent power                 | Inrush     | 5.6 VA (50 Hz), 5.0 VA (60 Hz)                      |  |  |
| s                          | (Power consumption) AC Holding |            | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz          |  |  |
| i.                         | Power consumption (DC)         |            | 1.8 W (2.04 W: With light/surge voltage suppressor) |  |  |
| Electricity specifications | Electrical entry               |            | Grommet, Grommet terminal,                          |  |  |
| ă                          | Lieundai entry                 |            | Conduit terminal, DIN terminal                      |  |  |
|                            |                                |            |   |  |  |

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and

at the right angles to the main valve and armature. (Values at the initial period) Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003.

### **Option Specifications**

| Pilot valve manual override | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) |
|-----------------------------|--|
| Coil rated voltage          | 110 to 120, 220, 240 VAC (50/60 Hz)  |
| Con rated voltage           | 12, 100 VDC  |
| Option                      | With light/surge voltage suppressor Note)  |
| Foot bracket (With screw)   | Part No.: AXT626-10A, VFS1120 (single) only  |
|                             |  |

Note) Grommet type is available only w/ surge voltage suppressor (which is directly connected with lead wire).

### Manifold

| Body type | Applicable manifold base (Pilot EXH) |
|-----------|--------------------------------------|
| VFS1□20   | Bar manifold (Individual EXH)        |
| VFS1□30   | Bar manifold (Common EXH base side)  |

Note) VFS1 30: Manifold only. Cannot be used as a single unit

Symbol

751-

2 position

Single

(A)4 2(B

Double

(A)4 τvė

(R1)(P)(R2)

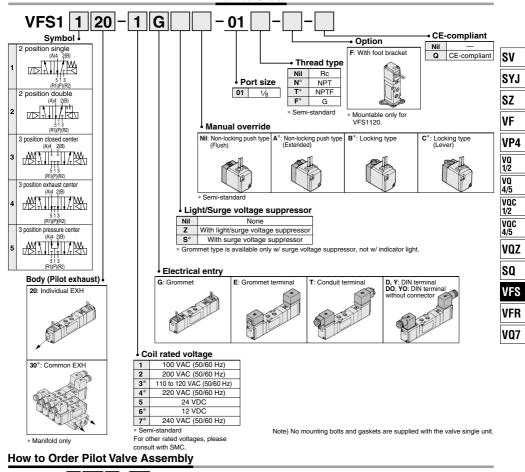
2(B

513

(R1)(P)(R2

### 5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported **VFS1000** Series

How to Order



|       | SF4 - 1                   | DZ     | - 21   |     |                  |       |              |                  |
|-------|---------------------------|--------|--|-----|------------------|-------|--------------|------------------|
| 0.01  | rated voltage             |        |  |     |                  | -• Aj | oplicable mo | del              |
| COIL  |                           |        | tuis al antres Linkt/Course suchtana assessments     |     | Manual override  |       |              | Individual pilot |
| 1     | 100 VAC, 50/60 Hz         |        | ctrical entry, Light/Surge voltage suppressor        | N   | Non-locking push | 21    | For VFS1□20  | exhaust          |
| 2     | 200 VAC, 50/60 Hz         | G      | Grommet  |     | type (Flush)     |       |              | Common pilot     |
| 3*    | 110 to 120 VAC (50/60 Hz) | GS     | Grommet with surge voltage suppressor                | A   | Non-locking push | 22    | For VFS1□30  | exhaust          |
| 4*    | 220 VAC, 50/60 Hz         | D      | DIN terminal   | A   | type (Extended)  |       |              |                  |
| 5     | 24 VDC                    | DZ     | DIN terminal with light/surge voltage suppressor     | в   | * Locking type   |       |              |                  |
| 6*    | 12 VDC                    | DO     | DIN terminal **                                      | В   | (Tool required)  |       |              |                  |
| 7*    | 240 VAC, 50/60 Hz         | DOZ    | DIN terminal with light/surge voltage suppressor **  | С   | Locking type     |       |              |                  |
| * Ser | ni-standard               | Y*     | DIN terminal   |     | (Lever)          |       |              |                  |
| For o | ther rated voltages,      | YZ*    | DIN terminal with light/surge voltage suppressor     | * S | emi-standard     |       |              |                  |
| pleas | e consult with SMC.       | YO*    | DIN terminal **                                      |     |                  |       |              |                  |
|       |                           | YOZ*   | DIN terminal with light/surge voltage suppressor **  |     |                  |       |              |                  |
|       |                           | т      | Conduit terminal                                     |     |                  |       |              |                  |
|       |                           | ΤZ     | Conduit terminal with light/surge voltage suppressor |     |                  |       |              |                  |
|       |                           | E      | Grommet terminal                                     |     |                  |       |              |                  |
|       |                           | EZ     | Grommet terminal with light/surge voltage suppressor |     |                  |       |              |                  |
|       |                           | * Y:C  | onforming to DIN43650B standard                      |     |                  |       |              |                  |
|       |                           | ** DIN | connector is not attached.                           |     |                  |       |              |                  |

**SMC** 

# VFS1000 Series

### **Cylinder Speed Chart**

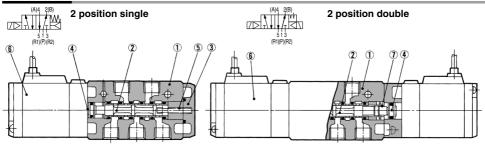
| Body Porte | d   |   |                   |     |   |                   |      |      | Pleas   |                   | for selection the actual |                                       | with SMC                               |
|------------|---|---|-------------------|-----|---|-------------------|------|------|---|-------------------|--------------------------|---------------------------------------|--|
|            |   |   |                   |     |   |                   | Bore | size |   |                   |                          |                                       |  |
| Series     | Average<br>speed<br>(mm/s)                                | CJ2 series<br>Pressure<br>Load facto<br>Stroke 60 | 0.5 MPa<br>or 50% |     | CM2 serie<br>Pressure<br>Load fact<br>Stroke 30 | 0.5 MPa<br>or 50% |      |      | MB, CA2<br>Pressure<br>Load fact<br>Stroke 50 | 0.5 MPa<br>or 50% |                          |                                       |  |
|            |   | ø6  | ø10               | ø16 | ø20   | ø25               | ø32  | ø40  | ø40   | ø50               | ø63                      | ø80                                   | ø100                                   |
| VFS1120-01 | 800<br>700<br>600<br>500<br>400<br>300<br>200<br>100<br>0 |   |                   |     |   |                   |      |      |   |                   |                          | Perper<br>upward<br>Horizo<br>actuati | ndicular,<br>d actuation<br>ntal<br>on |

### Conditions

| Body       | CJ2 series                  | CM2 series MB, CA2 se |                       |     |  |
|------------|-----------------------------|-----------------------|-----------------------|-----|--|
|            | Tube bore x Length          | T0604 x 1 m           | T0806                 | x1m |  |
| VFS1120-01 | VFS1120-01 Speed controller |                       | AS3002F-06 AS3002F-08 |     |  |
|            | Silencer                    |                       | AN101-01              |     |  |

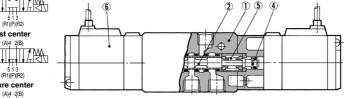
- \* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- \* The average velocity of the cylinder is the value that the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

### Construction



**Closed center** (A)4 2(B) 5 1 3 (R1)(P)(R2) Exhaust center (A)4 2(B) r/b 5 1 3 (R1)(P)(R2) Pressure center

### 3 position closed center/exhaust center/pressure center



Ъ¥Л 5 1 3 (R1)(P)(R2)

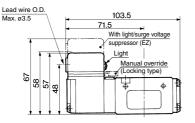
### **Component Parts**

| No. | Description          | Material            | Note |
|-----|----------------------|---------------------|------|
| 1   | Body                 | Aluminum die-casted | -    |
| 2   | Spool/Sleeve         | Stainless steel     | -    |
| 3   | End plate            | Resin               | _    |
| 4   | Piston               | Resin               | -    |
| 5   | Return spring        | Stainless steel     | -    |
| 6   | Pilot valve assembly | —                   | —    |
| 7   | Detent assembly      | -                   | _    |

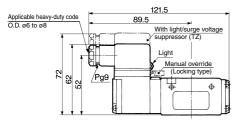
\* Refer to "How to Order Pilot Valve Assembly" on page 887.

#### Grommet, Grommet terminal, Conduit terminal, DIN terminal 2 Position Single Grommet : VFS1120-□G Foot bracket (F) Part no. : AXT626-10A 2 x ø4.5 Manual mounting hole 52.5 override 17 17 2 x ø4.5 mounting hole SV 42 Non-locking push type -8 7 SYJ C 838 16.4 SZ 103 Sole VF noid valve length) фr. 1 wire le VP4 किः 2 x ø3.5 mounting hole Manual ū override ead VQ 1/2 (Locking type 18.5 17 Pilot EXH VQ (No VFS1□30) Ŧ 4/5 \$ 27.9 25.2 VOC 1/2 23 VQC Ф 4/5 ñ ₩ 5 x Rc 1/8 VQZ 4 M3 x 0.5 x 14L SQ Countersunk head screw Tightening torque: 0.6 N·m œ 4 ۲ $\otimes$ 14.5 14.5 VFS Ø ۲ ¢ VFR VQ7

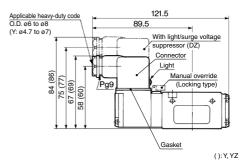
### Grommet terminal: VFS1120-DE/EZ



### Conduit terminal: VFS1120-DT/TZ



### DIN terminal: VFS1120-D/DZ/Y/YZ



### **DIN Connector/Gasket Part No.**

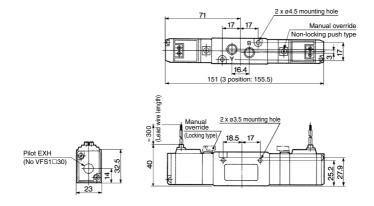
| Description | D(Z) type      | Y(Z) type      |
|-------------|----------------|----------------|
| Connector   | B1B09-2A6      | GMN209         |
| Gasket      | CAXT623-6-7-12 | CAXT623-6-7-13 |

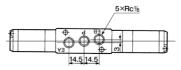


# VFS1000 Series

### 2 Position Double, 3 Position — Grommet, Grommet terminal, Conduit terminal, DIN terminal

### Grommet: VFS1220-□G, VFS1320-□G, VFS1420-□G, VFS1520-□G

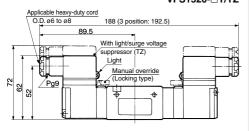




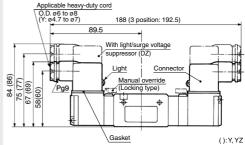
### Grommet terminal: VFS1220-□E/EZ VFS1320-□E/EZ VFS1420-□E/EZ VFS1520-□E/EZ

Lead wire O.D. Max. e3.5 71.5 With light/surge voltage Suppressor (E2) Light Manual override Solutions: 156.5) (Light Manual override Solutions: 156.5)

Conduit terminal: VFS1220-□T/TZ VFS1320-□T/TZ VFS1420-□T/TZ VFS1420-□T/TZ VFS1520-□T/TZ



DIN terminal : VFS1220-□D/DZ/Y/YZ VFS1320-□D/DZ/Y/YZ VFS1420-□D/DZ/Y/YZ VFS1520-□D/DZ/Y/YZ



### **DIN Connector/Gasket Part No.**

| Description | D(Z) type      | Y(Z) type      |
|-------------|----------------|----------------|
| Connector   | B1B09-2A6      | GMN209         |
| Gasket      | CAXT623-6-7-12 | CAXT623-6-7-13 |

# VFS1000 Series Manifold Specifications Single Base Type

1(P)

Common

### Compact and lightweight

Compact due to manifolding on a single base for mounting in small spaces.

### Keeps environmental air clean from pilot exhaust

Use of the VV5FS1-30 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.



| Part no. for mounting bolt<br>and gasket |
|--|
| BG-VFS1030                               |

| Stations Max. 15 stations |  |
|---------------------------|--|
|                           |  |
| Port Specifications       |  |

1(P)

Side/(1/8)

4(A), 2(B)

Top/(1/8)

5(R1), 3(R2)

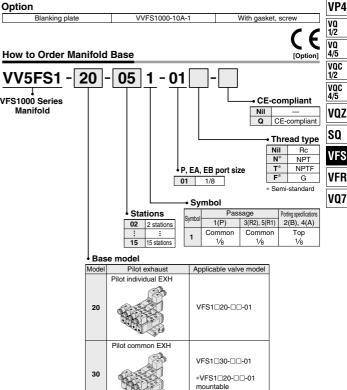
Side/(1/8)

VF

5(R1), 3(R2)

Common

### Option



### How to Order Manifold Assembly [Example]

Add the valve and option part numbers in order starting from the first station on the D side

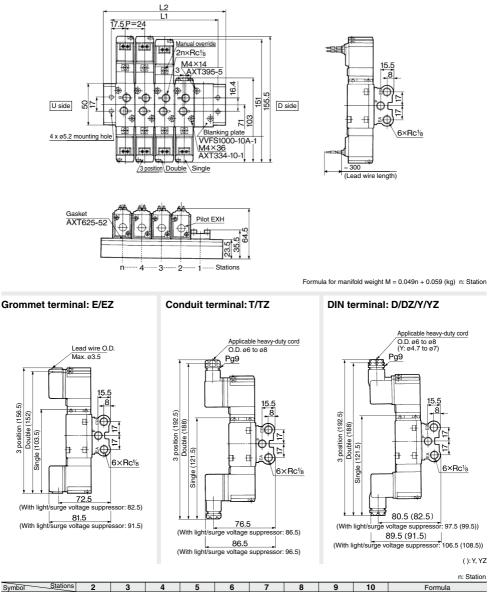
the solenoid valve.

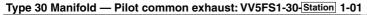
| <example></example> |  |
|---------------------|--|
| (Manifold base)     | VV5FS1-20-061-01 ····· 1   |
| (2 position single) | * VFS1120-1D-01 3  |
| (2 position double) | * VFS1220-1D-01 2  |
| (Blanking plate)    | * VVFS1000-10A-1····· 1  |
|                     | The asterisk denotes the symbol for assembly. Prefix it to the part numbers of |

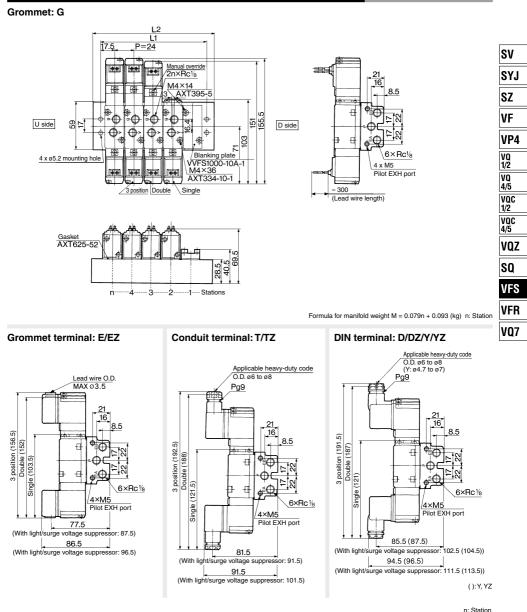
# VFS1000 Series

### Type 20 Manifold — Pilot individual exhaust: VV5FS1-20-Station 1-01

### Grommet: G







| Symbol Stations | 2  | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  | Formula          |
|-----------------|----|-----|-----|-----|-----|-----|-----|-----|-----|------------------|
| Lı              | 59 | 83  | 107 | 131 | 155 | 179 | 203 | 227 | 251 | L1 = 24 x n + 11 |
| L2              | 77 | 101 | 125 | 149 | 173 | 197 | 221 | 245 | 269 | L2 = 24 x n + 29 |

### 5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported VFS2000 Series [Option] (Details → P. 912)

### Model

|          |                |          |              | _              |                    |                | Flow rate ch | aracteristics      |              |         | Max.(1)        | (2)          | (3)        |      |     |      |      |     |      |      |      |            |      |
|----------|----------------|----------|--------------|----------------|--------------------|----------------|--------------|--------------------|--------------|---------|----------------|--------------|------------|------|-----|------|------|-----|------|------|------|------------|------|
| Ту       | pe of          |          |              | Port           | 1-                 | → 4/2 (P → A/I | 3)           | 4/2→               | 5/3 (A/B → R | 1/R2)   | operating      | Response     | Weight     |      |     |      |      |     |      |      |      |            |      |
| act      | tuation        |          |              | size<br>Rc     | C<br>[dm³/(s·bar)] | b              | Cv           | C<br>[dm³/(s⋅bar)] | b            | Cv      | cycle<br>(cpm) | time<br>(ms) | (kg)       |      |     |      |      |     |      |      |      |            |      |
| u        | Single         | VFS2120  | VFS2130      | 1⁄8            | 3.2                | 0.24           | 0.78         | 3.4                | 0.28         | 0.82    | 1200 22 or le  | 22 or less   | 0.26       |      |     |      |      |     |      |      |      |            |      |
| position | Single         | VF52120  | VF52120      | VF52120        | VF52120            | VF52120        | VF52120      | VF52120            | VF52120      | VF52120 | VF52120        | VF52120      | VF52130    | 1/4  | 4.0 | 0.20 | 0.90 | 3.5 | 0.32 | 0.85 | 1200 | 22 01 1855 | 0.20 |
| ä        | Double VES2220 |          | 1/8          | 3.2            | 0.24               | 0.78           | 3.4          | 0.28               | 0.82         | 1200    | 13 or less     | 0.35         |            |      |     |      |      |     |      |      |      |            |      |
| N        | Double         | VFS2220  | VF52220 VF52 | FS2220 VFS2230 | 1/4                | 4.0            | 0.20         | 0.90               | 3.5          | 0.32    | 0.85           | 1200         | 13 01 1855 | 0.35 |     |      |      |     |      |      |      |            |      |
|          | Closed         |          | VES3330      | 1⁄8            | 3.2                | 0.24           | 0.78         | 3.2                | 0.27         | 0.80    | 600            | 40 or less   | 0.42       |      |     |      |      |     |      |      |      |            |      |
| 5        | center         |          | VF32330      | 1/4            | 4.0                | 0.20           | 0.90         | 3.4                | 0.29         | 0.83    | 000            | 40 01 1855   | 0.42       |      |     |      |      |     |      |      |      |            |      |
| position | Exhaust        |          | 1/500400     | 1/8            | 3.2                | 0.25           | 0.79         | 3.4                | 0.26         | 0.82    | 600            | 40           | 0.42       |      |     |      |      |     |      |      |      |            |      |
| ğ        | center         |          | VF52430      | 1/4            | 4.0                | 0.20           | 0.90         | 3.4                | 0.32         | 0.84    | 600            | 40 or less   | 0.42       |      |     |      |      |     |      |      |      |            |      |
|          | Pressure       | 1/500500 | VEOGEOG      | 1/8            | 3.1                | 0.23           | 0.75         | 3.3                | 0.27         | 0.80    | 600            | 10           | 0.40       |      |     |      |      |     |      |      |      |            |      |
|          | center         | VFS2520  | VFS2530      | 1/4            | 4.0                | 0.24           | 0.92         | 3.3                | 0.30         | 0.82    | 600            | 40 or less   | 0.42       |      |     |      |      |     |      |      |      |            |      |

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

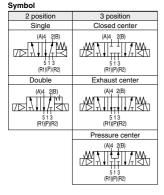
Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (= 20°C)) However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.) Note 3) In the case of grommet type Note 4) Factors of "Note 1)" and "Note 2)" are achieved in controlled clean air.

### Compact yet provides a high flow capacity 1/4: C: 3.4 dm<sup>3</sup>/(s·bar)

### Low power consumption: 1.8 W DC



VFS2120-\[G-02]



### Standard Specifications

|                             | aura opeomoutione  |         |  |  |  |
|-----------------------------|--|---------|--|--|--|
|                             | Fluid  |         | Air  |  |  |
| ű                           | Maximum operating pres   | sure    | 1.0 MPa  |  |  |
| Minimum operating pressure  |  | sure    | 0.1 MPa  |  |  |
| ji ji                       | Proof pressure   |         | 1.5 MPa  |  |  |
| specifications              | Ambient and fluid temper   | rature  | -10 to 60°C (1)  |  |  |
| sp.                         | Discussion   |         | Non-lube (2)   |  |  |
| Valve                       | Pilot valve manual override  |         | Non-locking push type (Flush)                                |  |  |
| Impact/Vibration resistance |  | ice     | 150/50 m/s <sup>2 (3)</sup>                                  |  |  |
|                             | Enclosure  |         | Dustproof (Equivalent to IP50) (4)                           |  |  |
| ns                          | 2 Coil rated voltage   |         | 100, 200 VAC, 50/60 Hz; 24 VDC                               |  |  |
| atio                        | Allowable voltage fluctua  | tion    | -15 to +10% of rated voltage                                 |  |  |
| iţi                         | Coil insulation type   |         | Class B or equivalent (130°C) (5)                            |  |  |
| Sec                         | Apparent power   | Inrush  | 5.6 VA (50 Hz), 5.0 VA (60 Hz)                               |  |  |
| ls /                        | (Power consumption) AC   | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz                   |  |  |
| icit                        | Power consumption  |         | 1.8 W (2.04 W: With light/surge voltage suppressor)          |  |  |
| Electr                      | Coil rated voltage<br>Allowable voltage fluctuation<br>Coil insulation type<br>Apparent power<br>(Power consumption) AC<br>Power consumption<br>Electrical entry |         | Grommet, Grommet terminal,<br>Conduit terminal, DIN terminal |  |  |

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920 Note 5) Based on JIS C 4003.

### **Option Specifications**

| Pilot type                  | External pilot (1)   |
|-----------------------------|--|
| Pilot valve manual override | Non-locking push type (Extended), Locking type (Tool required) |
| Coil rated voltage          | 110 to 120, 220, 240 VAC (50/60 Hz)                            |
| Coll rated voltage          | 12, 100 VDC  |
| Option                      | With light/surge voltage suppressor (2)                        |
| Foot bracket (With screw)   | Part no.: VFN200-17A, VFS2120 (single) only                    |
|                             |  |

Note 1) Operating pressure: 0 to 1.0 MPa. Pilot pressure: 0.1 to 1.0 MPa.

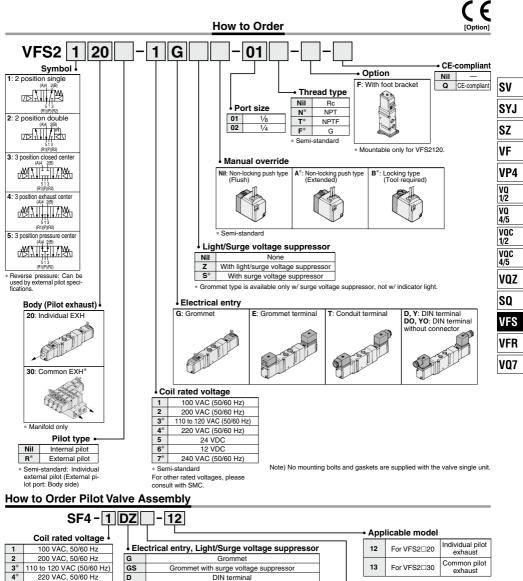
Note 2) Grommet type is available only w/ surge voltage suppressor (which is directly connected with lead wire), not w/ indicator light,

### Manifold

| Body type | Applicable manifold base (Pilot EXH) |
|-----------|--------------------------------------|
| VFS2□20   | Bar manifold (Individual EXH)        |
| VFS2□30   | Bar manifold (Common EXH base side)  |

Note) VFS2 30: Manifold only. Cannot be used as a single unit

# 5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported **VFS2000 Series**



| 5                                | 24 VDC |  |  |  |  |  |  |  |
|----------------------------------|--------|--|--|--|--|--|--|--|
| 6* 12 VDC                        |        |  |  |  |  |  |  |  |
| 7* 240 VAC, 50/60 Hz             |        |  |  |  |  |  |  |  |
| * Semi-standard                  |        |  |  |  |  |  |  |  |
| For other rated voltages, please |        |  |  |  |  |  |  |  |
| consult with SMC.                |        |  |  |  |  |  |  |  |
|                                  |        |  |  |  |  |  |  |  |

| ιE             | ctrical entry, Light/Surge voltage suppressor        |  |  |  |  |
|----------------|--|--|--|--|--|
| G              | Grommet  |  |  |  |  |
| GS             | Grommet with surge voltage suppressor                |  |  |  |  |
| D              | DIN terminal   |  |  |  |  |
| DZ             | DIN terminal with light/surge voltage suppressor     |  |  |  |  |
| DO             | DIN terminal **                                      |  |  |  |  |
| DO             | DIN terminal with light/surge voltage suppressor **  |  |  |  |  |
| $\mathbf{Y}^*$ | DIN terminal   |  |  |  |  |
| YZ             | DIN terminal with light/surge voltage suppressor     |  |  |  |  |
| YO             | DIN terminal **                                      |  |  |  |  |
| YO             | DIN terminal with light/surge voltage suppressor **  |  |  |  |  |
| Т              | Conduit terminal                                     |  |  |  |  |
| ΤZ             | Conduit terminal with light/surge voltage suppressor |  |  |  |  |
| Е              | Grommet terminal                                     |  |  |  |  |
| ΕZ             | Grommet terminal with light/surge voltage suppressor |  |  |  |  |

### Manual override

| Nil        | Non-locking push type (Flush)    |
|------------|----------------------------------|
| <b>A</b> * | Non-locking push type (Extended) |
| •          | Locking type (Tool required)     |

| B\* ig type \* Semi-standard

\* Y: Conforming to DIN43650B standard DIN connector is not attached.



# VFS2000 Series

### **Cylinder Speed Chart**

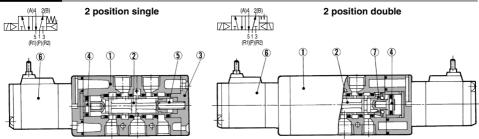
#### Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program. **Body Ported** Bore size CJ2 series CM2 series Pressure 0.5 MPa MB, CA2 series Pressure 0.5 MPa Average Pressure 0.5 MPa Series speed Load factor 50% Load factor 50% Load factor 50% (mm/s) Stroke 60 mm Stroke 300 mm Stroke 500 mm ø6 ø10 ø16 ø20 ø25 ø32 ø40 ø40 ø50 ø63 ø80 ø100 800 700 600 500 Perpendicular, upward actuation Horizontal actuation VFS2120-02 400 300 200 100 0

### Conditions

| Body       | ported             | CJ2 series            | CM2 series MB, CA2 series |  |  |
|------------|--------------------|-----------------------|---------------------------|--|--|
|            | Tube bore x Length | T0604 x 1 m           | T1075 x 1 m               |  |  |
| VFS2120-02 | Speed controller   | AS3001F-06 AS4001F-10 |                           |  |  |
|            | Silencer           |                       | AN110-01                  |  |  |

- \* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- \* The average velocity of the cylinder is the value that the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

### Construction





### **Component Parts**

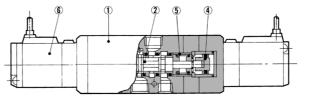
|        | <u> </u>             |                     |      |
|--------|----------------------|---------------------|------|
| No.    | Description          | Material            | Note |
| 1      | Body                 | Aluminum die-casted | —    |
| 2      | Spool/Sleeve         | Stainless steel     | —    |
| 3      | End plate            | Resin               | -    |
| 3      | Piston               | Resin               | _    |
| 5      | Return spring        | Stainless steel     | —    |
| 5<br>6 | Pilot valve assembly | -                   | -    |
| 7      | Detent assembly      | _                   | _    |

\* Refer to "How to Order Pilot Valve Assembly" on page 895.

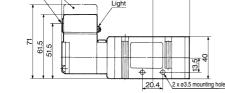




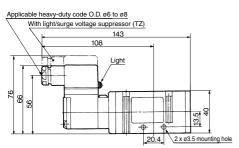
### 3 position closed center/exhaust center/pressure center

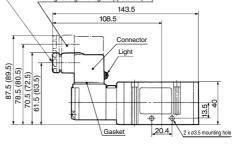


#### 2 Position Single — Grommet, Grommet terminal, Conduit terminal, DIN terminal Grommet: VFS2120-DG Foot bracket (F) Part no.: VFN200-17A 124.5 89 44.4 27 21.5 SV 17.2 17.2 Α œ SYJ 33 20 5 房 44 SZ 20 Manual override ₽ (Non-locking) M5: External pilot port 2 x ø4.5 VF 2 x ø3.5 mounting hole \* Only for external pilot model. mounting hole Solenoid valve le nath VP4 μфл. L<u>≈ 300</u> (Lead wire len 17:303-VQ 1/2 VQ 4/5 ŝ -92 \$ VOC φi, 1/2 ф 20.4 2 x ø3.5 mounting hole VQC 4/5 Ф 3 x Rc 1/8, 1/4 VOZ 2 x Rc 1/8 2.5 SQ VFS 18 18 VFR DIN terminal: VFS2120-D/DZ/Y/YZ Grommet terminal: VFS2120-DE/EZ VQ7 With light/surge voltage suppressor (EZ) 125 Lead wire O.D Max. ø3.5 90 Applicable heavy-duty code O.D. ø6 to ø8 (Y: ø4.7 to ø7) With light/surge voltage suppressor (DZ) Light 143.5



### Conduit terminal: VFS2120-DT/TZ





( ): Y, YZ

### **DIN Connector/Gasket Part No.**

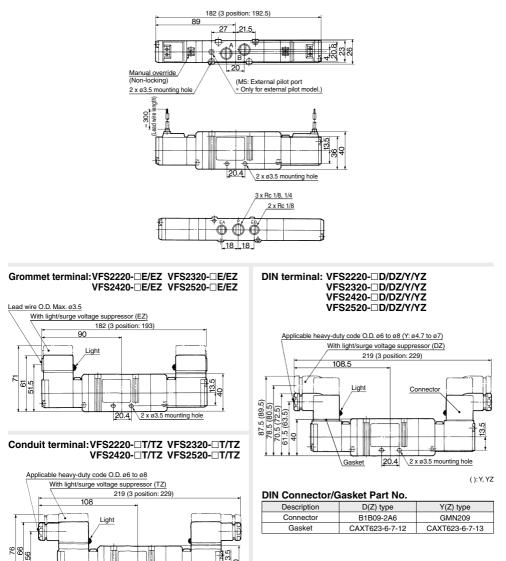
| Description | D(Z) type      | Y(Z) type      |
|-------------|----------------|----------------|
| Connector   | B1B09-2A6      | GMN209         |
| Gasket      | CAXT623-6-7-12 | CAXT623-6-7-13 |



# VFS2000 Series

### 2 Position Double, 3 Position — Grommet, Grommet terminal, Conduit terminal, DIN terminal

### Grommet: VFS2220- G, VFS2320- G, VFS2420- G, VFS2520- G



**SMC** 

ć

¢ 20.4

2 x ø3.5 mounting hole

# VFS2000 Series Manifold Specifications Single Base Type

Specifications

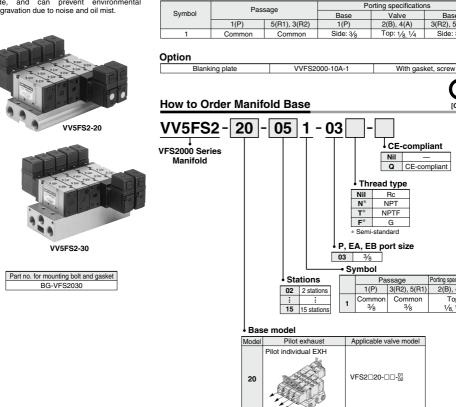
Port Specifications

Manifold base type

Stations

### Keeps environmental air clean from pilot exhaust

Use of the VV5FS2-30 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.



### How to Order Manifold Assembly [Example]

Add the valve and option part numbers in order starting from the first station on the D side.

| <example></example> |  |
|---------------------|--|
| (Manifold base)     | VV5FS2-20-061-03 ·····1  |
| (2 position single) | * VFS2120-1D-02····· 3   |
| (2 position double) | * VFS2220-1D-02 ····· 2  |
| (Blanking plate)    | * VVFS2000-10A-1 ····· 1   |
|                     | The asterisk denotes the symbol for<br>assembly. Prefix it to the part<br>numbers of the solenoid valve. |

SQ VFS VFR VQ7

Porting specifications

2(B), 4(A)

Top

1/8, 1/4

SV

SYJ

SZ

VF

VP4

VQ 1/2 F VQ

4/5

VOC 1/2

VQC

4/5

VOZ

[Option]

Base

3(R2), 5(R1)

Side: 3/8

Bar manifold, Body ported

Max. 15 stations

### ∕⊘SMC

30

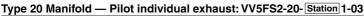
Pilot common EXH

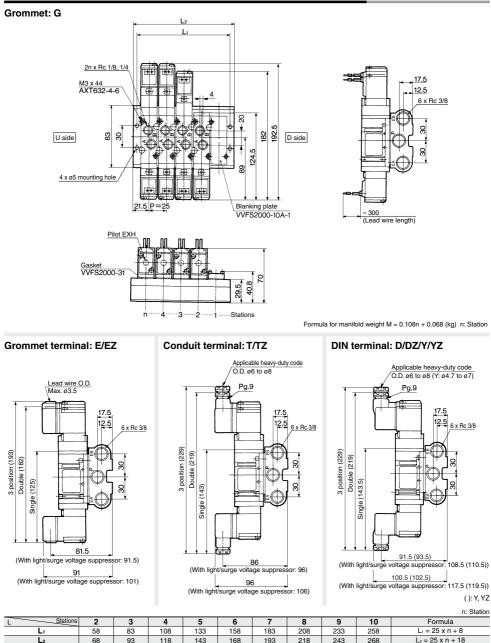
VFS2030-00-01

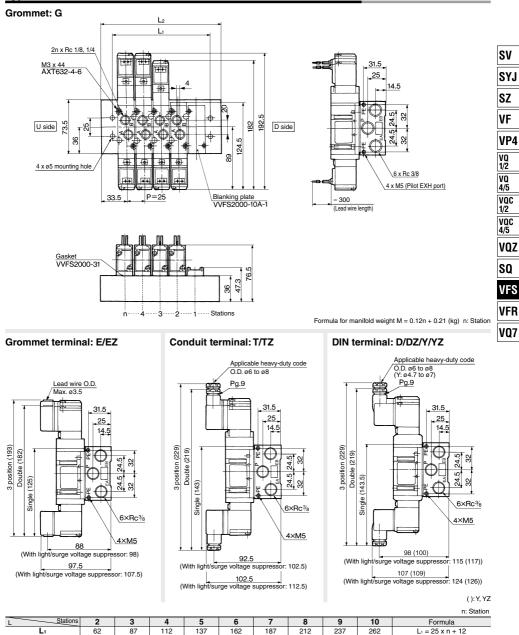
\*VFS2020-00-01

mountable

# VFS2000 Series







### Type 30 Manifold — Pilot common exhaust: VV5FS2-30- Station 1-03

L2

 $L_2 = 25 \times n + 42$ 

# **5 Port Pilot Operated Solenoid Valve** Metal Seal, Body Ported VFS3000 Series [Option]



Model

|                      |                |         |                 |            |                    |              | Flow rate ch | naracteristics     |           |       | Max.(1)        | (7)          |            |            |      |            |      |
|----------------------|----------------|---------|-----------------|------------|--------------------|--------------|--------------|--------------------|-----------|-------|----------------|--------------|------------|------------|------|------------|------|
| Type of<br>actuation |                | Model   |                 | Port       |                    | 1→4/2(P→A/B) |              |                    | 5/3(A/B→R | 1/R2) | operating      | Response     | Weight     |            |      |            |      |
|                      |                |         |                 | size<br>Rc | C<br>[dm³/(s·bar)] | b            | Cv           | C<br>[dm3/(s·bar)] | b         | Cv    | cycle<br>(cpm) | time<br>(ms) | (kg)       |            |      |            |      |
| ч                    | Single VFS3120 | VFS3130 | 1⁄4             | 5.0        | 0.20               | 1.1          | 6.8          | 0.30               | 1.7       | 1200  | 20 or less     | 0.22         |            |            |      |            |      |
| position             | Silligie       | VFS3120 | VF53120         | VF53120    | VF53120            | VF53120      | VF53130      | 3/8                | 6.1       | 0.14  | 1.4            | 7.3          | 0.23       | 1.8        | 1200 | 20 01 1635 | 0.33 |
| ã                    | Double         |         | VEG2020         | VFS3220    | VFS3230            | 1/4          | 5.0          | 0.20               | 1.1       | 6.8   | 0.3            | 1.7          | 1500       | 15 or less | 0.42 |            |      |
| 2                    | Double         | VF53220 | VF53230         | 3/8        | 6.1                | 0.14         | 1.4          | 7.3                | 0.23      | 1.8   | 1300           | 13 01 1855   | 0.43       |            |      |            |      |
|                      | Closed         |         | VFS3320 VFS3330 | VEG2220    | 1⁄4                | 5.0          | 0.20         | 1.1                | 6.3       | 0.27  | 1.6            | 600          | 40 or less | 0.45       |      |            |      |
| _                    | center         |         |                 | VF53320    | VF53320            | VF53320      | VF53320      | VF53320            | VF53330   | 3/8   | 5.7            | 0.20         | 1.4        | 6.8        | 0.21 | 1.7        | 000  |
| position             | Exhaust        | VFS3420 | VFS3430         | 1⁄4        | 4.9                | 0.24         | 1.1          | 6.5                | 0.28      | 1.6   | 600            | 10 ar laga   | 0.45       |            |      |            |      |
|                      | center         |         | VF53420         | VF53430    | 3/8                | 5.8          | 0.15         | 1.4                | 7.0       | 0.22  | 1.7            | 600          | 40 or less | 0.45       |      |            |      |
| с                    | Pressure       | VFS3520 | VFS3530         | 1/4        | 4.9                | 0.23         | 1.1          | 6.6                | 0.28      | 1.6   | 000            | 10           | 0.45       |            |      |            |      |
|                      | center VFS3520 |         | VF53530         | 3/8        | 6.5                | 0.15         | 1.6          | 7.0                | 0.23      | 1.7   | 600            | 40 or less   | 0.45       |            |      |            |      |

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

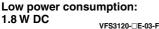
Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (= 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) In the case of grommet type

Note 4) Factors of "Note1)" and "Note 2)" are achieved in controlled clean air

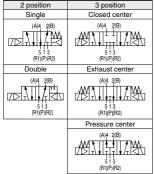
### Compact yet provides a large flow capacity 3/8: C: 6.8 dm<sup>3</sup>/(s·bar)





VFS3120-DG-03

### Symbol



### Standard Specifications

| Juni                       | and opecifications        | ,       |  |  |  |  |
|----------------------------|---------------------------|---------|--|--|--|--|
|                            | Fluid                     |         | Air  |  |  |  |
| ũ                          | Maximum operating pres    | sure    | 1.0 MPa  |  |  |  |
| Minimun operating pressure |                           |         | 0.1 MPa  |  |  |  |
| ü                          | Proof pressure            |         | 1.5 MPa  |  |  |  |
| eci                        | Ambient and fluid temper  | rature  | -10 to 60°C (1)  |  |  |  |
| Valve specifications       | Lubrication               |         | Non-lube (2)   |  |  |  |
|                            | Pilot valve manual overri | de      | Non-locking push type (Flush)                                |  |  |  |
|                            | Impact/Vibration resistan | ce      | 150/50 m/s <sup>2</sup> (3)                                  |  |  |  |
|                            | Enclosure                 |         | Dustproof (Equivalent to IP50) (4)                           |  |  |  |
| ns                         | Coil rated voltage        |         | 100, 200 VAC, 50/60 Hz; 24 VDC                               |  |  |  |
| fi                         | Allowable voltage fluctua | ition   | -15 to +10% of rated voltage                                 |  |  |  |
| ifice                      | Coil insulation type      |         | Class B or equivalent (130°C) (5)                            |  |  |  |
| Sec                        | Apparent power            | Inrush  | 5.6 VA/50 Hz, 5.0 VA/60 Hz                                   |  |  |  |
| ls /                       | (Power consumption) AC    | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz                   |  |  |  |
| icit                       | Power consumption         |         | 1.8 W (2.04 W: With light/surge voltage suppressor)          |  |  |  |
| Electricity specifications | Electrical entry          |         | Grommet, Grommet terminal,<br>Conduit terminal, DIN terminal |  |  |  |

Note 1) Use dry air at low temperatures

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

### **Option Specifications**

| Pilot type                  | External pilot (1)   |
|-----------------------------|--|
| Pilot valve manual override | Non-locking push type (Extended), Locking type (Tool reguired) |
| Coil rated voltage          | 110 to 120, 220, 240 VAC (50/60 Hz)                            |
| Con rateu voltage           | 12, 100 VDC  |
| Option                      | With light/surge voltage suppressor (2)                        |
| Foot bracket (With screw)   | Part no.: VFS3000-52A, VFS3120 (single) only                   |
| Note 1) Operating pressure  | : 0 to 1.0 MPa Note 2) Grommet type is available only w/ surge |

Pilot pressure: 0.1 to 1.0 MPa

voltage suppressor (which is directly connected with lead wire), not w/ indicator light.

### Manifold

| Body type | Applicable manifold base | Pilot EXH                       |  |  |  |  |
|-----------|--------------------------|---------------------------------|--|--|--|--|
| VFS3□20   | Stacking manifold        | Individual EXH (Valve side)     |  |  |  |  |
| VFS3□30   | Stacking manifold        | Common EXH (Manifold base side) |  |  |  |  |



### 5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported **VFS3000 Series**

#### How to Order [Option] VFS3 1 20 - 1 G 02 **CE-compliant** Symbol Option Nil 1: 2 position single F: With foot bracket Q CE-compliant SV Thread type 抐 Nil Rc Port size SYJ N\* NPT 02 1/4 т NPTE 2: position double 03 3/8 F\* G SZ \* Semi-standard 121 \* Mountable only for VFS3120. VF Manual override 3: position closed center Nil: Non-locking push type A\*: Non-locking push type B\*: Locking type VP4 (Flush) (Extended) (Tool required) VQ 1/2 4 nosition exhaust center VQ 4/5 Semi-standard VOC 513 (R1)(P)(R2) 1/2 Light/Surge voltage suppressor position pressure center VOC Nil None 4/5 z With light/surge voltage suppressor With surge voltage suppressor S\* VOZ Grommet type is available only w/ surge voltage \* Reverse pressure: Can be used suppressor, not w/ indicator light. by external pilot specifications. SO Body (Pilot exhaust) Electrical entry 20: Individual EXH G: Grommet E: Grommet terminal T: Conduit terminal D, Y: DIN terminal VFS DO. YO: DIN terminal without connector VFR VQ7 30\*: Common EXH Coil rated voltage 100 VAC (50/60 Hz) 1 200 VAC (50/60 Hz) 2 110 to 120 VAC (50/60 Hz) 3\* 220 VAC (50/60 Hz) 4\* 5 24 VDC \* Manifold only 12 VDC 6 Pilot type 7\* 240 VAC (50/60 Hz) Nil Internal pilot \* Semi-standard Note) No mounting bolts and gaskets are supplied with the valve single unit. R\* External pilot For other rated voltages, please consult with SMC. Semi-standard: It will be an individual external pilot.

(External pilot port: Body side. For 30 type, common external pilot (on manifold side).)

21

### How to Order Pilot Valve Assembly

# Coil rated voltage

SF4-1 DZ

| 2                    | 200 VAC, 50/60 Hz         |  |  |  |  |  |  |
|----------------------|---------------------------|--|--|--|--|--|--|
| 3*                   | 110 to 120 VAC (50/60 Hz) |  |  |  |  |  |  |
| 4* 220 VAC, 50/60 Hz |                           |  |  |  |  |  |  |
| 5                    | 24 VDC                    |  |  |  |  |  |  |
| 6*                   | 12 VDC                    |  |  |  |  |  |  |
| 7*                   | 240 VAC, 50/60 Hz         |  |  |  |  |  |  |
| * Semi-standard      |                           |  |  |  |  |  |  |

\* Semi-standard For other rated voltages, please consult with SMC.

| + Elec     | Electrical entry, Light/Surge voltage suppressor     |    |  |  |  |  |  |  |  |
|------------|--|----|--|--|--|--|--|--|--|
| G          | Grommet  |    |  |  |  |  |  |  |  |
| GS         | Grommet with surge voltage suppressor                |    |  |  |  |  |  |  |  |
| D          | DIN terminal   |    |  |  |  |  |  |  |  |
| DZ*        | DIN terminal with light/surge voltage suppressor     |    |  |  |  |  |  |  |  |
| DO*        | DIN terminal **                                      |    |  |  |  |  |  |  |  |
| DOZ*       | DIN terminal with light/surge voltage suppressor **  |    |  |  |  |  |  |  |  |
| <b>Y</b> * | DIN terminal   |    |  |  |  |  |  |  |  |
| YZ*        | DIN terminal with light/surge voltage suppressor     |    |  |  |  |  |  |  |  |
| YO*        | DIN terminal **                                      |    |  |  |  |  |  |  |  |
| YOZ*       | DIN terminal with light/surge voltage suppressor **  |    |  |  |  |  |  |  |  |
| т          | Conduit terminal                                     |    |  |  |  |  |  |  |  |
| TZ         | Conduit terminal with light/surge voltage suppressor | *  |  |  |  |  |  |  |  |
| Е          | Grommet terminal                                     | ** |  |  |  |  |  |  |  |
| EZ         | Grommet terminal with light/surge voltage suppressor |    |  |  |  |  |  |  |  |

### Applicable model

| 14 | A side pilot operator for VFS3 220              | Individual |  |  |  |
|----|---|------------|--|--|--|
| 15 | B side pilot operator for VFS3220               | pilot      |  |  |  |
| 16 | B side pilot operator for VFS3 $\frac{3}{5}20$  | exhaust    |  |  |  |
| 17 | A side pilot operator for VFS3 $\frac{1}{4}$ 30 | Common     |  |  |  |
| 18 | B side pilot operator for VFS3230               | pilot      |  |  |  |
| 19 | B side pilot operator for VFS3 $\frac{3}{5}30$  | exhaust    |  |  |  |

Y: Conforming to DIN43650B standard \* DIN connector is not attached.

Manual override

Nil

Α

R

Non-locking push

type (Flush) Non-locking push

type (Extended) Locking type

B\* (Tool required) Semi-standard



# VFS3000 Series

### Cylinder Speed Chart

| Body Porte | d | Use as a guide for selection.<br>Please confirm the actual conditions with SMC<br>Sizing Program. |
|------------|---|---|
|            |   | Bore size   |

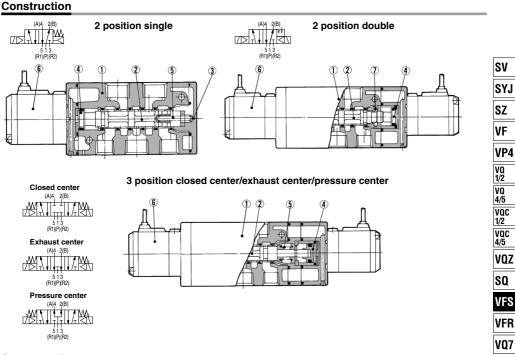
|                                   |            |         |          |            |     |                           |              |              | Bore     | e size     |                 |                         |              |              |                  |            |        |
|-----------------------------------|------------|---------|----------|------------|-----|---------------------------|--------------|--------------|----------|------------|-----------------|-------------------------|--------------|--------------|------------------|------------|--------|
|                                   |            | Average | CJ2 seri |            |     | CM2 ser                   | ries         |              |          | MB, CA     | 2 series        |                         |              |              | CS1/CS           | 2 series   |        |
|                                   | Series     | speed   | Pressure | e 0.5 MPa  |     | Pressure                  |              |              |          |            | re 0.5 MPa      | a                       |              |              | Pressure 0.5 MPa |            |        |
|                                   | Selles     |         | Load fac | tor 50%    |     | Load fac                  |              |              |          |            | Load factor 50% |                         |              |              |                  | ctor 50%   |        |
| (mm/s) Stroke 60 mm Stroke 300 mm |            |         |          |            |     | roke 300 mm Stroke 500 mm |              |              |          |            |                 | Cylinder stroke 1000 mm |              |              |                  |            |        |
|                                   |            |         | ø6       | ø10        | ø16 | ø20                       | ø25          | ø32          | ø40      | ø40        | ø50             | ø63                     | ø80          | ø100         | ø125             | ø140       | ø160   |
|                                   |            | 900     |          |            |     |                           |              |              |          |            |                 |                         |              |              |                  | Perpend    |        |
|                                   |            | 800     |          |            |     |                           |              |              |          |            | $\perp$         |                         |              |              |                  | unward a   | cular, |
|                                   |            | 700     |          |            |     |                           |              |              |          | $\vdash$   |                 |                         |              |              |                  | 1 Horizont |        |
|                                   |            | 600     |          |            |     |                           |              |              |          |            | + $+$ $+$       |                         |              |              |                  | actuation  |        |
|                                   | VFS3120-03 | 500     |          |            |     |                           |              |              | <u> </u> | $H \mid F$ |                 |                         |              |              |                  |            |        |
|                                   |            | 400     |          |            |     |                           |              |              |          | $H \mid F$ | +               |                         |              |              |                  |            |        |
|                                   |            | 300     |          |            |     |                           | $H \vdash F$ | $H \mid F$   |          | $H \mid F$ | +               | $H \mid F$              |              |              |                  |            |        |
|                                   |            | 200     |          |            |     |                           |              | $H \vdash F$ |          | $H \mid F$ | +               |                         | $H \vdash F$ | ╞┲┫┝╴        |                  |            |        |
|                                   |            | 100     |          | $H \mid F$ |     |                           |              |              |          | $H \mid F$ |                 |                         |              | $H \vdash F$ |                  |            | НІН    |
|                                   |            | 0       |          |            |     |                           |              |              |          |            |                 |                         |              |              |                  |            |        |

It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
 The average velocity of the cylinder is the value that the stroke is divided by the total stroke time.
 Load tactor: (Load mass y 8.9)/Theoretical force) x 100%

### Conditions

| Body | ported             | CJ2 series              | CS1/CS2 series |             |        |  |
|------|--------------------|-------------------------|----------------|-------------|--------|--|
|      | Tube bore x Length | T0604 x 1 m T1075 x 1 m |                | T1209 x 1 m |        |  |
|      | Speed controller   | AS3001F-06 AS4001F-10   |                | AS400       | 01F-12 |  |
|      | Silencer           |                         | AN202-02       |             |        |  |

### 5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported **VFS3000 Series**



### **Component Parts**

| No. | Description          | Material            | Note |
|-----|----------------------|---------------------|------|
| 1   | Body                 | Aluminum die-casted | —    |
| 2   | Spool/Sleeve         | Stainless steel     | _    |
| 3   | End plate            | Resin               | —    |
| 4   | Piston               | Resin               | -    |
| 5   | Return spring        | Stainless steel     | _    |
| 6   | Pilot valve assembly | _                   | _    |
| 7   | Detent assembly      | _                   | _    |

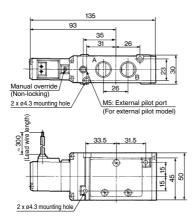
\* Refer to "How to Order Pilot Valve Assembly" on page 903.

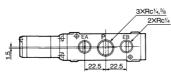
**SMC** 

# VFS3000 Series

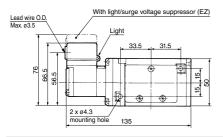
### 2 Position Single — Grommet, Grommet terminal, Conduit terminal, DIN terminal

### Grommet: VFS3120-□G

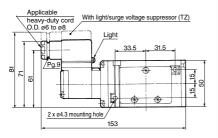




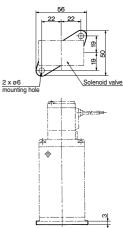
### Grommet terminal: VFS3120-DE/EZ



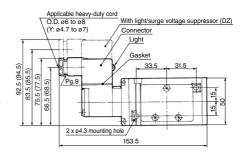
### Conduit terminal: VFS3120-DT/TZ



Foot bracket (F) Part no.: VFS3000-52A



### DIN terminal: VFS3120-D/DZ/Y/YZ



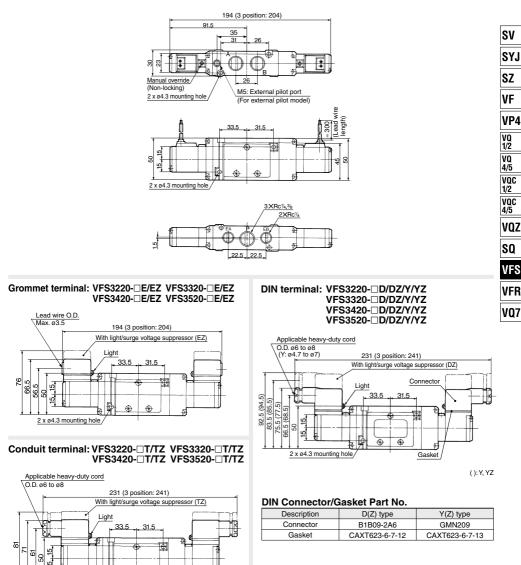
#### ():Y, YZ

### DIN Connector/Gasket Part No.

| Description | D(Z) type      | Y(Z) type      |  |  |
|-------------|----------------|----------------|--|--|
| Connector   | B1B09-2A6      | GMN209         |  |  |
| Gasket      | CAXT623-6-7-12 | CAXT623-6-7-13 |  |  |

### 2 Position Double, 3 Position — Grommet, Grommet terminal, Conduit terminal, DIN terminal

### Grommet: VFS3220- G, VFS3320- G, VFS3420- G, VFS3520- G



+

2 x ø4.3 mounting hole

Ð

# VFS3000 Series Manifold Specifications Stacking Type

### Keeps environmental air clean from pilot exhaust

Use of the VV5FS3-31 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.



| Part no. for mounting bolt and gasket |
|---------------------------------------|
| BG-VFS3030                            |

### Specifications

| opeeniewierie      |                  |  |  |  |  |  |
|--------------------|------------------|--|--|--|--|--|
| Manifold base type | Stacking type    |  |  |  |  |  |
| Stations           | Max. 15 stations |  |  |  |  |  |

### Port Specifications

|        | Pag    | sage         | Porting specifications |                 |              |  |
|--------|--------|--------------|------------------------|-----------------|--------------|--|
| Symbol | rd5    | saye         | Base                   | Valve           | Base         |  |
|        | 1(P)   | 3(R2), 5(R1) | 1(P)                   | 2(B), 4(A)      | 3(R2), 5(R1) |  |
| 1      | Common | Common       | Side: (3/8)            | Top: (1/4, 3/8) | Side: (3/8)  |  |

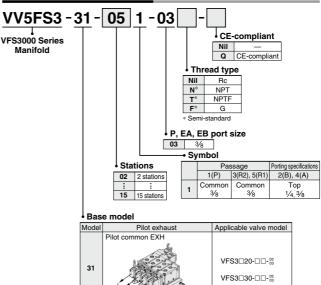
### Option

| Blanking plate  | VVFS3000-10A-1 | With gasket, screw |  |  |
|-----------------|----------------|--------------------|--|--|
| SUP block plate | AXT636-10A     | —                  |  |  |
| EXH block plate | AXT636-11A     | —                  |  |  |

Note) Individual SUP or EXH is possible with bottom porting of SUP or EXH. For your order, please indicate it in the manifold specification sheet.







Type 30 Note) Also VFS3 20 is possible to manifold. In this case, it uses an individual pilot exhaust.

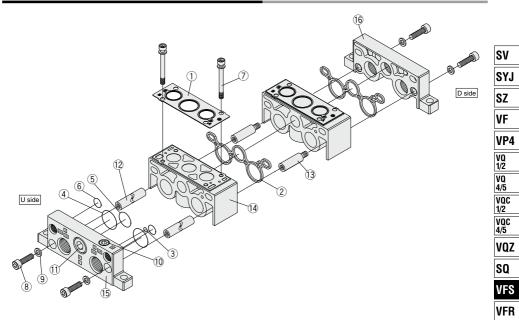
/Type 20

### How to Order Manifold Assembly [Example]

Add the valve and option part numbers in order starting from the first station on the D side.

| <example></example> |   |
|---------------------|---|
| (Manifold base)     | VV5FS3-31-061-03 ····· 1  |
| (2 position single) | * VFS3130-1D-02 3   |
| (2 position double) | * VFS3230-1D-02   |
| (Blanking plate)    | * VVFS3000-10A-1 ····· 1  |
|                     | The asterisk denotes the symbol for assembly. Prefix it to the part numbers of the sole-<br>noid valve. |

### Manifold Base Construction — Body ported type



### **Replacement Parts**

| No. | Description                    | Material     | Part no.                       |
|-----|--------------------------------|--------------|--------------------------------|
| 1   | Gasket                         | NBR          | VVFS3000-31                    |
| 2   | Gasket                         | HNBR         | VVFS3000-9-1H                  |
| 3   | O-ring                         | NBR          | KA00175                        |
| 4   | O-ring                         | NBR          | KA00358                        |
| 5   | O-ring                         | NBR          | KA00291                        |
| 6   | O-ring                         | NBR          | KA00336                        |
| 7   | Hexagon socket head cap screw  | Carbon steel | AXT335-37-1#1                  |
| 8   | Hexagon socket head cap screw  | Carbon steel | CA00746                        |
| 9   | Spring washer                  | Carbon steel | EC00022                        |
| 10  | Hexagon socket head taper plug | Carbon steel | TB00094                        |
| 11  | Hexagon socket head taper plug | Carbon steel | TB00155                        |
| 12  | Tie-rod                        | Carbon steel | VVFS3000-53-Stations           |
| 13  | Tension bolt A                 | Carbon steel | VVFS3000-50-1 <sup>Note)</sup> |
|     |                                |              |                                |

Note) For increasing the manifold bases (included in the manifold block assembly)

### **Replacement Parts: Sub Assembly**

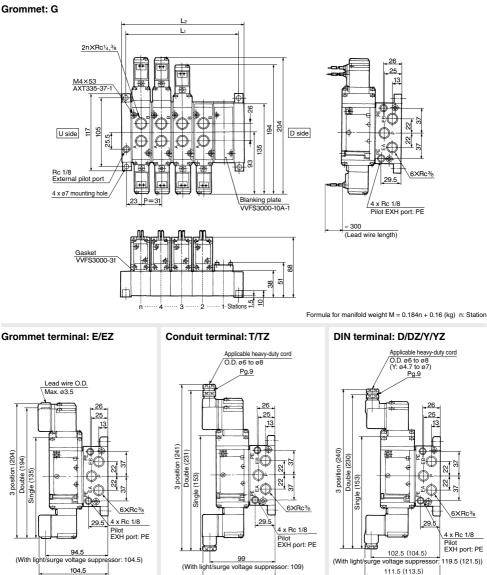
| • For increasing the manifold bases, please order the manifold block  |
|---|
| assembly number of the replacement parts assembly ().                 |
| (As the manifold block assembly includes the tension bolt A (3, it is |
| not necessary to additionally order the tie-rod (2).)                 |

| No. | Description                                     | Assembly part no. | Component parts   |  |  |  |  |  |  |  |  |
|-----|---|-------------------|---|--|--|--|--|--|--|--|--|
| 14  | Manifold block<br>assembly                      | VVFS3000-1A-30    | eq:main-state-s |  |  |  |  |  |  |  |  |
| 15  | End plate<br>assembly (U side)                  | VVFS3000-2A-30    | End plate (U) (§, O-ring 3, 4, 5, 6, Hexagon socket head cap screw 8,<br>Spring washer 9, Hexagon socket head taper plug (0, 1)   |  |  |  |  |  |  |  |  |
| 16  | 6 End plate<br>assembly (D side) VVFS3000-3A-30 |                   | End plate (U) (§, Hexagon socket head cap screw $\ensuremath{\overline{\mathcal{O}}}$ , Spring washer (9)   |  |  |  |  |  |  |  |  |

VQ7

# VFS3000 Series

### Type 31 Manifold — Pilot common exhaust: VV5FS3-31- Station 1-03



<sup>(</sup>With light/surge voltage suppressor: 114)

Stations

Lı

**SMC** 

(With light/surge voltage suppressor: 119)

(With light/surge voltage suppressor: 128.5 (130.5))

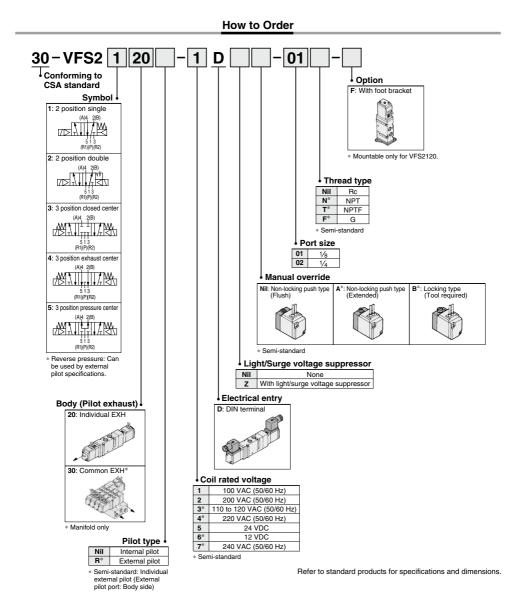
Formula

L1 = 31 x n + 15

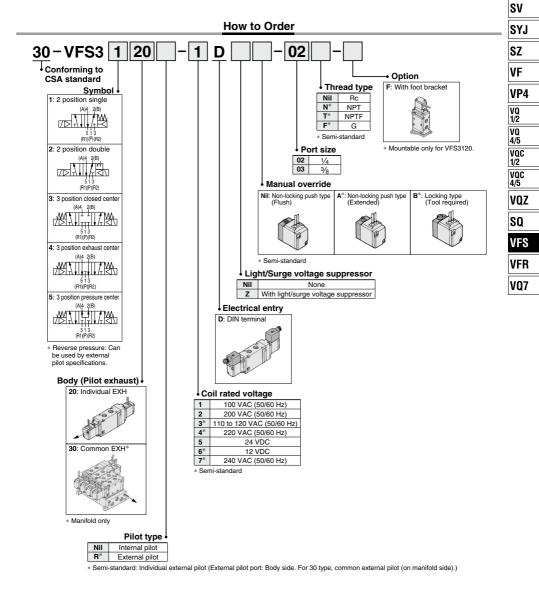
 $L_2 = 31 \times n + 30$ 

():Y,YZ n: Station

# 5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported VFS2000 Series



# 5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported VFS3000 Series





### **5 Port Pilot Operated Solenoid Valve** Metal Seal, Plug-in/Non Plug-in VFS2000 Series [Option] (Details → P. 1004)

### ● VFS2000 series is compatible with the old models. VF2□00 and VF2□10 series.

### Model

|                      |                | Мо            | del         | Deat         |                    |              | Flow rate ch | naracteristics     |      |      | Max.(1)         | (2)          |        |
|----------------------|----------------|---------------|-------------|--------------|--------------------|--------------|--------------|--------------------|------|------|-----------------|--------------|--------|
| Type of<br>actuation |                |               | Non plug-in | Port<br>size | 1-                 | 1→4/2(P→A/B) |              | 4/2→5/3(A/B→R1/R2) |      |      | operating       | Response     | Weight |
|                      |                | Plug-in       |             | Rc           | C<br>[dm³/(s·bar)] | b            | Cv           | C<br>[dm³/(s·bar)] | b    | Cv   | cycle<br>(cpm)  | time<br>(ms) | (kğ)   |
| 5                    | Single         | VFS2100       | VFS2110     | 1⁄8          | 2.4                | 0.16         | 0.55         | 2.8                | 0.20 | 0.65 | 1200            | 15 or less   | 0.34   |
| 2 position           | Single         | VF32100       | VF32110     | 1⁄4          | 2.5                | 0.18         | 0.58         | 2.8                | 0.21 | 0.65 | 7 1200 15 of le | 13 01 1633   | 5 0.34 |
| å                    | Double         | VFS2200       | VFS2210     | 1⁄8          | 2.4                | 0.16         | 0.55         | 2.8                | 0.20 | 0.65 | 1200            | 13 or less   | 0.42   |
| 2                    | Double         |               | VF52210     | 1⁄4          | 2.5                | 0.18         | 0.58         | 2.8                | 0.21 | 0.65 |                 |              |        |
|                      | Closed VFS2300 | VFS2310       | 1⁄8         | 2.3          | 0.14               | 0.53         | 2.6          | 0.20               | 0.61 | 600  | 20 or less      | 0.43         |        |
|                      | center         | enter VF32300 | VF32310     | 1/4          | 2.5                | 0.18         | 0.58         | 2.6                | 0.23 | 0.62 | 600             | 20 01 1633   | 0.45   |
| 5                    | Exhaust        |               |             | 1⁄8          | 2.4                | 0.15         | 0.54         | 2.7                | 0.25 | 0.63 |                 | 20 or less 0 | 0.43   |
| position             | center         |               | VF52410     | 1⁄4          | 2.5                | 0.20         | 0.60         | 2.7                | 0.24 | 0.63 | 600             | 20 of less   | 0.43   |
| ő                    | Pressure       | VFS2500       | VFS2510     | 1⁄8          | 2.5                | 0.11         | 0.55         | 2.7                | 0.20 | 0.62 |                 | 00 ar laga   | 0.43   |
| e                    | center         | enter VF52500 | 500 VF52510 | 1⁄4          | 2.8                | 0.17         | 0.63         | 2.7                | 0.22 | 0.63 | 600             | 20 or less   | 0.43   |
|                      | Double         |               | 1⁄8         | 1.2          | -                  | -            | 1.3          | -                  | -    |      |                 | 0.0          |        |
|                      | check VFS2600  |               | 1⁄4         | 1.2          | -                  | -            | 1.3          | -                  | -    | 600  | 25 or less      | 0.6          |        |

Note 1) Based on JIS B 8419: 2010 (Once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (= 20°C)) However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

### Compact vet provides a large flow capacity

### 1/4: C: 2.8 dm3/(s-bar)

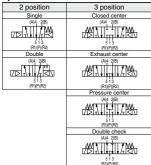
### Low power consumption: 1.8 W DC

#### Easy maintenance 2 types of sub-plates:

Plug-in and non plug-in



### Symbol



### Standard Specifications

|                            | Fluid  |            | Air  |                                |  |
|----------------------------|--|------------|--|--------------------------------|--|
|                            | Maximum operating pressu                                   | ire        | 1.0 MPa  |                                |  |
| ŝ                          | Min. operating pressure                                    | 2 position | 0.1 MPa  |                                |  |
| ğ                          | Min. operating pressure                                    | 3 position |  | 0.15 MPa                       |  |
| Ë                          | Proof pressure   |            |  | 1.5 MPa                        |  |
| specifications             | Ambient and fluid temperat                                 | ture       |  | -10 to 60°C (1)                |  |
| s a                        | Lubrication  |            |  | Non-lube (2)                   |  |
| ۶,                         | Pilot valve manual override<br>Impact/Vibration resistance |            | Non-locking push type (Flush)                          |                                |  |
| Val                        |  |            | 150/50 m/s <sup>2 (3)</sup>                            |                                |  |
| -                          | Enclosure  |            | Type G, E: Dustproof (Equivalent to IP50),             |                                |  |
|                            | Eliciosule   |            | Type F, T, D: Splashproof (Equivalent to IP54) (4) (6) |                                |  |
| ns                         | Coil rated voltage   |            | 100, 200 VAC, 50/60 Hz; 24 VDC                         |                                |  |
| atio                       | Allowable voltage fluctuation                              | on         | -15 to +10% of rated voltage                           |                                |  |
| iţi                        | Coil insulation type                                       |            | Class B or equivalent (130°C) (5)                      |                                |  |
| Sec                        | Apparent power   | Inrush     | 5.6 VA/50 Hz, 5.0 VA /60 Hz                            |                                |  |
| ls /                       | (Power consumption) AC                                     | Holding    | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz             |                                |  |
| ici.                       | Power consumption DC                                       |            | 1.8 W (2.04 W: With light/surge voltage suppressor     |                                |  |
| Electricity specifications | Electrical entry   |            | Plug-in type   | Conduit terminal               |  |
| ш                          |  |            | Non plug-in type                                       | Grommet terminal, DIN terminal |  |

Note 3) Values for VFS2000-DFZ-01

in controlled clean air.

Note 4) Factors of "Note 1)" and "Note 2)" are ones achieved

Note 1) Use dry air at low temperatures. Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both enerviolation resolution. Individual occurred in a one-wheep feas useween +3 ato 2000 \* 2. Feas was performed a user there-gized and de-energized states in the axial direction and at the right angles to the main valve and armsture. (Values at the initial period) Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

Note 6) The F type enclosure described above shows that without the light/surge voltage suppressor. The F type enclosure with the light/surge voltage suppressor is equivalent to IP50.

### **Option Specifications**

| Diletture              | External pilot Note  |  |
|------------------------|--|--|
| Pilot type             | External pilot Note)   |  |
| Manual override        | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) |  |
| Coil rated voltage     | 110 to 120, 220, 240 VAC, 50/60 Hz   |  |
| con rated voltage      | 12, 100 VDC  |  |
| Porting specifications | Bottom ported  |  |
| Option                 | With light/surge voltage suppressor  |  |

Note) Operating pressure: 0 to 1.0 MPa

Pilot pressure 2 position: 0.1 to 1.0 MPa 3 position: 0.15 to 1.0 MPa

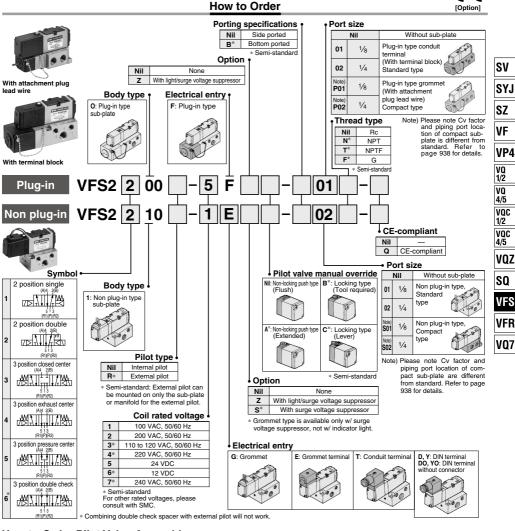
### Compact, lightweight type sub-plate

Compared with the standard type, this is the sub-plate having the reduced external dimensions and lighter weight. But, use caution that Cv factor or piping port position is different from the standards. For details, refer to page 938,

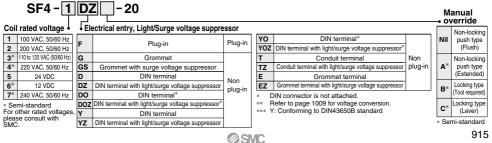
L Weight Sonic conductance Sub-plate (mm) (kg) C [dm3/(s·bar)] Standard type 31.0 0.2 2.2 Compact type 25.5 0.13 28 \* 2 position single Bc 1/4



# 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS2000 Series



### How to Order Pilot Valve Assembly



915 A

### VFS2000 Series

### **Cylinder Speed Chart**

|                        |   |   |     |     |   |     |     | Ple  | e as a gui<br>ase cont<br>ing Progra |      | ection.<br>actual co | nditions v                            | vith SMC                               |
|------------------------|---|---|-----|-----|---|-----|-----|--|--------------------------------------|------|----------------------|---------------------------------------|--|
| System Speed<br>(mm/s) |   | CM series<br>Pressure 0.5 MPa<br>Load factor 50%<br>Stroke 300 mm |     |     | Bore size<br>MB, CA2 series<br>Pressure 0.5 MPa<br>Load factor 50%<br>Stroke 500 mm |     |     | CS1/CS2 series<br>Pressure 0.5 MPa<br>Load factor 50%<br>Cylinder stroke 1000 mm |                                      |      |                      |                                       |  |
|                        |   | ø20   | ø25 | ø32 | ø40   | ø40 | ø50 | ø63  | ø80                                  | ø100 | ø125                 | ø140                                  | ø160                                   |
| A                      | 800<br>700<br>600<br>500<br>400<br>300<br>200<br>100<br>0 |   |     |     |   |     |     |  |                                      |      |                      | Perper<br>upward<br>Horizo<br>actuati | ndicular,<br>d actuation<br>ntal<br>on |
| В                      | 800<br>700<br>600<br>500<br>400<br>300<br>200<br>100<br>0 |   |     |     |   |     |     |  |                                      |      |                      |                                       |  |

### System Components

| System | Solenoid valve                          | Speed controller                       | Silencer                 | Tube bore x Length |
|--------|---|--|--------------------------|--------------------|
| A      | VFS2000<br>Series<br>Rc 1⁄8             | AS3000-02<br>(S = 12 mm <sup>2</sup> ) | AN110-01<br>(S = 35 mm²) | T0604 x 1 m        |
| В      | VFS2000<br>Series<br>Rc <sup>1</sup> ⁄4 | AS4000-02<br>(S = 21 mm <sup>2</sup> ) | AN110-01<br>(S = 35 mm²) | T1075 x 1 m        |

- \* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- The average velocity of the cylinder is the value that the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

### **Double Check Spacer/Specifications**

### Can hold an intermediate cylinder position for an extended time

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.



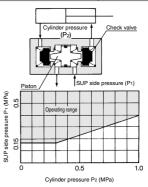
### Specifications

| Double check              | Plug-in type   | Non plug-in type |  |
|---------------------------|----------------|------------------|--|
| spacer part no.           | VVFS2000-22A-1 | VVFS2000-22A-2   |  |
| Applicable<br>valve model | VFS2400-□F     | VFS2410-□ Ĕ<br>D |  |

### **▲** Caution

- In the case of 3 position double check valve (VFS26□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at intermediate position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.
- Combining double check spacer with external pilot will not work.

### **Check Valve Operating**



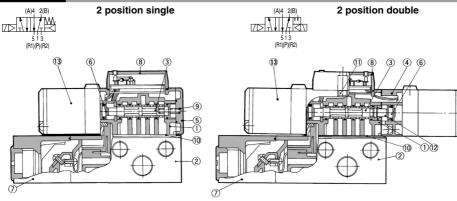
 The combination of VFS21<sup>°</sup><sub>1</sub>0, VFS22<sup>°</sup><sub>1</sub>0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

916



### 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS2000 Series





3 position closed center/exhaust center/pressure center



### **Component Parts**

| <u> </u> | Description<br>Body<br>Sub-plate | Aluminum die-casted |   |
|----------|----------------------------------|---------------------|---|
| 2 \$     | Sub plata                        |                     | _ |
|          | Sub-plate                        | Aluminum die-casted | _ |
| 3 5      | Spool/Sleeve                     | Stainless steel     | _ |
| 4        | Adapter plate                    | Resin               | _ |
| 5 I      | End plate                        | Resin               | — |
| 6        | Piston                           | Resin               | — |
| 7.       | Junction cover                   | Resin               | — |
| 8 (      | Cover                            | Resin               | — |
| 9 I      | Return spring                    | Stainless steel     | — |
| 10 (     | Gasket                           | HNBR                | — |
| 11 H     | Hexagon socket head cap screw    | Steel               | _ |
| 12 I     | Detent assembly                  | -                   | — |
| 13 I     | Pilot valve assembly             | _                   | _ |

\* Refer to "How to Order Pilot Valve Assembly" on page 915.

### Sub-plate Assembly (Standard) Part No.

| Plug-in     | VFS2000-LP-01 (N, T, F) |
|-------------|-------------------------|
| Non plug-in | VFS2000-LS-01 (N, T, F) |
|             |                         |

\* Mounting bolt and gasket are not included.

### Sub-plate Assembly (For External Pilot) Part No.

|             | 01   |
|-------------|--|
| Plug-in     | VFS2000-LP-R <sup>01</sup> <sub>02</sub> (N, T, F) |
| Non plug-in | VFS2000-LS-R 01 (N, T, F)                          |

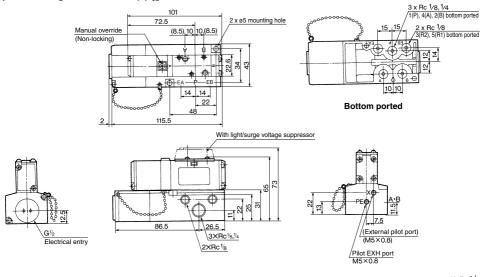
| Part no. for mounting<br>bolt and gasket |  | Note |
|--|--|------|
| BG-VFS2000                               | Plate gasket type<br>(Earlier than<br>September, 2012) Note) | ĨĨ   |
| BG-VFS2000-1                             | Groove gasket type<br>(After October<br>2012) Note)          |      |

Note) When ordering the parts shown above for the replacement, note that the described date may slightly vary depending on the product being used.

# VFS2000 Series

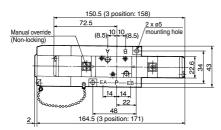
### Plug-in — 2 Position single/Double/3 Position closed center/Exhaust center/Pressure center/Double check

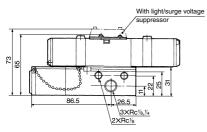
### 2 position single: VFS2100-DF(Z)-01



(): Rc 1/8

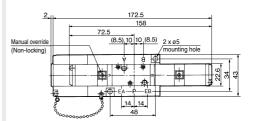
2 position double: VFS2200- $\Box$ F(Z)- $\frac{01}{02}$ 3 position closed center: VFS2300- $\Box$ F(Z)- $\frac{01}{02}$ 3 position exhaust center: VFS2400- $\Box$ F(Z)- $\frac{01}{02}$ 3 position pressure center: VFS2500- $\Box$ F(Z)- $\frac{01}{02}$ 

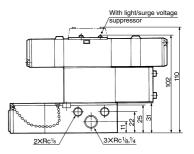




(): Rc 1/8

3 position double check: VFS2600-DF(Z)-01



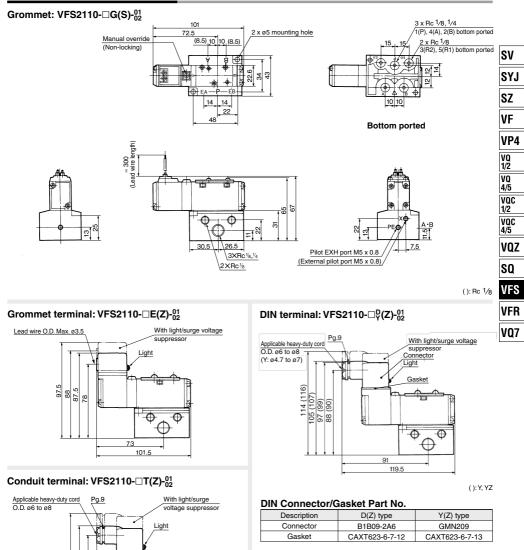


(): Rc 1/8

# 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS2000 Series

### Non Plug-in — 2 Position single

102.5 92.5 82.5

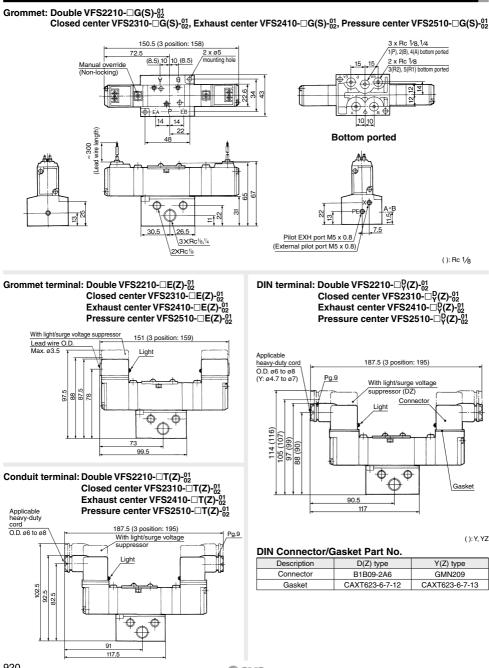




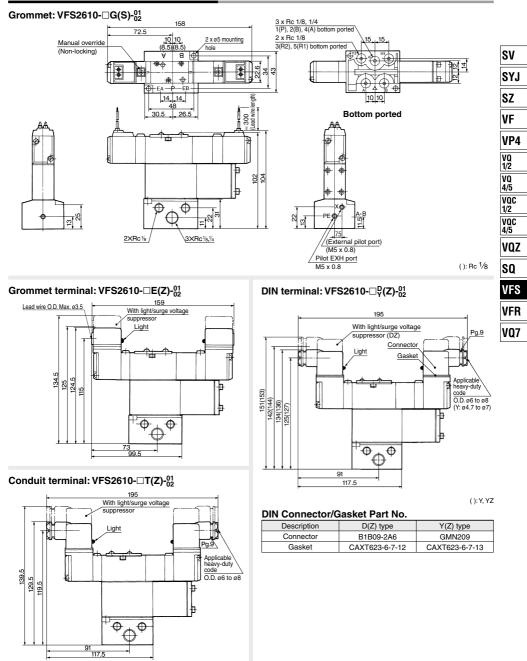
Φ 0  $\oplus$ 

91 119.5

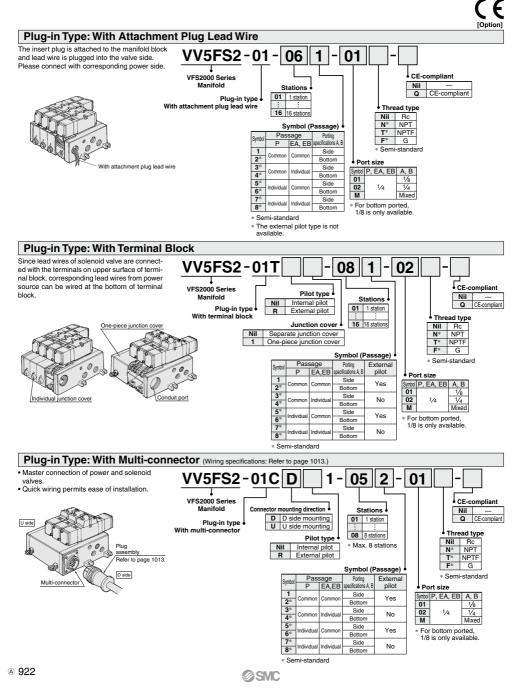
### Non Plug-in — 2 Position double/3 Position closed center/Exhaust center/Pressure center



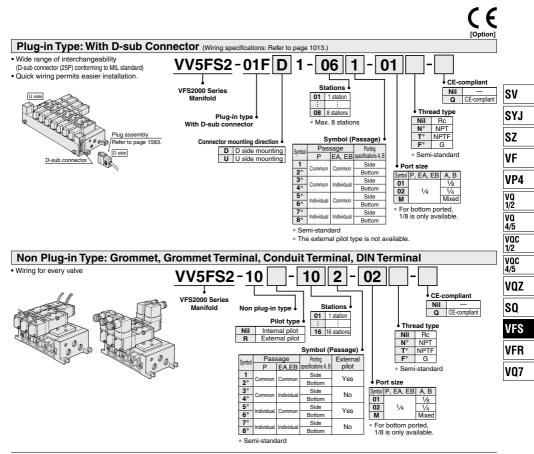




## VFS2000 Series Manifold Specifications



## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS2000 Series



Note) The individual specification of the P port at the composition symbol 3 to 8 or the EA, EB, ports should be taken as individual port using a block plate. Therefore, if an individual port is using a single SUP spacer of option or a single EXH spacer, the composition symbol mark is "1".

#### How to Order Manifold Assembly

Please indicate manifold base type corresponding valve, and option parts.

- <Example> · Plug-in type with terminal block
- (6 stations, one-piece type junction cover) (Manifold base) VV5FS2-01T1-061-02----1 (2 position single) VFS2100-5FZ ......3 (2 position double) VFS2200-5FZ------2 (Blanking plate) VVFS2000-10A ...... 1
- · Non plug-in type (6 stations) (Manifold base) VV5FS2-10-061-01····· --- 1 (2 position single) VFS2110-5D------ 3 (3 position exhaust center) VFS2410-5D----- 3 (Individual EXH spacer) VVFS2000-R-01-2--1

### Manifold Specifications

| Base model                    | Wiring   | Porting<br>specifications<br>A, B port | Port siz<br>P, EA, EB |         | Stations | Applicable<br>valve model |  |
|-------------------------------|--|--|-----------------------|---------|----------|---------------------------|--|
| Plug-in type<br>VV5FS2-01□    | With attachment plug lead wire     With terminal block     With multi-connector     With D-sub connector | Side/Bottom                            | 1/4                   | 1/8,1/4 | 2 to 15* | VFS2□00-□F                |  |
| Non plug-in type<br>VV5FS2-10 | Grommet     Grommet terminal     Conduit terminal     DIN terminal                                       | Side/Bottom                            | Side/Bottom           | 74      | 78, 74   | stations                  | VFS2□10-□G<br>VFS2□10-□E<br>VFS2□10-□T<br>VFS2□10-□D |

\* With multi-connector, with D-sub connector: 8 stations at the maximum.

#### Flow Rate Characteristics at the Number of Manifold Stations (Operated individually)

| Model  | Passage/Stations  |                 | Station 1 | Station 5 | Station 10 |
|--------|---|-----------------|-----------|-----------|------------|
|        | $1 \rightarrow 4/2$<br>(P $\rightarrow$ A/B)                                  | C [dm3/(s·bar)] | 2.4       | 2.4       | 2.4        |
|        |   | b               | 0.14      | 0.14      | 0.14       |
| VV5FS2 | (F A/B)   | Cv              | 0.50      | 0.50      | 0.50       |
| VV3F32 | $\begin{array}{c} 4/2 \rightarrow 5/3 \\ (A/B \rightarrow R1/R2) \end{array}$ | C [dm³/(s·bar)] | 2.5       | 2.5       | 2.5        |
|        |   | b               | 0.18      | 0.18      | 0.18       |
|        |   | Cv              | 0.60      | 0.60      | 0.60       |

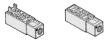
\* Port size Rc 1/4



### Manifold Option Parts Assembly

Individual SUP spacer An individual SUP spacer set on manifold block can form SUP port for every valve.

| Bod      | y ty | rpe    | Plug-in type     | Non plug-in type |
|----------|------|--------|------------------|------------------|
| Standard | no.  | Rc 1⁄8 | VVFS2000-P-01-1  | VVFS2000-P-01-2  |
| type     | Part | Rc 1⁄4 | VVFS2000-P-02-1  | VVFS2000-P-02-2  |
| External | n0.  | Rc 1⁄8 | VVFS2000R-P-01-1 | VVFS2000R-P-01-2 |
| pilot    | Part | Rc 1⁄4 | VVFS2000R-P-02-1 | VVFS2000R-P-02-2 |



#### Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve. (Common EXH type)

| Bod      | y ty | rpe    | Plug-in type     | Non plug-in type |
|----------|------|--------|------------------|------------------|
| Standard |      | Rc 1⁄8 |                  | VVFS2000-R-01-2  |
| type     | Part | Rc 1⁄4 | VVFS2000-R-02-1  | VVFS2000-R-02-2  |
| External |      | Rc 1⁄8 | VVFS2000R-R-01-1 | VVFS2000R-R-01-2 |
| pilot    | Part | Rc 1⁄4 | VVFS2000R-R-02-1 | VVFS2000R-R-02-2 |



#### SUP block plate

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

| Body type | Plug-in type | Non plug-in type |  |
|-----------|--------------|------------------|--|
| Part no.  | AXT625-12A   |                  |  |
|           |              |                  |  |

Note) The SUP and EXH block plates cannot be used for the 2 stations integrated type manifold block.

#### EXH block plate

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

| Body type | Plug-in type Non plug-in type |  |  |  |
|-----------|-------------------------------|--|--|--|
| Part no.  | AXT625-12A                    |  |  |  |
|           |                               |  |  |  |

#### Throttle valve spacer

Needle valve set on the manifold block can

| control cylinder speed by throtting exhaust. |                |                  |  |  |
|--|----------------|------------------|--|--|
| Body type                                    | Plug-in type   | Non plug-in type |  |  |
| Part no.                                     | VVFS2000-20A-1 | VVFS2000-20A-2   |  |  |
|  |                |                  |  |  |



#### Interface regulator (P port regulation)

Interface regulator set on manifold block can regulate the pressure to each valve. Refer to ... Data ( 

| 1 IOW HILLIC      | Onunuotoriotioo | on page to th.   |
|-------------------|-----------------|------------------|
| Body type         | Plug-in type    | Non plug-in type |
| P port regulation | ARBF2000-00-P-1 | ARBF2000-00-P-2  |



#### Air shutoff valve spacer

When stopping supply air and releasing residual pressure after completion of work, actuators may move from original position. Air shut off valve spacer makes it possible to stop actuators in original position for extended periods.

\* Not applicable to the external pilot.

| Body type | Plug-in type   | Non plug-in type |
|-----------|----------------|------------------|
| Part no.  | VVFS2000-21A-1 | VVFS2000-21A-2   |

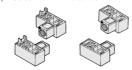


\* Not mountable for standard type sub-plate.

#### Air release valve spacer

The concurrent use of air release valve spacer with VFS21□0 (single) can release air. Non plug in t 14000 Diug in hone

| войу туре       | Plug-in type       | Non plug-in type |
|-----------------|--------------------|------------------|
| Part no.        | VVFS2000-24A-1 L   | VVFS2000-24A-2 B |
| Note) I · I I s | ide mount B. Disid | le mount         |



#### Double check spacer

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools

\* Not applicable to the external pilot.

| Body type | Plug-in type   | Non plug-in type |
|-----------|----------------|------------------|
| Part no.  | VVFS2000-22A-1 | VVFS2000-22A-2   |
| ~11       | $\wedge$       |                  |



#### Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no.  | VVFS2000-10A |                  |

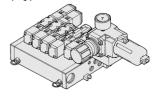
#### Accessory

Each gasket and one set of mounting screws with a length for one stack are supplied with the option parts assembly.

#### Manifold Option

#### With control unit

- Plug-in type/Non plug-in type
- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- Piping processes are eliminated.



For details, refer to page 929

#### Dripproof Manifold

Plug-in type · Equivalent to IP65

For details, refer to page 931.

#### Made to Order

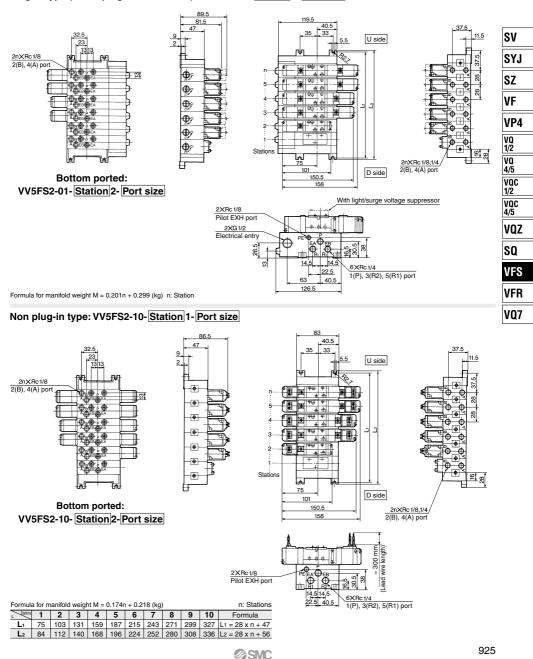
Manifold with serial transmission kit Plug-in type

 Solenoid valve wiring process reduced considerably.

For details, refer to page 934

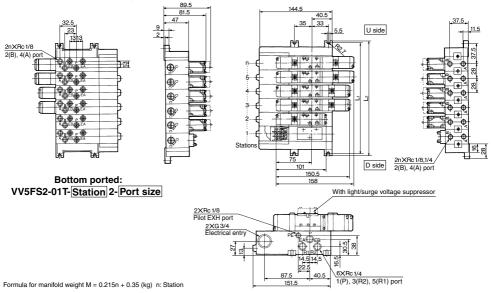
### Manifold — Plug-in type, Non plug-in type

### Plug-in type (Insert plug with lead wire): VV5FS2-01-Station 1-Port size



### Manifold — Plug-in type: Individual/One-piece junction cover

Plug-in type with terminal block (Individual junction covers): VV5FS2-01T- Station 1- Port size



### Plug-in type with terminal block (One-piece junction covers): VV5FS2-01T1- Station 1- Port size

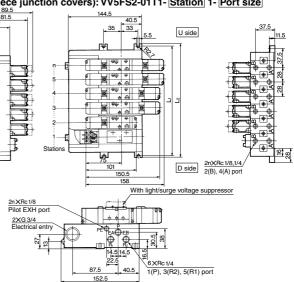
**SMC** 

9 2

٩

2nXRc 1/8 2(B), 4(A) port 2(B)

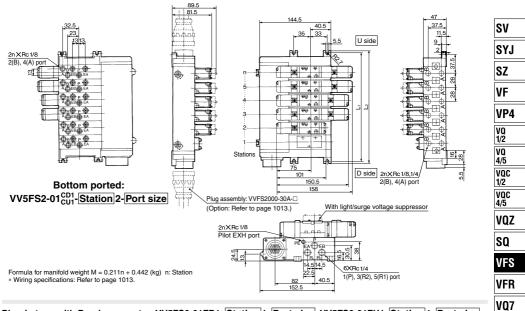
Bottom ported: VV5FS2-01T1-Station2-Port size



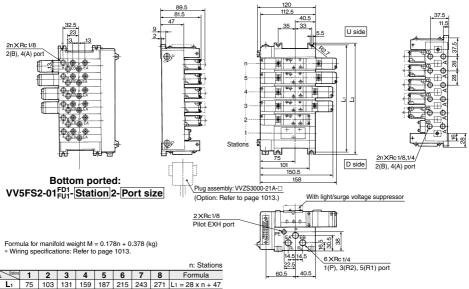
| Formul         | Formula for manifold weight M = 0.236n + 0.354 (kg) |     |     |     |     |     |     |     |     |     |                  |  |  |
|----------------|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|------------------|--|--|
| L              | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  | Formula          |  |  |
| L1             | 75  | 103 | 131 | 159 | 187 | 215 | 243 | 271 | 299 | 327 | L1 = 28 x n + 47 |  |  |
| L <sub>2</sub> | 84  | 112 | 140 | 168 | 196 | 224 | 252 | 280 | 308 | 336 | L2 = 28 x n + 56 |  |  |
|                |   |     |     |     |     |     |     |     |     |     |                  |  |  |

### Manifold — Plug-in with multi-connector/with D-sub connector

### Plug-in with multi-connector: VV5FS2-01CD1-Station 1-Port size, VV5FS2-01CU1-Station 1-Port size

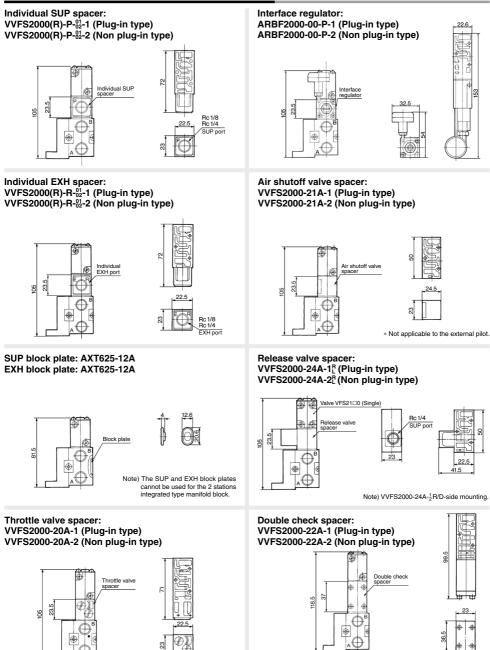


### Plug-in type with D-sub connector: VV5FS2-01FD1-Station1-Port size, VV5FS2-01FU1-Station1-Port size



|                |    |     |     |     |     |     |     |     | $ L1 = 28 \times n + 47$ |
|----------------|----|-----|-----|-----|-----|-----|-----|-----|--------------------------|
| L <sub>2</sub> | 84 | 112 | 140 | 168 | 196 | 224 | 252 | 280 | L2 = 28 x n + 56         |
|                |    |     |     |     |     |     |     |     |                          |





\* Not applicable to the external pilot.

## Manifold with Control Unit

- · Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit. and can be mounted on the manifold base without any attachments.
- · Piping processes are eliminated.





### ▲ Caution

When using an air filter with auto-drain or manual drain, mount the filter vertically.

### Manifold Specifications

| Manifold                     | Plug-in type: V  | V5FS2-01□            | Non plug-in type: VV5FS2-10                                     |     |  |  |
|------------------------------|--|----------------------|---|-----|--|--|
| Wiring                       | Plug-in with attachme<br>With termin<br>With multi-c<br>With D-sub c | al block<br>onnector | Grommet<br>Grommet terminal<br>Conduit terminal<br>DIN terminal | SV  |  |  |
| Applicable valve model       | VFS2□00-   | -□F (Z)              | VFS2□10-□G, VFS2□10-□E<br>VFS2□10-□T, VFS2□10-□D                | SY. |  |  |
| Porting specifications<br>Rc | 2(B), 4(A) port  | Side                 | UP, Common EXH<br>2: 1/8, 1/4, Bottom: 1/8 (Option)             | SZ  |  |  |
| Stations                     | Side: 1/4, 1/8, Bottom: 1/8 (Option)           2 to 15 stations*     |                      |   |     |  |  |

\* With multi-connector, or D-sub connector: 8 stations max

### **Control Unit Specifications**

| Air filter (With auto-dr        | ain/With manual drain)                        |  |  |  |  |  |  |  |
|---------------------------------|---|--|--|--|--|--|--|--|
| Filtration degree               | 5 µm  |  |  |  |  |  |  |  |
| Regulator                       |   |  |  |  |  |  |  |  |
| Set pressure (Outlet pressure)  | 0.05 to 0.85 MPa                              |  |  |  |  |  |  |  |
| Pressure switch (1)             |   |  |  |  |  |  |  |  |
| Set pressure range: OFF         | 0.1 to 0.6 MPa                                |  |  |  |  |  |  |  |
| Differential                    | 0.08 MPa or less                              |  |  |  |  |  |  |  |
| Contact                         | 1a  |  |  |  |  |  |  |  |
| Indicator light                 | LED (RED)                                     |  |  |  |  |  |  |  |
| Max. switch capacity            | 2 VA AC, 2 W DC                               |  |  |  |  |  |  |  |
| Max. operating current          | 24 VAC/DC or less: 50 mA<br>100 VAC/DC: 20 mA |  |  |  |  |  |  |  |
| Air release valve (Single only) |   |  |  |  |  |  |  |  |
| Operating pressure range        | 0.1 to 1.0 MPa                                |  |  |  |  |  |  |  |
|                                 |   |  |  |  |  |  |  |  |

#### <Plug-in type> VVFS2000-24A-1R (D side mounting) (2) Air release VVFS2000-24A-1L (U side mounting) valve <Non plug-in type> spacer VVFS2000-24A-2R (D side mounting) VVFS2000-24A-2L (U side mounting) Pressure switch (3 IS1000P-2-1 MP2-2 With control unit/Filter regulator Blanking Pressure switch MP3-2 plate AXT625-18A Release valve Filter element 111511-5B Regulator Manually operated INA-13-794G

**Control Unit/Option** 

with filter

VP4

VQ

1/2

VQ

4/5

VOC

1/2

VOC

4/5

INA-13-806G

VOZ

SO

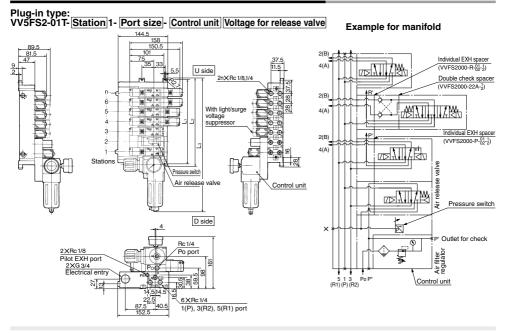
VFS

Auto-drain type Note 1) Voltage: 24 VDC to 100 VAC Inner voltage drop: 4 V Note 2) Refer to manifold option parts on page 924.

Note 3) The non plug-in type cannot be mounted afterwards.

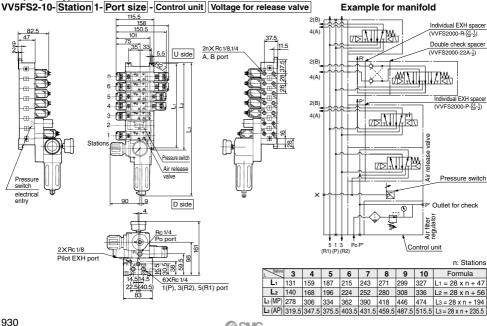
|  |           |            |                                | e with atta               |    | olug lead | wire is applied | to individual type of                                    | only.  |       |         |        | (      | E      | [On   | tion1 | VFR |
|--|-----------|------------|--------------------------------|---------------------------|----|-----------|-----------------|--|--------|-------|---------|--------|--------|--------|-------|-------|-----|
|  |           |            |                                |                           |    |           |                 |  |        | _     | • CE-   | com    | nlia   | -      | lob   |       | VQ7 |
| VV5FS2- 10                                     | וו        |            | -  <b>U</b>                    | 8    1                    | -  | 01∥       | -  A            | P    -   |        | Ιr    | Nil     | com    | -<br>_ |        |       |       | L   |
| VFS2000 Series                                 | -1        |            |                                |                           |    |           |                 |  |        |       |         | CE-c   | ompli  | iant   |       |       |     |
| VFS2000 Series<br>Manifold                     |           |            |                                |                           | _  |           |                 |  |        | Air   | relea   | se v   | alve   | coi    | l rat | ing   |     |
| Base type/Electrical en                        | trv       |            |                                |                           |    |           |                 |  | Г      | Nil   | N       | one (I | F, G 1 | type   | only) | Ť     |     |
| 01 Plug-in type with attachment plug le        | <u> </u>  |            |                                |                           |    |           |                 |  |        | 1     |         | 100 V. | AC, 5  | 50/60  | Hz    |       |     |
| 01T Plug-in type with terminal b               | lock      |            |                                |                           |    |           |                 |  |        | 5     |         | 1      | 24 V[  | C      |       |       |     |
| 01C Plug-in type with multi-conn               | ector     |            |                                |                           |    |           | Control         | unit type  | L      | 9     |         |        | Othe   | ər     |       |       |     |
| 01F Plug-in type with D-sub conne              | ector     |            |                                |                           |    |           |                 | Symbol   |        |       |         | MP     | -      | G      | •     | -     |     |
| 10 Non plug-in type                            |           |            |                                | L,                        |    |           | Control equip   | pment  | Nil    | A     | AP M    | MP     | F      | G      | С     | E     |     |
| Connector mounting direct                      | ion 🚽     |            | Station                        | s                         |    |           | Air filter with | auto-drain   |        | •     | •       |        | •      |        |       |       |     |
| Symbol With connector Applicable               | base      | 02         |                                | _                         |    |           |                 | manual drain   |        |       | •       | •      |        | •      |       |       |     |
| Nil None 01, 01T,                              | 10        |            |                                |                           |    |           | Regulator       |  |        | •     | • •     | •      | •      | •      |       |       |     |
| D D side mounting 01C, 01                      | -         | 15         | * 15 statio                    | ons                       |    |           | Air release v   |  |        | •     | • •     | •      |        |        | •     | •     |     |
| U U side mounting                              |           |            | e type                         |                           |    |           | Pressure sw     |  |        |       | •       | •      | -      |        |       |       |     |
|  |           |            | T, 10 - 2 to 1<br>01F - 2 to 8 |                           |    |           |                 | e (Air release valve)                                    |        |       |         | _      | •      | •      | -     |       |     |
| Junction cover                                 |           | 010,       |                                |                           |    |           |                 | e (Filter, Regulator)                                    |        | -     | -       | _      | •      | •      | •     |       |     |
| Nil Stacking type                              |           |            |                                | mbol I                    |    |           | <b>V</b> 1      | e (Pressure switch)                                      |        | •     | -       |        | •      | •      | •     |       |     |
| 1 Integrated type                              | Symbol    | Pase       | <u> </u>                       | Porting<br>specifications |    |           |                 | nanifold blocks<br>mounting (stations)                   |        | 2     | 2 2     | 2      | 2      | 2      | 2     | 1     |     |
| Note) Stacking type:                           | 1         | Р          | EA, EB                         | B, A<br>Side              |    |           |                 |  |        | _     |         |        | -      |        |       |       |     |
| Base type 01, 01T<br>Integrated type:          | 2*        | Common     | Common                         | Bottom                    |    | -         |                 | How to Orde  | r Ma   | nifo  | old As  | sem    | ıbly   | [Ex    | amp   | ole]  |     |
| Base type 01T, 01C, 01F                        | 3*        |            |                                | Side                      |    |           | read type       | Add the valve a  |        |       |         |        | rs in  | orde   | r sta | rting |     |
|  | 4*        | Common     | Individual                     | Bottom                    |    | Nil       | Rc              | from the first stat                                      | tion o | n the | D side  | ).     |        |        |       |       |     |
|  | 5*        |            |                                | Side                      |    | N*<br>T*  | NPT             | <example><br/>• Plug-in type w</example>                 | ith to | rmin  | al bloc | ŀ      |        |        |       |       |     |
|  | 6*        | Individual | Common                         | Bottom                    |    | F*        | NPTF<br>G       | (Manifold bas  |        |       | VV5FS   |        | 1-091  | -02-1  | 1P5 · | 1     |     |
|  | 7*        |            |                                | Side                      |    |           | -standard       | (2 position si   | ngle)  |       | VFS2    |        |        |        |       |       |     |
| * Semi-standard                                | 8*        | Individual | Individual                     | Bottom                    |    | 00111     | otandard        | (2 position do   |        |       | VFS2    |        |        |        |       | ·· 2  |     |
| The individual specifi                         | cation of | the P po   | ort in the o                   | composition               |    | ort size  |                 | * 2 stations and   |        | ded   | to mo   | unt co | ontro  | l uni  | t.    |       |     |
| symbol marks 3 to 8                            |           |            |                                |                           |    |           |                 | <ul> <li>Non plug-in type<br/>(Manifold base)</li> </ul> |        |       | VV5F    | 20.10  | 071    | 01     | м     |       |     |
| individual port using<br>port is taken using a |           |            |                                |                           |    | P, EA, EB |                 | (Manifold bas<br>(2 position si                          |        |       | VFS2    |        |        |        |       |       |     |
| EXH spacer, the com                            |           |            |                                | or a single               | 01 | 1.        | 1/8             | * 2 stations ar  |        |       |         |        |        |        |       | -     |     |
| -p , ,   |           |            |                                |                           | 02 | 1⁄4       | 1/4<br>Mixed    | The asterisk den   |        |       |         |        | semt   | oly. F | refix | it to |     |
|  |           |            |                                |                           | М  |           | wixed           | the part numbers   | of th  | e sol | enoid v | alve.  |        |        |       |       |     |

assembly. Prefix it to sym the part numbers of the solenoid valve.



### Manifold with Control Unit - Plug-in type, Non plug-in type

Non plug-in type:



**SMC** 

SZ

VF

VP4

1/2

1/2

VOZ

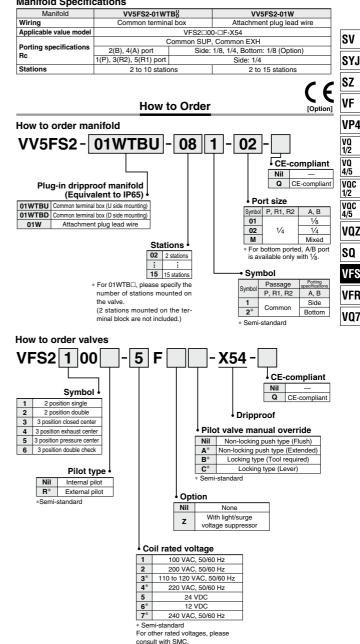
VFS

VFR

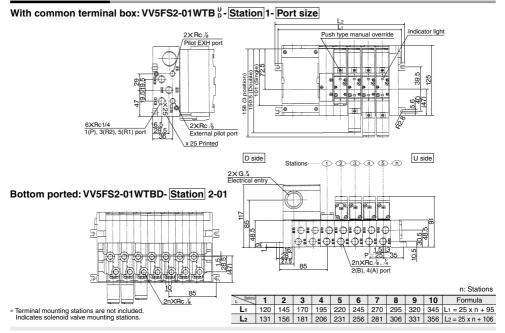
VQ7

## **Dripproof Manifold (Equivalent to IP65)**

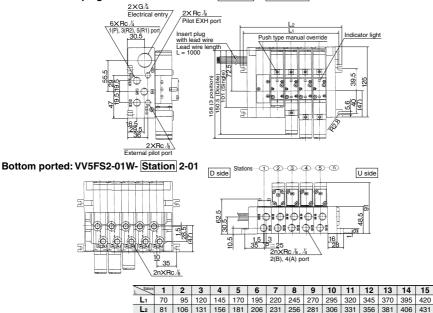
#### Manifold Specifications



### **Dripproof Manifold**



#### With attachment plug lead wire: VV5FS2-01W- Station 1- Port size



n: Stations

| Stations | 1  | 2   | 3   | 4   | 5       | 6   | 7   | 8   | 9   | 10  | 11  | 12  | 13  | 14  | 15  | Formula       |
|----------|----|-----|-----|-----|---------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|---------------|
| -1       | 70 | 95  | 120 | 145 | 170     | 195 | 220 | 245 | 270 | 295 | 320 | 345 | 370 | 395 | 420 | L1 = 25n + 45 |
| _2       | 81 | 106 | 131 | 156 | 181     | 206 | 231 | 256 | 281 | 306 | 331 | 356 | 381 | 406 | 431 | L2 = 25n + 56 |
|          |    |     |     | (   | ⁄⁄⁄⁄/>s | MC  |     |     |     |     |     |     |     |     |     |               |

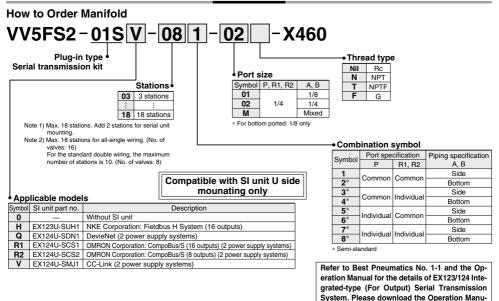
## VFS2000 Series Made to Order

Serial Transmission Kit Manifold: EX123/124 Integrated-type (For Output) Serial Transmission System

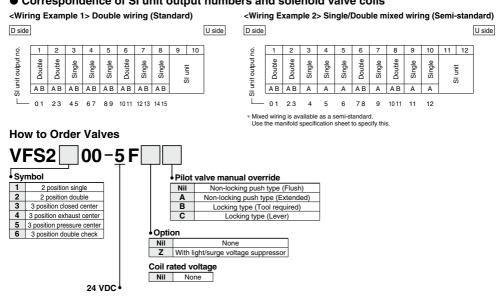


al via our website, http://www.smcworld.com

How to Order



## Correspondence of SI unit output numbers and solenoid valve coils

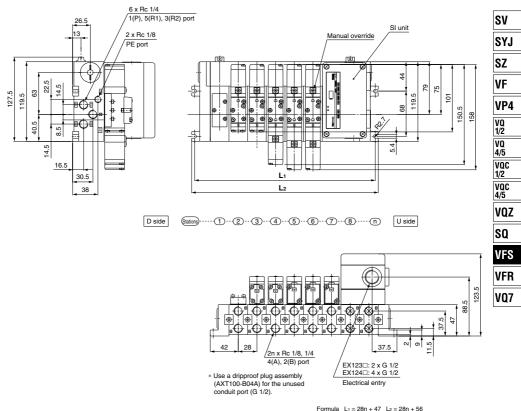




### 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS2000 Series

### Serial Transmission Kit Manifold: EX123/124 Integrated-type (For Output) Serial Transmission System

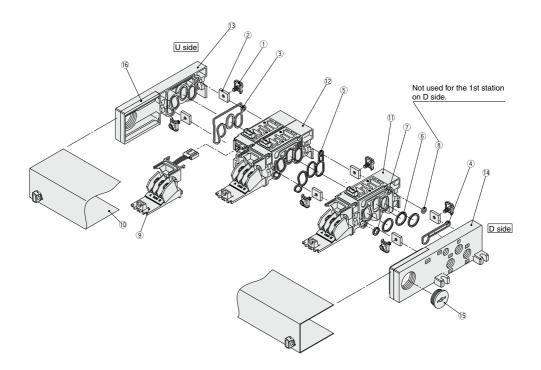
### VV5FS2-01S Model - Stations Symbol - Port size -X460



| Dimensio | Dimensions n: Stations (Max. 18 stations) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|----------|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| L        | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  |
| L1       | 131                                       | 159 | 187 | 215 | 243 | 271 | 299 | 327 | 355 | 383 | 411 | 439 | 467 | 495 | 523 | 551 |
| L2       | 140                                       | 168 | 196 | 224 | 252 | 280 | 308 | 336 | 364 | 392 | 420 | 448 | 476 | 504 | 532 | 560 |

Note) Actual number of manifold base stations: Add 2 SI unit mounting stations to the number of valve stations.

### Manifold Base Construction — Plug-in type, Non plug-in type



\* Manifold Base/Construction: Plug-in type with terminal block (01T1).

- For increasing the manifold bases, please order the manifold block assembly number of the principle number assembly (1) and (2). For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the (1) junction cover assembly.
- · Manifold base is consisted of the junction of 2 and 3 station bases.

| Example) Uside n6           | )(5)(4     | DG    | D(    | 2)(       | 1) D side | ] |
|-----------------------------|------------|-------|-------|-----------|-----------|---|
| <5 stations (Odd number)>   | 2 sta      | tions | 2 sta | ations    | 1 station |   |
| <6 stations (Even number> [ | 2 stations | 2 sta | tions | 1 station | 1 station |   |

## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS2000 Series

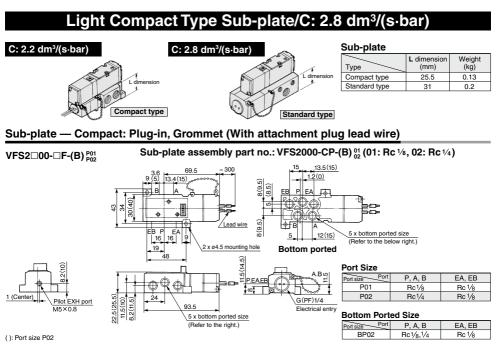
### **Replacement Parts**

| No. | Description                 | Material    |                    | Part no.   |       |  |  |  |  |  |  |
|-----|-----------------------------|-------------|--------------------|--|-------|--|--|--|--|--|--|
| 1   | Connection fitting assembly | Steel plate |                    | AXT625-4-1A  |       |  |  |  |  |  |  |
| 2   | Connection fitting B        | Steel plate |                    | AXT625-5   |       |  |  |  |  |  |  |
| 3   | Gasket A                    | NBR         |                    | AXT625-17  | SV SV |  |  |  |  |  |  |
| 4   | Gasket B                    | NBR         |                    | AXT625-16  |       |  |  |  |  |  |  |
| 5   | Gasket                      | HNBR        |                    | VVFS2000-32-1H   | CV I  |  |  |  |  |  |  |
| 6   | O-ring                      | NBR         |                    | KA00292  | SYJ   |  |  |  |  |  |  |
| 7   | O-ring                      | NBR         |                    | KA00276  |       |  |  |  |  |  |  |
| 8   | O-ring                      | NBR         |                    | KA00326  | SZ    |  |  |  |  |  |  |
|     | Adapter plate               | Resin       | For 01             | AXT625-6   |       |  |  |  |  |  |  |
|     | Adapter plate assembly      |             | For 01T            | AXT625-28-13A  | VF    |  |  |  |  |  |  |
| 9   | Adapter plate assembly      | _           | For 01T1           | (Terminal section with adapter plate and lead wire assembly) |       |  |  |  |  |  |  |
| 9   |                             |             | For 01C            | AXT625-28-1  | VP4   |  |  |  |  |  |  |
|     | Adapter plate               | Resin       | For 01F            | VVF2000-26-6   | VE4   |  |  |  |  |  |  |
|     |                             |             | For 01S            | AXT625-6   | VQ    |  |  |  |  |  |  |
|     |                             |             | For 01             | AXT625-7A  | 1/2   |  |  |  |  |  |  |
|     |                             |             | For 01T            | AXT625-28-3A   |       |  |  |  |  |  |  |
| 10  | Junction cover assembly     |             | For 01T1           | AXT625-28-7A-Stations  | 4/5   |  |  |  |  |  |  |
| 10  | Junction cover assembly     | _           | For 01C            | AX1025-26-7A-[Stations]                                      |       |  |  |  |  |  |  |
|     |                             |             | For 01F            | VVF2000-26-5A-Stations                                       | VQC   |  |  |  |  |  |  |
|     |                             |             | For 01SD           | AZ738-10A-Stations   | 1/2   |  |  |  |  |  |  |
|     | Rubber plug                 | NBR         | For 01             | AXT333-12  | VQC   |  |  |  |  |  |  |
| 15  | Rubbel plug                 | INDR        | For 01T (1)<br>01S | AXT625-22  | 4/5   |  |  |  |  |  |  |
|     | Plug                        | _           | For 01W            | EXP22S   |       |  |  |  |  |  |  |
| 16  | Guard                       | Resin       | For 01<br>01T (1)  | AXT625-28-4  | VQZ   |  |  |  |  |  |  |

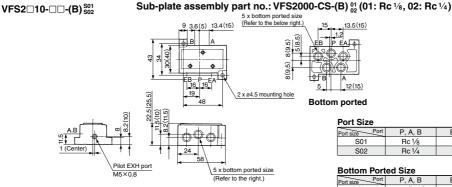
### **Replacement Parts: Sub Assembly**

| No.  |  |                                  |   |  |
|------|--|----------------------------------|---|--|
| INO. | Description                                    | Part no.                         | Component parts   | Applicable manifold base                       |
|      |  | AX1625-01A-2(-B) 1000)           | Adapter plate (9), Pin housing, Guide, insert plug lead wire  | Plug-in type<br>With attachment plug lead wire |
| 11   | Manifold block<br>assembly<br>(for 1 station)  | AXT625-20A-2(-B) Note)           | Manifold block (1), Metal joint (1), (2), O-ring (6), (7), (8), Junction cover (1),<br>Adapter plate assembly (with terminal) (9), Pin housing, Guide   | Plug-in type<br>With terminal block            |
|      |  | AXT625-10A-12(-B) Note)          | Manifold block (1), Metal joint (1), (2), O-ring (6), (7), (8)  | Non plug-in type                               |
|      |  |                                  | Manifold block (2), Metal joint (1), (2), Gasket (5), Junction cover (1),<br>Adapter plate (9), Pin housing, Guide, Insert plug lead wire   | Plug-in type<br>With attachment plug lead wire |
| 12   | Manifold block<br>assembly<br>(for 2 stations) | AXT625-20A2- <sup>1 Note)</sup>  | Manifold block (2), Metal joint (1), (2), Gasket (5), Junction cover (10),<br>Adapter plate assembly (with terminal) (9), Pin housing, Guide  | Plug-in type<br>With terminal block            |
|      |  | AXT625-10A2-2 <sup>1 Note)</sup> | Manifold block (1), Metal joint (1), (2), Gasket (5)  | Non plug-in type                               |
|      |  | AXT625-2A                        | End plate (U) <sup>(1)</sup> / <sub>3</sub> , Metal joint <sup>(1)</sup> / <sub>2</sub> , <sup>(2)</sup> / <sub>2</sub> , Gasket A <sup>(3)</sup> , Guard <sup>(6)</sup> / <sub>1</sub>   | Plug-in type<br>With attachment plug lead wire |
|      | End plate (U side)<br>assembly                 | AXT625-2A-20                     | End plate (U) <sup>(13)</sup> , Metal joint <sup>(1)</sup> , <sup>(2)</sup> , Gasket A <sup>(3)</sup> , Guard <sup>(6)</sup>  | Plug-in type<br>With terminal block            |
|      |  | AXT625-2A-10                     | End plate (U) <sup>(1)</sup> / <sub>3</sub> , Metal joint <sup>(1)</sup> / <sub>2</sub> , <sup>(2)</sup> / <sub>3</sub> , Gasket A <sup>(3)</sup> / <sub>3</sub>  | Non plug-in type                               |
|      |  | AXT625-3A                        | End plate (D) <sup>(1)</sup> / <sub>(2)</sub> , Metal joint <sup>(1)</sup> / <sub>(2)</sub> , <sup>(2)</sup> / <sub>(3)</sub> ), <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> ), <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> ), <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> ), <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> ), <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> ), <sup>(2)</sup> / <sub>(3)</sub> ), <sup>(2)</sup> / <sub>(3)</sub> , <sup>(2)</sup> / <sub>(3)</sub> ), <sup>(2)</sup> / <sub>(3)</sub> | Plug-in type<br>With attachment plug lead wire |
|      | End plate (D side)<br>assembly                 | AXT625-3A-20                     | End plate (D) <sup>(i)</sup> , Metal joint <sup>(i)</sup> , <sup>(i)</sup> , Gasket B <sup>(i)</sup> , Guard <sup>(i)</sup> , Steel ball  | Plug-in type<br>With terminal block            |
|      |  | AXT625-3A-10                     | End plate (D) <sup>(1)</sup> / <sub>(2)</sub> , Metal joint <sup>(1)</sup> / <sub>(2)</sub> , <sup>(2)</sup> / <sub>(2)</sub> , Gasket B <sup>(4)</sup> / <sub>(4)</sub> , Steel ball   | Non plug-in type                               |

Note) 1: A, B port size Rc 1/8, 2: A, B port size Rc 1/4, (-B): A, B port bottom ported



### Sub-plate — Compact: Non plug-in

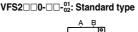


(): Port size S02

Precautions Please pay attention to piping port location of sub-plate.

### VFS200-0-sol/02: Compact type







938

@SMC

| Port Size      |         |        |
|----------------|---------|--------|
| Port size Port | P, A, B | EA, EB |
| S01            | Rc 1/8  | Rc 1/8 |
| S02            | Rc 1/4  | Rc 1/8 |

| Port size Port | P, A, B   | EA, EB |
|----------------|-----------|--------|
| BS02           | Rc1/8 1/4 | Rc 1/8 |

#### Electrical Connection

Compact type, plug-in type grommet subplate (With attachment plug lead wire)

. The attachment plug lead wire is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list. Please connect with corresponding power side.

| Solenoid              | As  | ide   | B side |       |  |  |
|-----------------------|-----|-------|--------|-------|--|--|
| Lead wire color       | Red | Black | Brown  | White |  |  |
| There is no polarity. |     |       |        |       |  |  |

## **5 Port Pilot Operated Solenoid Valve** Metal Seal, Plug-in/Non Plug-in VFS3000 Series (Details $\rightarrow P. 1005$ )

#### Model

| Model     |                    |                     |            |            | Flow rate characteristics               |      |     |                     |      |     | (1)               |              |        |
|-----------|--------------------|---------------------|------------|------------|---|------|-----|---------------------|------|-----|-------------------|--------------|--------|
| Ι T       | vpe of             |                     |            | Port       | $1 \rightarrow 4/2 (P \rightarrow A/B)$ |      |     | 4/2→5/3 (A/B→R1/R2) |      |     | Max.<br>operating | Response     | Weight |
| actuation |                    | Plug-in Non plug-ir |            | size<br>Rc | C<br>[dm³/(s·bar)]                      | b    | Cv  | C<br>[dm³/(s·bar)]  | b    | Cv  | cycle<br>(cpm)    | time<br>(ms) | (kg)   |
| Ę         | Single             | VFS3100             | VFS3110    | 1/4        | 6.0                                     | 0.15 | 1.4 | 5.8                 | 0.12 | 1.3 | 1200              | 20 or less   | 0.31   |
| position  | Single             | VF53100             | VF53110    | 3⁄8        | 7.3                                     | 0.23 | 1.8 | 6.8                 | 0.12 | 1.6 | 1200              | 20 01 1855   | 0.31   |
| ő         | Double             | VFS3200 VF          | VFS3210    | 1/4        | 6.0                                     | 0.15 | 1.4 | 5.8                 | 0.12 | 1.3 | 1500              | 15 or less   | 0.41   |
| N         | Double             | VF33200             | 00 0F33210 | 3/8        | 7.3                                     | 0.23 | 1.8 | 6.8                 | 0.12 | 1.6 | 1500              | 13 01 1633   | 0.41   |
|           | Closed             |                     | VFS3310    | 1⁄4        | 5.8                                     | 0.21 | 1.4 | 5.4                 | 0.14 | 1.2 | 600               | 40 or less   | 0.43   |
|           | center             |                     | VF33310    | 3⁄8        | 6.8                                     | 0.22 | 1.7 | 6.3                 | 0.12 | 1.5 | 000               | 40 01 1655   | 0.43   |
| Ę         | Exhaust            | aust VFS3400        | VFS3410    | 1/4        | 6.1                                     | 0.23 | 1.4 | 5.0                 | 0.14 | 1.2 | 600               | 40 or less   | 0.43   |
| litic     | center             | VF53400             | VF53410    | 3⁄8        | 7.4                                     | 0.20 | 1.8 | 5.6                 | 0.18 | 1.3 | 600               | 40 01 1855   | 0.43   |
| position  | Pressure           | VFS3500             | VFS3510    | 1/4        | 6.0                                     | 0.22 | 1.5 | 5.8                 | 0.16 | 1.3 | 000               | 40 or less   | 0.40   |
| ю         | ਲ center <b>ਪਾ</b> | VF 33500            | VF 33510   | 3⁄8        | 7.2                                     | 0.19 | 1.8 | 7.1                 | 0.18 | 1.8 | 600               | 40 of less   | 0.43   |
|           | Double             | VFS3600             | VFS3610    | 1⁄4        | 4.0                                     | -    | _   | 3.5                 | _    | _   | 000               | 50 or less   | 0.04   |
|           | check VFS3600      | VF33010             | 3⁄8        | 4.0        | _                                       | _    | 3.7 | _                   | _    | 600 | SU OF IESS        | 0.91         |        |

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (= 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.) Note 3) The figures in the above list are for without sub-plate. In the case of with plug-in sub-plate and with non plug-in sub-plate, add 0.30 kg and 0.27 kg respectively. Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

#### Compact yet provides a large flow capacity 3/8: C: 5.8 dm3/(s.bar)

#### Low power consumption: 1.8 W DC

#### Easy maintenance

2 types of sub-plates:





Non plug-in type

#### Symbol

| 2 position                        | 3 position                        |
|-----------------------------------|-----------------------------------|
| Single                            | Closed center                     |
| (A)4 2(B)<br>5 1 3<br>(R1)(P)(R2) |                                   |
| Double                            | Exhaust center                    |
|                                   | (A)4 2(B)<br>513<br>(R1)(P)(R2)   |
|                                   | Pressure center                   |
|                                   |                                   |
|                                   | Double check                      |
|                                   | (A)4 2(B)<br>5 1 3<br>(R1)(P)(R2) |

### Standard Specifications

|                            | Fluid   |         | Air  |   |  |  |
|----------------------------|---|---------|--|---|--|--|
| s                          | Maximum operating press   | ure     | 1.0 MPa  |   |  |  |
| ē                          | Minimum operating pressu  |         |  | 0.1 MPa   |  |  |
| cat                        | Proof pressure  |         |  | 1.5 MPa   |  |  |
| Gili                       | Ambient and fluid tempera   | ture    |  | -10 to 60°C (1)   |  |  |
| ě                          | Lubrication   |         |  | Non-lube (2)  |  |  |
| es                         | Maximum operating pressure<br>Minimum operating pressure<br>Proof pressure<br>Lubrication<br>Pilot valve manual override<br>Impact/Vibration resistance |         | Non-locking push type (Flush)  |   |  |  |
| Š                          |   |         | 150/50 m/s <sup>2 (3)</sup>  |   |  |  |
| 2                          | Enclosure   |         |  | Type E: Dustproof (Equivalent to IP50), Type F: Dripproof |  |  |
|                            | Enclosure   |         | (Equivalent to IP52), Type D: Splashproof (Equivalent to IP54) (4) (6) |   |  |  |
| ns                         | Coil rated voltage  |         | 100, 200 VAC, 50/60 Hz; 24 VDC   |   |  |  |
| atio                       | Allowable voltage fluctuati   | on      | -15 to +10% of rated voltage   |   |  |  |
| ifice                      | Coil insulation type  |         | Class B or equivalent (130°C) (5)                                      |   |  |  |
| Sec                        | Apparent power  | Inrush  | 5.6  | VA/50 Hz, 5.0 VA/60 Hz                                    |  |  |
| y sł                       | (Power consumption) AC  | Holding | 3.4 VA (2.1  | W)/50 Hz, 2.3 VA (1.5 W)/60 Hz                            |  |  |
| icit                       | Power consumption DC  |         | 1.8 W (2.04 W: With light/surge voltage suppressor)                    |   |  |  |
| Electricity specifications | Electrical entry  |         | Plug-in type   | Conduit terminal  |  |  |
| ш,                         | Electrical entry  |         | Non plug-in type   | DIN terminal, Grommet terminal                            |  |  |

Note 1) Use dry air at low temperatures

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

- Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was
  - performed at both energized and de-energized states in the axial direction and at
    - the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003.

Note 6) The F and D type enclosures described above show those without the light/surge voltage suppressor. The F and D type enclosures with the light/surge voltage suppressor are equivalent to IP50.

#### Option

| Pilot type        |              | External pilot Note)   |  |  |  |  |
|-------------------|--------------|--|--|--|--|--|
| Manual Main valve |              | Direct manual override type  |  |  |  |  |
| override          | Pilot valve  | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) |  |  |  |  |
| Coil rated        | voltage      | 110 to 120, 220, 240 VAC (50/60 Hz)  |  |  |  |  |
| Con rated         | voltage      | 12, 100 VDC  |  |  |  |  |
| Porting sp        | ecifications | Bottom ported  |  |  |  |  |
| Option            |              | With light/surge voltage suppressor  |  |  |  |  |

Note) Operating pressure: 0 to 1.0 MPa Pilot pressure: 0.1 to 1.0 MPa



## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS3000 Series

How to Order [Option] Port size Nil Without sub-plate Body type Electrical entry 02 1/4 O: Plug-in type F: Plug-in type 03 3/8 conduit terminal sub-plate For bottom ported, 1/4 is SV only available Porting Thread type specifications SYJ Nil Nil Side ported Rc CE-compliant N\* NPT B\* Bottom ported Nil **T**\* NPTF Semi-standard SZ **F**\* Q CE-compliant G \* Semi-standard VF VFS3 1 0 0 1 Plug-in 02 VP4 VQ VFS3 2 1 1 1/2 2 D Non plug-in 02 VQ 4/5 Pilot valve Manual override VOC Option Nil: Non-locking push type (Flush) 1/2 Nil None VOC z With light/surge voltage suppressor 4/5 Electrical entry VOZ Symbol -D: DIN terminal E: Grommet terminal 3 position pressure center DO: DIN terminal 2 position single SO without connector (A)4 2/B) (A)/ 2(R) A\*: Non-locking push type \_₩T ||/,₩ 5 (Extended)  $\overline{D}$ VFS 5 1 3 (R1)(P)(R2) (R1)(P)(R2 VFR 2 position double 3 position double check (A)4 2(B) (A)4 2(B) 2 VQ7 1754বিয B\*: Locking type (Tool required) 513 (B1)(P)(B2) (R1)(P)(R2 Coil rated voltage 3 position closed center 1 100 VAC, 50/60 Hz (A)4 2(B) 200 VAC, 50/60 Hz 2 ±π 78 3 3 110 to 120 VAC, 50/60 Hz TTT 220 VAC, 50/60 Hz 4\* 5 24 VDC (B1)(P)(B2) C\*: Locking type 3 position exhaust center 6\* 12 VDC (Lever 240 VAC, 50/60 Hz 7\* (A)4 2(B) \* Semi-standard For other rated voltages, please consult with SMC. 4 M (R1)(P)(R2) Pilot type \* Reverse pressure: Can be used by Nil Internal pilot external pilot specifications. \* Semi-standard R\* External pilot \* Semi-standard Body type How to Order Pilot Valve Assembly 1: Non plug-in type sub-plate SF4 - 1 F - 30 Coil rated voltage Manual override Rated voltage Symbol Manual override 1 100 VAC, 50/60 Hz Non-locking push type Nil 2 200 VAC, 50/60 Hz (Flush) 3\* 110 to 120 VAC, 50/60 Hz Non-locking push type Body Option ∆⊧ 4\* 220 VAC, 50/60 Hz (Extended) Standard 0 Locking type 5 24 VDC 1\* Direct manual override B (Tool required) 6\* 12 VDC \* Semi-standard 7\* 240 VAC, 50/60 Hz Locking type **C**\* (Lever)

Semi-standard

For other rated voltages, please consult with SMC. \*\* Refer to page 1010 for voltage conversion

<sup>\*</sup> Semi-standard

### **Cylinder Speed Chart**

|        |  |  |  |     |     |      | Please   | a guide to<br>confirm th<br>Program. |      |                                    | with SMC                        |
|--------|--|--|--|-----|-----|------|--|--------------------------------------|------|------------------------------------|---------------------------------|
|        |  |  | Bore size  |     |     |      |  |                                      |      |                                    |                                 |
| System | Average<br>speed<br>(mm/s)   | Pressure (<br>Load facto<br>Stroke 500 | MB, CA2 series<br>Pressure 0.5 MPa<br>.oad factor 50%<br>Stroke 500 mm |     |     |      | CS1/CS2 series<br>Pressure 0.5 MPa<br>Load factor 50%<br>Cylinder stroke 1000 mm |                                      |      |                                    |                                 |
|        |  | ø40                                    | ø50  | ø63 | ø80 | ø100 | ø125   | ø140                                 | ø160 | ø180                               | ø200                            |
| A      | 1000<br>900<br>800<br>700<br>600<br>500<br>400<br>300<br>200<br>100<br>0 |  |  |     |     |      |  |                                      |      | Perpe<br>upwar<br>Horizo<br>actuat | ndicular,<br>d actuation<br>ion |
| В      | 1000<br>900<br>800<br>700<br>600<br>500<br>400<br>300<br>200<br>100      |  |  |     |     |      |  |                                      |      |                                    |                                 |

### System Components

| System | Solenoid valve                          | Speed<br>controller                    | Silencer                             | SGP (Steel pipe)<br>Port size x Length |
|--------|---|--|--------------------------------------|--|
| A      | VFS3000<br>Series<br>Rc <sup>1</sup> /4 | AS4000-02<br>(S = 24 mm <sup>2</sup> ) | AN20-02<br>(S = 35 mm <sup>2</sup> ) | 6A x 1 m                               |
| в      | VFS3000<br>Series<br>Rc <sup>3</sup> ⁄8 | AS420-03<br>(S = 73 mm²)               | AN30-03<br>(S = 60 mm <sup>2</sup> ) | 10A x 1 m                              |

- It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- \* The average velocity of the cylinder is the value that the stroke is divided by the total stroke time.
- \* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

### **Double Check Spacer/Specifications**

## Can hold an intermediate cylinder position for an extended time

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.



Non plug-in type

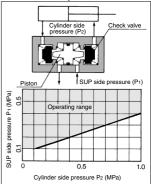
#### Specifications

| Double check              | Plug-in type   | Non plug-in type |  |  |
|---------------------------|----------------|------------------|--|--|
| spacer part no.           | VVFS3000-22A-1 | VVFS3000-22A-2   |  |  |
| Applicable<br>valve model | VES3400-□E     | VFS3410-□D       |  |  |
|                           |                | VFS3410-□E       |  |  |

### **▲** Caution

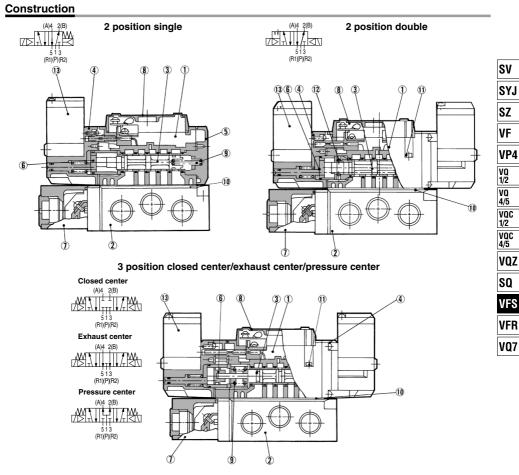
- In the case of 3 position double check valve (VFS36E0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at intermediate position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

#### **Check Valve Operation**



 The combination of VFS31<sup>o</sup>,0,VFS32<sup>o</sup>,0 and double check spacer can be used as prevention for falling at the stroke end but cannot hold the intermediate position of the cylinder.

### 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in **VFS3000** Series



**SMC** 

#### **Component Parts**

| No.  | Description   | Material             | Note |  |  |  |  |
|------|---|----------------------|------|--|--|--|--|
| 1    | Body  | Aluminum die-casted  |      |  |  |  |  |
| 2    | Sub-plate   | Aluminum die-casted  | -    |  |  |  |  |
| 3    | Spool/Sleeve  | Stainless steel      | -    |  |  |  |  |
| 4    | Adapter plate   | Resin                | -    |  |  |  |  |
| 5    | End plate   | Resin                | -    |  |  |  |  |
| 6    | Piston  | Resin                | -    |  |  |  |  |
| 7    | Junction cover  | Junction cover Resin |      |  |  |  |  |
| 8    | Light cover   | Resin                | -    |  |  |  |  |
| 9    | Return spring   | Stainless steel      | -    |  |  |  |  |
| 10   | Gasket  | HNBR                 | _    |  |  |  |  |
| 11   | Hexagon socket head screw                                 | Steel                | _    |  |  |  |  |
| 12   | Detent assembly   | —                    | —    |  |  |  |  |
| 13   | Pilot valve assembly                                      | _                    | _    |  |  |  |  |
| + De | · Defente #Levete Order Bilet)/elve Assemble# en esse 044 |                      |      |  |  |  |  |

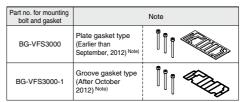
\* Refer to "How to Order Pilot Valve Assembly" on page 941.

#### Sub-plate Assembly Part No.

| Plug-in                                      | VFS3000-P-02<br>03(N, T, F) |  |  |  |  |
|--|-----------------------------|--|--|--|--|
| Non plug-in                                  | VFS3000-S-02(N, T, F)       |  |  |  |  |
| * Mounting bolt and gasket are not included. |                             |  |  |  |  |

#### Sub-plate Assembly (For External Pilot) Part No.

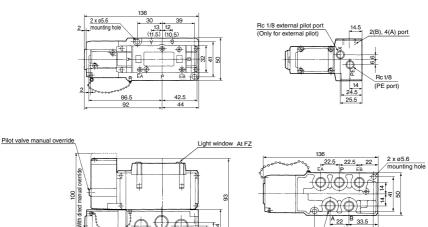
| Plug-in     | VFS3000-P-R <sup>02</sup> <sub>03</sub> (N, T, F) |
|-------------|---|
| Non plug-in | VFS3000-S-R <sup>02</sup> <sub>03</sub> (N, T, F) |



Note) When ordering the parts shown above for the replacement, note that the described date may slightly vary depending on the product being used.

### Plug-in — 2 Position single/3 Position closed center/Exhaust center/Pressure center/Double check

### 2 position single: VFS3100-DF(Z)



3 14.5

ົລ

0.5

24.5 23.5

(23) (22) Bottom ported

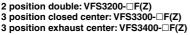
В 33.5

5

69

5XRc1/4

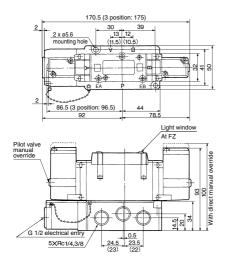
(): Rc 1/4

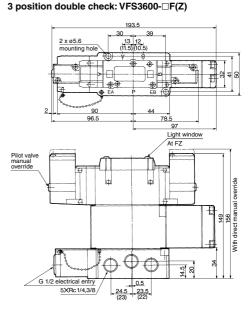


5XRc1/4,3/8

G 1/2 electrical entry

3 position pressure center: VFS3500-DF(Z)

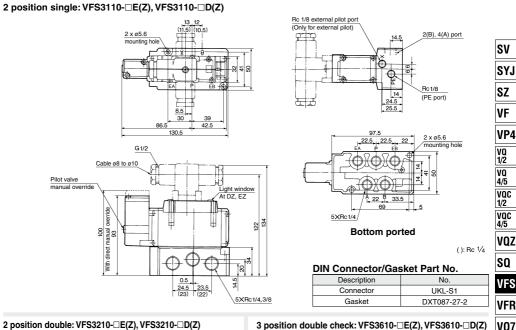




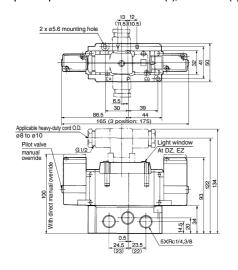
(): Rc 1/4

(): Rc 1/4

### Non Plug-in — 2 Position single/Double/3 Position closed center/Exhaust center/Pressure center/Double check



2 position double: VFS3210-DE(Z), VFS3210-D(Z) 3 position closed center: VFS3310-DE(Z), VFS3310-D(Z) 3 position exhaust center: VFS3410-DE(Z), VFS3410-D(Z) 3 position pressure center: VFS3510-DE(Z), VFS3510-D(Z)

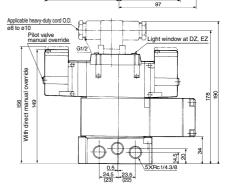


<sup>():</sup> Rc 1/4

193 F 30 39 2 x ø5.6 13 12 (11.5)(10.5) mounting hole f 44

78.5

96.5

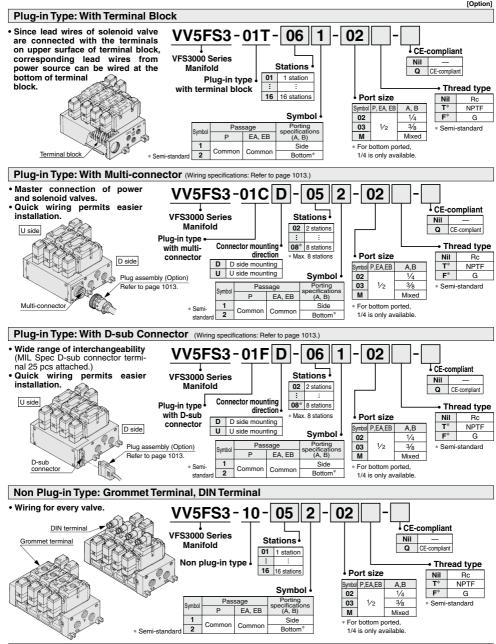


(): Rc 1/4



VQ7

# VFS3000 Series Manifold Specifications





### 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS3000 Series

#### How to Order Manifold Assembly

Please indicate manifold base type, corresponding valve, and option parts.

#### <Example>

#### <Example>

 Non plug-in type: 6 stations (Manifold base) VV5FS3-10-061-03 ......1 (2 position single) VFS3110-5D .....5 (3 position exhaust center) VFS3410-5D ...1 (Individual EXH spacer) VVFS3000-R-03-2 ...1

#### **Manifold Specifications**

| Base model                    | Wiring  | Porting<br>specifications | Port siz  |         | Stations | External | Applicable <sup>(3)</sup>            |  |
|-------------------------------|---|---------------------------|-----------|---------|----------|----------|--------------------------------------|--|
| Dase model                    | winnig .  | A, B port                 | P, EA, EB | A, B    | otations | pilot    | valve model                          |  |
| Plug-in type<br>VV5FS3-01□    | With terminal block     With multi-connector     With D-sub connector | Side/                     | 1/2       | 1/4,3/8 | 1 to 16  | Yes      | VFS3⊡0⊡(R)-⊡F(Z)                     |  |
| Non plug-in type<br>VV5FS3-10 | DIN terminal     Grommet terminal                                     | Bottom                    | 72        |         |          |          | VFS3□1□(R)-□D(Z)<br>VFS3□1□(R)-□E(Z) |  |
|                               |   |                           |           |         |          |          |                                      |  |

Note 1) Appropriate silencer for EA, EB port: "AN40-04".

Note 2) With multi-connector, or with D-sub connector: 8 stations max.

Note 3) It is possible to mount the standard valve and the external pilot type valve together.

#### Flow Rate Characteristics at the Number of Manifold Stations (Operated individually)

| Model          | Passage  | /Stations       | Station 1 | Station 5 | Station 10 |
|----------------|--|-----------------|-----------|-----------|------------|
|                | 1 → 4/2  | C [dm³/(s·bar)] | 6.0       | 6.0       | 6.0        |
|                | $V5FS3 = \begin{array}{c} 1 \rightarrow 4/2 \\ (P \rightarrow A/B) \\ \hline 4/2 \rightarrow 5/3 \\ (A/B \rightarrow R1/R2) \end{array}$ | b               | 0.20      | 0.20      | 0.20       |
|                |  | Cv              | 1.4       | 1.4       | 1.4        |
| VV3F33         |  | C [dm³/(s·bar)] | 7.0       | 7.0       | 7.0        |
|                |  | b               | 0.20      | 0.20      | 0.20       |
| (A/D -> n1/n2) |  | Cv              | 1.8       | 1.8       | 1.8        |

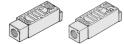
\* Port size: Rc 3/8

#### Manifold Option Parts Assembly

#### Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve. Body type Plug-in type Non plug-in type

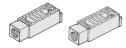
Part no. VVFS3000-P-03-1 VVFS3000-P-03-2



#### Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve. (common EXH type)

| Body type | Plug-in type    | Non plug-in type |
|-----------|-----------------|------------------|
| Part no.  | VVFS3000-R-03-1 | VVFS3000-R-03-2  |



#### \* SUP block plate

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

| Body type | Plug-in type | Non plug-in type |  |  |
|-----------|--------------|------------------|--|--|
| Part no.  | AXT636-1A    |                  |  |  |

#### \* EXH block plate

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block plate between stations to separate valve exhaust.

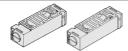
| Body type | Plug-in type | Non plug-in type |  |  |  |
|-----------|--------------|------------------|--|--|--|
| Part no.  | AXT636-1A    |                  |  |  |  |
|           |              |                  |  |  |  |

When mounting on the 2 stations integrated type manifold block, mount it after cutting the gasket.

#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

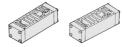
Body type Plug-in type Non plug-in type Part no. VVFS3000-20A-1 VVFS3000-20A-2



#### Double check spacer

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

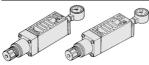
| Body type | Plug-in type   | Non plug-in type |
|-----------|----------------|------------------|
| Part no.  | VVFS3000-22A-1 | VVFS3000-22A-2   |



#### Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. (Refer to page 1011 for "Flow Rate Characteristics".)

| Body type         | Plug-in type    | Non plug-in type |
|-------------------|-----------------|------------------|
| P port regulation | ARBF3050-00-P-1 | ARBF3050-00-P-2  |
| A port regulation | ARBF3050-00-A-1 | ARBF3050-00-A-2  |
| B port regulation | ARBF3050-00-B-1 | ARBF3050-00-B-2  |



#### **Blanking plate**

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

| Body type | Plug-in type | Non plug-in type |  |  |
|-----------|--------------|------------------|--|--|
| Part no.  | VVFS3000-10A |                  |  |  |

#### Manifold Option

#### With exhaust cleaner

- Plug-in type/Non Plug-in type • Valve exhaust noise dampening: 35 dB or more
- Oil mist collection: Rate of collection 99.9% or more.
- · Piping process reduced.



For details, refer to page 951.

#### With control unit

- Plug-in type/Non Plug-in type
- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- · Piping processes are eliminated.



For details, refer to page 953.

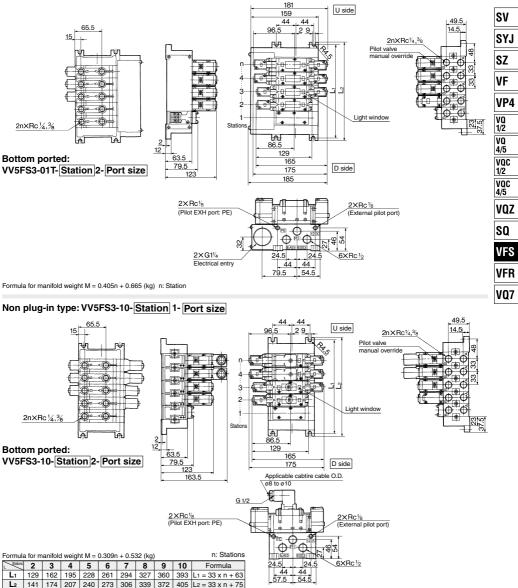
#### Made to Order Serial transmission kit manifold

Plug-in type • Solenoid valve wiring process reduced considerably.

For details, refer to page 956

### Manifold — Plug-in type, Non plug-in type

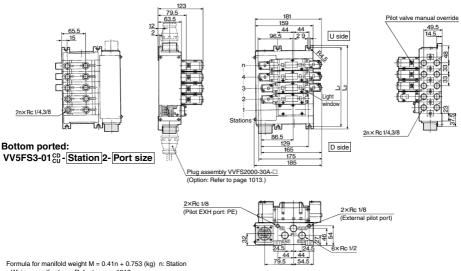
### Plug-in type (With terminal block): VV5FS3-01T- Station 1- Port size



| [ | Lı | 129 | 162 | 195 | 228 | 261 | 294 | 327 | 360 | 393 | L1 = 33 x n + 63<br>L2 = 33 x n + 75 |
|---|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|--------------------------------------|
|   | L2 | 141 | 174 | 207 | 240 | 273 | 306 | 339 | 372 | 405 | L2 = 33 x n + 75                     |
|   |    |     |     |     |     |     |     |     |     |     |                                      |
|   |    |     |     |     |     |     |     |     |     |     |                                      |

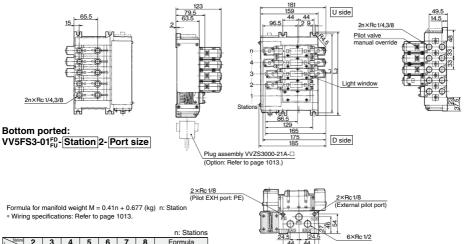
### Manifold — Plug-in type with multi-connector/D-sub connector

Plug-in type with multi-connector: VV5FS3-01CD-Station 1-Port size, VV5FS3-01CU-Station 1-Port size



\* Wiring specifications: Refer to page 1013.

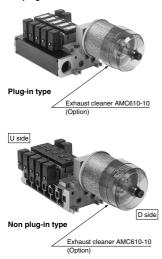
#### Plug-in type with D-sub connector: VV5FS3-01FD-Station 1-Port size, VV5FS3-01FU-Station 1-Port size



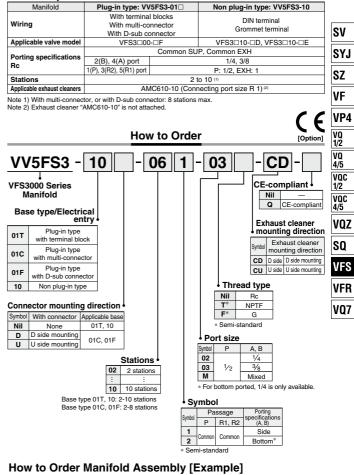
| I | Stations | 2   | 3   | 4   | 5   | 6   | 7   | 8   | Formula          |
|---|----------|-----|-----|-----|-----|-----|-----|-----|------------------|
| [ | Ŀ        | 129 | 162 | 195 | 228 | 261 | 294 | 327 | L1 = 33 x n + 63 |
| Į | L2       | 141 | 174 | 207 | 240 | 273 | 306 | 339 | L2 = 33 x n + 75 |

## Manifold with Exhaust Cleaner

- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more.
- Piping work is reduced.



#### **Manifold Specifications**



### **▲** Caution

When using an exhaust cleaner, mount it downwards.

| <example></example>        |  |
|----------------------------|--|
| · Plug-in type with termin | nal block (6 stations)   |
| (Manifold base)            | VV5FS3-01T-061-03-CD1  |
| (2 position single)        | * VFS3100-5FZ ······ 3   |
| (2 position double)        | * VFS3200-5FZ2   |
| (Blanking plate)           | * VVFS3000-10A ······1   |
| (Exhaust cleaner)          | AMC610-101   |
| Non plug-in type (6 stati  | ions)  |
| (Manifold base)            | VV5FS3-10-061-03-CU1   |
| (2 position single)        | * VFS3110-5E ······ 3  |
| (2 position double)        | * VFS3210-5E   |
| (Blanking plate)           | * VVFS3000-10A1  |
| (Exhaust cleaner)          | AMC610-101   |
|                            | The asterisk denotes the symbol for assembly. Prefix it to the part numbers of the solenoid valve. |

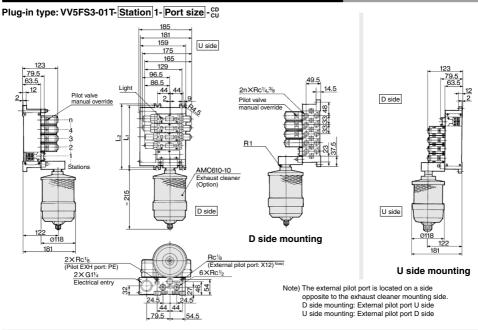
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Add the valve and option part numbers in order starting from the first station

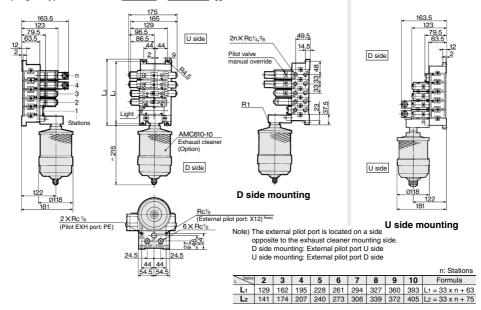
on the D side.

\* For details about exhaust cleaners, refer to Best Pneumatic No. 7.

### Manifold with Exhaust Cleaner - Plug-in type, Non plug-in type



Non plug-in type: VV5FS3-10- Station 1- Port size - CD



**SMC** 

## Manifold with Control Unit

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- · Piping processes are eliminated.



### **▲** Caution

When using an air filter with auto-drain or manual drain, mount the filter vertically.

### Manifold Specifications

|                        |  |           |                             | _   |
|------------------------|--|-----------|-----------------------------|-----|
| Manifold               | Plug-in type: VV                             | /5FS3-01□ | Non plug-in type: VV5FS3-10 |     |
| Wiring                 | With terminal block                          |           | DIN terminal                |     |
| wiring                 | With multi-connector<br>With D-sub connector |           | Grommet terminal            | SV  |
| Applicable valve model | VFS3D00-DF                                   |           | VFS3□10-□D, VFS3□10-□E      |     |
|                        | Common SUP, Common EXH                       |           |                             | SYJ |
| Porting specifications | 2(B), 4(A) port                              |           | 1/4, 3/8                    | 010 |
| Rc                     | 1(P), 3(R2), 5(R1) port                      | 1/2       |                             | SZ  |
| Stations               |  | 2 to 10 * |                             |     |

\* With multi-connector, or with D-sub connector: 8 stations max.

#### **Control Unit Specifications**

| Air filter (With auto-drain/With manual drain) |                          |  |  |  |
|--|--------------------------|--|--|--|
| Filtration degree                              | 5 µm                     |  |  |  |
| Regulator                                      |                          |  |  |  |
| Set pressure (Outlet pressure)                 | 0.05 to 0.85 MPa         |  |  |  |
| Pressure switch <sup>(1)</sup>                 |                          |  |  |  |
| Set pressure range: OFF                        | 0.1 to 0.6 MPa           |  |  |  |
| Differential                                   | 0.08 MPa or less         |  |  |  |
| Contact  | 1a                       |  |  |  |
| Indicator light                                | LED (RED)                |  |  |  |
| Max. switch capacity                           | 2 VA AC, 2 W DC          |  |  |  |
| Max. operating current                         | 24 VAC/DC or less: 50 mA |  |  |  |
| max. operating current                         | 100 VAC/DC: 20 mA        |  |  |  |
| Air release valve (Sir                         |                          |  |  |  |
| Operating pressure range                       | 0.1 to 1.0 MPa           |  |  |  |
|  |                          |  |  |  |

### **Control Unit/Option**

|                                   | <plug-in type=""></plug-in>   |   |  |  |  |  |  |  |  |  |  |  |
|-----------------------------------|---|---|--|--|--|--|--|--|--|--|--|--|
| Air release<br>valve              | VVFS3000-24A-1R (D side mounting)   |   |  |  |  |  |  |  |  |  |  |  |
| spacer (2)                        | <non plug-in="" type=""></non>  |   |  |  |  |  |  |  |  |  |  |  |
|                                   | VVFS3000-24A-2R (D side mounting)   |   |  |  |  |  |  |  |  |  |  |  |
| Pressure<br>switch <sup>(3)</sup> | IS1000P-2-1   |   |  |  |  |  |  |  |  |  |  |  |
| Disaldara                         | Filter regulator  | MP2-3   |  |  |  |  |  |  |  |  |  |  |
| Blanking<br>plate                 | Pressure switch   | MP3-2   |  |  |  |  |  |  |  |  |  |  |
|                                   | Release valve   | VVFS3000-24A-10                                 |  |  |  |  |  |  |  |  |  |  |
| Filter<br>element                 | INA-13-854-12-5B  |   |  |  |  |  |  |  |  |  |  |  |
| Regulator                         | Manually operated   | INA-13-854G                                     |  |  |  |  |  |  |  |  |  |  |
| with filter                       | Auto-drain type   | INA-13-854DG                                    |  |  |  |  |  |  |  |  |  |  |
| Note 1) Vo                        | Itage: 24 VDC to 100  | O VAC   |  |  |  |  |  |  |  |  |  |  |
| Note 2) Cor<br>val                | ner voltage drop: 4 V<br>mbination of valve VFS31<br>ve spacer can be used an | IC (single) and a release<br>air release valve. |  |  |  |  |  |  |  |  |  |  |
|                                   | e non plug-in type<br>erwards.  | cannot be mounted                               |  |  |  |  |  |  |  |  |  |  |
|                                   |   | CE  |  |  |  |  |  |  |  |  |  |  |
|                                   |   | [Option]  |  |  |  |  |  |  |  |  |  |  |

VF

VP4

VQ

1/2 VQ 4/5 VQC 1/2 VQC

4/5

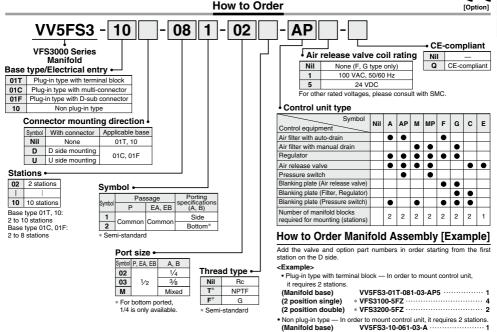
VOZ

SO

VFS

VFR

VQ7

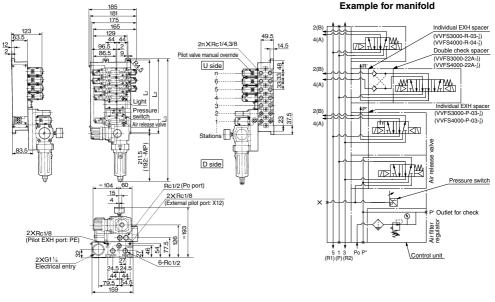


(2 position single) \*VFS3110-5D 4 The asterisk denotes the symbol for assembly. Prefix it to the part numbers of the solenoid valve.

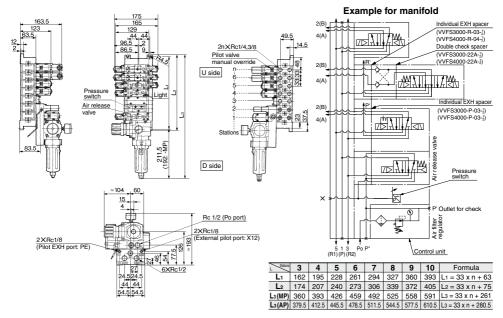


### Manifold with Control unit — Plug-in type, Non plug-in type

### Plug-in type: VV5FS3-01T- Station 1- Port size -AP Voltage for release valve



Non plug-in type: VV5FS3-10- Station 1- Port size -AP Voltage for release valve

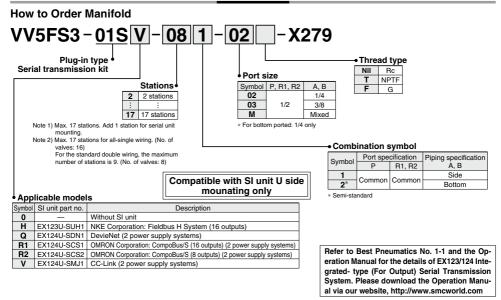


## *VFS3000 Series* Made to Order

Serial Transmission Kit Manifold: EX123/124 Integrated Type (For Output) Serial Transmission System



How to Order

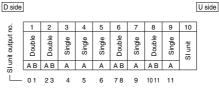


### • Correspondence of SI unit output numbers and solenoid valve coils

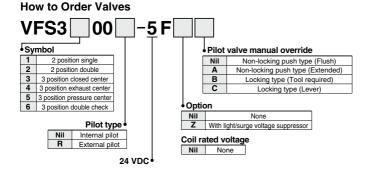
### <Wiring Example 1> Double wiring (Standard)

| D side             |        |        |        |        |        |        |        |        |         | U side |
|--------------------|--------|--------|--------|--------|--------|--------|--------|--------|---------|--------|
| ē.                 | 1      | 2      | 3      | 4      | 5      | 6      | 7      | 8      | 9       | ]      |
| SI unit output no. | Double | Double | Single | Single | Single | Double | Single | Single | SI unit |        |
| lu l               | ΑB     | ΑB     | AΒ     | ΑB     | ΑB     | ΑB     | AB     | ΑB     |         | ]      |
| Ĺ                  | 01     | 23     | 45     | 67     | 89     | 10 11  | 12 13  | 14 15  |         |        |

<Wiring Example 2> Single/Double mixed wiring (Semi-standard)

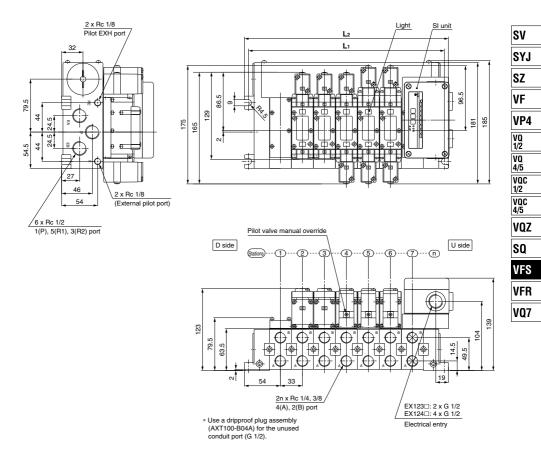


\* Mixed wiring is available as a semi-standard. Use the manifold specification sheet to specify this.



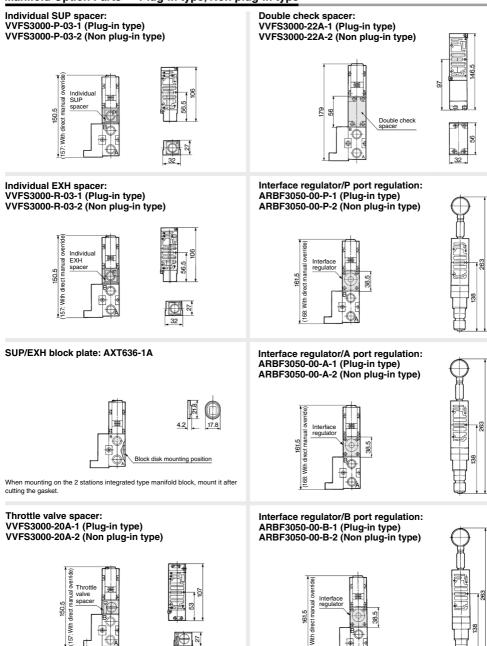
### Serial Transmission Kit Manifold: EX123/124 Integrated-type (For Output) Serial Transmission System

### VV5FS3-01S Model - Stations Symbol - Port size Thread -X279



| Formula L1 = 33n + 63 L2 = 33n + 75<br>Dimensions<br>n: Stations (Max. 17stations)                            |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|   |     |     |     |     |     |     |     |     |     |     |     | 17  |     |     |     |     |
| L   | 2   | 3   | 4   | 3   | U   | 1   | 0   | -   | -   |     | 12  | -   |     | -   |     |     |
| L1  | 129 | 162 | 195 | 228 | 261 | 294 | 327 | 360 | 393 | 426 | 459 | 492 | 525 | 558 | 591 | 624 |
| L2  | 141 | 174 | 207 | 240 | 273 | 306 | 339 | 372 | 405 | 438 | 471 | 504 | 537 | 570 | 603 | 636 |
| Note) Actual number of manifold base stations: Add 1 SL unit mounting station to the number of valve stations |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |

### Manifold Option Parts — Plug-in type, Non plug-in type

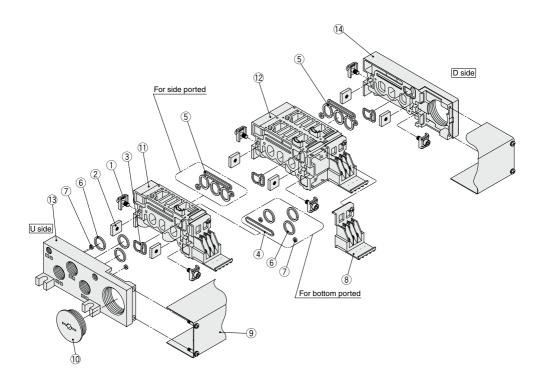


**⊘**SMC

168:

## VFS3000 Series

## Manifold Base Construction — Plug-in type, Non plug-in type



\* Manifold Base Construction: Plug-in type with terminal block (01T1).

- For increasing the manifold bases, please order the manifold block assembly number of the principle number assembly 0 and 0. For plug-in type, 0 junction cover assembly is required.
- Manifold base is consisted of the junction of 2 and 3 station bases.

| <5 stations (Odd number)>     | 1 station        | 2 stations | 2 stations |
|-------------------------------|------------------|------------|------------|
| <6 stations (Even number)>1 s | tation 1 station | 2 stations | 2 stations |

### **Replacement Parts**

| No. | Description                 | Material |               | Part no.                             |
|-----|-----------------------------|----------|---------------|--------------------------------------|
| 1   | Connection fitting assembly | For 01T  | VVFS3000-5-1A |                                      |
| 2   | Connection fitting B        | For 01T  |               | VVFS3000-5-2                         |
| 3   | Gasket                      | NBR      | VVFS3000-7-1  |                                      |
| 4   | Gasket                      | NBR      | VVFS3000-8    |                                      |
| 5   | Gasket                      | NBR      |               | VVFS3000-32-1                        |
| 6   | O-ring                      | NBR      |               | KA00232                              |
| 7   | O-ring                      | NBR      | KA00020       |                                      |
| 8   | Terminal assembly           | —        | VVFS3000-6A   |                                      |
| 9   | Junction cover assembly     | -        | For 01T       | VVFS3000-4A-Stations Note            |
| 9   | Sunction cover assembly     | NBR      | For 01S       | AZ738-22A-Stations <sup>Note</sup> ) |
| 10  | Rubber plug                 |          |               | AXT336-9                             |

Note) Example to indicate the number of stations when ordering the junction cover assembly. • For 5 stations: VVFS3000-4A-5\_

### **Replacement Parts: Sub Assembly**

|     |   |        |   | VQ  |                          |            |
|-----|---|--------|---|---|--------------------------|------------|
| No. | Description   |        | Part no.  | Component parts   | Applicable manifold base | 4/5        |
|     |   | ported | VVFS3000-1A-1-02 Note 1)                            | Manifold block ①, Metal joint ①, ②, Gasket ③, ⑤,<br>Terminal ⑧, Receptacle assembly                                 | Plug-in type             | VQC        |
| 11  | Manifold block                                      | Side   | VVFS3000-1A-2-02 Note 1)                            | Manifold block (1), Metal joint (1), (2), Gasket (3), (5)   | Non plug-in type         | 1/2<br>VQC |
| 11  | assembly<br>(for 1 station)                         | ported | VVFS3000-1A-1-B <sup>02</sup> <sub>03</sub> Note 1) | Manifold block (1), Metal joint (1), (2), Gasket (3), (4),<br>O-ring (6), (7), Terminal (8), Receptacle assembly    | Plug-in type             | VQC<br>4/5 |
|     |   | Bottom | VVFS3000-1A-2-B <sup>02</sup> <sub>03</sub> Note 1) | Manifold block ①, Metal joint ①, ②, Gasket ③, ④,<br>O-ring ⑥, ⑦   | Non plug-in type         | VQZ        |
|     | Manifold block assembly<br>(for 2 stations) Note 2) |        | VVFS3000-1A2-1-02 Note 1)                           | Manifold block ①, ②, Metal joint ①, ②, Gasket ③, ⑤,<br>Terminal ⑧, Receptacle assembly                              | Plug-in type             | SQ         |
| 12  |   |        |   |   | Non plug-in type         | VFS        |
| 13  | , End plate (U side)                                |        | VVFS3000-2A-1                                       | End plate (U) <sup>(1)</sup> , Metal joint <sup>(1)</sup> , <sup>(2)</sup> , O-ring <sup>(6)</sup> , <sup>(7)</sup> | Plug-in type             | VFR        |
|     | assembly  |        | VVFS3000-2A-2                                       | End plate (U) (3, Metal joint (1), ②, O-ring ⑥, ⑦   | Non plug-in type         | VQ7        |
| 14  | End plate (D side)                                  |        | VVFS3000-3A-1                                       | End plate (D) (4, Metal joint (1), ②, Gasket ③  | Plug-in type             | L          |
| 14  | assembly  |        | VVFS3000-3A-2                                       | End plate (D) (4, Metal joint (1), ②, Gasket (3)  | Non plug-in type         |            |

Note 1) 02: A, B port size Rc 1/4, 03: A, B port size Rc 3/8

Note 2) The bottom ported type manifold block for 2 stations is not available.

# 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS4000 Series

#### Model

| MOU      | CI       |           |             |      |                    |                                      |          |                    |                          |       |                |                  |        |
|----------|----------|-----------|-------------|------|--------------------|--------------------------------------|----------|--------------------|--------------------------|-------|----------------|------------------|--------|
|          |          | Mo        | odel        |      |                    |                                      | Flow rat | e characteristic   | CS <sup>(1)</sup>        |       | Max.(1)        | (2)              |        |
| T        | ype of   |           |             | Port | 1 –                | $\rightarrow$ 4/2 (P $\rightarrow$ A | 'B)      | 4/2 →              | 5/3 (A/B $\rightarrow$ F | 1/R2) | operating      | Response<br>time | Weight |
| ac       | tuation  | Plug-in   | Non plug-in | size | C<br>[dm³/(s·bar)] | b                                    | Cv       | C<br>[dm³/(s·bar)] | b                        | Cv    | cycle<br>(cpm) | time<br>(ms)     | (kg)   |
| E        | Cingle   | VE0 44 00 | VFS4110     | 3/8  | 11                 | 0.18                                 | 2.6      | 12                 | 0.20                     | 2.8   | 1 000          | 40 or less       | 0.63   |
| position | Single   | VFS4100   | VF34110     | 1/2  | 12                 | 0.15                                 | 2.8      | 12                 | 0.22                     | 3.1   | 1,000          | 40 01 1855       | 0.03   |
| ğ        | Double   | VFS4200   |             | 3/8  | 11                 | 0.18                                 | 2.6      | 12                 | 0.20                     | 2.8   | 4 000          | 15 or less       | 0.75   |
| 2        | Double   | VF54200   | VFS4210     | 1/2  | 12                 | 0.15                                 | 2.8      | 12                 | 0.22                     | 3.1   | 1,200          | 13 01 1633       | 0.75   |
|          | Closed   | VFS4300   | VFS4310     | 3/8  | 10                 | 0.18                                 | 2.5      | 10                 | 0.14                     | 2.3   | 600            | 50 or less       | 0.82   |
|          | center   | VF54300   | VF34310     | 1/2  | 11                 | 0.18                                 | 2.7      | 11                 | 0.22                     | 2.6   | 000            | 00 01 1033       | 0.02   |
| 5        | Exhaust  | VFS4400   |             | 3/8  | 11                 | 0.16                                 | 2.6      | 10                 | 0.15                     | 2.3   | 000            | 50 or less       | 0.00   |
| position | center   | VF54400   | VFS4410     | 1/2  | 12                 | 0.15                                 | 2.9      | 10                 | 0.15                     | 2.4   | 600            | DU UT IESS       | 0.62   |
|          | Pressure | VFS4500   | VFS4510     | 3/8  | 11                 | 0.22                                 | 2.7      | 11                 | 0.22                     | 2.7   | 000            | 50 or less       | 0.00   |
| e        | center   | vr54500   |             | 1/2  | 12                 | 0.22                                 | 2.9      | 11                 | 0.22                     | 2.8   | 600            | 50 of less       | 0.82   |
|          | Double   |           | VFS4610     | 3/8  | 6.3                | _                                    | _        | 6.5                | —                        | _     | 000            | 55 or less       | 1.71   |
|          | check    | VFS4600   | VF54010     | 1/2  | 6.8                |                                      | —        | 6.8                | —                        | —     | 200 55         | 55 01 1655       | 1.71   |

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (= 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.) Note 3) The figures in the above list are for without sub-plate. In the case of with plug-in sub-plate and with non plug-in sub-plate, add 0.50 kg and 0.43 kg respectively. Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

## Compact yet provides a large flow capacity 1/2: C: 12 dm<sup>3</sup>/(s·bar)

#### Low power consumption: 1.8 W DC

Easy maintenance 2 types of sub-plates: Plug-in and non plug-in



#### Symbol

| Symbol                            |   |  |  |
|-----------------------------------|---|--|--|
| 2 position                        | 3 position  |  |  |
| Single                            | Closed center   |  |  |
| (A)4 2(B)<br>5 1 3<br>(R1)(P)(R2) | (A)4 2(B)<br>(A)4 (A)4 (A)4 (A)4 (A)4 (A)4 (A)4 (A)4 |  |  |
| Double                            | Exhaust center  |  |  |
|                                   |   |  |  |
|                                   | Pressure center   |  |  |
|                                   |   |  |  |
|                                   | Double check  |  |  |
|                                   |   |  |  |

### Standard Specifications

|                            | Fluid                          |            |  | Air                               |  |
|----------------------------|--------------------------------|------------|--|-----------------------------------|--|
| s                          | Maximum operating pressure     |            | 1.0 MPa  |                                   |  |
| 5<br>0                     | Minimum operating pressure     | 2 position |  | 0.1 MPa                           |  |
| äti                        | minimum operating pressure     | 3 position |  | 0.15 MPa                          |  |
| Щ.                         | Proof pressure                 |            |  | 1.5 MPa                           |  |
| Valve specifications       | Ambient and fluid temperat     | ture       |  | -10 to 60°C (1)                   |  |
| sel                        | Lubrication                    |            |  | Non-lube (2)                      |  |
| ž                          | Pilot valve manual override    |            | Non-loc  | king push type (Flush)            |  |
| Š                          | Impact/Vibration resistance    |            | 150/50 m/s <sup>2 (3)</sup>  |                                   |  |
|                            | Enclosure                      |            | Type E: Dustproof (Equivalent to IP50), Type F: Dripproof              |                                   |  |
|                            |                                |            | (Equivalent to IP52), Type D: Splashproof (Equivalent to IP54) (4) (6) |                                   |  |
| ŝ                          | Coil rated voltage             |            | 100, 200   | /AC, 50/60 Hz; 24 VDC             |  |
| atio                       | Allowable voltage fluctuation  | on         | -15 to +10% of rated voltage   |                                   |  |
| iji ci                     | Coil insulation type           |            | Class B o  | or equivalent (130°C) (5)         |  |
| ec                         | Apparent power                 | Inrush     | 5.6 VA   | 50 Hz, 5.0 VA/60 Hz               |  |
| y sp                       | (Power consumption) AC Holding |            | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz                             |                                   |  |
| icit                       | 5 Power consumption DC         |            | 1.8 W (2.04 W: Wit   | h light/surge voltage suppressor) |  |
| Electricity specifications | Electrical entry               |            | Plug-in type   | Conduit terminal                  |  |
| ш                          | Electrical entry               |            | Non plug-in type   | Grommet terminal, DIN terminal    |  |
|                            |                                |            |  |                                   |  |

Note 1) Use dry air at low temperatures

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

- Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)
- Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003.

Note 6) The F and D type enclosures described above show those without the light/surge voltage suppressor. The F and D type enclosures with the light/surge voltage suppressor are equivalent to IP50.

#### **Option Specifications**

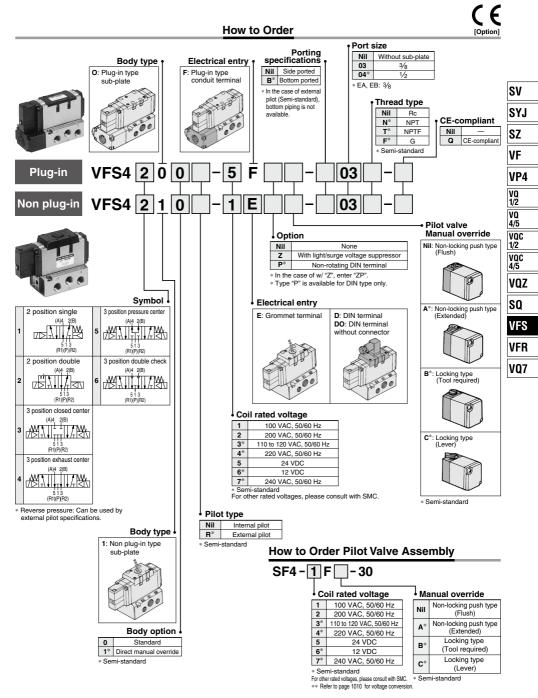
| Manual         Main valve         Direct manual override           override         Pilot valve         Non-locking push type (Extended), Locking type (Tool required), Locking type |            |
|--|------------|
| override Bilot value Non-locking push type (Extended) Locking type (Tool required) Locking ty  |            |
| Filot valve Non locking pash type (Extended), Eooking type (Toon required), Eooking ty   | be (Lever) |
| Coil rated voltage 110 to 120, 220, 240 VAC, 50/60 Hz  |            |
| 12, 100 VDC  |            |
| Porting specifications Bottom ported   |            |
| Option With light/surge voltage suppressor, Non-rotating DIN term  | inal       |

Note) Operating pressure: 0 to 1.0 MPa

Pilot pressure 2 position: 0.1 to 1.0 MPa, 3 position: 0.15 to 1.0 MPa



## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS4000 Series



## VFS4000 Series

## **Cylinder Speed Chart**

|        |  |                                     |                   |     |                                       |                          |                             | Please     | a guide fo<br>confirm th<br>Program. |      |                                    | with SMC |
|--------|--|-------------------------------------|-------------------|-----|---------------------------------------|--------------------------|-----------------------------|------------|--------------------------------------|------|------------------------------------|----------|
| System | Average<br>speed<br>(mm/s)   | CA2 serie<br>Pressure<br>Load facto | 0.5 MPa<br>or 50% |     | A1 series<br>en changed<br>A2 series. | Pressure (<br>Load facto | series<br>0.5 MPa<br>or 50% | size       |                                      |      |                                    |          |
|        | (  | Stroke 50<br>ø50                    | 0 mm<br>Ø63       | ø80 | ø100                                  | Cylinder st<br>ø125      | troke 1000<br>ø140          | mm<br>ø160 | ø180                                 | ø200 | ø250                               | ø300     |
| A      | 1000<br>900<br>800<br>700<br>600<br>500<br>400<br>300<br>200<br>100<br>0 |                                     |                   |     |                                       |                          |                             |            |                                      |      | Perpe<br>upwar<br>Horizc<br>actuat |          |
| в      | 1000<br>900<br>800<br>700<br>600<br>500<br>400<br>300<br>200<br>100      |                                     |                   |     |                                       |                          |                             |            |                                      |      |                                    |          |

### System Components

| System | Solenoid valve Speed controller |                                       | Silencer                             | SGP (Steel pipe)<br>Port size x Length |  |
|--------|---------------------------------|---------------------------------------|--------------------------------------|--|--|
| А      | VFS4000 Series<br>Rc%           | AS420-03<br>(S = 73 mm <sup>2</sup> ) | AN30-03<br>(S = 60 mm <sup>2</sup> ) | 10A x 1                                |  |
| в      | VFS4000 Series<br>Rc1/2         | AS420-04<br>(S = 97 mm <sup>2</sup> ) | AN40-04<br>(S = 90 mm <sup>2</sup> ) | 15A x 1                                |  |

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

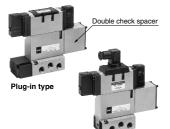
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

## **Double Check Spacer/Specifications**

#### Can hold an intermediate cylinder position for an extended time

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.



Non plug-in type

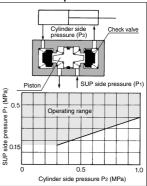
#### Specifications

| Double check           |                | Non plug-in type         |
|------------------------|----------------|--------------------------|
| spacer part no.        | VVFS4000-22A-1 | VVFS4000-22A-2           |
| Applicable valve model | VFS4400-□F     | VFS4410-□D<br>VFS4410-□E |

## A Caution

- In the case of 3 position double check valve (VFS46[D0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at intermediate position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

### **Check Valve Operation**

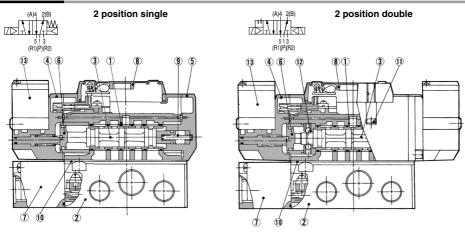


 The combination of VFS41<sup>0</sup><sub>1</sub>0, VFS42<sup>0</sup><sub>1</sub>0 and Double check spacer for prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

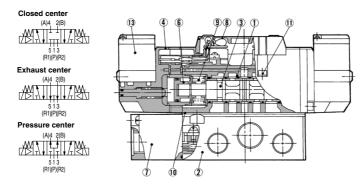


## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS4000 Series

## Construction



### 3 position closed center/exhaust center/pressure center



### **Component Parts**

| No. | Description               | Material            | Note |
|-----|---------------------------|---------------------|------|
| 1   | Body                      | Aluminum die-casted | -    |
| 2   | Sub-plate                 | Aluminum die-casted | -    |
| 3   | Spool/Sleeve              | Stainless steel     | —    |
| 4   | Adapter plate             | Resin               | -    |
| 5   | End plate                 | Resin               |      |
| 6   | Piston                    | Resin               | _    |
| 7   | Junction cover            | Resin               |      |
| 8   | Light cover               | Resin               |      |
| 9   | Return spring             | Stainless steel     | _    |
| 10  | Gasket                    | HNBR                |      |
| 11  | Hexagon socket head screw | Steel               | -    |
| 12  | Detent assembly           | —                   | —    |
| 13  | Pilot valve assembly      | _                   | _    |
| -13 | The value assembly        | _                   |      |

\* Refer to "How to Order Pilot Valve Assembly" on page 963.

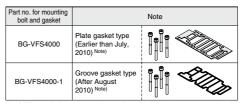
#### Sub-plate Assembly Part No.

| Plug-in     | VFS4000-P-03(N, T, F)  |
|-------------|------------------------|
| Non plug-in | VFS4000-S-04 (N, T, F) |

\* Mounting bolt and gasket are not included.

### Sub-plate Assembly (For External Pilot) Part No.

| Plug-in     | VFS4000-P- | ·R <sup>03</sup> <sub>04</sub> (N, T, F) |
|-------------|------------|--|
| Non plug-in | VFS4000-S- | ·R <sup>03</sup> <sub>04</sub> (N, T, F) |
|             |            |  |



Note) When ordering the parts shown above for the replacement, note that the described date may slightly vary depending on the product being used.



SV

SYJ SZ VF VP4 VQ 1/2 VQ 4/5 VQC 1/2 VQC 4/5

VOZ

SQ

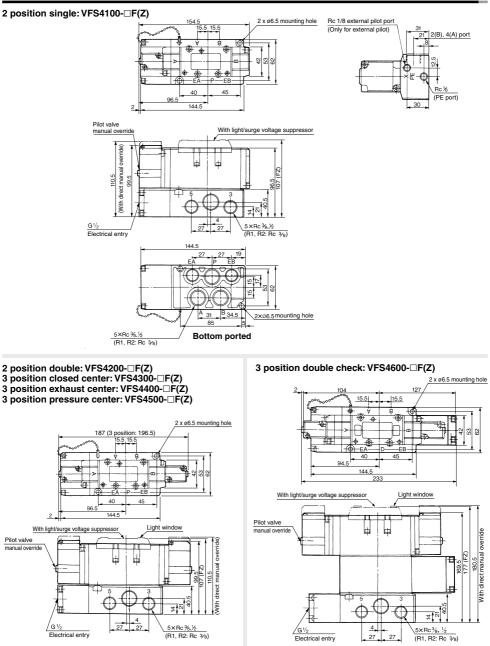
VFS

VFR

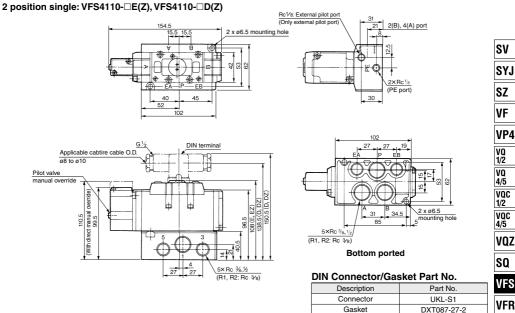
VQ7

## VFS4000 Series

## Plug-in — 2 Position single/Double/3 Position closed center/Exhaust center/Pressure center/Double check



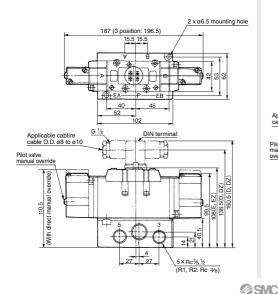
## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS4000 Series



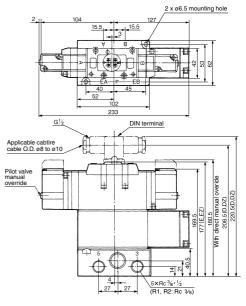
### Non Plug-in — 2 Position single/Double/3 Position closed center/Exhaust center/Pressure center/Double check

VFS VFR VQ7

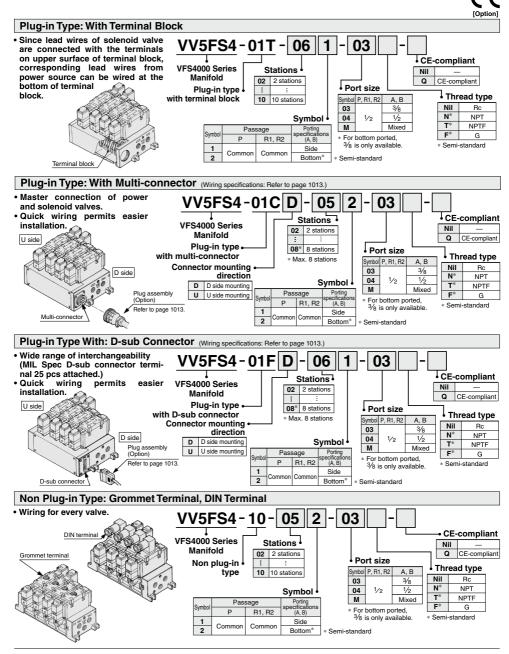
2 position double: VFS4210-□E(Z), VFS4210-□D(Z) 3 position closed center: VFS4310-□E(Z), VFS4310-□D(Z) 3 position exhaust center: VFS4410-□E(Z), VFS4410-□D(Z) 3 position pressure center: VFS4510-□E(Z), VFS4510-□D(Z)







# VFS4000 Series Manifold Specifications





## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS4000 Series

#### How to Order Manifold Assembly

Please indicate manifold base type, corresponding valve, and option parts.

#### <Example>

 Plug-in type with terminal block: 6 stations (Manifold base) VV5FS4-01T-061-03 .....1 (2 position single) VFS4100-5FZ .......3 (2 position double) VFS4200-5FZ .......2 (Blanking plate) VVFS4000-10A .......1

 Non plug-in type: 6 stations (Manifold base) VVSFS4-10-061-04 -------1 (2 position single) VFS4110-5D -------5 (3 position exhaust center) VFS4410-5D ----1 (Individual EXH spacer) VVFS4000-R-04-2----1

### **Manifold Specifications**

| Base model                    | Wiring  | Porting<br>specifications | Port siz  |         | Stations | External           | Applicable (2)                       |  |
|-------------------------------|---|---------------------------|-----------|---------|----------|--------------------|--------------------------------------|--|
| Dase moder                    | , vining  | A, B port                 | P, EA, EB | A, B    | otations | pilot              | valve model                          |  |
| Plug-in type<br>VV5FS4-01□    | With terminal block     With multi-connector     With D-sub connector | Side/<br>Bottom           | 1/2       | 3/8,1/2 | 2 to 10  | Yes <sup>(2)</sup> | VFS4□0□(R)-□F(Z)                     |  |
| Non plug-in type<br>VV5FS4-10 | DIN terminal     Grommet terminal                                     | Bollom                    |           |         |          |                    | VFS4□1□(R)-□D(Z)<br>VFS4□1□(R)-□E(Z) |  |

Note 1) With multi-connector, or with D-sub connector: 8 stations max.

Note 2) It is possible to mount the standard valve and the external pilot type valve together.

## Flow Rate Characteristics at the Number of Manifold Stations (Operated individually)

|        |   | are are the real             | iber er manneta | otationo (opora | tou mannauany) |          |
|--------|---|------------------------------|-----------------|-----------------|----------------|----------|
| Model  | Passage                                 | /Stations                    | Station 1       | Station 5       | Station 10     | 1        |
|        | 1 → 4/2                                 | C [dm3/(s·bar)]              | 10.5            | 10.5            | 10.5           | <b>'</b> |
|        | $(P \rightarrow A/B)$                   | b                            | 0.20            | 0.20            | 0.20           | Ē        |
| VV5FS4 | (F → A/B)                               | Cv                           | 2.5             | 2.5             | 2.5            | 1        |
| VV3F34 | 4/2 → 5/3                               | C [dm <sup>3</sup> /(s·bar)] | 11              | 11              | 11             |          |
|        | $(A/B \rightarrow R1/R2)$               | b                            | 0.20            | 0.20            | 0.20           | V        |
|        | (////////////////////////////////////// | Cv                           | 2.9             | 2.9             | 2.9            |          |

\* Port size: Rc 1/2

## VFS4000 Series

### Manifold Option Parts Assembly

#### Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

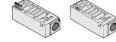
Body typePlug-in typeNon plug-in typePart no.VVFS4000-P-03-1VVFS4000-P-03-2



#### Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve. (common EXH type)

| Body type | Plug-in type    | Non plug-in type |
|-----------|-----------------|------------------|
| Part no.  | VVFS4000-R-04-1 | VVFS4000-R-04-2  |
|           |                 |                  |



#### \* SUP block plate

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to Plug-in different pressures.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no.  | AXT63        | 34-10A           |

#### \* EXH block plate

When valve exhaust affects the other stations on the circuit or when a reverse pressure valve is used to a standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no.  | AXT63        | 34-11A           |
|           |              |                  |





EXH block plate

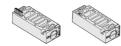
SUP block plate

#### Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

 Body type
 Plug-in type
 Non plug-in type

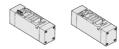
 Part no.
 VVFS4000-20A-1
 VVFS4000-20A-2



#### Double check spacer

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

| Body type | Plug-in type   | Non plug-in type |
|-----------|----------------|------------------|
| Part no.  | VVFS4000-22A-1 | VVFS4000-22A-2   |



#### Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. (Refer to page 1011 for "Flow Rate Characteristics".)

 Body type
 Plug-in type
 Non plug-in type

 P port regulation
 ARBF4050-00-P-1
 ARBF4050-00-P-2

 A port regulation
 ARBF4050-00-A-1
 ARBF4050-00-A-2

 B port regulation
 ARBF4050-00-B-1
 ARBF4050-00-B-2



#### **Blanking plate**

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no.  | VVFS40       | 000-10A          |

## Manifold Option

### With exhaust cleaner

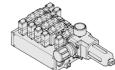
- Plug-in type/Non Plug-in type • Valve exhaust noise dampening: 35 dB
- valve exhaust noise dampening: 35 dB or more.
   Oil mist collection: Bots of collection
- Oil mist collection: Rate of collection 99.9% or more.
- Piping process reduced.



For details, refer to page 973.

#### With control unit

- Plug-in type/Non Plug-in type
- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- Piping processes are eliminated.



For details, refer to page 975.

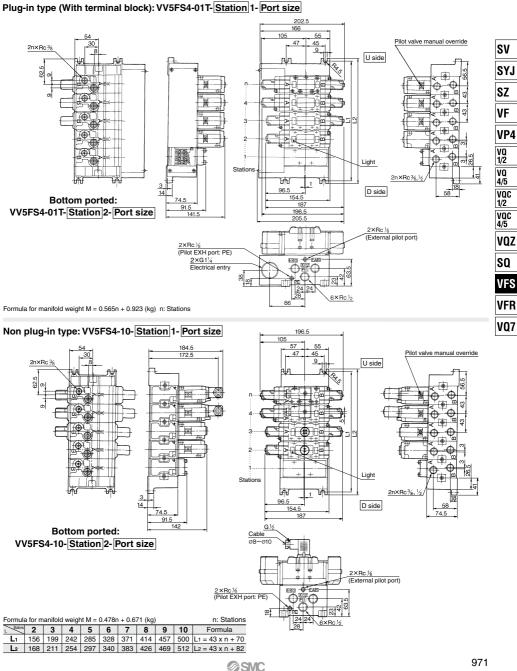
#### Made to Order

Manifold with serial transmission kit Pluq-in type

 Solenoid valve wiring process reduced considerably.

For details, refer to page 978.

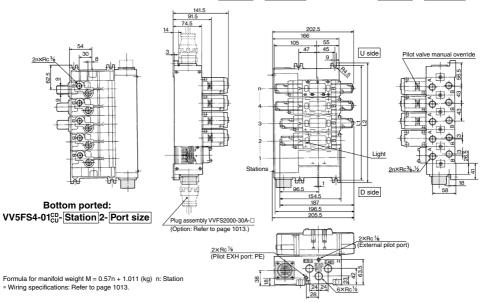
## Manifold — Plug-in type, Non plug-in type



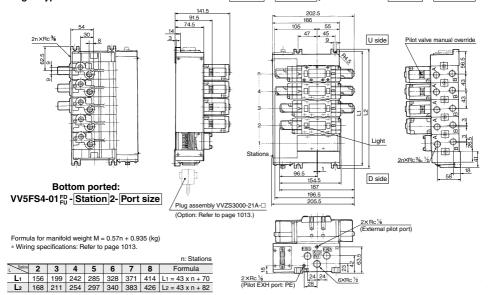
## VFS4000 Series

## Manifold — Plug-in type with multi-connector/D-sub connector

Plug-in type with multi-connector: VV5FS4-01CD-Station 1- Port size, VV5FS4-01CU-Station 1- Port size



Plug-in type with D-sub connector: VV5FS4-01FD-Station 1-Port size, VV5FS4-01FU-Station 1-Port size

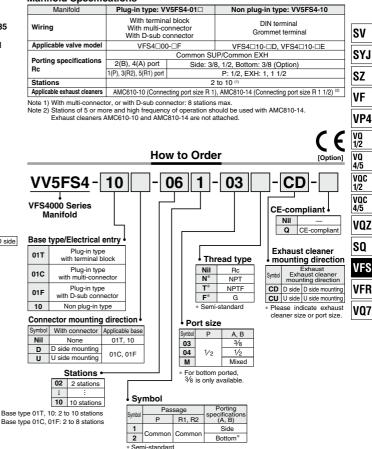


## Manifold with Exhaust Cleaner

- · Serves to protect working environment.
- · Valve exhaust noise dampening: 35 dB or more.
- · Collection rate of drainage and oil mist: 99.9% or more.
- Piping work is reduced.



### **Manifold Specifications**



## ▲ Caution

Cleaner details

When using an exhaust cleaner, mount it downwards.

\* Refer to Best Pneumatics No. 7 for Exhaust

| <ul> <li>Plug-in type with termi</li> </ul>  | nal block (6 stations)  |
|--|---|
| (Manifold base)                              | VV5FS4-01T-061-03-CD 1  |
| (2 position single)                          | * VFS4100-5FZ ······ 3  |
| (2 position double)                          | * VFS4200-5FZ   |
| (Blanking plate)                             | * VVFS4000-10A ····· 1  |
| (Exhaust cleaner)                            | AMC610-10 ······ 1  |
| <ul> <li>Non plug-in type (6 stat</li> </ul> | tions)  |
| (Manifold base)                              | VV5FS4-10-061-04-CU 1   |
| (2 position single)                          | * VFS4110-5E ······ 3   |
| (2 position double)                          | * VFS4210-5E ····· 2  |
| (Blanking plate)                             | * VVFS4000-10A ······ 1   |
| (Exhaust cleaner)                            | T AMC810-14 ······1   |
|  | The asterisk denotes the symbol for assembly.<br>Prefix it to the part numbers of the solenoid valve. |

**SMC** 

How to Order Manifold Assembly [Example]

Add the valve and option part numbers in order starting from the first station

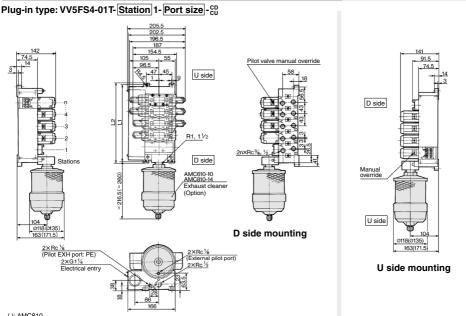
on the D side.

<Example>

## 973 A

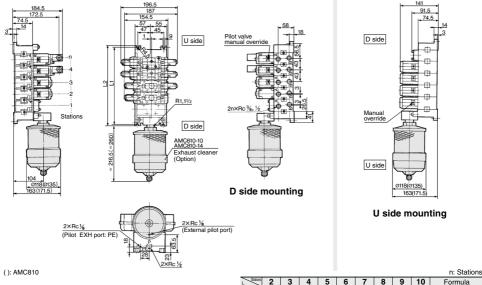
## VFS4000 Series

## Manifold with Exhaust Cleaner - Plug-in type, Non plug-in type



(): AMC810

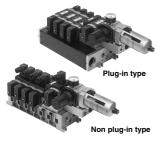
### Non plug-in type: VV5FS4-10-Station 1-Port size - CD



|    |     |     |     |     |     |     |     |     |     | ni otationo      |
|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------------------|
| L  | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  | Formula          |
| L1 | 156 | 199 | 242 | 285 | 328 | 371 | 414 | 457 | 500 | L1 = 43 x n + 70 |
| L2 | 168 | 211 | 254 | 297 | 340 | 383 | 426 | 469 | 512 | L2 = 43 x n + 82 |
|    |     |     |     |     |     |     |     |     |     |                  |

## Manifold with Control Unit

- · Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.



## A Caution

When using an air filter with auto-drain or manual drain, mount the filter vertically.

## Manifold Specifications

**Control Unit Specifications** 

| Manifold               | Plug-in type: V   | /5FS4-01□              | Non plug-in type: VV5FS4-10     |      |                                  |    |
|------------------------|---|------------------------|---------------------------------|------|----------------------------------|----|
| Wiring                 | With terminal block<br>With multi-connector<br>With D-sub connector |                        | With multi-connector            |      | DIN terminal<br>Grommet terminal | sv |
| Applicable valve model | VFS4□00-□F  |                        | 54□00-□F VFS4□10-□D, VFS4□10-□E |      |                                  |    |
|                        |   | Common Sl              | JP, Common EXH                  | SY.I |                                  |    |
| Porting specifications | 2(B), 4(A) port   | Sid                    | e: 3/8, 1/2, Bottom: 3/8        | 0.0  |                                  |    |
| Rc (PT)                | 1(P), 3(R2), 5(R1) port   |                        | Side: 1/2                       | SZ   |                                  |    |
| Stations               |   | 2 to 10 <sup>(1)</sup> |                                 |      |                                  |    |

Note 1) With multi-connector, or with D-sub connector: 8 stations max.

#### **Control Unit/Option**

| Air filter (With auto-drain/With manual drain) |   |  |  |  |  |  |
|--|---|--|--|--|--|--|
| Filtration degree                              | 5 µm  |  |  |  |  |  |
| Regulator                                      |   |  |  |  |  |  |
| Set pressure (Outlet pressure)                 | 0.05 to 0.85 MPa  |  |  |  |  |  |
| Pressure switch (1)                            |   |  |  |  |  |  |
| Set pressure range: OFF                        | 0.1 to 0.6 MPa  |  |  |  |  |  |
| Differential                                   | 0.08 MPa or less  |  |  |  |  |  |
| Contact  | 1a  |  |  |  |  |  |
| Indicator light                                | LED (RED)   |  |  |  |  |  |
| Max. switch capacity                           | 2 VA AC, 2 W DC   |  |  |  |  |  |
| Max. operating current                         | 24 VAC/DC or less: 50 mA<br>48 VAC/DC: 40 mA<br>100 VAC/DC: 20 mA |  |  |  |  |  |
| Air release valve (Single only)                |   |  |  |  |  |  |
| Operating pressure range                       | 0.1 to 1.0 MPa  |  |  |  |  |  |

| Contro  | oonaoi onaopaon  |                 |  |  |  |  |  |  |  |
|---|--|-----------------|--|--|--|--|--|--|--|
| Air release<br>valve  | <plug-in type=""><br/>VVFS4000-24A-1R (D side mounting)</plug-in>    |                 |  |  |  |  |  |  |  |
| spacer <sup>(2)</sup>   | <non plug-in="" type=""><br/>VVFS4000-24A-2R (D side mounting)</non> |                 |  |  |  |  |  |  |  |
| Pressure<br>switch  | IS1000   | )P-2-1          |  |  |  |  |  |  |  |
| Blanking  | Filter regulator   | MP2-3           |  |  |  |  |  |  |  |
| plate (3)   | Pressure switch  | MP3-2           |  |  |  |  |  |  |  |
| plate   | Release valve  | VVFS4000-24A-10 |  |  |  |  |  |  |  |
| Filter<br>element   | 1110   | 4-5B            |  |  |  |  |  |  |  |
| Regulator   | Manually operated  | INA-13-864G     |  |  |  |  |  |  |  |
| with filter   | Auto-drain type  | INA-13-864DG    |  |  |  |  |  |  |  |
| Note 1) Voltage: 24 VDC to 100 VAC<br>Inner voltage drop: 4 V<br>Note 2) Combination of a valve VFS41□ (single) and a release<br>valve spacer can be used as an air release valve.<br>Note 3) The non plug-in type cannot be mounted<br>afterwards. |  |                 |  |  |  |  |  |  |  |

1/2 VOC 4/5 VOZ SO VFS VFR

VF

VP4

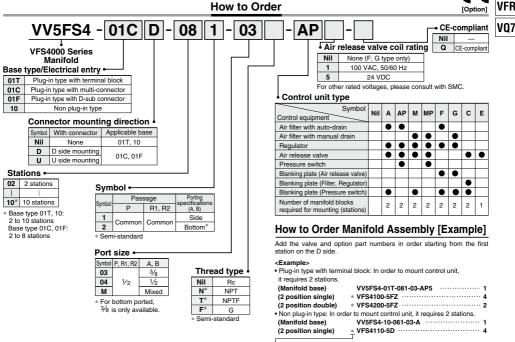
VQ

1/2

VQ

4/5

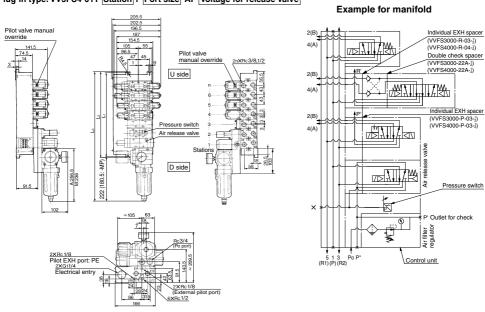
VOC



The asterisk denotes the symbol for assembly. Prefix it to the part numbers of the solenoid valve.

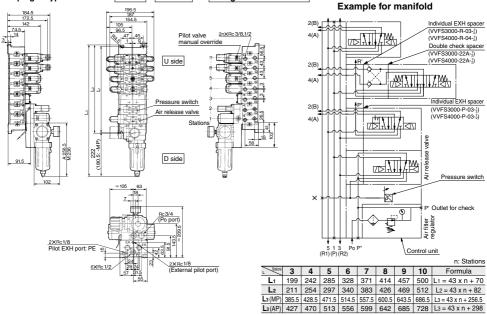
## VFS4000 Series

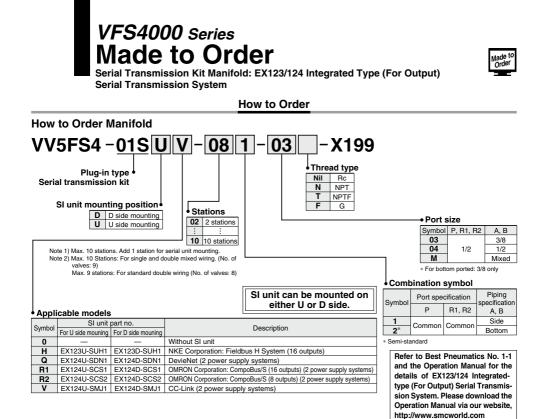
## Manifold with Control Unit - Plug-in type, Non plug-in type



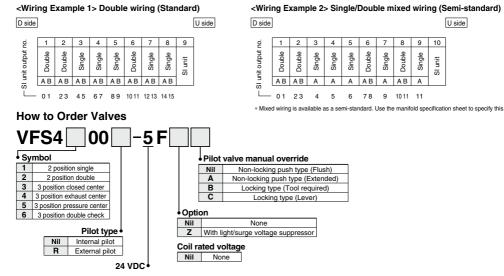
## Plug-in type: VV5FS4-01T-Station 1-Port size-AP Voltage for release valve

Non plug-in type: VV5FS4-10-Station 1-Port size -AP Voltage for release valve



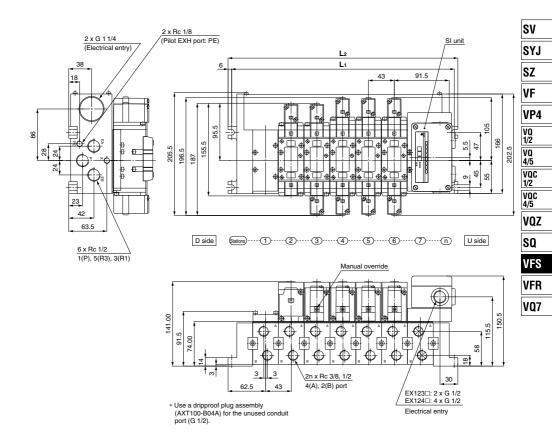


## • Correspondence of SI unit output numbers and solenoid valve coils



## Serial Transmission Kit Manifold (EX123/124): Plug-in Type

## VV5FS4-01S Mounting position Model - Stations Symbol - Port size Thread - X199



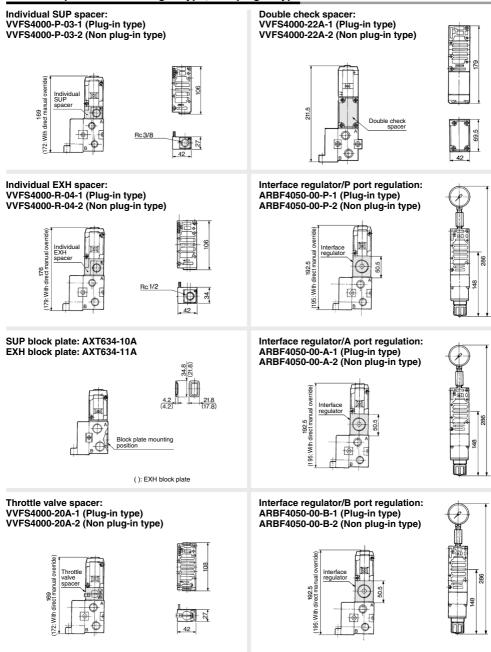
| Dimensio | ns  |     |     |     | For |     |     |     | 43n + 82<br>stations) |
|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----------------------|
| L        | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10                    |
| 1.       | 450 | 400 | 040 | 005 | 000 | 074 | 444 | 457 | 500                   |

| L1 | 156 | 199 | 242 | 285 | 328 | 371 | 414 | 457 | 500 |
|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| L2 | 168 | 211 | 254 | 297 | 340 | 383 | 426 | 469 | 512 |
|    |     |     |     |     |     |     |     |     |     |

Note) Actual number of manifold base stations: Add 1 SI unit mounting station to the number of valve stations.

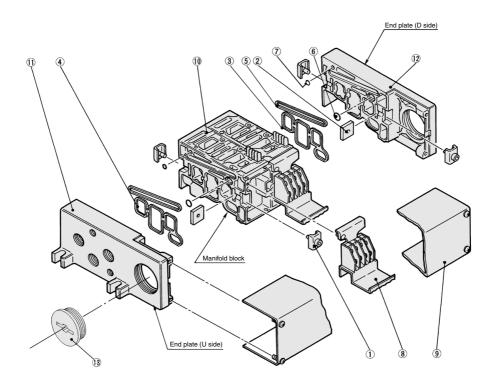
## VFS4000 Series

## Manifold Option Parts — Plug-in type, Non plug-in type



## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS4000 Series

## Manifold Base Construction — Plug-in type, Non Plug-in type



#### **Replacement Parts**

| No. | Description             | Material    | Part no.                     |
|-----|-------------------------|-------------|------------------------------|
| 1   | Connection fitting A    | Steel plate | VVF4000-5-1A                 |
| 2   | Connection fitting B    | Steel plate | VVF4000-5-2                  |
| 3   | Gasket                  | NBR         | VVF4000-7 (End plate)        |
| 4   | Gasket                  | NBR         | VVF4000-7-1 (Manifold block) |
| 5   | Gasket                  | NBR         | VVF4000-8                    |
| 6   | O-ring                  | NBR         | KA00407                      |
| 7   | O-ring                  | NBR         | KA00078                      |
| 8   | Terminal assembly       | _           | VVF4000-6A                   |
| 9   | Junction cover assembly | For 01T     | VVF4000-4A- Stations         |
| э   | Junction cover assembly | For 01S     | AZ738-30A-Stations           |
| 13  | Rubber plug             | NBR         | AXT336-9                     |

 13
 Rubber plug
 NBR
 AXT336-9

 \* D : For mounting the D side of the SI unit, U : For mounting the U side of the SI unit
 Image: Side of the SI unit

### Replacement Parts: Sub Assembly

Note) Manifold Base/Construction: Plug-in type with terminal block.

 For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly (0).
 For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the (9) junction

| No. | Description                | Assembly part no.   | Component parts   | Applicable manifold base |
|-----|----------------------------|---|---|--------------------------|
| 10  | Manifold block<br>assembly | VVF4000-1A-1-03<br>04   | Manifold block (0), Terminal (8), Metal joint (1), (2),<br>Gasket (4), Receptacle assembly  | Plug-in type             |
|     | assembly                   | VVF4000-1A-2-03   | Manifold block 10, Metal joint 1, 2, Gasket 4   | Non plug-in type         |
| 11  | End plate (U side)         | plate (U side) VVF4000-2A-1 End plate (U) (1), Metal joint (1), (2) |   | Plug-in type             |
|     | assembly                   | VVF4000-2A-2  | End plate (U) (1), Metal joint (1), (2)   | Non plug-in type         |
| 12  | End plate (D side)         | VVF4000-3A-1  | End plate (D) <sup>(1</sup> / <sub>2</sub> , Metal joint <sup>(1</sup> ), <sup>(2</sup> / <sub>2</sub> , Gasket <sup>(3</sup> / <sub>3</sub> , <sup>(5</sup> / <sub>5</sub> ),<br>O-ring <sup>(6</sup> / <sub>6</sub> , <sup>(7)</sup> / <sub>2</sub> | Plug-in type             |
| 12  | assembly                   | VVF4000-3A-2  | End plate (D) <sup>(1</sup> / <sub>2</sub> ), Metal joint <sup>(1</sup> ), <sup>(2</sup> ), Gasket <sup>(3)</sup> , <sup>(5)</sup> ,<br>O-ring <sup>(5)</sup> , <sup>(6)</sup>  | Non plug-in type         |

cover assembly.



## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS5000 Series [Option] (Details → P. 1007)

### ● VFS5000 series is compatible with the old models, VF6□00 and VF6□10 series.

#### Model

|            |          | Mo                     | del             |            |                    |               | Flow rate ch | haracteristics     |              |        | Max.(1)        | (2)          | (2)    |     |            |      |      |     |    |      |     |  |  |
|------------|----------|------------------------|-----------------|------------|--------------------|---------------|--------------|--------------------|--------------|--------|----------------|--------------|--------|-----|------------|------|------|-----|----|------|-----|--|--|
|            | /pe of   |                        |                 | Port       | 1 -                | → 4/2 (P → A/ | 'В)          | 4/2 →              | 5/3 (A/B → F | R1/R2) | operating      | Response     | Weight |     |            |      |      |     |    |      |     |  |  |
| ac         | tuation  |                        |                 | size<br>Rc | C<br>[dm³/(s·bar)] | b             | Cv           | C<br>[dm³/(s·bar)] | b            | Cv     | cycle<br>(cpm) | time<br>(ms) | (kğ)   |     |            |      |      |     |    |      |     |  |  |
|            |          |                        |                 | 3/8        | 15                 | 0.30          | 3.7          | 15                 | 0.30         | 4.1    |                |              |        |     |            |      |      |     |    |      |     |  |  |
| c          | Single   | VFS5100                | VFS5110         | 1/2        | 16                 | 0.15          | 3.7          | 19                 | 0.15         | 4.5    | 600            | 45 or less   | 0.88   |     |            |      |      |     |    |      |     |  |  |
| position   |          |                        |                 | 3/4        | 17                 | 0.15          | 3.9          | 20                 | 0.13         | 4.7    |                |              |        |     |            |      |      |     |    |      |     |  |  |
| Soc.       |          |                        |                 | 3/8        | 15                 | 0.30          | 3.7          | 15                 | 0.30         | 4.1    |                |              |        |     |            |      |      |     |    |      |     |  |  |
| ~          | Double   | VFS5200                | VFS5210         | 1/2        | 16                 | 0.15          | 3.7          | 19                 | 0.15         | 4.5    | 600            | 25 or less   | 1.06   |     |            |      |      |     |    |      |     |  |  |
|            |          |                        |                 | 3/4        | 17                 | 0.15          | 3.9          | 20                 | 0.13         | 4.7    |                | Ĺ            |        |     |            |      |      |     |    |      |     |  |  |
|            | Closed   | VFS5300                |                 | 3/8        | 14                 | 0.25          | 4.0          | 14                 | 0.24         | 4.1    |                |              |        |     |            |      |      |     |    |      |     |  |  |
|            | center   |                        | VFS5310         | 1/2        | 16                 | 0.25          | 4.1          | 16                 | 0.24         | 4.1    | 300            | 55 or less   | 1.16   |     |            |      |      |     |    |      |     |  |  |
|            | Center   |                        |                 |            |                    |               |              |                    |              |        |                |              |        |     | 3/4        | 16   | 0.25 | 4.1 | 16 | 0.23 | 4.1 |  |  |
|            | Exhaust  |                        |                 | 3/8        | 14                 | 0.32          | 3.8          | 14                 | 0.25         | 3.5    |                |              |        |     |            |      |      |     |    |      |     |  |  |
| 5          | center   | VFS5400                | VFS5410         | 1/2        | 16                 | 0.17          | 3.8          | 16                 | 0.18         | 4.1    | 300            | 55 or less   | 1.14   |     |            |      |      |     |    |      |     |  |  |
| 3 position | Contor   |                        |                 | 3/4        | 17                 | 0.20          | 4.2          | 17                 | 0.13         | 4.1    |                |              |        |     |            |      |      |     |    |      |     |  |  |
| ä          | Pressure |                        |                 | 3/8        | 14                 | 0.30          | 3.7          | 14                 | 0.31         | 3.8    |                |              |        |     |            |      |      |     |    |      |     |  |  |
| e          | center   |                        | VFS5500 VFS5510 | 1/2        | 16                 | 0.23          | 3.9          | 16                 | 0.22         | 4.1    | 300            | 55 or less   | 1.14   |     |            |      |      |     |    |      |     |  |  |
|            | Center   |                        |                 | 3/4        | 18                 | 0.25          | 4.6          | 17                 | 0.22         | 4.3    |                |              |        |     |            |      |      |     |    |      |     |  |  |
|            | Daubla   |                        |                 | 3/8        | 9.0                | -             | -            | 9.0                | -            | —      |                |              |        |     |            |      |      |     |    |      |     |  |  |
|            |          | Double check VFS5600 V | VFS5600         | VFS5600    | VFS5600            | VFS5610       | 1/2          | 9.0                | -            | —      | 9.0            | -            | —      | 180 | 60 or less | 1.99 |      |     |    |      |     |  |  |
|            | CHECK    |                        |                 | 3/4        | 9.0                | -             | -            | 9.0                | -            | -      |                |              |        |     |            |      |      |     |    |      |     |  |  |

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the minimum operating frequency. Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (= 20°C))

 Note 3) The figures in the above list are without sub-plate. In the case of with plug-in sub-plate and, with non plug-in sub-plate add Ro 3%, 1/2−0.744 kg, Rc 3/4−0.966 kg and Rc 3/8, 1/2−0.577 kg, Rc 3/4−0.823 kg respectively.

 Note 4) "Note 1) \* and "Note 2) \* are with controlled clean air.

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

#### Compact yet provides a large flow capacity 3/4: C: 20 dm3/(s.bar)

#### Low power consumption: 1.8 W DC

#### Easy maintenance

2 types of sub-plates: Plug-in and non plug-in



#### Symbol

| Cymbol   |                                   |
|--|-----------------------------------|
| 2 position   | 3 position                        |
| Single   | Closed center                     |
| (A)4 2(B)<br>(A)4 2(B) |                                   |
| Double   | Exhaust center                    |
|  |                                   |
|  | Pressure center                   |
|  |                                   |
|  | Double check                      |
|  | (A)4 2(B)<br>5 1 3<br>(R1)(P)(R2) |

## Standard Specifications

|                            | dara opcomoutions              |        |   |                                 |  |  |
|----------------------------|--------------------------------|--------|---|---------------------------------|--|--|
|                            | Fluid                          |        |   | Air                             |  |  |
| s                          | Maximum operating press        | ure    | 1.0 MPa   |                                 |  |  |
| ē                          | Minimum operating pressu       | ıre    |   | 0.1 MPa                         |  |  |
| cat                        | Proof pressure                 |        |   | 1.5 MPa                         |  |  |
| specifications             | Ambient and fluid tempera      | iture  | -   | 10 to 60°C (1)                  |  |  |
| bě                         | Lubrication                    |        |   | Non-lube (2)                    |  |  |
| es                         | Pilot valve manual override    | e      | Non-locki   | ing push type (Flush)           |  |  |
| Valve                      | Impact/Vibration resistance    |        | 1   | 50/50 m/s <sup>2 (3)</sup>      |  |  |
| ÿ                          | Enclosure                      |        | Type E: Dustproof (Equivalent to IP50), Type F: Dripproof<br>(Equivalent to IP52), Type D: Splashproof (Equivalent to IP54) (4) (5) |                                 |  |  |
| su                         | Coil rated voltage             |        | 100, 200 VAC, 50/60 Hz; 24 VDC  |                                 |  |  |
| atio                       | Allowable voltage fluctuati    | on     | -15 to +10% of rated voltage  |                                 |  |  |
| ific                       | Coil insulation type           |        | Class B or  | r equivalent (130°C) (5)        |  |  |
| Sec                        | Apparent power                 | Inrush | 5.6 VA/5  | 50 Hz, 5.0 VA/60 Hz             |  |  |
| y si                       | (Power consumption) AC Holding |        | 3.4 VA (2.1 W)/5  | 50 Hz, 2.3 VA (1.5 W)/60 Hz     |  |  |
| icit                       | 5 Power consumption DC         |        | 1.8 W (2.04 W: With   | light/surge voltage suppressor) |  |  |
| Electricity specifications | Electrical entry               |        | Plug-in type  | Conduit terminal                |  |  |
| щ                          | Electrical entry               |        | Non plug-in type  | Grommet terminal, DIN terminal  |  |  |

Note 1) Use dry air at low temperatures. Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated. Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction

 Note 3) Impact resistance: No mallunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

 Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

 Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.
 Note 6) The F type enclosure described above shows that without the light/surge voltage suppressor. The F type enclosure with the light/surge voltage suppressor is equivalent to IP50.

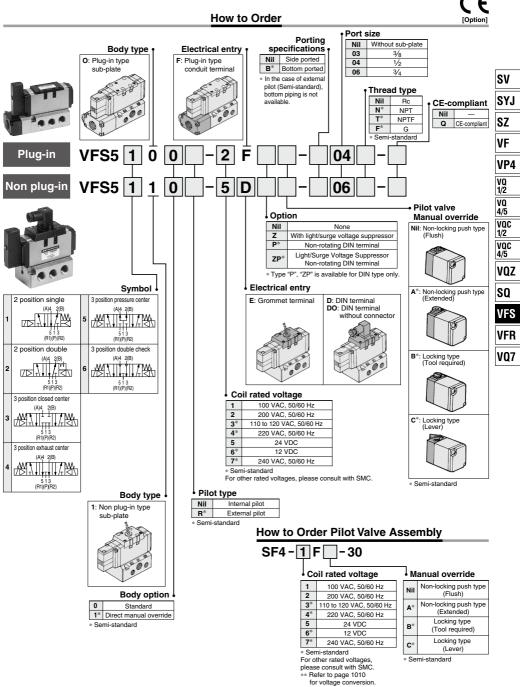
### **Ontion Specifications**

| option opcomotions                     |               |  |  |  |  |  |
|--|---------------|--|--|--|--|--|
| Pilot type                             |               | External pilot Note)   |  |  |  |  |
| Manual Main valve                      |               | Direct manual override   |  |  |  |  |
| override                               | Pilot valve   | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) |  |  |  |  |
| Coil rated                             | voltage       | 110 to 120, 220, 240 VAC (50/60 Hz)  |  |  |  |  |
| Contrated                              | voltage       | 12, 100 VDC  |  |  |  |  |
| Porting s                              | pecifications | Bottom ported  |  |  |  |  |
| Option                                 |               | With light/surge voltage suppressor, Non-rotating DIN terminal                       |  |  |  |  |
| Nata) Operating pressure: 0 to 1.0 MPa |               |  |  |  |  |  |

Pilot pressure: 0.1 to 1.0 MPa



## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS5000 Series



## VFS5000 Series

## Cylinder Speed Chart

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

|            |                                 |   |                   | 5    | rogram    |      |                                     |      |
|------------|---------------------------------|---|-------------------|------|-----------|------|-------------------------------------|------|
|            |                                 |   |                   |      | Bore size |      |                                     |      |
| Series     | Average<br>speed<br>(mm/s)      | CS1/CS2<br>Pressure (<br>Load facto<br>Stroke 300 | 0.5 MPa<br>or 50% |      |           |      |                                     |      |
|            |                                 | ø125  | ø140              | ø160 | ø180      | ø200 | ø250                                | ø300 |
| VFS5100-06 | 800<br>700<br>600<br>500<br>400 |   |                   |      |           |      | Perper<br>upwar<br>Horizo<br>actuat |      |
| 1 33100-00 | 400<br>300<br>200<br>100<br>0   |   |                   |      |           |      |                                     |      |

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open. \* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

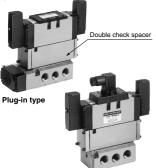
#### Conditions

|            |                    | CS1 series   |
|------------|--------------------|--------------|
|            | Tube bore x Length | SGP20A x 1 m |
| VFS5100-06 | Speed controller   | AS500-06     |
|            | Silencer           | AN500-06     |

## Double Check Spacer/Specifications

#### Can hold an intermediate cylinder position for an extended time

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.



Non plug-in type

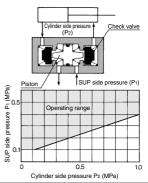
#### Specifications

| Double check              | Plug-in type   | Non plug-in type         |
|---------------------------|----------------|--------------------------|
| spacer part no.           | VVFS5000-22A-1 | VVFS5000-22A-2           |
| Applicable<br>valve model | VFS5400-□F     | VFS5410-□D<br>VFS5410-□E |

## ▲ Caution

- . In the case of 3 position double check valve (VFS56D0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at intermediate position.
- · Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

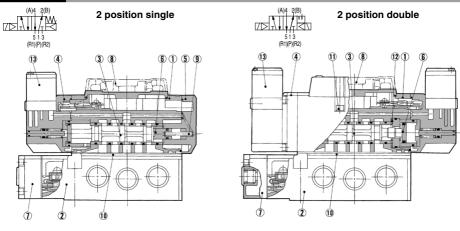
### Check Valve Operation



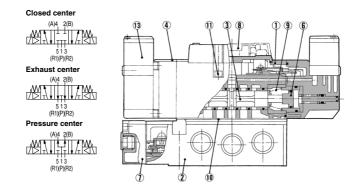
 The combination of VFS51<sup>0</sup><sub>1</sub>0, VFS52<sup>0</sup><sub>1</sub>0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS5000 Series





## 3 position closed center/exhaust center/pressure center



**Component Parts** 

| No. | Description               | Material            | Note |
|-----|---------------------------|---------------------|------|
| 1   | Body                      | Aluminum die-casted | _    |
| 2   | Sub-plate                 | Aluminum die-casted | _    |
| 3   | Spool/Sleeve              | Stainless steel     | _    |
| 4   | Adapter plate             | Resin               | —    |
| 5   | End plate                 | Resin               | —    |
| 6   | Piston                    | Resin               | _    |
| 7   | Junction cover            | Resin               | _    |
| 8   | Light cover               | Resin               | —    |
| 9   | Return spring             | Stainless steel     | _    |
| 10  | Gasket                    | NBR                 | —    |
| 11  | Hexagon socket head screw | Steel               | —    |
| 12  | Detent assembly           | _                   | _    |
| 13  | Pilot valve assembly      | —                   | —    |

\* Refer to "How to Order Pilot Valve Assembly" on page 983.

### Sub-plate Assembly Part No.

| Plug-in                                      | VFS5000-P- <sup>03</sup> <sub>66</sub> (N, T, F) |  |  |
|--|--|--|--|
| Non plug-in                                  | VFS5000-S- <sup>64</sup> <sub>66</sub> (N, T, F) |  |  |
| * Mounting bolt and gasket are not included. |  |  |  |

#### Sub-plate Assembly (For External Pilot) Part No.

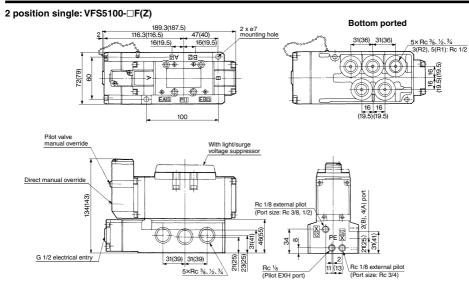
| Plug-in | VFS5000-P-R <sup>03</sup> <sub>06</sub> (N, T, F) |
|---------|---|
|         | VFS5000-S-R <sup>66</sup> <sub>06</sub> (N, T, F) |

| Part no. for mounting<br>bolt and gasket | Note  |  |  |
|--|---|--|--|
| BG-VFS5000                               | Plate gasket type<br>(Earlier than August,<br>2012) Note) |  |  |
| BG-VFS5000-1                             | Groove gasket type<br>(After September<br>2012) Note)     |  |  |

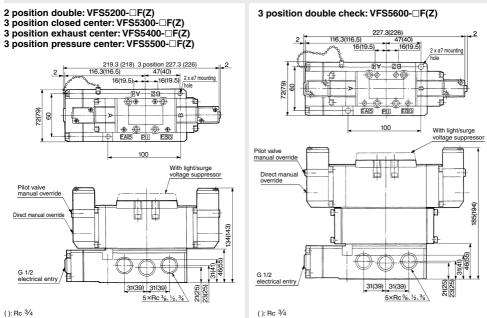
Note) When ordering the parts shown above for the replacement, note that the described date may slightly vary depending on the product being used.

## VFS5000 Series

## Plug-in — 2 Position single/Double/3 Position closed center/Exhaust center/Pressure center/Double check

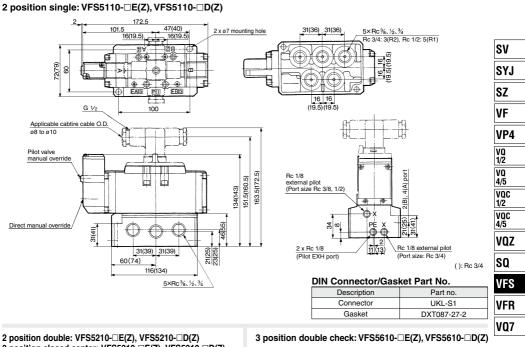


(): Rc 3/4



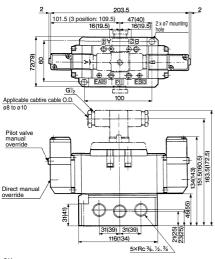
(): Rc 3/4

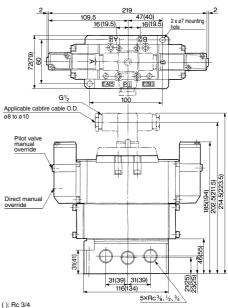




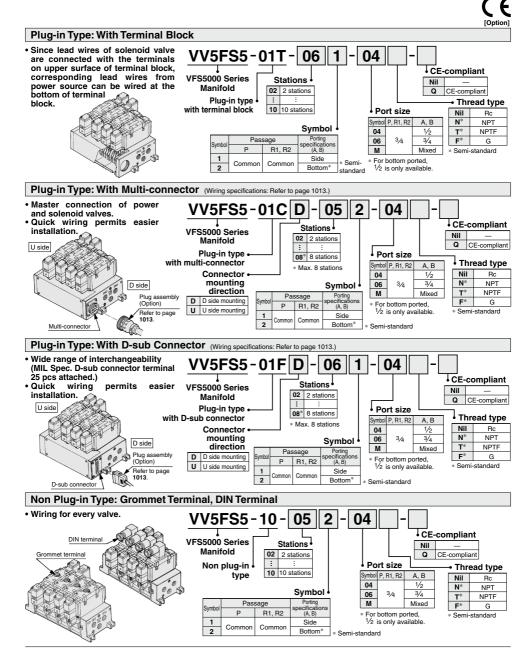
Non Plug-in — 2 Position single/Double/3 Position closed center/Exhaust center/Pressure center/Double check

2 position double: VFS5210-□E(Z), VFS5210-□D(Z) 3 position closed center: VFS5310-□E(Z), VFS5310-□D(Z) 3 position exhaust center: VFS5410-□E(Z), VFS5410-□D(Z) 3 position pressure center: VFS5510-□E(Z), VFS5510-□D(Z)





## VFS5000 Series Manifold Specifications





## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS5000 Series

#### How to Order Manifold Assembly

Please indicate manifold base type, corresponding valve, and option parts.

#### <Example>

 Plug-in type with terminal block: 6 stations (Manifold base) VV5FS5-01T-061-04 -----1 (2 position single) VFS5100-5FZ ------2 (Blanking plate) VVFS5000-10A ------1

#### Non plug-in type: 6 stations (Manifold base) VV5FS5-10-061-04 ------1 (2 position single) VFS5110-5D ------5

(3 position exhaust center) VFS5410-5D ......1 (Individual EXH center) VVFS5000-R-04-2....1

| Base model                    | Wiring  | Porting<br>specifications | Port si   | ze Rc    | Stations | External           |                                     |
|-------------------------------|---|---------------------------|-----------|----------|----------|--------------------|-------------------------------------|
| Dase model                    |   | A, B port                 | P, EA, EB | A, B     | Stations | pilot              | valve model                         |
| Plug-in type<br>VV5FS5-01□    | With terminal block     With multi-connector     With D-sub connector | Side/<br>Bottom           | 3⁄4       | 1⁄2, 3⁄4 | 2 to 10  | Yes <sup>(2)</sup> | VFS5⊡0⊡(R)-□F(Z                     |
| Non plug-in type<br>VV5FS5-10 | DIN terminal     Grommet terminal                                     |                           |           |          |          |                    | VFS5010(R)-0D(Z)<br>VFS5010(R)-0(E) |

Note 1) With multi-connector, or with D-sub connector: 8 stations max.

Note 2) It is possible to mount the standard valve and the external pilot type valve together.

### Flow Rate Characteristics at the Number of Manifold Stations (Operated individually)

| Model   | Passage/Stations |                              | Station 1 | Station 5 | Station 10 | 3 |
|---|------------------|------------------------------|-----------|-----------|------------|---|
| $VV5FS5 = \begin{array}{c} 1 \rightarrow 4/2 \\ (P \rightarrow A/B) \\ \hline 4/2 \rightarrow 5/3 \\ (A/B \rightarrow B1/B2) \end{array}$ | 4 4/0            | C [dm3/(s·bar)]              | 15.0      | 15.0      | 15.0       | 6 |
|   |                  | b                            | 0.20      | 0.20      | 0.20       | 5 |
|   | Cv               | 4.0                          | 4.0       | 4.0       | F          |   |
|   |                  | C [dm <sup>3</sup> /(s·bar)] | 16.0      | 16.0      | 16.0       | V |
|   |                  | b                            | 0.20      | 0.20      | 0.20       |   |
|   |                  | Cv                           | 4.2       | 4.2       | 4.2        | V |

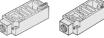
\* Port size: Rc 1/2, 3/4

## Manifold Option Parts Assembly

#### Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

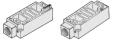
| Body type | Plug-in type    | Non plug-in type |
|-----------|-----------------|------------------|
| Part no.  | VVFS5000-P-04-1 | VVFS5000-P-04-2  |
|           |                 |                  |



#### Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve. (common EXH type)

| -         |                 |                  |
|-----------|-----------------|------------------|
| Body type | Plug-in type    | Non plug-in type |
| Part no.  | VVFS5000-R-04-1 | VVFS5000-R-04-2  |
|           |                 |                  |



### SUP block plate

When supplying manifold with more than two different pressures, high and low, insert a block plate in between stations subjected to different pressures.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no.  | AXT628-12A   |                  |

#### EXH block plate

When valve exhaust affects the other stations on the circuit or when a reverse pressure valve is used on a standard manifold valve, insert EXH block plate in between stations to separate valve exhaust.

| Body type | Plug-in type | Non plug-in type |  |
|-----------|--------------|------------------|--|
| Part no.  | AXT512-14-1A |                  |  |



EXH block plate

SUP block plate

#### Throttle valve spacer

Manifold Specifications

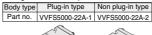
Needle valve set on the manifold block can control cylinder speed by throttling exhaust. Body type Plug-in type Non plug-in type

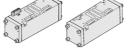
| Body type | Plug-in type   | Non plug-in type |
|-----------|----------------|------------------|
| Part no.  | VVFS5000-20A-1 | VVFS5000-20A-2   |
|           |                |                  |



#### Double check spacer

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

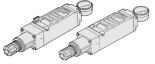




#### Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. (In the event of using, refer to "Flow Rate Characteristics" on page 1011).

|                   | 1 3 7           |                  |  |  |  |  |
|-------------------|-----------------|------------------|--|--|--|--|
| Body type         | Plug-in type    | Non plug-in type |  |  |  |  |
| P port regulation | ARBF5050-00-P-1 | ARBF5050-00-P-2  |  |  |  |  |
| A port regulation | ARBF5050-00-A-1 | ARBF5050-00-A-2  |  |  |  |  |
| B port regulation | ARBF5050-00-B-1 | ARBF5050-00-B-2  |  |  |  |  |
|                   |                 |                  |  |  |  |  |



### Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

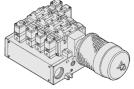
| Body type | Plug-in type | Non plug-in type |  |  |
|-----------|--------------|------------------|--|--|
| Part no.  | VVFS5000-10A |                  |  |  |

## Manifold Option

#### With exhaust cleaner

#### Plug-in type/Non plug-in type

- Valve exhaust noise dampening: 35 dB or more.
   Oil mist collection: Bate of collection
- Oil mist collection: Rate of collection 99.9% or more.
- Piping process reduced.



For details, refer to page 992.

#### Made to Order

Manifold with serial transmission kit Plug-in type

 Solenoid valve wiring process reduced considerably.

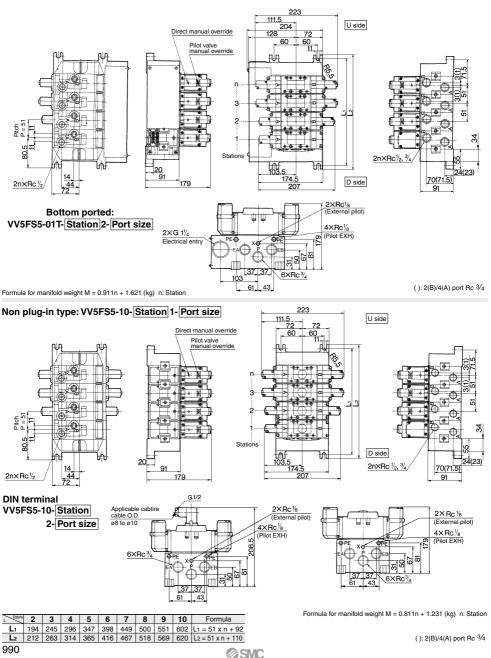
For details, refer to page 994.

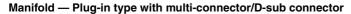
## **⊘**SMC

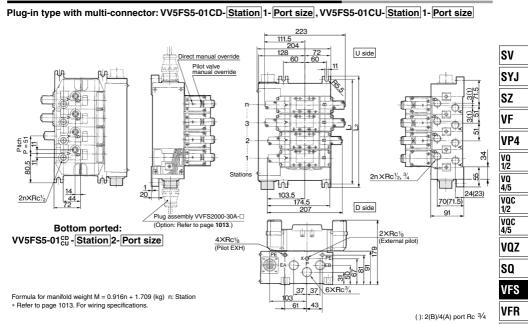
## VFS5000 Series

## Manifold — Plug-in type, Non plug-in type

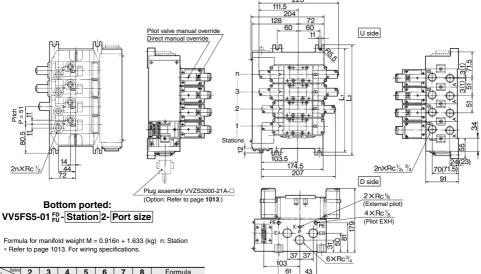
## Plug-in type (With terminal block): VV5FS5-01T-Station 1-Port size







Plug-in type with D-sub connector: VV5FS5-01FD-Station 1-Port size, VV5FS5-01FU-Station 1-Port size



(): 2(B)/4(A) port Rc 3/4

#### 245 296 347 398 449 500 L1 = 51 x n + 92 212 263 314 365 416 467 518 L2 = 51 x n + 110

L1 194

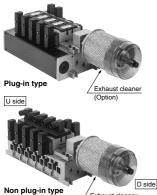
L2

**VQ7** 

## VFS5000 Series

## Manifold with Exhaust Cleaner

- · Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- · Collection rate of drainage and oil mist: 99.9% or more.
- · Piping work is reduced.

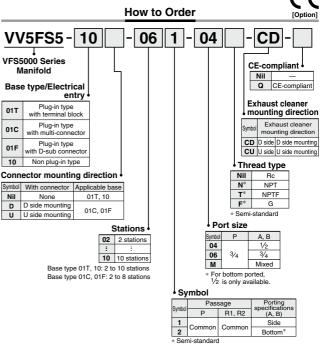


#### Exhaust cleaner (Option)

Manifold Specifications

| Manifold  | Plug-in type: V                               | V5FS5-01□                            | Non plug-in type: VV5FS5-10      |  |  |  |
|---|---|--------------------------------------|----------------------------------|--|--|--|
| Wiring  | With termina<br>With multi-co<br>With D-sub c | onnector                             | DIN terminal<br>Grommet terminal |  |  |  |
| Applicable valve model  | VFS5□00                                       | )-□F                                 | VFS5□10-□D, VFS5□10-□E           |  |  |  |
| Porting specifications<br>Rc  | Common SUP/Common EXH                         |                                      |                                  |  |  |  |
|   | 2(B), 4(A) port                               | Side: 1/2, 3/4, Bottom: 1/2 (Option) |                                  |  |  |  |
|   | 1(P), 3(R2), 5(R1)                            | P: 3/4, EXH: 1 1/2                   |                                  |  |  |  |
| Stations  | 2 to 10 <sup>(1)</sup>                        |                                      |                                  |  |  |  |
| Applicable exhaust cleaners   | AMC810-14 (Connecting port size R 1 1/2) (2)  |                                      |                                  |  |  |  |
| Note 1) With multi-connector, or with D-sub connector, 8 stations max |   |                                      |                                  |  |  |  |

-sub connector: 8 stations ma: Note 2) Exhaust cleaner: Not attached.



## How to Order Manifold Assembly [Example]

Add the valve and option part numbers in order starting from the first station on the D side.

<

| Example>                                     |  |
|--|--|
|  |  |
| <ul> <li>Plug-in type with termin</li> </ul> |  |
| (Manifold base)                              | VV5FS5-01T-061-04-CD ······1   |
| (2 position single)                          | * VFS5100-5FZ ······3  |
| (2 position double)                          | * VFS5200-5FZ2   |
| (Blanking plate)                             | * VVFS5000-10A ······1   |
| (Exhaust cleaner)                            | AMC810-14 ·····1   |
| Non plug-in type (6 stati                    | ions)  |
| (Manifold base)                              | VV5FS5-10-061-04-CU1   |
| (2 position single)                          | * VFS5110-5E ······ 3  |
| (2 position double)                          | * VFS5210-5E ····· 2   |
| (Blanking plate)                             | * VVFS5000-10A ······1   |
| (Exhaust cleaner)                            | TAMC810-14 ·····1  |
|  | The asterisk denotes the symbol for assembly. Prefix it to the part numbers of |

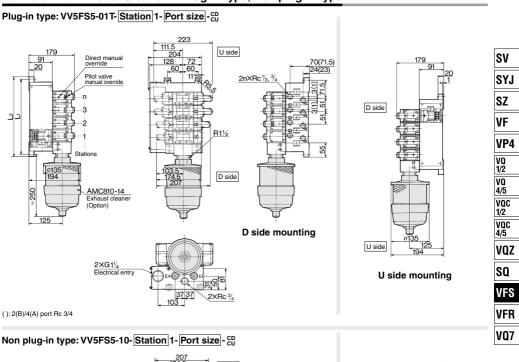
the solenoid valve.

∧ Caution

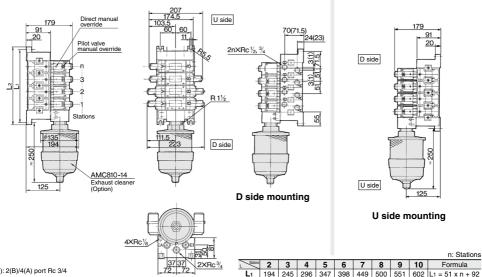
When using an exhaust cleaner, mount it downwards.

\* Refer to Best Pneumatics No. 7 for Exhaust Cleaner details





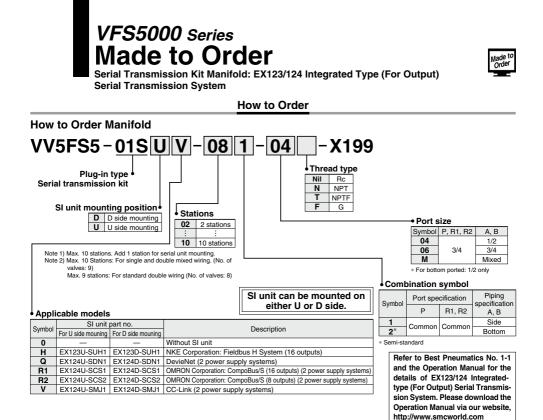
## Manifold with Exhaust Cleaner — Plug-in type, Non plug-in type



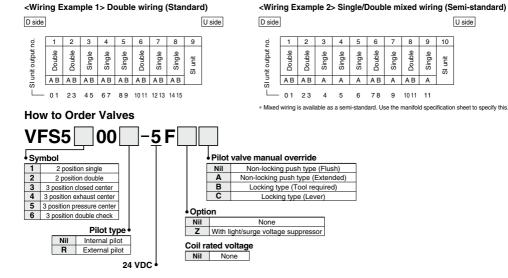
(): 2(B)/4(A) port Rc 3/4

**SMC** 

L2 212 263 314 365 416 467 518 569 620 L2 = 51 x n + 110



## • Correspondence of SI unit output numbers and solenoid valve coils

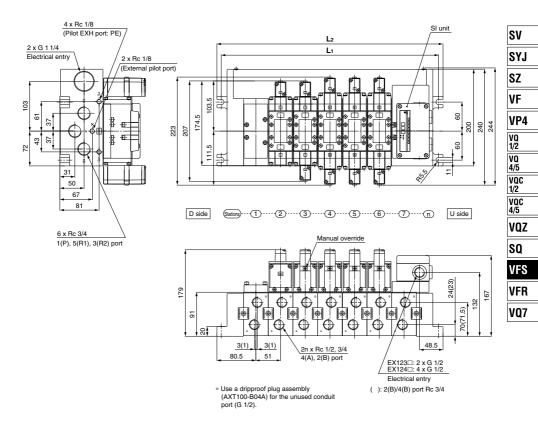




## 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS5000 Series

## Serial Transmission Kit Manifold: EX123/124 Integrated Type (For Output) Serial Transmission System

## VV5FS5-01S Mounting position Model - Stations Symbol - Port size Thread - X199

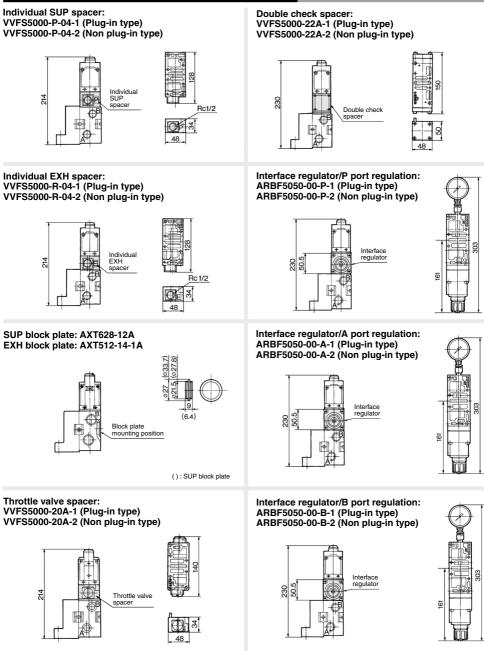


| Formula L1 = 51n + 92 L2 = 51n + 110      |     |     |     |     |     |     |     |     |     |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Dimensions n: Stations (Max. 10 stations) |     |     |     |     |     |     |     |     |     |
| n   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   | 10  |
| L1  | 194 | 245 | 296 | 347 | 398 | 449 | 500 | 551 | 602 |
| L2  | 212 | 263 | 314 | 365 | 416 | 467 | 518 | 569 | 620 |

Note) Actual number of manifold base stations: Add 1 SI unit mounting station to the number of valve stations.

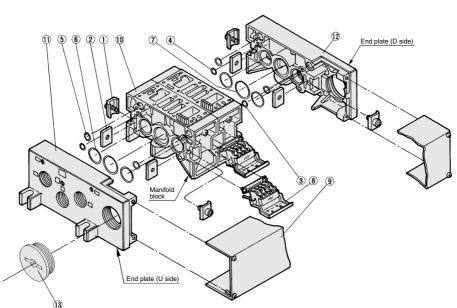
## VFS5000 Series

## Manifold Option Parts — Plug-in type, Non plug-in type



#### 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS5000 Series

#### Manifold Base Construction - Plug-in type, Non plug-in type



# .

#### **Replacement Parts**

| art no.<br>628-6-1A<br>Г628-6-2 |
|---------------------------------|
|                                 |
| Г628-6-2                        |
|                                 |
| 00078                           |
| \00495                          |
| 400328                          |
| 400523                          |
| A01587                          |
| 628-5-1A                        |
| 00-4A- Stations                 |
| -31A- Stations D                |
| T336-9                          |
|                                 |

• For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly @. For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the () junction cover assembly.

\* D : For mounting the D side of the SI unit, U : For mounting the U side of the SI unit

#### **Replacement Parts: Sub Assembly**

#### Note) Manifold Base/Construction: Plug-in type with terminal block.

| Description                  | Assembly part no.                                      | Component parts  | Applicable manifold base   |
|------------------------------|--|--|--|
| Manifold block assembly      | VVFS5000-1A-1-86                                       | Manifold block (0), Metal joint (1), (2),<br>Terminal (8), O-ring (3), (4), (5), (6), (7), Receptacle assembly   | Plug-in type   |
|                              | VVFS5000-1A-2-04                                       | Manifold block 10, Metal joint 1), 2, O-ring 3, 4, 5, 6, 7   | Non plug-in type   |
| End plate (II side) assembly | VVFS5000-2A-1  | End plate (U) ①, Metal joint ①, ②  | Plug-in type   |
| End plate (0 side) assembly  | VVFS5000-2A-2  | End plate (U) 10, Metal joint 10, 2  | Non plug-in type   |
| End plate (D side) assembly  | VVFS5000-3A-1  | End plate (D) 12, Metal joint 1, 2, O-ring 3, 4, 5, 6, 7   | Plug-in type   |
|                              | VVFS5000-3A-2  | End plate (D) 12, Metal joint 1, 2, O-ring 3, 4, 5, 6, 7   | Non plug-in type   |
|                              | Manifold block assembly<br>End plate (U side) assembly | Manifold block assembly         VVFS5000-1A-1-0/2           VVFS5000-1A-2-0/6         VVFS5000-2A-1           VVFS5000-2A-1         VVFS5000-2A-2           VVFS5000-2A-2         VVFS5000-2A-2           Find plate (D side) assembly         VVFS5000-3A-1 | Manifold block assembly         VVFS5000-1A-1-0d<br>VVFS5000-1A-2-0d<br>VVFS5000-1A-2-0d<br>Wanifold block (0), Metal joint (1), (2), O-ring (3), (4), (5), (6), (7), Receptacle assembly           End plate (U side) assembly         VVFS5000-2A-1<br>VVFS5000-2A-2         Manifold block (0), Metal joint (1), (2), O-ring (3), (4), (5), (6), (7)           End plate (U side) assembly         VVFS5000-3A-1         End plate (D) (1), Metal joint (1), (2)           End plate (D) side) assembly         VVFS5000-3A-1         End plate (D) (2), Metal joint (1), (2) |

**SMC** 

SV Syj

SZ VF VP4 VQ 1/2 VQ 4/5 VQC 1/2 VQC 4/5

VQZ

SQ VFS VFR VQ7

# 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS6000 Series

(Details  $\rightarrow$  P. 1008)

#### Model

| Model                |        |         | del         | _          | Flow rate characteristics                 |      |   |                    |      |           | Max.(1)        |              |      |
|----------------------|--------|---------|-------------|------------|---|------|---|--------------------|------|-----------|----------------|--------------|------|
| Type of<br>actuation |        |         |             | Port       | $1 \rightarrow 4/2 \ (P \rightarrow A/B)$ |      | $4/2 \rightarrow 5/3 (A/B \rightarrow R1/R2)$ |                    |      | operating | Response       | weight       |      |
|                      |        | Plug-in | Non plug-in | size<br>Rc | C<br>[dm³/(s·bar)]                        | b    | Cv  | C<br>[dm³/(s·bar)] | b    | Cv        | cycle<br>(cpm) | time<br>(ms) | (kğ) |
| position             | Single | VFS6100 | VFS6110     | 3⁄4<br>1   | 29  | 0.10 | 6.8   | 38                 | 0.10 | 9.0       | 180            | 160 or less  | 2.5  |
| 2 po;                | Double | VFS6200 | VFS6210     | 3⁄4<br>1   | 29  | 0.10 | 6.8   | 38                 | 0.10 | 9.0       | 180            | 60 or less   | 2.75 |

Note 1) Based on JIS B 8419: 2010 (once per 30 days) for the min. operating frequency.

Note 2) Based on JIS B 8419-2010. (The value at supply pressure 0.5 MPa, ambient/fluid temperature (= 20°C))

However, this excludes when in an adhered state. (Be aware that after long periods of holding time, there may be delays in the initial response time.)

Note 3) The figures in the above list are for without sub-plate. In case of with sub-plate, add 1.65 kg for Rc 3/4 and 1.5 kg for RC 1 respectively.

Note 4) "Note 1)" and "Note 2)" are with controlled clean air. Note 5) The flow rate characteristics is for the port size Rc 4/3.

## Compact yet provides a large flow capacity 3/4: C: 38 dm<sup>3</sup>/(s·bar)

#### Low power consumption: 1.8 W DC

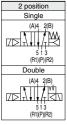
Easy maintenance

2 types of sub-plates:

Plug-in and non plug-in



#### Symbol



#### Standard Specifications

| otunit   |                             |         |  |                                |  |  |  |
|--|-----------------------------|---------|--|--------------------------------|--|--|--|
|  | Fluid                       |         |  | Air                            |  |  |  |
| ş  | Maximum operating pres      | sure    | 1.0 MPa  |                                |  |  |  |
| ē  | Minimum operating press     | sure    | 0.1 MPa  |                                |  |  |  |
| cat  | Proof pressure              |         |  | 1.5 MPa                        |  |  |  |
| Ξ.   | Ambient and fluid temper    | rature  |  | -10 to 60°C (1)                |  |  |  |
| bec  | Lubrication                 |         |  | Non-lube (2)                   |  |  |  |
| s  | Pilot valve manual override |         | Non-locking push type (Flush)  |                                |  |  |  |
| Maximum operating press<br>Minimum operating press<br>Proof pressure<br>Ambient and fluid tempera<br>Lubrication<br>Pilot valve manual overrid<br>Impact/Vibration resistanc |                             | се      | 150/50 m/s <sup>2 (3)</sup>  |                                |  |  |  |
| ÿ  | Enclosure                   |         | Type E: Dustproof (Equivalent to IP50), Type F: Dripproof              |                                |  |  |  |
|  | Enclosure                   |         | (Equivalent to IP52), Type D: Splashproof (Equivalent to IP54) (4) (6) |                                |  |  |  |
| ns   | Coil rated voltage          |         | 100, 200 VAC, 50/60 Hz; 24 VDC   |                                |  |  |  |
| tio  | Allowable voltage fluctua   | tion    | -15 to +10% of rated voltage   |                                |  |  |  |
| fice   | Coil insulation type        |         | Class B or equivalent (130°C) (5)                                      |                                |  |  |  |
| beci   | Apparent power AC           | Inrush  | 5.6 V  | A/50 Hz, 5.0 VA/60 Hz          |  |  |  |
| / st   | (Power consumption) AC      | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz                             |                                |  |  |  |
| icit   | Power consumption DC        |         | 1.8 W (2.04 W: With light/surge voltage suppressor)                    |                                |  |  |  |
| Electricity specifications   |                             |         | Plug-in type   | Conduit terminal               |  |  |  |
| Ш  | Electrical entry            |         | Non plug-in type   | Grommet terminal, DIN terminal |  |  |  |
|  |                             |         |  |                                |  |  |  |

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. I set was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920.

Note 5) Based on JIS C 4003.

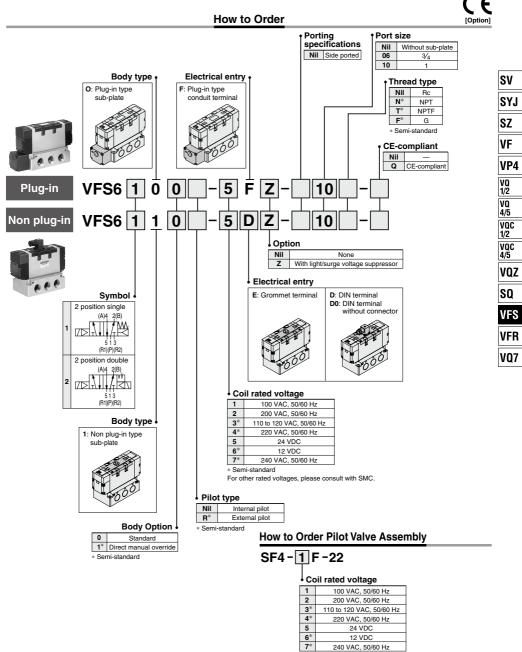
Note 6) The F and D type enclosures described above show those without the light/surge voltage suppressor. The F and D type enclosures with the light/surge voltage suppressor are equivalent to IP50.

#### **Option Specifications**

| Pilot type                 | External pilot <sup>Note)</sup>                                |
|----------------------------|--|
| Manual override Main valve | Direct manual override   |
| Coil rated voltage         | 110 to 120, 220, 240 VAC (50 Hz/60 Hz)                         |
| Con rated voltage          | 12, 100 VDC  |
| Porting specifications     | Bottom ported  |
| Option                     | With light/surge voltage suppressor, Non-rotating DIN terminal |

Note) Operating pressure: 0 to 1.0 MPa Pilot pressure: 0.1 to 1.0 MPa

#### 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS6000 Series



\* Semi-standard

For other rated voltages, please consult with SMC.

\*\* Refer to page 1010 for voltage conversion.

**SMC** 

# VFS6000 Series

#### Cylinder Speed Chart

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.

|            |   |   |                   | - 5  | rogram    |      |                                       |      |
|------------|---|---|-------------------|------|-----------|------|---------------------------------------|------|
|            |   |   |                   |      | Bore size |      |                                       |      |
| Series     | Average<br>speed<br>(mm/s)                                | CS1/CS2<br>Pressure 0<br>Load facto<br>Stroke 300 | 0.5 MPa<br>or 50% |      |           |      |                                       |      |
|            |   | ø125  | ø140              | ø160 | ø180      | ø200 | ø250                                  | ø300 |
| VFS6100-10 | 800<br>700<br>600<br>500<br>400<br>300<br>200<br>100<br>0 |   |                   |      |           |      | Perper<br>upward<br>Horizo<br>actuati |      |

\* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

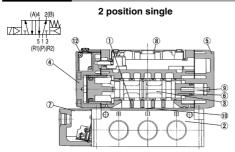
\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

#### Conditions

|            | CS1/CS2 series     |              |
|------------|--------------------|--------------|
|            | Tube bore x Length | SGP25A x 1 m |
| VFS6100-10 | Speed controller   | AS600-10     |
|            | Silencer           | AN600-10     |

#### Construction



#### **Component Parts**

|     | -                    |                     |                 |
|-----|----------------------|---------------------|-----------------|
| No. | Description          | Material            | Note            |
| 1   | Body                 | Aluminum die-casted | Platinum silver |
| 2   | Sub-plate            | Aluminum die-casted | Platinum silver |
| 3   | Spool/Sleeve         | Stainless steel     | —               |
| 4   | Adapter plate        | Aluminum die-casted | Black           |
| 5   | End plate            | Aluminum die-casted | Black           |
| 6   | Piston               | Resin               | —               |
| 7   | Junction cover       | Resin               | —               |
| 8   | Light cover          | Resin               | —               |
| 9   | Return spring        | Stainless steel     | —               |
| 10  | Gasket               | NBR                 | —               |
| 11  | Detent assembly      | —                   | _               |
| 12  | Pilot valve assembly | _                   | _               |
|     |                      |                     |                 |

\* Refer to "How to Order Pilot Valve Assembly" on page 999.

# 2 position double

#### Sub-plate Assembly Part No.

| Plug-in     | VFS6000-P- <sup>06</sup> <sub>10</sub> (N, T, F) |
|-------------|--|
| Non plug-in | VFS6000-S- <sup>06</sup> <sub>10</sub> (N, T, F) |

\* Mounting bolt and gasket are not included.

#### Sub-plate Assembly (For External Pilot) Part No.

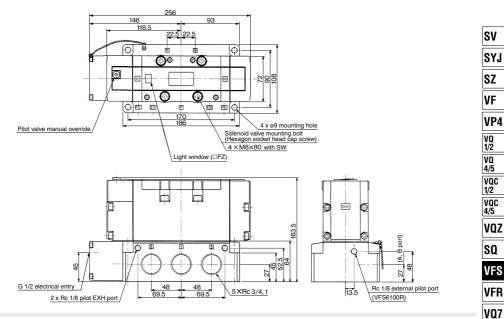
| Plug-in     | VFS6000-P-R <sup>06</sup> <sub>10</sub> (N, T, F) |
|-------------|---|
| Non plug-in | VFS6000-S-R <sup>06</sup> (N, T, F)               |
|             |   |

Part no. for mounting bolt and gasket BG-VFS6000

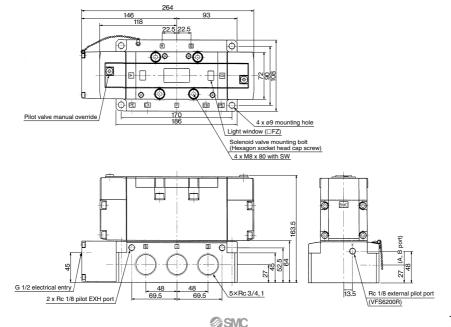
#### 5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in VFS6000 Series

#### Plug-in — 2 Position single/Double

#### 2 position single: VFS6100-DF

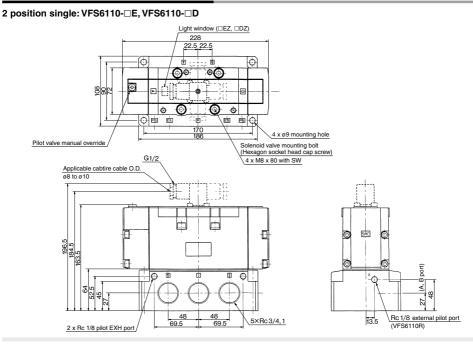


#### 2 position double: VFS6200-DF

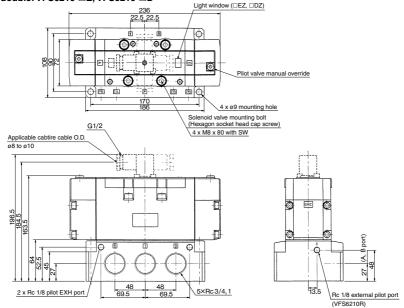


# VFS6000 Series

#### Non Plug-in — 2 Position single/Double

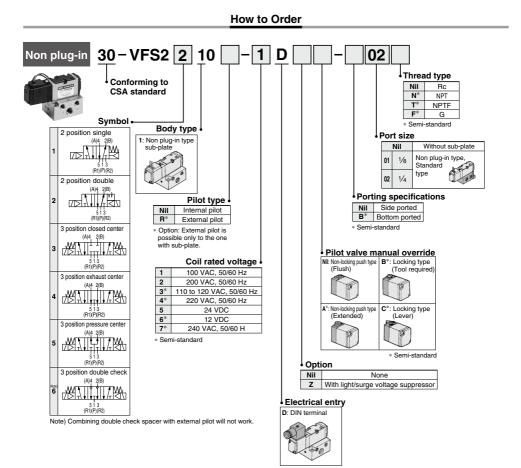


#### 2 position double: VFS6210-DE, VFS6210-D



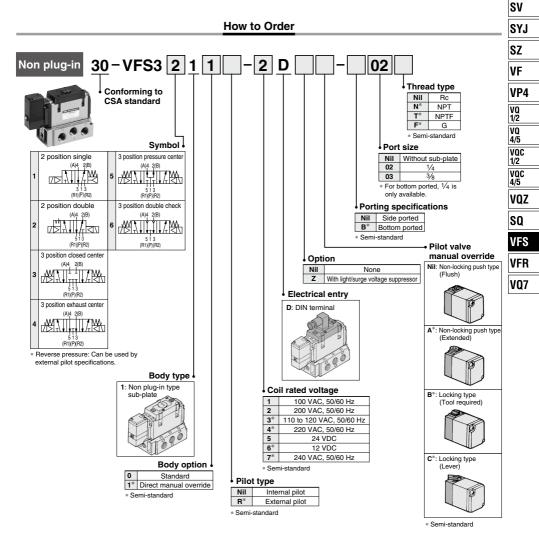
**SMC** 

# 5 Port Pilot Operated Solenoid Valve Metal Seal, Non Plug-in VFS2000 Series



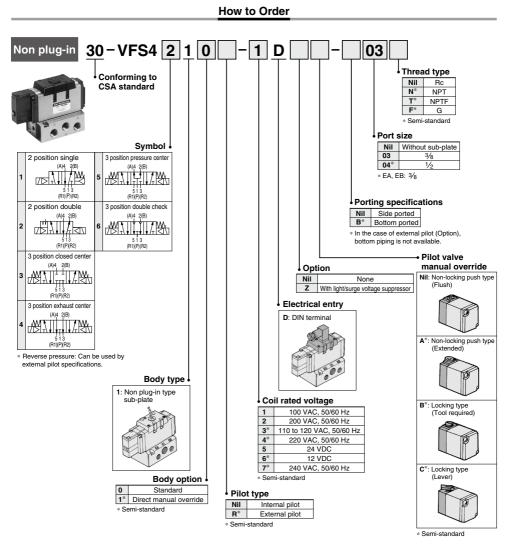
Refer to standard products for specifications and dimensions.

# 5 Port Pilot Operated Solenoid Valve Metal Seal, Non Plug-in VFS3000 Series



Refer to standard products for specifications and dimensions.

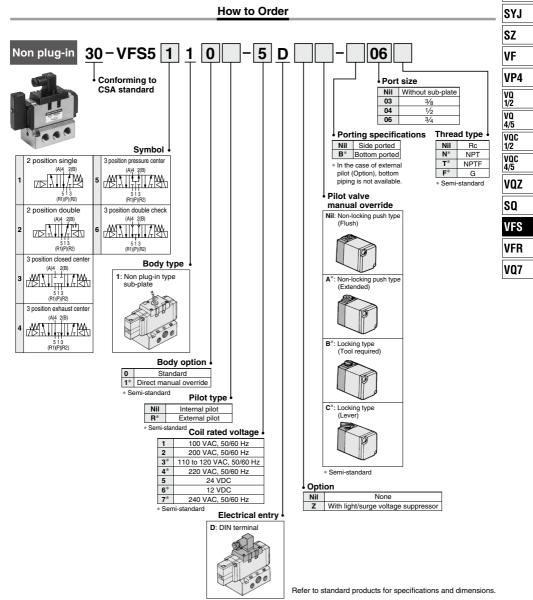
# 5 Port Pilot Operated Solenoid Valve Metal Seal, Non Plug-in VFS4000 Series



Refer to standard products for specifications and dimensions.



# 5 Port Pilot Operated Solenoid Valve Metal Seal, Non Plug-in VFS5000 Series

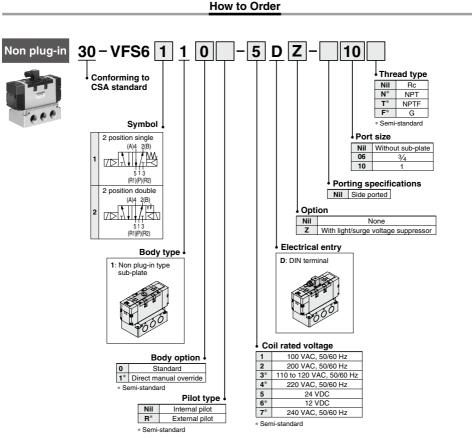


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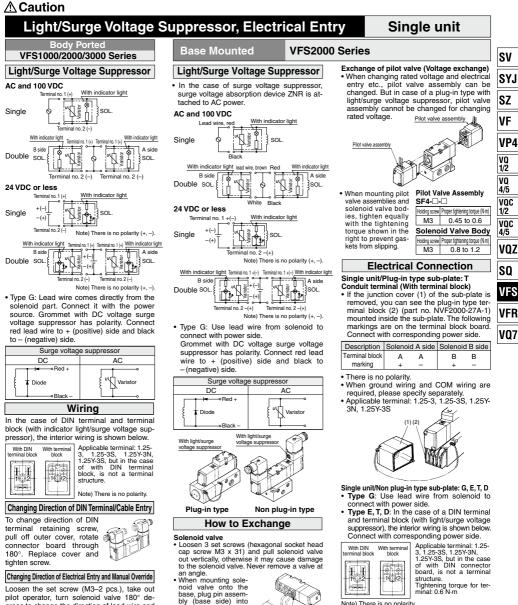
# 5 Port Pilot Operated Solenoid Valve Metal Seal, Non Plug-in VFS6000 Series



Refer to standard products for specifications and dimensions.



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.



pilot operator, turn solenoid valve 180° degrees to change the direction of lead wire and manual override. (Possible on the VFS1000 series only.)



receptacle assembly

(body-side) vertically

Note) There is no polarity.

Changing Direction of DIN Terminal/Cable Entry

· Change of the electrical entry of DIN type connector cable Unscrew retaining screw, pull off outer cover, rotate connector board through 180°. Replace cover and tighten screw. Ap-

plicable cable: O.D. ø6 to ø8.

ceptacle assembly



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

#### **∧** Caution

## Light/Surge Voltage Suppressor, Electrical Entry

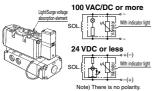
Single unit

#### Base Mounted

#### VFS3000/4000/5000/6000 Series

#### Light/Surge Voltage Suppressor

In the case of surge voltage suppressor, surge voltage absorption element is attached to terminal block on body area.



#### How to Exchange

#### Solenoid valve

- Loosen set screw and take solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.
- . When mounting solenoid valve onto the base, plug pin assembly (base side) into receptacle assembly (body side) vertically.

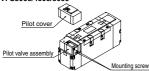


#### Pilot valve

· When changing the rated voltage, electrical entry, etc., pilot valve assembly can be exchanged easily since this is plug-in type. Then, when changing the rated voltage with indicator light/surge voltage suppres-

sor, change of indicator light/surge voltage suppressor substrate is also needed. So, order together with pilot valve assembly.

#### VES3000/4000/5000





| Light/Surge Voltage Suppre | essor Substrate Part No. |
|----------------------------|--------------------------|
| VFS3000                    | VFS3000-10A-□#1          |

| VF33000                                     |              | VF33000*10A*LI#1 |  |  |  |
|---|--------------|------------------|--|--|--|
| VFS4000                                     | 100V or more | VF4000-9A-□#1    |  |  |  |
| VF54000                                     | 24V or less  | VF4000-9B-□#1    |  |  |  |
| VFS5000                                     | 100V or more | AXT627-7A-□#1    |  |  |  |
|   | 24V or less  | AXT627-7B-□#1    |  |  |  |
| VFS6000                                     | 100V or more | VF4000-9A-□#1    |  |  |  |
| VF50000                                     | 24V or less  | VF4000-9B-□#1    |  |  |  |
| D. Oall and a development of Defended below |              |                  |  |  |  |

-D: Coil rated voltage Symbol: Refer to below. 1: 100 to 120 V 6.12 V 2: 200 to 220 V 7. 240 V 5.24 V 1010

 When mounting pilot valve assemblies and solenoid valve bodies, tighten equally with the tightening torque shown in the right to prevent gaskets from slipping.



#### Lead Wire Connection

#### **DIN terminal block type**

Male pin terminal of DIN terminal block board of solenoid valve and wires as shown below. Connect to corresponding terminal block on the connector.

#### DIN terminal (Wiring)

| <b>A</b>      |   |        |
|---------------|---|--------|
| Ground        | 1 | A side |
| 1 + + - + - 2 | 2 | B side |
| 141-4-11-2    | 3 | COM    |
| 3             | ÷ | Ground |

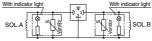
. There is no polarity.

#### 100 VAC/DC or more

Single



#### Double

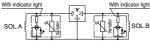


#### 24 VDC or less





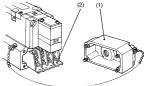
Double



- Heavy-duty cord
- Applicable cable O. D.: ø8 to ø10 Applicable terminal
- Applicable terminal on block board: 3 (kinds) 1.25Y-3L, 1.25-3.5S, 1.25-4M
- Connector/Clamping torque Set screw 0.6 N·m
- Terminal screw 0.6 N·m
- Incorrect common (DIN terminal no. 3) causes damage on power side circuit.

#### Plug-in type (With terminal) If the junction cover (1) of the sub-plate is

removed, you can see the plug-in type terminal block (2) mounted inside the sub-plate.



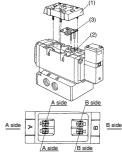
. The following markings are on the terminal block. Connect with corresponding power side.

|                | Solenoid A side | Solenoid B side |
|----------------|-----------------|-----------------|
| Terminal block | A               | В               |
| marking        | + -             | + -             |
|                |                 |                 |

- Applicable terminal VFS3000: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S VFS4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M VFS5000: 1.25-4, 1.25-4M
  - VFS6000: 1.25-3.5M, 1.25Y-3L, 1.25-3M
- · There is no polarity.
- Tightening torque for terminal: 0.6 N·m

#### Non plug-in type (With terminal)

· Remove cover (1), over terminal block (2) attached to the inside of body. Connect with corresponding power side. For a type with indicator light and surge voltage suppressor, pull out the light and surge voltage suppressor substrate (3) in a straight direction and then connect them.



- · Applicable terminal: VFS3000: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S VFS4000/5000/6000: 1.25-3.5M 1.25Y-3L 1.25Y-3M
  - There is no polarity.
  - Tightening torque for terminal: 0.6 N m

@SMC



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

| ≙ | Cau | ution |  |
|---|-----|-------|--|
|   |     |       |  |

#### Interface Regulator Specifications

| Interface regulator (3) (4)  | ARBF2000         | ARBF3050 ARBF4050                |      |     |     |      | ARBF5050 |         |    |    |
|--|------------------|----------------------------------|------|-----|-----|------|----------|---------|----|----|
| Applicable solenoid valve series   | VFS2000          | V                                | -S30 | 00  | VF  | -S40 | 00       | VFS5000 |    |    |
| Regulating port  | Р                | Α                                | В    | Р   | Α   | В    | Р        | Α       | В  | Р  |
| Proof pressure   |                  |                                  |      | 1.5 | MPa |      |          |         |    |    |
| Maximum operating pressure   |                  |                                  |      | 1.0 | MPa |      |          |         |    |    |
| Set pressure range (1)   | 0.05 to 0.83 MPa | 0.05 to 0.83 MPa 0.1 to 0.83 MPa |      |     |     |      |          |         |    |    |
| Ambient and fluid temperature  |                  | -5 to 60°C (No freezing)         |      |     |     |      |          |         |    |    |
| Port size for connection of pressure gaug  | e M5 x 0.8       | M5 x 0.8 Rc 1/8                  |      |     |     |      |          |         |    |    |
| Weight (kg)  | 0.16             | 0.46 0.72 0.83                   |      |     |     |      |          |         |    |    |
| Effective area at supply side (mm <sup>2</sup> ) $^{\scriptscriptstyle (2)}$ P $ ightarrow$ A  | 5.5              | 21                               | 18.5 | 11  | 35  | 31   | 26       | 44      | 38 | 32 |
| S at P <sub>1</sub> = 0.7 MPa, P <sub>2</sub> = 0.5 MPa $P \rightarrow E$                      | 5.1              | 18.5                             | 22   | 12  | 31  | 31   | 24       | 38      | 40 | 31 |
| Effective area at exhaust side (mm <sup>2</sup> ) $^{\scriptscriptstyle (2)}$ A $ ightarrow$ E | A 12             |                                  | 40   |     | 55  |      |          | 90      |    |    |
| S at P <sub>2</sub> = 0.5 MPa $B \rightarrow B$  | <b>B</b> 11      |                                  | 36   |     |     | 45   |          |         | 77 |    |

Note 1) Set within the operating pressure range of solenoid valve.

Note 2) Synthesized effective area with solenoid valve 2 position single type. Note 3) • Operate an interface regulator only by applying pressure from the "P" port of the base, except when using it as a reverse pressure valve.

• To combine a pressure center valve and the A and B port pressure reduction of an interface regulator, use the ARBF3000, 4000, or 5000 model.

- To combine a reverse pressure valve and an interface regulator, use the ARBF3000, 4000, or 5000
  model. Furthermore, the P port pressure reduction cannot be used for the reverse pressure valve.
- . When combining a double check valve and an interface regulator, use a manifold or sub-plate as a basis, and stack them in the following order; the perfect spacer  $\rightarrow$  the interface regulator  $\rightarrow$  the valve When a closed center valve is combined with the interface regulator's A, B port regulation, note
- that it cannot be used for intermediate stops of a cylinder because there is leakage from relief port on the regulator. Note 4) Note that the pressure gauge (G27) for the ARBF2000-00-P- annot be used for the oil lubricating air.

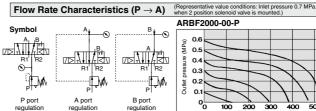
ARBF2000-00-P

1500 2000

3000

4000

3000



ARBF3050-00-P

0.6

0.4

0.3

0.1

0.6

0.5

0.3

0.

0.6

0.5 0.4

0.2

0.1

0

0

C

ARBF5050-00-P

0 0

ARBF4050-00-P

500

1000

E

1000

Flow rate (L/min (ANR))

2000

v rate (I /min (ANR)

(MPa) 0.5

pressure

Outlet 1 0.2

(MPa)

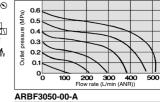
pressure 0.4

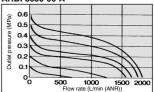
Dutlet / 0.2

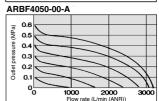
(MPa)

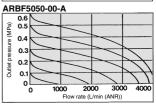
pressure 0.3

Outlet





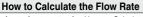




1/2 VQ 4/5 VOC 1/2 VOC 4/5 VOZ SQ VFS VFR VQ7

VQ

SV SYJ SZ VF VP4



Refer to front matter for How to Calculate the Flow Rate

2000

rate (L/min (ANR))

1000

Flo

1011



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

#### A Caution

## Lead Wire Connection Manifold/Plug-in

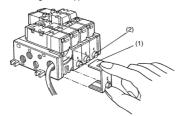
Type 01 Insert Plug with Lead Wire

#### VFS2000 Series

(Insert plug with lead wire is not available for the VF3000, 4000, and 5000 series.)

#### How to remove junction cover (Type 01)

Turn the knob (2) of junction cover (1) on the manifold block side by hand or slotted screwdriver to the  $C \rightarrow O$  direction (counterclockwise) 90°. While holding the knob and upper part of junction cover, pull outward to remove junction cover. When reassembling, do the opposite.



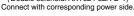
#### Wiring

The insert plug (1) is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list.

(1

Single solenoid: AXT624-52A-S-1

Double solenoid: AXT624-52A-D-1



| Power supply | Valve<br>model     | Solenoid<br>A | Solenoid<br>B |
|--------------|--------------------|---------------|---------------|
| AC           | Single<br>solenoid | Red, Black    | -             |
| DC           | Double<br>solenoid | Red, Black    | Brown, White  |

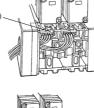
\* There is no polarity.

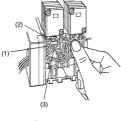
#### How to Use Insert Plug

- When removing insert plug

   from manifold base, push the lever area (2) of inset plug downward with thumb and pull it together with the lead wire (3) outward.
- When placing the inset plug

   into the manifold base, push the lever area of inset plug with thumb and plug it in its place in the receptacle housing (4) horizontally.
   After plugging, pull lead wire out a little bit to ensure that insert plug is secure.





(4)



Type 01 with Terminal Block

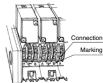
#### VFS2000 Series

 Remove junction cover of manifold, exposing terminal block attached to the manifold block. Lead wires from solenoid valve are connected with the terminals on upper side of terminal block. (On the terminal block, lead wire is connected with both A and B sides of solenoid valve in accordance with the corresponding markings A and B on the block.) Connect each lead wire of power side corresponding to respective solenoid valve on the lower terminal block. VF52000 has the marking + COM on the block board, but – COM specification is also available.

| Model Terminal block marking | A      | COM | В      |
|------------------------------|--------|-----|--------|
| VFS2100                      | A side | COM |        |
| VFS2200                      | A side | COM | B side |
| VFS2300                      | A side | COM | B side |

- Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S
- Plugging COM bridge (part no. AXT625-73: 5 stations) in between each + COM on the block board will make the specifications of all the stations + COM and enables you to understand the wiring process.

(It is designed for 5 stations. Śo, cut the COM bridge according to the number of stations. Additionally, when it is used for 6 or more stations, combine the COM bridges and cut appropriately.)



- . There is no polarity.
- Tightening torque for terminal: 0.6 N·m

| VFS3000 Series               |        |     |        |  |  |  |  |  |  |  |  |
|------------------------------|--------|-----|--------|--|--|--|--|--|--|--|--|
| Model Terminal block marking | А      | COM | В      |  |  |  |  |  |  |  |  |
| VFS3100                      | A side | COM |        |  |  |  |  |  |  |  |  |
| VFS3200                      | A side | COM | B side |  |  |  |  |  |  |  |  |
| VFS3300                      | A side | COM | B side |  |  |  |  |  |  |  |  |

- Applicable terminal: 1.25-3.5M, 1.25Y-3L, 1.25-3M
- Plugging the lead wire assembly for all COM in between COM terminals on the block board will make the specifications of all the stations all COM. This rationalizes the wiring.

Part no. of lead wire assembly for all COM (common to VFS3000, 4000, and 5000): AZ683-56A (Since it is designed for 20 terminals, the VFS3000 is applicable to up to 20 stations. Cut lead wires appropriately according to the number of stations.)

- There is no polarity.
- VFS 3000 has the marking + COM on the block board, but COM specification is also available.
- Tightening torque for terminal: 0.6 N·m

| VFS4000/5000 Series         |        |        |        |        |  |  |  |  |  |  |  |  |
|-----------------------------|--------|--------|--------|--------|--|--|--|--|--|--|--|--|
| Model Terminal block markin | 9 A +  | A –    | B +    | В –    |  |  |  |  |  |  |  |  |
| VFS5100                     | A side | A side |        |        |  |  |  |  |  |  |  |  |
| VFS5200                     | A side | A side | B side | B side |  |  |  |  |  |  |  |  |
| VFS4≩00<br>VFS5≩00          | A side | A side | B side | B side |  |  |  |  |  |  |  |  |

• Applicable terminal: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M

 Plugging the lead wire assembly for all COM in between COM terminals on the block board will make the specifications of all the stations all COM. This rationalizes the wiring.

Part no. of lead wire assembly for all COM (common to VFS3000, 4000, and 5000): AZ683-56A (Since it is designed for 20 terminals, the VFS4000 and 5000 are applicable to up to 10 stations. Cut lead wires appropriately according to the number of stations.)

- There is no polarity.
- Tightening torque for terminal: 0.6 N·m

1

<sup>\*</sup> Lead wire length is 1 m.



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

#### A Caution

#### Lead Wire Connection Manifold/Plug-in

#### Type 01C Circular Connector

#### VFS2000/3000/4000/5000 Series

#### Wire connection specifications Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.

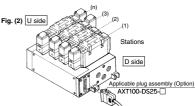


## Type 01F D-sub Connector

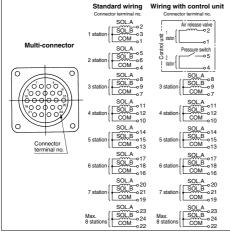
#### VFS2000/3000/4000/5000 Series

#### Wire connection specifications

Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.



#### Internal Wiring of Manifold



Note 1) Maximum stations are 8. Note 2) There is no polarity. Note 3) Indication of stations are one station from D side regardless of the connector mounting side, D or U.

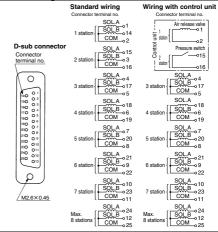
#### Applicable Plug Assembly (Option)

| Assembly part no. | Cable length | Component parts                            |
|-------------------|--------------|--|
| VVFS2000-30A-1    | 1.5 m        |  |
| VVFS2000-30A-2    | 3 m          | Plug 206837-1 1 pc.                        |
| VVFS2000-30A-3    | 5 m          | Cable clamp 206138-1 1 pc.                 |
| VVFS2000-30A-4 *  | 7 m          | Socket 66101-2 24 pcs.                     |
| VVFS2000-30A-5 *  | 10 m         | Cable VCTF 24 cores x 0.75 mm <sup>2</sup> |
| VVFS2000-30A-6 *  | 15 m         | made by Tyco Electronics AMP K.K.          |
| VVFS2000-30A-7 *  | 20 m         |  |
| * Option          |              |  |

#### Cable Color List of Each Terminal No.

| Terminal no.    | 1      | 2      | 3     | 4     | 5     | 6     | 7    | 8    | 9        | 10       | 11          | 12          |
|-----------------|--------|--------|-------|-------|-------|-------|------|------|----------|----------|-------------|-------------|
| Lead wire color | Orange | Orange | Black | Black | Green | Green | Red  | Red  | Blue     | Blue     | Yellow      | Yellow      |
| Dot marking     | —      | Yes    | —     | Yes   | —     | Yes   | —    | Yes  | —        | Yes      | —           | Yes         |
| Terminal no.    | 13     | 14     | 15    | 16    | 17    | 18    | 19   | 20   | 21       | 22       | 23          | 24          |
| Lead wire color | Brown  | Brown  | White | White | Pink  | Pink  | Gray | Gray | Sky blue | Sky blue | Light green | Light green |
| Dot marking     | _      | Yes    | _     | Yes   | _     | Yes   | _    | Yes  | _        | Yes      | _           | Yes         |

#### Internal Wiring of Manifold



VOC 1/2 VOC 4/5 VOZ SO VFS VFR VQ7

SV

SYJ

SZ

VF

VP4

VQ

1/2

VQ

4/5

Note 1) Maximum stations are 8

Note 2) There is no polarity. Note 3) Indication of stations are one station from D side regardless of the connector mounting side, D or U

#### Applicable Plug Assembly (Option)

| Applicable i lag  | Accounting   | (option)                                   |
|-------------------|--------------|--|
| Assembly part no. | Cable length | Component parts                            |
| AXT100-DS25-015   | 1.5 m        |  |
| AXT100-DS25-030   | 3 m          |  |
| AXT100-DS25-050   | 5 m          | Plug: MIL standard D type                  |
| AXT100-DS25-080   | 8 m          | connector                                  |
| AXT100-DS25-100   | 10 m         | 25 terminals                               |
| AXT100-DS25-150   | 15 m         | Cable: 25 cores wire x 0.3 mm <sup>2</sup> |
| AXT100-DS25-200   | 30 m         | ]  |
| AXT100-DS25-300   | 20 m         |  |
|                   |              |  |

#### Cable Color List of Each Terminal No.

| Terminal no.    | 1      | 2     | 3     | 4      | 5      | 6      | 7     | 8      | 9     | 10    | 11    | 12     | 13     |
|-----------------|--------|-------|-------|--------|--------|--------|-------|--------|-------|-------|-------|--------|--------|
| Lead wire color | Black  | Brown | Red   | Orange | Yellow | Pink   | Blue  | Purple | Gray  | White | White | Yellow | Orange |
| Dot marking     | Ι      | —     | Ι     | -      |        | —      |       | White  | Black | Black | Red   | Red    | Red    |
| Terminal no.    | 14     | 15    | 16    | 17     | 18     | 19     | 20    | 21     | 22    | 23    | 24    | 25     | ]      |
| Lead wire color | Yellow | Pink  | Blue  | Purple | Gray   | Orange | Red   | Brown  | Pink  | Gray  | Black | White  | 1      |
| Dot marking     | Black  | Black | White | —      | _      | Black  | White | White  | Red   | Red   | White | —      |        |

