

# SY 12 TF



# Pillow block ball bearing unit with extended inner ring and set screw locking, cast iron, ISO standards

Pillow (plummer) block ball bearing units consist of an insert bearing mounted in a cast iron housing that can be bolted to a support surface. This variant is suitable for applications with both constant and alternating directions of rotation. It has an inner ring extended on both sides and is locked onto the shaft by tightening a set screw on the inner ring, making it easy to mount.

- Strong
- Ready to mount
- Lubricated and sealed bearing
- Quick locking onto the shaft
- Cost-effective

# Overview

#### **Dimensions**

| Bearing width, total               | 1.079 in |
|------------------------------------|----------|
| Centre distance between bolt holes | 3.819 in |
| Centre height (pillow block)       | 1.189 in |
| Housing overall width              | 1.26 in  |
| Shaft diameter                     | 0.472 in |

#### Performance

| Basic dynamic load rating | 2 149 lbf                              |
|---------------------------|--|
| Basic static load rating  | 1 068 lbf                              |
| Limiting speed            | 9 500 r/min                            |
| Note                      | Limiting speed with shaft tolerance h6 |

#### **Properties**

| Bore type                          | Cylindrical   |
|------------------------------------|---------------|
| Coating                            | Without       |
| Fastening bolt hole type           | Plain         |
| Grease fitting                     | With          |
| Housing type                       | Pillow block  |
| Lubricant                          | Grease        |
| Material, bearing                  | Bearing steel |
| Material, housing                  | Cast iron     |
| Number of bolt holes for fasteners | 2             |
| Relubrication hole                 | With          |
| Retaining feature, inner ring      | Set screws    |

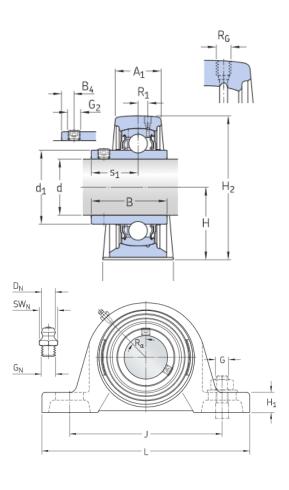


| Rubber seating ring | Without                        |
|---------------------|--------------------------------|
| Sealing type        | Contact, standard              |
| Sealing, bearing    | Seal and flinger on both sides |
| Sealing, unit       | Without                        |



# Technical Specification

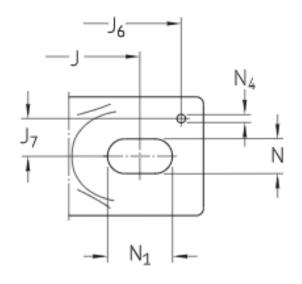
| Compliance with standard | ISO                                |
|--------------------------|------------------------------------|
| Purpose specific         | For material handling applications |
| Material, housing        | Cast iron                          |
| Sealing, bearing         | Seal and flinger on both sides     |
| Sealing type, bearing    | Contact, standard                  |
| Sealing, unit            | Without                            |
| Coating                  | Without                            |



# Dimensions

| Bore diameter  | 0.472 in         | d              |
|--|------------------|----------------|
| Shoulder diameter of inner ring                          | ≈ 0.953 in       | $d_1$          |
| Base width   | 1.26 in          | Α              |
| Top width  | 0.709 in         | $A_1$          |
| Width of inner ring                                      | 1.079 in         | В              |
| Distance from locking device side face to thread centre  | 0.157 in         | B <sub>4</sub> |
| Height of spherical seat centre                          | 1.189 in         | Н              |
| Foot height  | 0.551 in         | $H_1$          |
| Overall height   | 2.244 in         | H <sub>2</sub> |
| Distance between attachment bolts                        | 3.819 in         | J              |
| Distance between attachment bolts                        | max. 4.173<br>in | J              |
| Distance between attachment bolts                        | min. 3.465<br>in | J              |
| Overall length   | 5 in             | L              |
| Diameter of attachment bolt hole                         | 0.453 in         | Ν              |
| Length of attachment bolt hole                           | 0.807 in         | $N_1$          |
| Distance from locking device side face to raceway centre | 0.626 in         | s <sub>1</sub> |





#### Threaded hole

| R <sub>6</sub> 1/4-28 UNF | Housing thread for the grease fitting  |
|---------------------------|--|
| $R_1 0.039 in$            | Axial position of the housing thread   |
| R <sub>o</sub> 45 °       | Angular position of the housing thread |

### Grease fitting

| D <sub>1</sub> 0.256 in      | Diameter of head sphere of grease fitting |
|------------------------------|---|
| S\ 0.276 in                  | Hexagonal key size for the grease fitting |
| G <sub>↑</sub> 1/4-28 SAE-LT | Thread of grease fitting                  |

# Dowel pins

| J <sub>6</sub> 4.646 in | Distance of dowel pins              |
|-------------------------|-------------------------------------|
| J <sub>7</sub> 0.453 in | Axial offset of dowel pins          |
| N <sub>4</sub> 0.079 in | Recommended diameter for dowel pins |

## Calculation data

| Basic dynamic load rating | С       | 2 149 lbf                              |
|---------------------------|---------|--|
| Basic static load rating  | $C_0$   | 1 068 lbf                              |
| Fatigue load limit        | $P_{u}$ | 45 lbf                                 |
| Limiting speed            |         | 9 500 r/min                            |
|                           |         | Limiting speed with shaft tolerance h6 |

## Mass

| Mass bearing unit | 1.08 lb |
|-------------------|---------|
|-------------------|---------|

# Mounting information

| Set screw                        | $G_2$ | M6x0.75  |
|----------------------------------|-------|----------|
| Hexagonal key size for set screw |       | 0.118 in |



| Recommended tightening torque for set screw     |   | 35.403 lbf-in |
|---|---|---------------|
| Recommended diameter for attachment bolts, mm   | G | 10.008 mm     |
| Recommended diameter for attachment bolts, inch | G | 0.375 in      |

# Included products

| Housing | SY 503 M      |
|---------|---------------|
| Bearing | YAR 203/12-2F |



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