



71906 ACDGA/P4A

Super-precision, high-capacity, universally matchable single row angular contact ball bearing

These super-precision, high-capacity, single row angular contact ball bearings accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures. Being universally matchable, they can be used together in arrangement to provide effective load sharing, within a predetermined preload range, without the use of shims or similar devices.

- 15° or 25° contact angle
- Very high running accuracy
- Very high load carrying capacity
- Relatively high speed and stiffness
- Universally matchable

Overview

Dimensions

Bore diameter	1.181 in
Outside diameter	1.85 in
Width	0.354 in

Performance

Basic dynamic load rating	1 520 lbf
Basic static load rating	967 lbf

Properties

Coating	Without
Contact type	Normal contact (two-point contact)
Design	High-capacity D
Lubricant	None
Matched arrangement	No
Matched condition (axial clearance/ preload)	Measuring load, class A
Material, bearing	Bearing steel
Number of rows	1
Ring type	One-piece inner and outer rings
Sealing	Without
Tolerance class	P4A



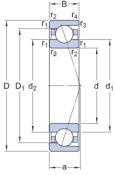
Universal matching bearing

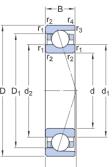
Yes



Bore diameter

Technical Specification

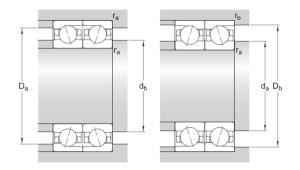




1.85 in D Outside diameter 0.354 in Width 1.402 in Shoulder diameter of inner ring (large side 1.402 in Shoulder diameter of inner ring (small side D_1 1.63 in Shoulder diameter of outer ring (large side r_{1,2} min. 0.012 Chamfer dimension (large side face)

Chamfer dimension (small side face)

Distance from side face to pressure point



Abutment dimensions

 $r_{3,4}$ min. 0.008 in

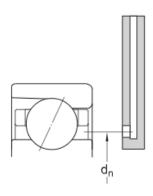
0.535 in

Dimensions

1.181 in

d _a min. 1.26 in	Diameter of shaft abutment
d _b min. 1.26 in	Diameter of shaft abutment
D _a max. 1.772 in	Diameter of housing abutment
D _b max. 1.795 in	Diameter of housing abutment
r _a max. 0.012 in	Radius of fillet
r _b max. 0.008 in	Radius of fillet
d _n 1.449 in	Position of oil nozzle





Calculation data

Basic dynamic load rating	С	1 520 lbf
Basic static load rating	C_0	967 lbf
Fatigue load limit	P_{u}	41 lbf
Contact angle	α	25 °
Ball diameter	D_w	0.187 in
Number of balls	Z	20
Reference grease quantity	G_{ref}	0.03845 in

Preload and stiffness (back-to-back, face-to-face)

Preload class A	G_A	9 lbf
Axial stiffness for preload A (sets of two brgs back-to-back or face-to-face)		371 159.565 lbf/in

Calculation factors

Correction factor dependent on bearing series and size	f	1.08
Correction factor dependent on contact angle	f_1	0.98
Correction factor, preload class A	f _{2A}	1
Correction factor for hybrid bearings	f_{HC}	1
Limiting value	е	0.68
Axial load factor (single, tandem)	Y_1	0
Axial load factor (single, tandem)	Y ₂	0.87
Axial load factor (single, tandem)	Y_0	0.38



Radial load factor (single, tandem)	X_1	1
Radial load factor (single, tandem)	X_2	0.41
Radial load factor (single, tandem)	X_0	0.5
Axial load factor (back-to-back, face-to-face)	Y ₁	0.92
Axial load factor (back-to-back, face-to-face)	Y_2	1.41
Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_1	1
Radial load factor (back-to-back, face-to-face)	X_2	0.67
Radial load factor (back-to-back, face-to-face)	X_0	1

Mass

Mass	0.106 lb
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