

71902 ACDGA/P4A



Super-precision, high-capacity, universally matchable single row angular contact ball bearing

These super-precision, high-capacity, single row angular contact ball bearings accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures. Being universally matchable, they can be used together in arrangement to provide effective load sharing, within a predetermined preload range, without the use of shims or similar devices.

- 15° or 25° contact angle
- Very high running accuracy
- Very high load carrying capacity
- Relatively high speed and stiffness
- Universally matchable

Overview

Dimensions

Bore diameter	0.591 in
Outside diameter	1.102 in
Width	0.276 in

Performance

Basic dynamic load rating	848 lbf
Basic static load rating	405 lbf

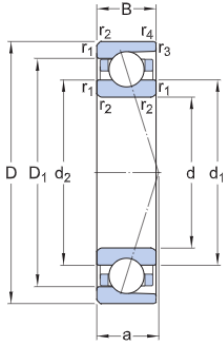
Properties

Coating	Without
Contact type	Normal contact (two-point contact)
Design	High-capacity D
Lubricant	None
Matched arrangement	No
Matched condition (axial clearance/ preload)	Measuring load, class A
Material, bearing	Bearing steel
Number of rows	1
Ring type	One-piece inner and outer rings
Sealing	Without
Tolerance class	P4A

Universal matching
bearing

Yes

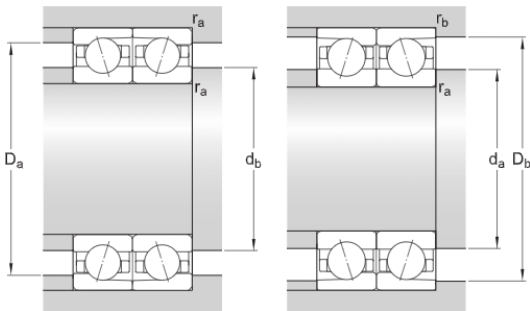
Technical Specification



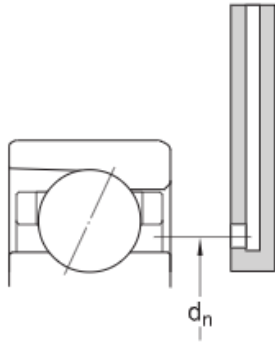
Dimensions

d	0.591 in	Bore diameter
D	1.102 in	Outside diameter
B	0.276 in	Width
d ₁	0.744 in	Shoulder diameter of inner ring (large side face)
d ₂	0.744 in	Shoulder diameter of inner ring (small side face)
D ₁	0.933 in	Shoulder diameter of outer ring (large side face)
r _{1,2}	min. 0.012 in	Chamfer dimension (large side face)
r _{3,4}	min. 0.008 in	Chamfer dimension (small side face)
a	0.335 in	Distance from side face to pressure point

Abutment dimensions



d _a	min. 0.669 in	Diameter of shaft abutment
d _b	min. 0.669 in	Diameter of shaft abutment
D _a	max. 1.024 in	Diameter of housing abutment
D _b	max. 1.047 in	Diameter of housing abutment
r _a	max. 0.012 in	Radius of fillet
r _b	max. 0.008 in	Radius of fillet
d _n	0.791 in	Position of oil nozzle



Calculation data

Basic dynamic load rating	C	848 lbf
Basic static load rating	C_0	405 lbf
Fatigue load limit	P_u	18 lbf
Contact angle	α	25 °
Ball diameter	D_w	0.156 in
Number of balls	z	13
Reference grease quantity	G_{ref}	0.01282 in

Preload and stiffness (back-to-back, face-to-face)

Preload class A	G_A	5.6 lbf
Axial stiffness for preload A (sets of two brgs back-to-back or face-to-face)		228 405.886 lbf/in

Calculation factors

Correction factor dependent on bearing series and size	f	1.05
Correction factor dependent on contact angle	f_1	0.98
Correction factor, preload class A	f_{2A}	1
Correction factor for hybrid bearings	f_{HC}	1
Limiting value	e	0.68
Axial load factor (single, tandem)	Y_1	0
Axial load factor (single, tandem)	Y_2	0.87
Axial load factor (single, tandem)	Y_0	0.38

Radial load factor (single, tandem)	X_1	1
Radial load factor (single, tandem)	X_2	0.41
Radial load factor (single, tandem)	X_0	0.5
Axial load factor (back-to-back, face-to-face)	Y_1	0.92
Axial load factor (back-to-back, face-to-face)	Y_2	1.41
Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_1	1
Radial load factor (back-to-back, face-to-face)	X_2	0.67
Radial load factor (back-to-back, face-to-face)	X_0	1

Mass

Mass	0.033 lb
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