PD-94684 RevB

# International

#### Plug N Drive<sup>™</sup> Integrated Power Module for Appliance Motor Drive

## IRAMX16UP60A *MOTION*<sup>™</sup> Series 16A, 600V

#### Description

International Rectifier's IRAMX16UP60A is an Integrated Power Module developed and optimized for electronic motor control in appliance applications such as washing machines and variable speed compressor drives for inroom air-conditioning systems and commercial refrigerators. Plug N Drive technology offers an extremely compact, high performance AC motor-driver in a single isolated package for a very simple design.

An open emitter configuration of the low side IGBT switches offer easy current feedback and overcurrent monitor for high precision and reliable control.

A built-in temperature monitor and over-current protection, along with the short-circuit rated IGBTs and integrated under-voltage lockout function, deliver high level of protection and fail-safe operation.

The integration of the bootstrap diodes for the high-side driver section, and the single polarity power supply required to drive the internal circuitry, simplify the utilization of the module and deliver further cost reduction advantages.

#### Features

- Integrated Gate Drivers and Bootstrap Diodes.
- Temperature Monitor
- Temperature and Overcurrent shutdown
- Fully Isolated Package.
- Low VCE (on) Non Punch Through IGBT Technology.
- Undervoltage lockout for all channels
- Matched propagation delay for all channels
- Low side IGBT emitter pins for current control
- Schmitt-triggered input logic
- Cross-conduction prevention logic
- Lower di/dt gate driver for better noise immunity
- Motor Power range 0.75~2kW / 85~253 Vac
- Isolation 2000V<sub>RMS</sub> min

#### Absolute Maximum Ratings



Parameter	Description	Max. Value	Units
V <sub>CES</sub>	Maximum IGBT Blocking Voltage	600	N/
V <sup>+</sup>	Positive Bus Input Voltage	450	V
I <sub>0</sub> @ T <sub>c</sub> =25°C	RMS Phase Current	16	
I <sub>0</sub> @ T <sub>C</sub> =100°C	RMS Phase Current	8	А
I <sub>pk</sub>	Maximum Peak Phase Current (tp<100ms)	30	
Fp	Maximum PWM Carrier Frequency	20	kHz
P <sub>d</sub>	Maximum Power dissipation per Phase	35	W
V <sub>iso</sub>	Isolation Voltage (1min)	2000	V <sub>RMS</sub>
TJ (IGBT & Diodes)	Operating Junction temperature Range	-40 to +150	*0
T <sub>J</sub> (Driver IC)	Operating Junction temperature Range	-40 to +150	°C
Т	Mounting torque Range (M3 screw)	0.8 to 1.0	Nm

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Symbol	Parameter	Min	Тур	Мах	Units	Conditions
V <sub>(BR)CES</sub>	Collector-to-Emitter Breakdown Voltage	600			V	$V_{IN}$ =5V, $I_C$ =20mA
$\Delta V_{(BR)CES}$ / $\Delta T$	Temperature Coeff. Of Breakdown Voltage		0.3		V/°C	V <sub>IN</sub> =5V, I <sub>C</sub> =1.0mA (25°C - 150°C)
V	Collector-to-Emitter Saturation		1.60	1.90	v	$I_{c}=8A$ $T_{J}=25^{\circ}C$ , $V_{DD}=15V$
V <sub>CE(ON)</sub>	Voltage		1.75	2.00	v	$I_c=8A$ $T_J=150^{\circ}C$
1	Zero Gate Voltage Collector		5	30		$V_{IN} = 5V, V^+ = 600V$
ICES	Current		50	80	μA	$V_{IN} = 5V, V^+ = 600V, T_J = 150^{\circ}C$
I <sub>lk_module</sub>	Zero Gate Phase-to-Phase Current			50	μA	$V_{IN} = 5V, V^+ = 600V$
M			2.0	3.25	V	I <sub>c</sub> =8A
V <sub>FM</sub>	Diode Forward Voltage Drop		1.5	2.0	v	I <sub>C</sub> =8A, T <sub>J</sub> =150°C

### Inverter Section Electrical Characteristics @ $T_J = 25^{\circ}C$

## Inverter Section Switching Characteristics @ $T_J = 25^{\circ}C$

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Symbol	Parameter	Min	Тур	Max	Units	Conditions
Eon	Turn-On Switching Loss		315	435		$I_{c} = 8A, V^{+} = 400V$
E <sub>off</sub>	Turn-Off Switching Loss		150	180	μJ	$V_{DD}$ =15V, L=2mH
E <sub>tot</sub>	Total Switching Loss		465	615		See CT1 T_=25°C
Eon	Turn-on Swtiching Loss		500	700		T <sub>J</sub> =150°C
E <sub>off</sub>	Turn-off Switching Loss		255	310	μJ	Energy losses include "tail" and
E <sub>tot</sub>	Total Switching Loss		755	1010		diode reverse recovery
Erec	Diode Reverse Recovery energy		45	95	μ	$T_J$ =150°C, V <sup>+</sup> =400V V <sub>DD</sub> =15V, I <sub>E</sub> =8A, L=2mH
t <sub>rr</sub>	Diode Reverse Recovery time		105	145	ns	$I_F = \delta A$ , L=211H
RBSOA	Reverse Bias Safe Operating Area	FL	JLL SQUA	RE		$\begin{array}{l} T_{J}{=}150^{\circ}\text{C},\ I_{C}{=}8\text{A},\ V_{P}{=}600\text{V}\\ \text{V}^{+}{=}480\text{V},\ V_{DD}{=}{+}15\text{V}\ to\ 0\text{V}\\ &\qquad$
SCSOA	Short Circuit Safe Operating Area	10			μs	

#### Thermal Resistance

Symbol	Parameter	Min	Тур	Мах	Units	Conditions
$R_{th(J-C)}$	Junction to case thermal resistance, each IGBT under inverter operation.			4.0	°C/W	
R <sub>th(J-C)</sub>	Junction to case thermal resistance, each Diode under inverter operation.		5	5.5	°C/W	Flat, greased surface. Heatsink compound thermal conductivity - 1W/mK
R <sub>th(C-S)</sub>	Thermal Resistance case to sink		0.1		°C/W	

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#### **Absolute Maximum Ratings Driver function**

Absolute maximum ratings indicate sustained limits beyond which damage to the device may occur. All voltage parameters are absolute voltages referenced to  $V_{SS}$ . (Note 1)

Symbol	Definition	Min	Мах	Units
V <sub>S1,2,3</sub>	High Side offset voltage	-0.3	600	V
V <sub>B1,2,3</sub>	High Side floating supply voltage	-0.3	20	V
V <sub>DD</sub>	Low Side and logic fixed supply voltage	-0.3	20	V
V <sub>IN</sub>	Input voltage LIN, HIN, T/I <sub>TRIP</sub>	-0.3	7	V
TJ	Juction Temperature	-40	150	°C

#### **Recommended Operating Conditions Driver Function**

The Input/Output logic timing diagram is shown in figure 1. For proper operation the device should be used within the recommended conditions. All voltage parameters are absolute referenced to  $V_{SS}$ . The  $V_S$  offset rating is tested with all supplies biased at 15V differential (Note 1). All input pin ( $V_{IN}$ ) and  $I_{ITRIP}$  are clamped with a 5.2V zener diode and pull-up resistor to  $V_{DD}$ 

Symbol	Definition		Мах	Units
V <sub>B1,2,3</sub>	High side floating supply voltage	V <sub>S</sub> +12	V <sub>s</sub> +20	V
V <sub>S1,2,3</sub>	High side floating supply offset voltage	Note 2	450	v
V <sub>DD</sub>	Low side and logic fixed supply voltage	12	20	V
VITRIP	T/I <sub>TRIP</sub> input voltage	V <sub>ss</sub>	$V_{SS} + 5$	v
V <sub>IN</sub>	Logic input voltage LIN, HIN	V <sub>SS</sub>	$V_{SS}+5$	V

#### **Static Electrical Characteristics Driver Function**

 $V_{BIAS}$  ( $V_{CC}$ ,  $V_{BS}1,2,3$ ) = 15V unless otherwise specified. The  $V_{IN}$  and  $I_{IN}$  parameters are referenced to  $V_{SS}$  and are applicable to all six channels. (Note 1)

Symbol	Definition	Min	Тур	Мах	Units
$V_{IN,th+}$	Positive going input threshold			3.0	V
V <sub>IN,th-</sub>	Negative going input threshold	0.8			V
V <sub>CCUV+</sub> V <sub>BSUV+</sub>	V <sub>cc</sub> and V <sub>BS</sub> supply undervoltage Positive going threshold		11.1	11.6	V
V <sub>CCUV-</sub> V <sub>BSUV-</sub>	$V_{\text{CC}}$ and $V_{\text{BS}}$ supply undervoltage Negative going threshold	10.4	10.9	11.4	V
V <sub>CCUVH</sub> V <sub>BSUVH</sub>			0.2		V
I <sub>QBS</sub>	Quiescent V <sub>BS</sub> supply current		70	120	μA
Iacc	Quiscent V <sub>cc</sub> supply current		1.6	2.3	μA
I <sub>LK</sub>	Offset Supply Leakage Current			50	μA
I <sub>IN+</sub>	Input bias current (OUT=HI or OUT=LO)		120		μA
$V(T/I_{TRIP})$	T/I <sub>TRIP</sub> threshold Voltage (OUT=HI or OUT=LO) (Note 3)	3.85	4.3	4.75	V



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#### **Dynamic Electrical Characteristics**

 $V_{DD} = V_{BS} = V_{BIAS} = 15V, \ I_o = 1A, \ V_D = 9V$ , PWM<sub>in</sub>= 2kHz,  $V_{INON} = V_{IN,th+}, \ V_{INOFF} = V_{IN,th+}, \ T_A = 25^\circ C$  unless otherwise specified.

Symbol	Definition			Мах	Units
T <sub>ON</sub>	Input to output propagation turn-on delay time (see fig.11)	-	470	-	ns
T <sub>OFF</sub>	Input to output propagation turn-off delay time (see fig. 11)	-	615	-	ns
D <sub>T</sub>	Dead Time	-	300	-	ns
I/T <sub>Trip</sub>	$T/I_{Trip}$ to six switch to turn-off propagation delay (see fig. 2)	-	750	-	ns
T <sub>FCLTRL</sub>	Post I <sub>Trip</sub> to six switch to turn-off clear time (see fig. 2)	-	9	-	ms

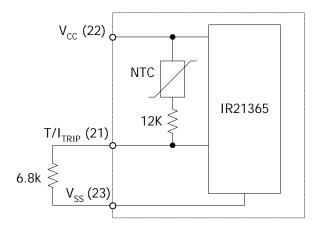
#### **Internal NTC - Thermistor Characteristics**

Parameter		Тур	Units	Conditions
R <sub>25</sub>	Resistance	100 +/- 5%	kΩ	$T_{\rm C} = 25^{\circ}{\rm C}$
R <sub>125</sub>	Resistance	2.522 + 17.3 % /- 14.9%	kΩ	$T_c = 125^{\circ}C$
В	B-constant (25-50°C)	4250 +/- 3%	k	$R_2 = R_1 e^{[B(1/T_2 - 1/T_1)]}$
Temperature Range		-40 / 125	°C	
Typ. Dissipation constant		1	mW/°C	$T_{\rm C} = 25^{\circ}{\rm C}$

Note 1: For more details, see IR21365 data sheet

Note 2: Logic operational for Vs from COM-5V to COM+600V. Logic stata held for Vs from COM-5V to COM-VBS. (please refer to DT97-3 for more details)

#### Thermistor Built-in IRAMX16UP60A



Note 3: The Maximum recommended sense voltage at the  $T/I_{TRIP}$  terminal under normal operating conditions is 3.3V.