

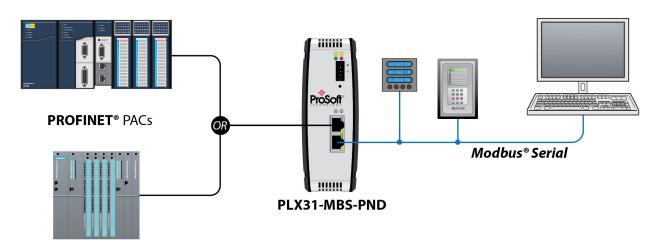
DATASHEET

PROFINET® Device to Modbus® Serial Gateway PLX31-PND-MBS

The PROFINET device to Modbus Serial gateway offers bidirectional data transfers between a PROFINET Controller and Modbus serial (RTU and ASCII) devices. The serial port can be configured as either a Modbus master or slave. The PROFINET interface operates as a PROFINET Class A device (slave).

The PLX31-PND-MBS gateway is a stand-alone DIN-rail mounted unit that provides Ethernet connectivity for network communications, remote configuration, and diagnostics. The onboard SD Card slot (SD card optional) is used for storing configuration files that can be used for recovery, transferring the configuration to another gateway, or general configuration backup.





Features

- PROFINET v2 certification with PROFINET class A compliance.
- Field-proven with thousands of Modbus serial devices, and multiple PROFINET controllers from multiple vendors.
- Remotely view and diagnose Modbus and PROFINET networks.
- Remote configuration via the free, intuitive, ProSoft Configuration Builder (PCB) software.
- The Modbus serial port supports master or slave mode.
- ♦ Secure module configuration via module switch (v1.04 and greater).
- Up to 10,000 16-bit registers can be used to exchange large amounts of data.

PROFINET Specifications

Specification	Description
Driver Type	Class A Device
PROFINET I/O Data	1440 bytes IN, 1440 bytes OUT
Exchange Types	Cyclic Real-time (RT) and Acyclic Data

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Modbus Serial Specifications			
Command List	Up to 100 commands, each fully configurable for Function Code, slave address, register to/from addressing and word/bit count.		
Supported Modbus Function Codes	1: Read Coil Status 2: Read Input Status 3: Read Holding Registers 4: Read Input Registers 5: Force (Write) Single Coil 6: Preset (Write) Single Holding Register	15: Force (Write) Multiple Coils 16: Preset (Write) Multiple Holding Registers 22: Mask Write Holding Register (slave only) 23: Read/Write Holding Registers (slave only)	
Software configurable communication parameters	Baud rate: 110 baud to 115.2 kbps Parity: None, Even, Odd Data Size: 7 or 8 bits Stop bits: 1 or 2 RTS on/off delay: 0 to 65535 milliseconds Modbus Modes: RTU with CRC-16, ASCII mode with LRC error checking Floating Point Data supported, support for Enron and Daniel		
Polling of Command List	Configurable polling of command list, including continuous and on change of data		

Error codes available on an individual command basis. In

addition, a slave status list is maintained

1 to 247 (software selectable)

RS232, RS422, and RS485

Hardware Specifications

Status Data

Node Address

RS Interface

Specification	Description	
Power Supply	24 VDC nominal	
	10 to 36 VDC allowed	
	Positive, Negative, GND Terminals	
Current Load	24 VDC nominal @ 300 mA	
	10 to 36 VDC @ 610 mA maximum	
Operating Temperature		
Storage Temperature	-40°C to 80°C (-40°F to 176°F)	
Relative Humidity	5% to 95% RH with no condensation	
Shock	IEC 60068-2-27; 15G @ 11ms, 3-Axis (Operational)	
	IEC 60068-2-27; 30G @ 18ms, 3-Axis (Non-Operational)	
Vibration	IEC 60068-2-6; 5G @ 10 to 150 Hz	
Dimensions	5.38 x 1.99 x 4.38 in, 13.67 x 5.05 x 11.13 cm (H x W x D)	
LED Indicators	For configuration and protocol status errors	
Ethernet Port	10/100Mbit full- and half-duplex RJ45 Connector Electrical	
	Isolation 1500 Vrms at 50 Hz to 60 Hz for 60 seconds,	
	applied as specified in section 5.3.2 of IEC 60950: 1991	
	Ethernet Broadcast Storm Resiliency - less than or equal to	
	5000 [ARP] frames-per-second and less than or equal to 5	
	minutes duration	
Number of Serial Ports	1	
Serial Port Isolation	2500 Vrms port signal isolation per UL 1577. Serial port	
	communication signal uses RF (Radio Frequency)	
	modulation signal as isolation media.	
Shipped With Each Unit	2.5 mm screwdriver	
	J180 Power Connector	
	DB9 to Screw Terminal Adapter	
	RJ45-DB9M Serial Adapter Cable	
Enclosure Rating	IP20, NEMA/UL Open Type, DIN Rail	

Agency Approvals and Certifications

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Ordering Information

following:

PROFINET Device to Modbus Serial Gateway

PLX31-PND-MBS

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