

71906 ACD/P4A

Super-precision, high-capacity, single row angular contact ball bearing with 25° contact angle

These super-precision, high-capacity, single row angular contact ball bearings, with 25° contact angle, accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures.

- 25° contact angle
- Very high running accuracy
- Very high load carrying capacity
- Relatively high speed and stiffness



Overview

Dimensions

Bore diameter	1.181 in
Outside diameter	1.85 in
Width	0.354 in

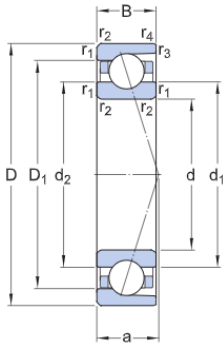
Performance

Attainable speed for grease lubrication	30 000 r/min
Attainable speed for oil-air lubrication	45 000 r/min
Basic dynamic load rating	1 520 lbf
Basic static load rating	967 lbf

Properties

Coating	Without
Contact type	Normal contact (two-point contact)
Design	High-capacity D
Lubricant	None
Matched arrangement	No
Matched condition (axial clearance/ preload)	Not applicable
Material, bearing	Bearing steel
Number of rows	1
Ring type	One-piece inner and outer rings
Sealing	Without
Tolerance class	P4A
Universal matching bearing	No

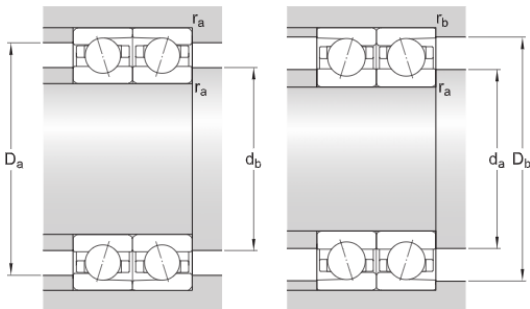
Technical Specification



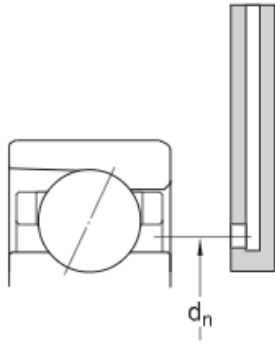
Dimensions

d	1.181 in	Bore diameter
D	1.85 in	Outside diameter
B	0.354 in	Width
d ₁	1.402 in	Shoulder diameter of inner ring (large side face)
d ₂	1.402 in	Shoulder diameter of inner ring (small side face)
D ₁	1.63 in	Shoulder diameter of outer ring (large side face)
r _{1,2}	min. 0.012 in	Chamfer dimension (large side face)
r _{3,4}	min. 0.008 in	Chamfer dimension (small side face)
a	0.535 in	Distance from side face to pressure point

Abutment dimensions



d _a	min. 1.26 in	Diameter of shaft abutment
d _b	min. 1.26 in	Diameter of shaft abutment
D _a	max. 1.772 in	Diameter of housing abutment
D _b	max. 1.795 in	Diameter of housing abutment
r _a	max. 0.012 in	Radius of fillet
r _b	max. 0.008 in	Radius of fillet
d _n	1.449 in	Position of oil nozzle



Calculation data

Basic dynamic load rating	C	1 520 lbf
Basic static load rating	C_0	967 lbf
Fatigue load limit	P_u	41 lbf
Attainable speed for grease lubrication		30 000 r/min
Attainable speed for oil-air lubrication		45 000 r/min
Contact angle	α	25 °
Ball diameter	D_w	0.187 in
Number of balls	z	20
Reference grease quantity	G_{ref}	0.03845 in

Preload and stiffness (back-to-back, face-to-face)

Preload class A	G_A	9 lbf
Axial stiffness for preload A (sets of two brgs back-to-back or face-to-face)		371 159.565 lbf/in
Preload class B	G_B	18 lbf
Axial stiffness for preload B (sets of two brgs back-to-back or face-to-face)		473 942.213 lbf/in
Preload class C	G_C	36 lbf
Axial stiffness for preload C (sets of two brgs back-to-back or face-to-face)		622 406.039 lbf/in
Preload class D	G_D	72 lbf
Axial stiffness for preload D (sets of two brgs back-to-back or face-to-face)		827 971.337 lbf/in

Calculation factors

Correction factor dependent on bearing series and size	f	1.08
Correction factor dependent on contact angle	f_1	0.98
Correction factor, preload class A	f_{2A}	1
Correction factor, preload class B	f_{2B}	1.04
Correction factor, preload class C	f_{2C}	1.08
Correction factor, preload class D	f_{2D}	1.14
Correction factor for hybrid bearings	f_{HC}	1
Limiting value	e	0.68
Axial load factor (single, tandem)	Y_2	0.87
Axial load factor (single, tandem)	Y_0	0.38
Radial load factor (single, tandem)	X_2	0.41
Axial load factor (back-to-back, face-to-face)	Y_1	0.92
Axial load factor (back-to-back, face-to-face)	Y_2	1.41
Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_2	0.67

Mass

Mass	0.106 lb
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