## **Detailed Specifications & Technical Data**

**ENGLISH MEASUREMENT VERSION** 



1346F Multi-Conductor - High-Flex Thin DeviceBus® for ODVA DeviceNet™





### **Description:**

22 and 24 AWG stranded tinned copper conductors, PVC insulation (power), FPE insulation (Data), individually foil shielded (100% coverage) and an overall tinned copper braid (65% coverage), sunlight/oil-resistant TPE jacket.

### **Physical Characteristics (Overall)**

#### Conductor

#### AWG:

# Conductors	# Pairs	AWG	Stranding	Conductor Material
4	1	22	154x44	TC - Tinned Copper
	1	24	105x44	TC - Tinned Copper

#### Insulation

#### Insulation Material:

Insulation Material	AWG
PVC - Polyvinyl Chloride	22
FPE - Foam Polyethylene	24

### **Inner Shield**

#### Inner Shield Material:

Layer #	Inner Shield Trade Name	Туре	Inner Shield Material	Coverage (%)
22 AWG Pair	Beldfoil®	Tape	Aluminum Foil-Polyester Tape	100
24 AWG Pair	Beldfoil®	Tape	Aluminum Foil-Polyester Tape	100

#### Inner Shield Drain Wire AWG:



Inner Shield Drain Wire Stranding: 26x36

Inner Shield Drain Wire Conductor Material: TC - Tinned Copper

### **Outer Shield**

#### **Outer Shield Material:**

Туре	Outer Shield Material	Coverage (%)
Braid	TC - Tinned Copper	65

#### **Outer Jacket**

#### **Outer Jacket Material:**

Outer Jacket Material
TPE - Thermoplastic Elastomer

### **Overall Cabling**

Overall Nominal Diameter: 0.275 in.

#### Pair

### Pair Color Code Chart:

Number	Color
22 AWG Pair	Red & Black
24 AWG Pair	Blue & White

### **Mechanical Characteristics (Overall)**

## **Detailed Specifications & Technical Data**





## 1346F Multi-Conductor - High-Flex Thin DeviceBus® for ODVA DeviceNet™

Operating Temperature Range:	-30°C To +75°C
UL Temperature Rating:	75°C
Bulk Cable Weight:	41 lbs/1000 ft.
Max. Recommended Pulling Tension:	65 lbs.
Min. Bend Radius (Install)/Minor Axis:	2.750 in.

### **Applicable Specifications and Agency Compliance (Overall)**

### Applicable Standards & Environmental Programs

NEC/(UL) Specification:	CMG, CL2
CEC/C(UL) Specification:	CMG
CSA Specification:	I/II A
EU CE Mark:	Yes
EU Directive 2000/53/EC (ELV):	Yes
EU Directive 2002/95/EC (RoHS):	Yes
EU RoHS Compliance Date (mm/dd/yyyy):	05/03/2006
EU Directive 2002/96/EC (WEEE):	Yes
EU Directive 2003/11/EC (BFR):	Yes
CA Prop 65 (CJ for Wire & Cable):	Yes
MII Order #39 (China RoHS):	Yes
Other Specification:	ODVA Class 2 Thin
Flame Test	
UL Flame Test:	UL1685 FT4 Loading
CSA Flame Test:	FT4
Suitability	
Sunlight Resistance:	Yes
Oil Resistance:	Yes
Plenum/Non-Plenum	
Plenum (Y/N):	No

### **Electrical Characteristics (Overall)**

Nom. Characteristic Impedance:

Description	Impedance (Ohm)
24 AWG Pair	120

Nom. Capacitance Conductor to Conductor:

De	escription	Freq. (MHz)	Start Freq. (MHz)	Stop Freq. (MHz)	Capacitance (pF/ft)
24	AWG Pair	1			12.0

### Nominal Velocity of Propagation:

Description	VP (%)
24 AWG Pair	75

#### Maximum Delay:

Description	Freq. (MHz)	Start Freq. (MHz)	Stop Freq. (MHz)	Delay (ns/ft)
24 AWG Pair				1.36

### **Maximum Conductor DC Resistance:**

Description	DCR @ 20°C (Ohm/100 m)
22 AWG	17.5
24 AWG	28.0

### Nominal Outer Shield DC Resistance:

DCR @ 20°C (Ohm/1000 ft)

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3.2

#### Max. Attenuation:

()	Description	Freq. (MHz)
.29	24 AWG Pair Only	.125
.50		.500
.70		1.000

#### Max. Operating Voltage - UL:

Voltage	Description
300 V RMS	CL2, CMG
300 V RMS	C(UL) AWM

#### Max. Recommended Current:

Current
1.7 Amps per conductor @ 25°C (24 AWG)
5 Amps per conductor @ 25°C (22 AWG)

### **Notes (Overall)**

Notes: Hi-Flex. Thin. Meter marks on jacket to aid users in installation.

### **Put Ups and Colors:**

Item #	Putup	Ship Weight	Color	Notes	Item Desc
1346F T5U1000	1,000 FT	45.000 LB	GRAY T5U	С	2 #22, 2 #24 SH TPE

#### Notes:

C = CRATE REEL PUT-UP.

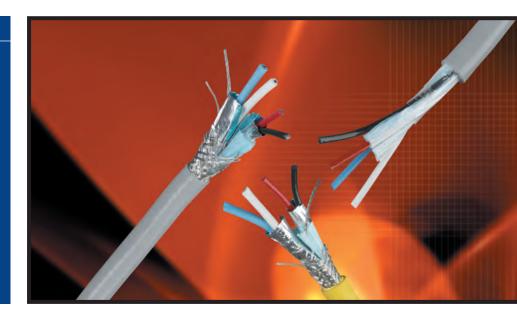


## New Product Bulletin

#### **NP 243**

#### **DeviceBus® Cables**

Belden® introduces two new DeviceBus cables with TPE Jackets along with adding Red jackets to some cables to designate DeviceNet™ Safety.



### Belden Offers An Extensive Line Of DeviceBus Cables For DeviceNet Applications

#### **About DeviceNet**

DeviceNet is an ODVA device-level communication protocol for industrial automation. A DeviceNet network is an open, low-cost system link between industrial devices such as sensors and actuators and higher-level devices such as programmable logic controllers and PCs. DeviceNet networks use the network-independent protocol called Common Industrial Protocol (CIP) to provide its control, configure and data collection capabilities. Additional flexibility is offered via the network's ability to work with devices from multiple vendors.

Other DeviceNet system benefits include:

- Eliminates the expense associated with hardwiring and traditional "homerun" cabling practices
- Gives users the ability to use device-level diagnostics
- Allows users to configure many products in real time; they can even replace devices on a live network
- Offers a boost in overall system performance (because DeviceNet is able to provide both event-based and timer-based options).

#### **Features of DeviceNet Networks**

A DeviceNet network can support up to 64 nodes and the network end-to-end distance is variable, based on network speed. At 125 Kb/s, the maximum network distance is up to 500m. At the highest speed, 500 Kb/s, the maximum network distance is up to 100m. The bus topology is a trunkline-dropline linear bus.

A feature unique to DeviceNet is the ability to add a power tap at any point (with a maximum power pair ampacity of 8 amps), allowing for redundant power supplies.

The Red-jacketed cables designate DeviceNet Safety. The DeviceNet Safety standard allows users to place safety devices on the same network as their standard controls.

DeviceNet typically uses data and power conductors from the same cable, such as Product No. 3082A. In the DeviceBus line, Product No. 3082KP is the exception to the data/power pair rule since it has four power conductors.

DeviceBus cables are typically designated as either Class 1 (600V) or Class 2 (300V) "Thick," "Thin," or "Mid" cable and they can be used for either trunk or drop applications, dependent on the system speed and overall end-to-end distance. (See Communications Rate Table.)



#### **DeviceNet Communications Rate Table**

						Ma	ximum	Distar	ice					
Communications Rate	7897A		7896A		7900A		3082A		3082F		1345F		3083A	
	Ft.	m	Ft.	m	Ft.	m	Ft.	m	Ft.	m	Ft.	m	Ft.	m
125 Kbps	1640	500	1378	420	328	100	1640	500	1640	500	1640	500	1640	500
250 Kbps	820	250	656	200	328	100	820	250	820	250	820	250	820	250
500 Kbps	328	100	328	100	328	100	328	100	328	100	328	100	328	100

					Maximum Distance														
Communications Rate	30	84A	30	84F	134	46F	308	35A	7895A										
	Ft.	m	Ft.	m	Ft.	m	Ft.	m	Ft.	m									
125 Kbps	328	100	328	100	328	100	328	100	984	300									
250 Kbps	328	100	328	100	328	100	328	100	820	250									
500 Kbps	328	100	328	100	328	100	328	100	328	100									

#### **Features and Benefits**

Belden DeviceBus cables provide the following features and benefits:

- Fully compliant with ODVA specifications
- TC-ER and PLTC-ER ratings are applicable on certain cables
- Data and power functionality in one cable
- Reduced cable and installation costs
- Noise resistant
- New Red jackets on products designating DeviceNet Safety
- Fully compliant with ROHS Directive



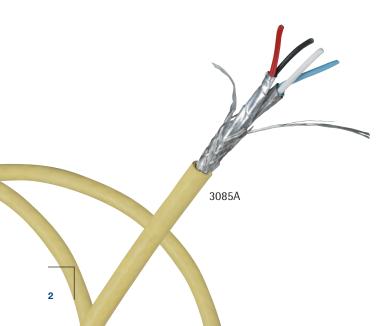
Most DeviceBus cables have heavy-duty, sunlight- and oil-resistant PVC-jacketed constructions. Two Class 2 cables — Product Nos. 3083A and 3085A — are offered with Yellow CPE jackets for extremely harsh industrial environments.

New Products, 1345F and 1346F with TPE jackets, provide flexible performance at low temperatures, along with excellent oil, solvent and abrasion resistance in harsh environments.

In the paired cables, the power pairs have PVC or PVC/nylon insulation; the data pairs have either FEP or F-R Polypropylene insulation. Class 1 Product Nos. 7896A, 7897A and 7900A are designated for cable tray use and are able to occupy the same tray or conduit as 600-Volt cables.

Class 2 Thick Product Nos. 3082A, 3082F, 1345F and 3083A are designated for power limited tray use and are able to occupy the same tray or conduit as 300-Volt cables.

Belden has long been a leader in the manufacture of DeviceNet cables and in conjunction with its active membership in ODVA, Belden spearheads the development of many innovative cabling solutions. Be sure to contact Belden about other DeviceNet cabling options.





### Industrial Data Solutions — Industrial Data

DeviceBus for ODVA DeviceNet

Description	Part	UL NEC/ C(UL) CEC	Standard	Lengths	Standard Unit Weight				Conductor (stranding)	Shielding Materials	Color	Nominal OD		Nom.	Nom. Vel.	Nominal Capacitance		Max. Attenuation		
Description	No.	Type	Ft.	m	Lbs.	kg	Diameter Nom. DCR	Nom. DCR	Code	Inch	mm	lmp. (W)	of Prop.	pF/Ft.	pF/m	MHz	dB/ 100 Ft.	dB/ 100m		

300V Class 2 Thin • 22 and 24 AWG Stranded Tinned Copper • 100% Individually Foil Shielded + Overall 65% TC Braid • Drain Wire\*

#### PVC Insulation (Power) • FPE Insulation (Data) • Gray Sunlight/Oil/Weld Splatter-resistant TPE Jacket **High-Flex** 304.8 45.0 20.4 (2)22 AWG TC Power Pair: .275 Thin CL2 CMG (154x44) Individual Red & Black $75^{\circ}\text{C}$ CEC: 17.5Ω/M' Foil Oil Res I CMG FT4 $57.4\Omega/km$ + Overall (2)24 AWG TC 65% Data Pair: (105x44) TC Braid 120 75% 12.0 39.4 .125 .95 28.0Ω/M' 3.2Ω/M' .500 .50 1.64 $91.9\Omega/\text{km}$ $10.5\Omega/\text{km}$ 1.000 .70

\* 22 AWG stranded (26x36) tinned copper drain wire.

C(UL) AWM I/II A

Operating temperature: -30°C to +75°C

Meter marks on jacket to aid users in installation.

<b>PVC Insu</b>	ılation (	Power) • F	PE Ins	ulatio	n (Dat	a) • Y	ellow CPE	Jacket										
Thin	3085A	NEC:	500	152.4	25.0	11.4	(2)22 AWG TC	100%	Power Pair:	.280	7.11		_					
75°C		CL2 CMG	1000	304.8	47.0	21.3	(19x34)	Individual	Red & Black									
// 🗠	(mmn)	CEC:	2000	609.6	96.0	43.6	17.5Ω/M′	Foil										
	Symms	CMG FT4					$57.4\Omega/km$	+ Overall										
							(2)24 AWG TC	65%	Data Pair:			Data:						
	Quanto						(19x36)	TC Braid	Blue & White			120	75%	12.0	39.4	.125	.29	.95
* 22 AWG strande	ed (19x34) tinr	ned copper drain	wire.				28.0Ω/M'	$3.2\Omega/M'$								.500	.50	1.64
Operating temper	rature: -30°C t	o +75°C					$91.9\Omega/km$	$10.5\Omega/km$								1.000	.70	2.30
Meter marks on j	acket to aid us	sers in installatio	n.															
Allen-Bradley P/N	I 1485 CPI-C																	

300V Class 2 ODVA Cable III • 20 and 18 AWG Stranded TC • 100% Individually Foil Shielded + Overall 65% TC Braid • Drain Wire\*

Mid	7895A	NEC:	500	152.4	41.0	18.6	(2)18 AWG TC	100%	Power Pair:	378	9.60							
75°C	7895A	CMG PLTC	1000	304.8	84.0	38.1	(19x30)	Individual	Red & Black	.070	3.00							
700		CEC:	1000	004.0	04.0	00.1	6.9Ω/M'	Foil	rica a black									
		CMG FT4					22.6Ω/km	+ Overall										
	Spinins (guinns	0					(2)20 AWG TC	65%	Data Pair:			Data:						
	(quuins						(19x32)	TC Braid	Blue & White			120	75%	12.0	39.4	.125	.29	.95
							10.9Ω/M′	3.2Ω/M'								.500	.50	1.64
							$35.8\Omega/km$	$10.5\Omega/km$								1.000	.70	2.30
* 20 AWG s	stranded (19x32) tinr	ned copper drain	wire															
UL AWM 2	0201(600V)																	
Meter mar	ke on iacket to aid u	care in inetallation	,															

DCR = DC Resistance • FPE = Foam Polyethylene • PLTC = Power Limited Tray Cable • TC = Tinned Copper if conductor, or Tray Cable if NEC rating.

DeviceNet is an Open DeviceNet Vendor Association, Inc. trademark.