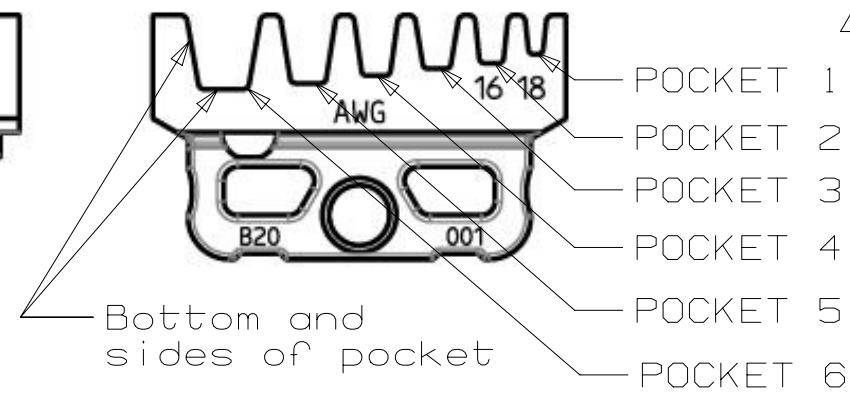
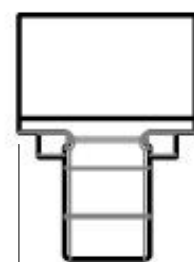
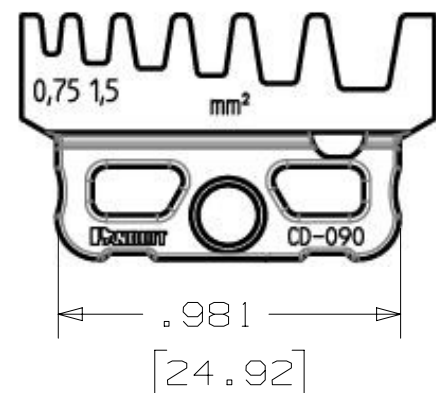
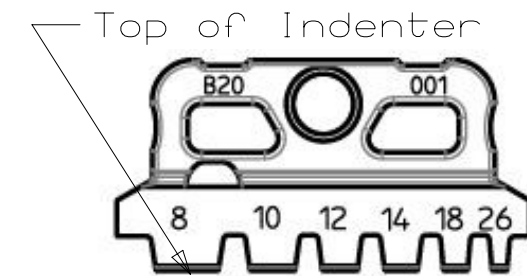
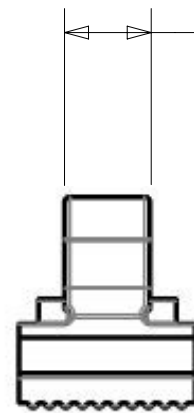
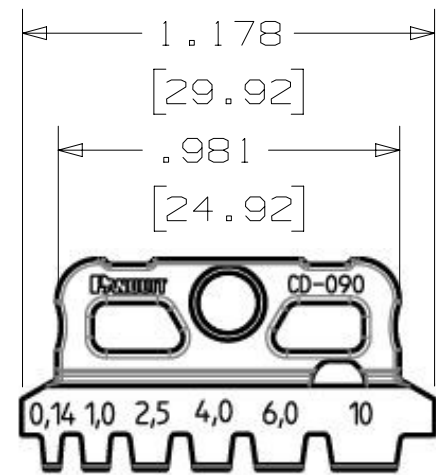


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NOTES, UNLESS OTHERWISE SPECIFIED: □



1) Interchangeable Crimp Die Inserts used with CT-2500CH Crimp Head frame and CT-2300 Micro Crimp Tool to crimp Panduit #26 - 8 AWG (0,14 - 10,0mm²) insulated and non-insulated single wire ferrules and #22 - 12 AWG (0,05 - 4,0mm²) insulated twin ferrules with a square profile





2) Laser etched as shown

WEIGHT: 1.69 oz. [0.048]kg Δ


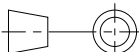


DIMENSIONS SHOWN ARE FOR REFERENCE ONLY

DIMENSIONS SHOWN IN BRACKETS [MM] ARE METRIC.

CROSS SECTION		
PROF ILE	mm2	AWG 
1	0,14 - 0,75	26 - 18 
2	1,0 - 1,5	18 - 16
3	2,5	14
4	4,0	12
5	6,0	10
6	10,0	8

CD-090 CRIMP POCKET	 ENGLISH GO/NO GO GAGE MEMBERS			 METRIC GO/NO GO GAGE MEMBERS		
	"G" Dia. (GO - Hand)	"G" Dia. (GO - In Tool)	"NG" Dia. (NO GO)	"G" Dia. (GO - Hand)	"G" Dia. (GO - In Tool)	"NG" Dia. (NO GO)
1	0.018"	0.016"	0.026"	0,45mm	0.40mm	0,65mm
2	0.035"	0.033"	0.043"	0,90mm	0.84mm	1,10mm
3	0.051"	0.049"	0.059"	1,30mm	1.24mm	1,50mm
4	0.071"	0.069"	0.079"	1,80mm	1.75mm	2,00mm
5	0.093"	0.091"	0.100" 	2,35mm	2.31mm	2,55mm
6	0.110"	0.108"	0.118" 	2,80mm	2.74mm	3,00mm

NOTE: THE GO/NOGO GAGE PIN DIA'S REFLECT WHETHER DIE SET IS IN THE TOOL WHEN GAGED OR OUTSIDE OF TOOL AND HELD BETWEEN FINGERS TIGHTLY.

							TITLE CD-090 DIE SET CUSTOMER DRAWING						
							ITEM REVISION NAME R28309BA/01						
							DATASET FILE NAME R28309BA_DC/01 - TF28309B01 r04						
							UNLESS OTHERWISE SPECIFIED, DIMENSIONAL TOLERANCES ARE: IN [mm] .X ± .XXX ± .XX ± ANGLES ±  THIRD ANGLE PROJECTION						
04	8/15/22	BWG	SAHR	JADE	UPDATED VIEWS, REVISED AWG WAS 22-18, REVISED CRIMP POCKET 5 NG DIMENSION. REVISED WEIGHT. 	010220/04					MATERIAL: -----		
03	9/25/20	BWG	BJPU	JADE	REVISED WEIGHT NOTE. WAS 4.3 OZ. AND [0.12] KG. REMOVED POLISH NOTE. ADDED "IN TOOL" GO PIN DIA'S AND NOTE 	010220/03					DRAWING NUMBER: TF28309B01		
					REDRAWN IN CAD. ADDED LASER NOTE, AWG COLUMN TO CHART AND GO/NO GO CHART.								
REV	DATE	BY	CHK	APR	DESCRIPTION	ECN	DRAWN BY	DATE	CHK	SCALE	SHT 1 OF 1	SIZE	
							BLR	3/15/18	JADE	NONE		B	