

PANDUIT PART #	WIRE RANGE		CYCLE TIME	CRIMPING LENGTH	COMPRESSED AIR SUPPLY	POWER	CAPACITY	DIMENSIONS in. [mm]	WEIGHT
	AWG	[mm ²]							
CP-991	24-12	0.25-4	1.3 s	6 - 12 mm	5 bar / 72 psi	100 - 240 VAC, 50/60 Hz	70 W	16" x 9.5" x 19.3" (405 x 240 x 490 mm)	29kg / 64lb
CP-992	12-8	4-10	1.5 s	10 -12 mm	6 bar / 87 psi				

NOTES, UNLESS OTHERWISE SPECIFIED:

THE CP-991 AND CP-992 ARE AUTOMATIC WIRE STRIPPING AND FERRULE CRIMPING PRESSES THAT ARE INTENDED TO BE USED WITH LOOSE PIECE FERRULES.

GO TO PANDUIT.COM FOR A LIST OF PRODUCTS THAT ARE COMPATIBLE WITH THIS UNIT.

TECHNICAL SPECIFICATIONS:

OPERATING TEMPERATURE RANGE: 59° F to 95° F (15° C to 35° C)

REV	DATE	BY	CHK	APR	DESCRIPTION	ECN
01	10/25/2018	FCHE	BRHA	JADE	ADDED KIT INFORMATION	041964
00	08/28/2018	FCHE	TMR	FCHE	RELEASED	040535

TITLE						CP-991 & CP-992 BOWL FEEDER FERRULE CRIMP PRESS CUSTOMER DRAWING		
ITEM REVISION NAME						00090FAA/01		
DATASET FILE NAME						00090FAA/01_DC/01A		
UNLESS OTHERWISE SPECIFIED, DIMENSIONAL TOLERANCES ARE: IN [mm]						MATERIAL:		
.x ± .1 [2.54]						.xxx ± .005 [.127]		
.xx ± .01 [.25]						ANGLES ± 5 °		
THIRD ANGLE PROJECTION						DRAWING NUMBER: 00090FAA_DC		
DRAWN BY	DATE	CHK	SCALE	N/A		SHT 1 OF 2		SIZE B

D10100DB/17

TOOLING KIT INFORMATION				
TOOL	CROSS SECTION AREA AWG (mm2)	DIN COLOR CODE	KIT PART NUMBER	KIT ORDER #
CP-991	24/22 (0.25/0.34)	yellow/ turquoise	CP-991-KIT025	6646
	20 (0.5)	white		INCLUDED IN CP-991
	18 (0.75)	gray		
	(1)	red		
	16 (1.5)	black	CP-991-KIT25	6645
	14 (2.5)	blue	CP-991-KIT4	6650
CP-992	12 (4)	gray	CP-992-KIT4	6630
	10 (6)	yellow	CP-992-KIT6	6813
	8 (10)	red	CP-992-KIT10	6814


NOTES, UNLESS OTHERWISE SPECIFIED:

EACH TOOLING KIT CORRESPONDS TO SPECIFIC WIRE GAGES
 CP-991 BASIC TOOLING KIT COVERS WIRE GAGE SIZES 20-16 AWG (0.5-1.5 MM2), ADDITIONAL KITS MAY BE ORDERED SEPARATELY.
 CP-992 DOES NOT INCLUDE A TOOLING KIT, THE REQUIRED KIT MUST BE ORDERED SEPARATELY

The CP-991 AND CP-992 RETROFIT KIT IS A CASE THAT CONTAINS

- FEEDER BOWL
- REVERSING BASE SLEEVE
- CORD-CENTERING FUNNEL
- SLEEVE RECEIVER
- SEPARATION PLATE
- STRIPPING BLADE (NOT REQUIRED FOR CP-991-KIT25)
- CRIMPING JAWS (NOT REQUIRED FOR CP-991-KIT25)

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.x ± .1 [2.54]	.xxx ± .005 [.127]	THIRD ANGLE PROJECTION	
.xx ± .01 [.25]	ANGLES ± 5 °	DRAWN BY: [] DATE: []	
[] []		CHK	SCALE
SHT 2 OF 2		SIZE B	

D10.100DB/17