## Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete

Application as per DIN EN ISO 13850 and EN 60204-1

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	Front protection	Switching action	Mushroom had cap	Illumination	Terminals	Contacts	Ø 32 mm Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	<u>الا</u>
Emergency-stop pushbutton,	IP 65	MA	Plastic red	without	FR	1 NC	84-5020.0040	2	2	15	8	0.036
foolproof EN IEC 60947-5-5,						1 NC + 1 NO	84-5030.0040	2	2	15	9	0.036
complete						2 NC	84-5040.0040	2	2	15	10	0.036
Twist to unlock clockwise					PT 2.8 s	1 NC	84-5020.0020	1	2	15	8	0.028
						1 NC + 1 NO	84-5030.0020	1	2	15	9	0.028
						2 NC	84-5040.0020	1	2	15	10	0.028
Position indication ring black	IP 65	MA	Plastic red	LED red	FR	1 NC	84-5021.2B40	2	2	15	11	0.036
Twist to unlock clockwise						1 NC + 1 NO 84-5031.2B4   2 NC 84-5041.2B4	84-5031.2B40	2	2	15	12	0.036
LED operating voltage: 5 30 VDC							84-5041.2B40	2	2	15	13	0.036
Current consumption: 9.7 12.4 mA					PT 2.8 s	1 NC	84-5021.2B20	1	2	15	11	0.028
						1 NC + 1 NO	84-5031.2B20	1	2	15	12	0.028
						2 NC	84-5041.2B20	1	2	15	13	0.028
Position indication ring green	IP 65	MA	Plastic red	without	FR	1 NC	84-5120.0040	2	2	15	8	0.036
Twist to unlock clockwise						1 NC + 1 NO	84-5130.0040	2	2	15	9	0.036
						2 NC	2 NC <b>84-5140.0040</b> 2	2	15	10	0.036	
					PT 2.8 s	1 NC	84-5120.0020	1	2	15	8	0.028
						1 NC + 1 NO	84-5130.0020	1	2	15	9	0.028
						2 NC	84-5140.0020	1	2	15	10	0.028
Position indication ring green	IP 65	MA	Plastic red	LED red	FR	1 NC	84-5121.2B40	2	2	15	11	0.036
Twist to unlock clockwise						1 NC + 1 NO	84-5131.2B40	2	2	15	12	0.036
LED operating voltage: 5 30 VDC						2 NC	84-5141.2B40	2	2	15	13	0.036
Current consumption: 9.7 12.4 mA					PT 2.8 s	1 NC	84-5121.2B20	1	2	15	10	0.028
						1 NC + 1 NO	84-5131.2B20	1	2	15	12	0.028
						2 NC	84-5141.2B20	1	2	15	13	0.028

Standard version:

Flat ribbon-cable length 300 mm; Plug-in terminal 2.8 x 0.5 mm.

Other options on request:

Customisation of flat ribbon-cable and connectors.

Switching action: MA = Maintained action

Terminals: FR = Flat ribbon cable, PT 2.8 s = Plug-in terminal 2.8 mm (solderable)

Contacts: NC = Normally closed, NO = Normally open

Component layout from page 28, Mounting dimensions from page 29, Technical drawing from page 30, Circuit drawing from page 37

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## **Technical Data**

## Emergency-stop

#### Switching system

The double-break switching system can be supplied for the following switching functions:

1 Normally closed, 2 Normally closed, 1 Normally closed + 1 Normally open.

The Normally closed contacts have forced opening according to EN IEC 60947-5-1

## Material

Connection cable Polyvinylchloride (PVC), operating temperature up to +65 °C

Mushroom-head cap Polybutylenterephthalate (PBT), as per UL 94 V0 (red items)

Actuator housing Polyamide (PA 66), as per UL 94 V0, Flat ribbon cable-cover Polyamide (PA 6.6), as per UL 94 V0

## Material of contact

Silver alloy gold plated

## **Mechanical characteristics**

## Front panel thickness

Standard 1 ... 4 mm with E-stop protective shroud Typ-Nr. 84-902 1 ... 3 mm

Mounting hole 22.5 mm dia. as per EN IEC 60947-5-1 with anti-twist device

**Terminals** Soldering terminals 2.8 x 0.5 mm (solderable), CuSn6 tin-plated Flat ribbon cable 2-, 4-, or 6-poles 0.35 mm<sup>2</sup> (AWG 22)

#### **Tightening torque** Fixing nut 80 Ncm

Actuating force 22 N ±4 N

Actuating travel approx. 4 mm to release the internal operation part

Mechanical lifetime ≥50.000 cycles of operations

## **Electrical characteristics**

### Standards

The devices comply with : EN IEC 60947-5-1, EN IEC 60947-5-5 (Emergency-stop), DIN EN ISO 13850, EN IEC 60204

Illumination LED red with pole reversal, constant current source

Operation Voltage 5 VDC ... 30 VDC Current consumption 9.7 mA ... 12.4 mA

Rated Operational Voltage U<sub>e</sub> 250 VAC, as per EN IEC 60947-1

Rated Insulation Voltage U<sub>i</sub> 250 V, as per EN IEC 60947-1 Rated Impulse Withstand Voltage U<sub>imp</sub> 2.5 kV, as per EN IEC 60947-1

#### Contact resistance

New state  $\leq$  50 m\Omega, as per DIN IEC 60512-2-3

#### Isolation resistance

>10<sup>11</sup>  $\Omega$  between the opend contats at 500 VDC, as per DIN IEC 60512-2-10

#### **Electrical life**

 $\geq\!50~000$  cycles of operations (inductive cos $\phi$  0.4), as per EN IEC 60947-5-1

Voltage	120 VAC	240 VAC	125 VDC	250 VDC
Current	3 A	1.5 A	0.55 A	0.27 A

Reduced load ≥50'000 cycles of operations (resistive)

Voltage 1 VAC/DC 42 VAC/DC Current 100 mA 200 mA

#### Conventional free air thermal current Ith

5 A, as per EN IEC 60947-5-1 the maximum current in continuous operation and at ambient temperature must not exceed the quoted maximum values.

#### Switch rating

Switch rating AC with silver contact (gold plated), service category AC-15, as per EN IEC 60947-5-1

Voltage 120 VAC 240 VAC Current 3 A 1.5 A

Switch rating DC for silver contact (gold plated), service category DC-13, as per EN IEC 60947-5-1 (inductive)

Voltage	12 VDC	24 VDC	48 VDC	60 VDC	125 VDC	250 VDC
Current <sub>Plug</sub>	5 A	4 A	2.1 A	1.7 A	0.55 A	0.27 A
Current Cable	3 A	3 A	2.1 A	1.7 A	0.55 A	0.27 A

## Recommended minimum operational data

Silver contacts (gold plated)

Voltage 1 VAC/DC Current 1 mA

## Electric strength

500 VAC, 50 Hz, 1 min, as per DIN IEC 60512-2

Rated conditional short-circuit current 1000 A, type of short-circuit unit 6 A gG, as per EN IEC 60947-5-1

Protection class Class II, as per EN IEC 60947-5

Overvoltage category II, as per EN IEC 60947-1

**Degree of pollution** 3, as per EN IEC 60947-1

### **Environmental conditions**

Storage temperature -25 °C ... +80 °C

Operating temperature -25 °C ... +65 °C

Front protection IP 65, as per EN IEC 60529

# **Technical Data**

## Shock resistance

(semi-sinusoidal) max. 150 m/s², pulse width 11 ms, 3-axis, as per EN IEC 60068-2-27  $\,$ 

## Vibration resistance

(sinusoidal) max. 50 m/s² at 10 Hz ... 500 Hz, 10 cycles, 3-axis, as per EN IEC 60068-2-6

## **Climate resistance**

Damp heat, cyclic 96 hours, +25 °C / 97 %, +55 °C / 93 % relative humidity, as per EN IEC 60068-2-30

Damp heat, steady 56 days, +40  $^{\circ}\text{C}$  / 93 % relative humidity, as per EN IEC 60068-2-78

Dry heat 96 hours, +70 °C, as per EN IEC 60068-2-2

Low temperature 96 hours, -40 °C, as per EN IEC 60068-2-1

Saline mist 96 Stunden, +35 °C in chemical solution NaCl, as per EN IEC 60068-2-11

## Approvals

Approbations SEV UL

Declaration of conformity CE RoHS

## Switching element illuminated pushbutton

## Switching system

Short-travel switching system with 2 independent contact points and tactile operation. Guarantees reliable switching even of very light loads. Fitted with 1 normally open contact.

## Material

Connection cable Polyvinylchloride (PVC), short-time heat-resistant up to 105 °C

Material of contact Silver alloy gold plated

### Switching element

Thermoplastic polyester (PET, PBT), as per UL 94 V0 and Polyacetale (POM), as per UL 94 HB

## **Mechanical characteristics**

## Terminals

Plug-in terminals 2.8 x 0.8 mm (solderable) Flat ribbon cable 0.5 mm<sup>2</sup> PCB terminal

### Actuating force

4.0 N ±0.2 N (measured at the lens)

Actuating travel ~0.5 mm

## Rebound time

<1 ms

### Resistance to heat of soldering

260 °C, 5 s (PCB assembly) 350 °C, 10 s (when using a soldering iron) as per EN IEC 60068-2-20

## **Mechanical lifetime**

 $\geq$ 1 million cycles of operations

## **Electrical characteristics**

Illumination

Single-Chip or Multi-Chip LED, green, orange, red, yellow, white and blue

Operation Voltage	12 VDC	24 VDC
Current consumption	40 mA	20 mA

### **Contact resistance**

Starting value (initial)  $\leq$ 100 m $\Omega$ , as per DIN IEC 60512-2

#### Isolation resistance

 $\geq$ 1 G  $\Omega$  between all terminals at 100 VDC, as per DIN IEC 60512-2

#### Electrical life

as per EN IEC 60512-5

5 million	cycles of operation	24 VAC, 50 mA at 480 $\Omega$
5 million	cycles of operation	24 VAC, 100 mA at 240 $\Omega$
2 million	cycles of operation	42 VAC, 50 mA at 840 $\Omega$
2 million	cycles of operation	42 VAC, 100 mA at 420 $\Omega$
300 000	cycles of operation	42 VAC, 100 mA at cos∳ 0,4
250 000	cycles of operation	42 VAC, 200 mA at cos
1 million	cycles of operation	12 VDC, 250 mA at 48 $\Omega$
1 million	cycles of operation	24 VDC, 50 mA at 480 $\Omega$
1 million	cycles of operation	24 VDC, 100 mA at 240 $\Omega$
5 million	cycles of operation	42 VDC, 25 mA at 1680 $\Omega$
1.5 million	cycles of operation	42 VDC, 50 mA at 840 $\Omega$
100 000	cycles of operation	42 VDC, 100 mA at 420 $\Omega$
500 000	cycles of operation	24 VDC, 200 mA at L/R=30 ms
300 000	cycles of operation	42 VDC, 100 mA at L/R=30 ms
100 000	cycles of operation	42 VDC, 200 mA at L/R=30 ms

### Switch rating

Voltage 50 mVAC/DC ... 42 VAC/DC Current 10 uA ... 100 mA Power max. 2 W

### **Electric strength**

500 VAC, 50 Hz, 1 min, as per DIN IEC 60512-2

## **Environmental conditions**

Storage temperature -40 °C ... +85 °C

#### Operating temperature -25 °C ... +70 °C

Protection degree For IP 67 back protection, cable version only, use Plug Typ-Nr. 84-900

## Drawings

## **Component layout**

1 Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete page 7 | Stop pushbutton grey, complete page 8



2 Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete page 7 | Stop pushbutton grey, complete page 8



## 3 Illumination element with PCB terminal page 19

Drilling plan (Elementside)

- A Fixing holes for mounting flange
- B Holes for LED
- C Holes for centering pins



## 4 Switching element illuminative with PCB terminal page 18

Drilling plan (Elementside)

A Fixing holes for mounting flange B Fixing holes for LED C Holes for contact pins pad max. 2.5 mm dia. through-connection recommended



## **Mounting dimensions**

1 Indicator actuator, flush mounting page 9 | Illuminated pushbutton actuator, flush mounting page 10



Hole spacing 31 mm min. by using blind plug 704.960.4

2 Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete page 7 | Stop pushbutton grey, complete page 8



## Drawings



14 Indicator actuator, flush mounting page 9 | Illuminated pushbutton actuator, flush mounting page 10

15 Emergency-stop pushbutton, foolproof EN IEC 60947-5-5, complete page 7 | Stop pushbutton grey, complete page 8









